

PhiBer Vertical Stacking Accumulator



Model: VS1206

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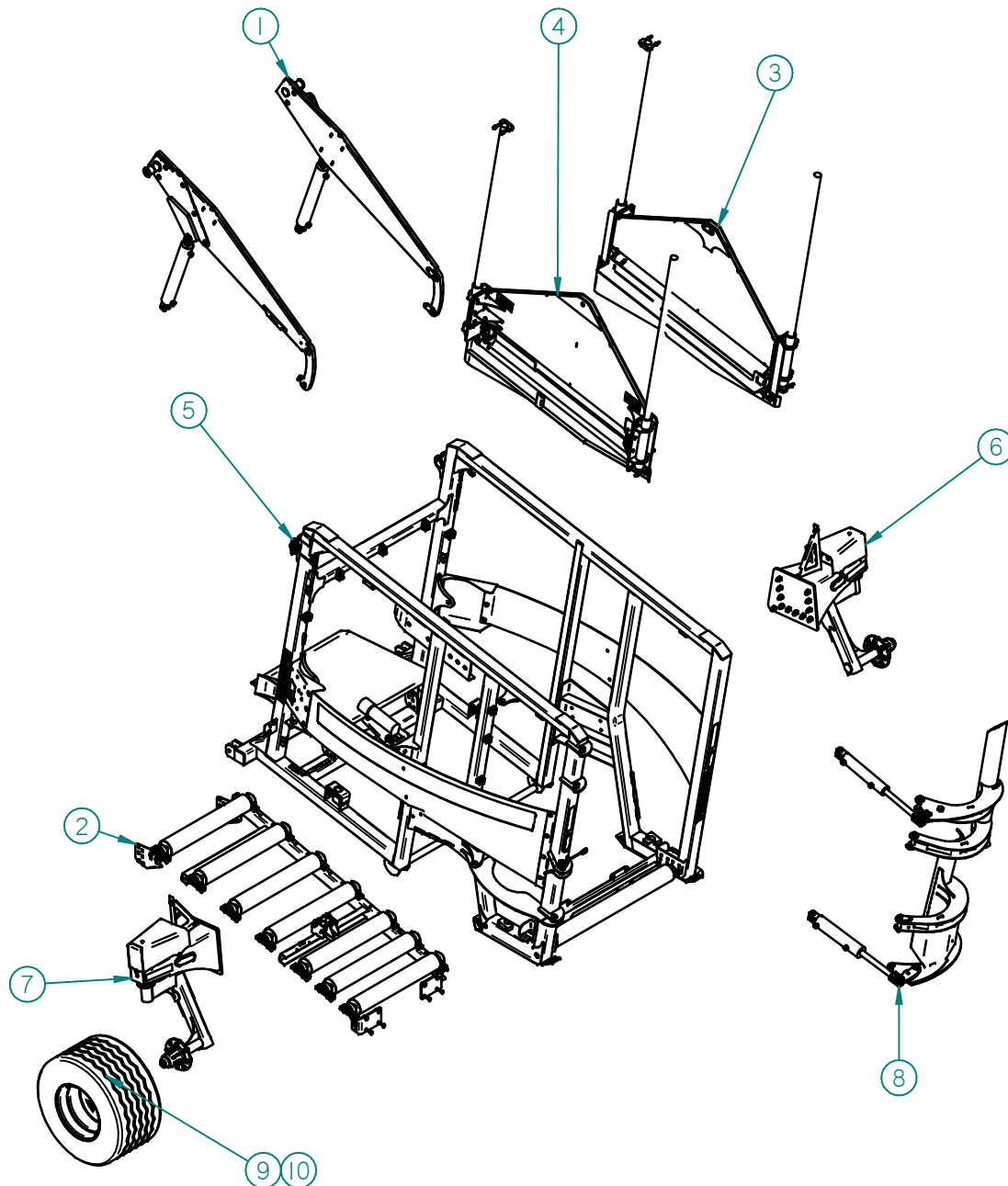
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VSI206

BALE STACKING ACCUMULATOR VSI206

WHG201000



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM201007	LOAD LIFT ARM ASM	1
2	ASM201027	ROLLER BED	1
3	ASM201030	RH SLIDE TRUCK ASSY	1
4	ASM201031	LH SLIDE TRUCK ASSY	1
5	ASM201035	MAIN FRAME ASSEMBLY	1
6	ASM201040	RH CASTER ASSEMBLY	1
7	ASM201041	LH CASTER ASSEMBLY	1
8	ASM201064	GATE ASSEMBLY	1
9	CMPI00862	TIRE 18L-16.1 SL WITH WHEEL YELLOW	2
10	CMPI00863	TIRE 18L-16.1 SL WITH WHEEL SILVER	2
11	HYD201005	HOSE KIT, STACKER	1

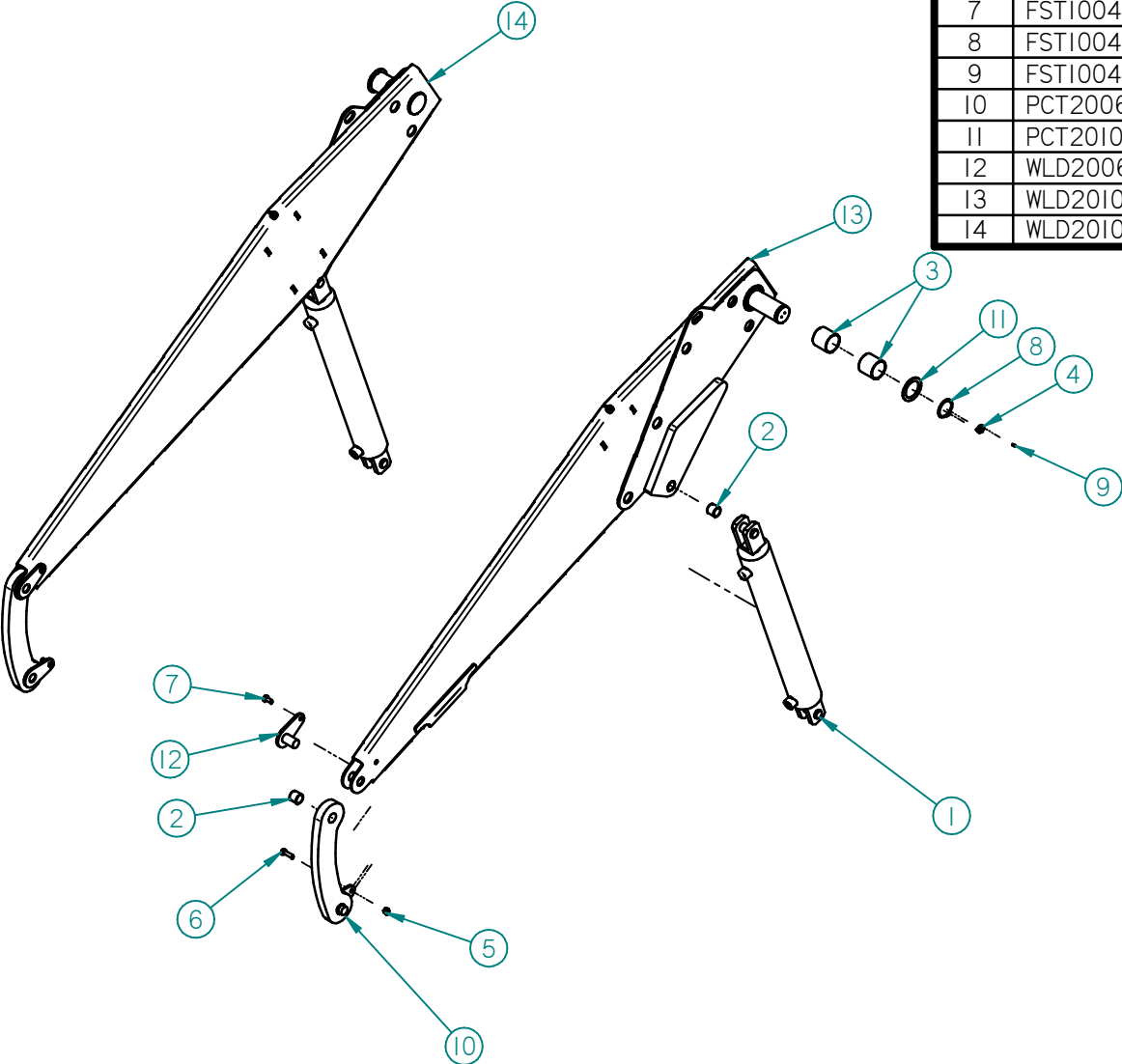
OPTIONS	
PART NO.	DESCRIPTION
<u>WHEELS</u>	
CMPI00315	TIRE ONLY 18L-16.1SL
CMPI00864	16.1 X 16 AG WHEEL 8 ON 8 YELLOW - NH
CMPI00865	16.1 X 16 AG WHEEL 8 ON 8 SILVER - CASE & OTHER
<u>DECALS</u>	
SAF201001	VS340 NH LH DECAL
SAF201002	VS340 NH RH DECAL
SAF201003	VSI206 CASE LH DECAL
SAF201004	VSI206 CASE RH DECAL
SAF201005	VSI206 PHIBER LH DECAL
SAF201006	VSI206 PHIBER RH DECAL

VSI206

LOAD LIFT ARM ASM

ASM201007

ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200652	LIFT CYLINDER ASSY	2
2	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	8
3	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
4	ELC201002	ANGLE SENSOR MAGNET	2
5	FST100206	3/8" LOCKNUT	2
6	FST100241	3/8" X 1 1/4" CAP SCREW	2
7	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
8	FST100465	SNAP RING EXTERNAL 2.000	2
9	FST100467	#4 X 3/8" DRIVE SCEW	4
10	PCT200629	LINK	2
11	PCT201091	LIFT ARM SPACER PLATE	2
12	WLD200646	PIN, LIFT LINK, STACKER, SHORT	4
13	WLD201018	RH LOAD ARM WELDT	1
14	WLD201019	LH LOAD ARM WELDT	1



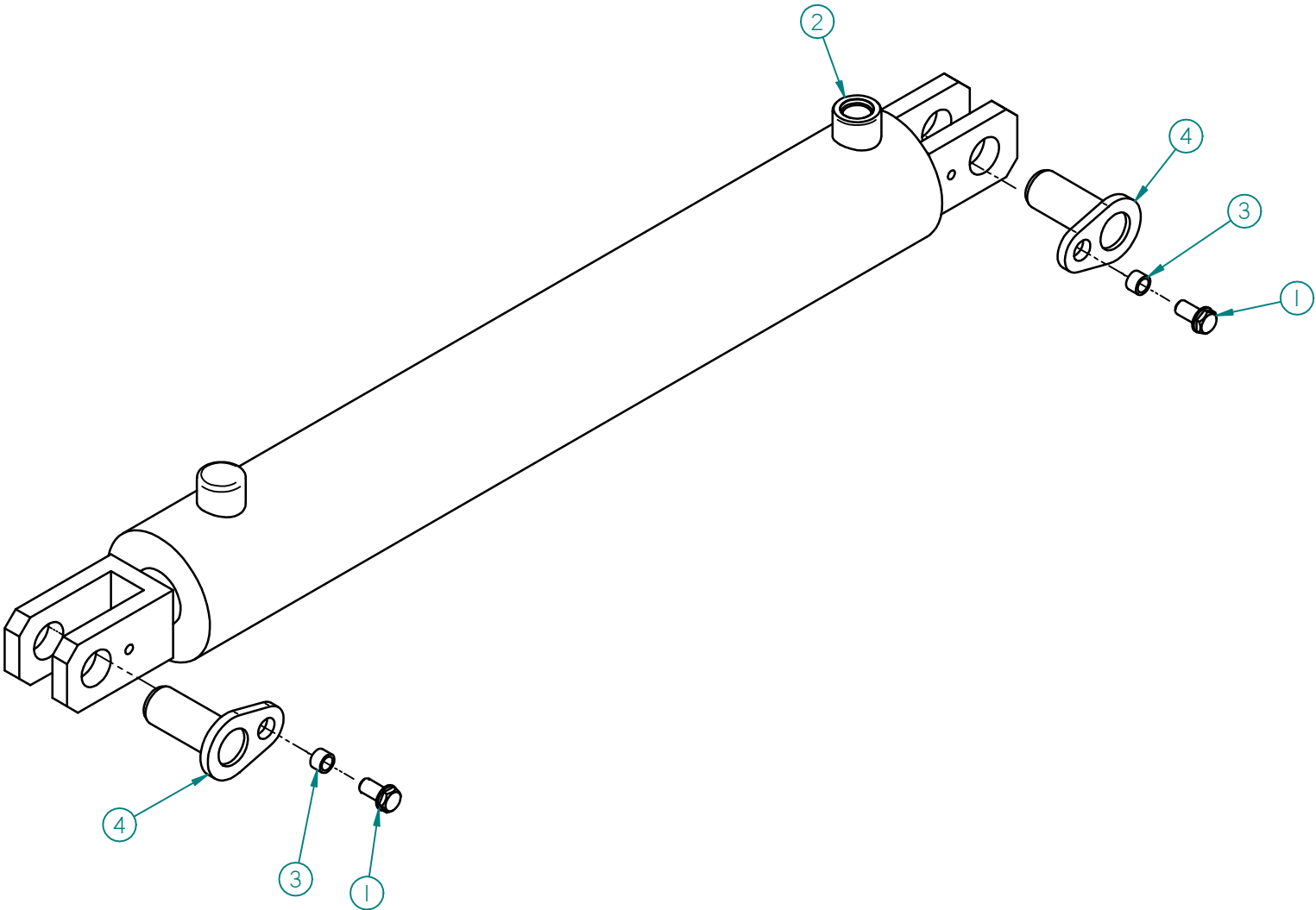
VS1206

LIFT CYLINDER ASSY

ASM200652

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
2	HYD100533	CYL 3 X 20 WELDED	1
3	SAW200728	BOLT SPACER	2
4	WLD200722	PIN, CYL, STACKER	2

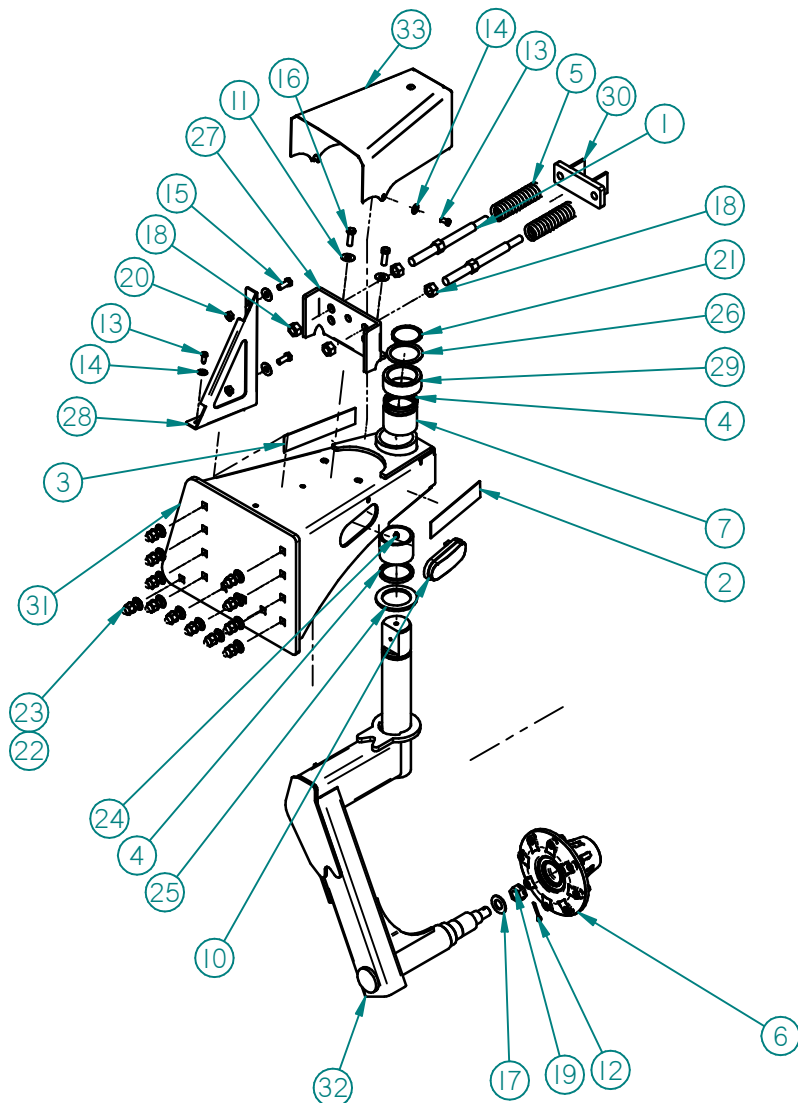
SEAL KIT: HYD100776



VSI206

RH CASTER ASSEMBLY

ASM201040

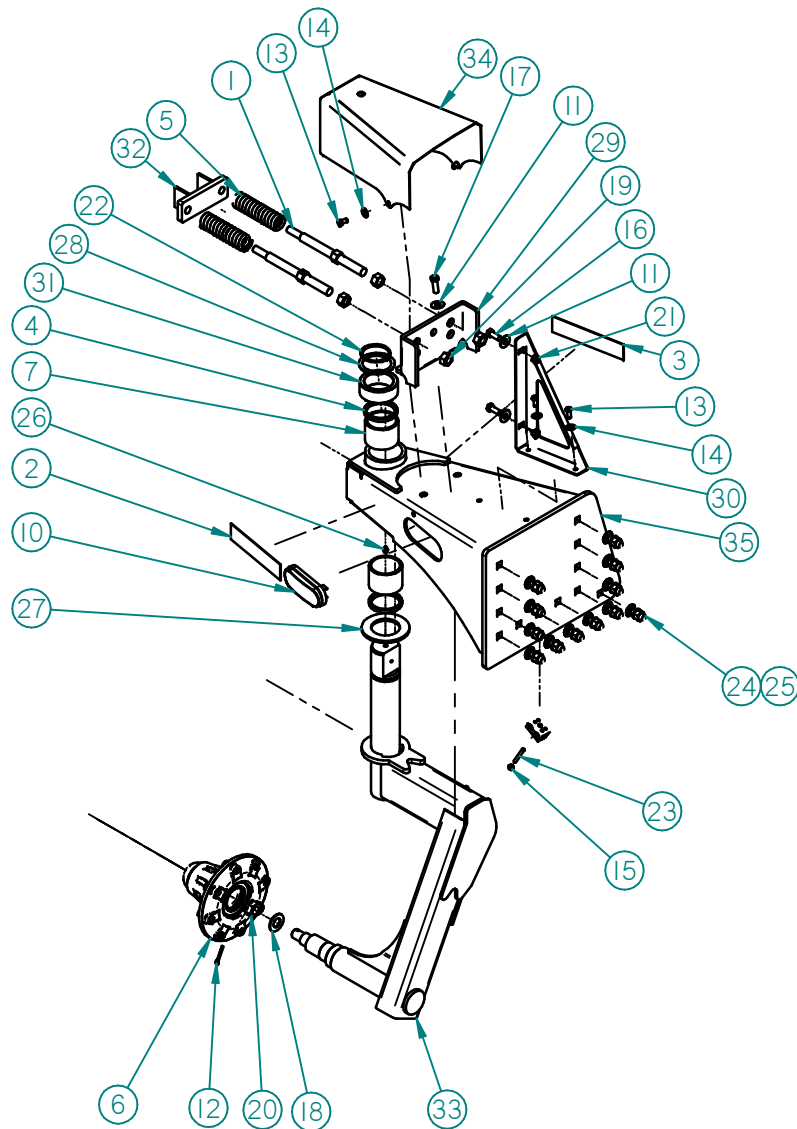


ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200653	CASTER DETENT	2
2	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	1
3	CMPI00128	CONSPICUITY TAPE AMBER 2" X 9"	1
4	CMPI00307	GREASE SEAL	2
5	CMPI00758	SPRING, PU TENSIONER, STACKER	2
6	CMP200175	HUB HD 812-10	1
	CMP200264	BEARING, HD 812-10 HUB, OUTER	1
	CMP200265	BEARING, HD 812-10 HUB, INNER	1
	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
	CMP200267	RACE, HD 612-10, INNER 3720	1
	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
7	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2
8	ELCI00183	LIGHT, OVAL GROMMET 92420	1
9	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
10	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	1
11	FST100106	1/2" FLAT WASHER	4
12	FST100127	3/16" X 1 1/2" COTTER PIN	1
13	FST100140	3/8" X 3/4" CAP SCREW	5
14	FST100150	3/8" FLAT WASHER	5
15	FST100190	1/2" X 1 1/4" CAP SCREW	2
16	FST100191	1/2" X 1 1/2" CAP SCREW	2
17	FST100221	1" SAE FLAT WASHER	1
18	FST100256	7/8" NC NUT	4
19	FST100330	1" CASTLE NUT 14 UNC	1
20	FST100356	1/2" CRIMP NUT	2
21	FST100406	SNAP RING EXTERNAL 3.000	1
22	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
23	FST100443	5/8" FLANGE CRIMP NUT	12
24	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
25	PCT200703	CASTER WASHER	1
26	PCT200705	CASTER WASHER	1
27	PCT200973	SPRING LOADED STEERING GUIDE	1
28	PCT200976	PLASTIC MIDDLE SUPPORT	1
29	SAWI01065	CASTER SPACER	1
30	WLD200663	STEERING GUIDE	1
31	WLD200734	WIDE CASTER BOX RH	1
32	WLD200735	WIDE RH CASTER	1
33	WLD200736	DETENT COVER WELDMENT RH	1

VSI206

LH CASTER ASSEMBLY

ASM201041



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200653	CASTER DETENT	2
2	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1
3	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1
4	CMP100307	GREASE SEAL	2
5	CMP100758	SPRING, PU TENSIONER, STACKER	2
6	CMP200175	HUB HD 812-10	1
	CMP200264	BEARING, HD 812-10 HUB, OUTER	1
	CMP200265	BEARING, HD 812-10 HUB, INNER	1
	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
	CMP200267	RACE, HD 612-10, INNER 3720	1
	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
7	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2
8	ELC100183	LIGHT, OVAL GROMMET 92420	1
9	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
10	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	1
11	FST100106	1/2" FLAT WASHER	4
12	FST100127	3/16" X 1 1/2" COTTER PIN	1
13	FST100140	3/8" X 3/4" CAP SCREW	5
14	FST100150	3/8" FLAT WASHER	5
15	FST100173	5/16" LOCK NUT	2
16	FST100190	1/2" X 1 1/4" CAP SCREW	2
17	FST100191	1/2" X 1 1/2" CAP SCREW	2
18	FST100221	1" SAE FLAT WASHER	1
19	FST100256	7/8" NC NUT	4
20	FST100330	1" CASTLE NUT 14 UNC	1
21	FST100356	1/2" CRIMP NUT	2
22	FST100406	SNAP RING EXTERNAL 3.000	1
23	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2
24	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
25	FST100443	5/8" FLANGE CRIMP NUT	12
26	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
27	PCT200703	CASTER WASHER	1
28	PCT200705	CASTER WASHER	1
29	PCT200973	SPRING LOADED STEERING GUIDE	1
30	PCT200976	PLASTIC MIDDLE SUPPORT	1
31	SAW101065	CASTER SPACER	1
32	WLD200663	STEERING GUIDE	1
33	WLD200737	WIDE LH CASTER	1
34	WLD200738	DETENT COVER WELDMENT LH	1
35	WLD200739	WIDE CASTER BOX LH	1

VSI206

ROLLER BED

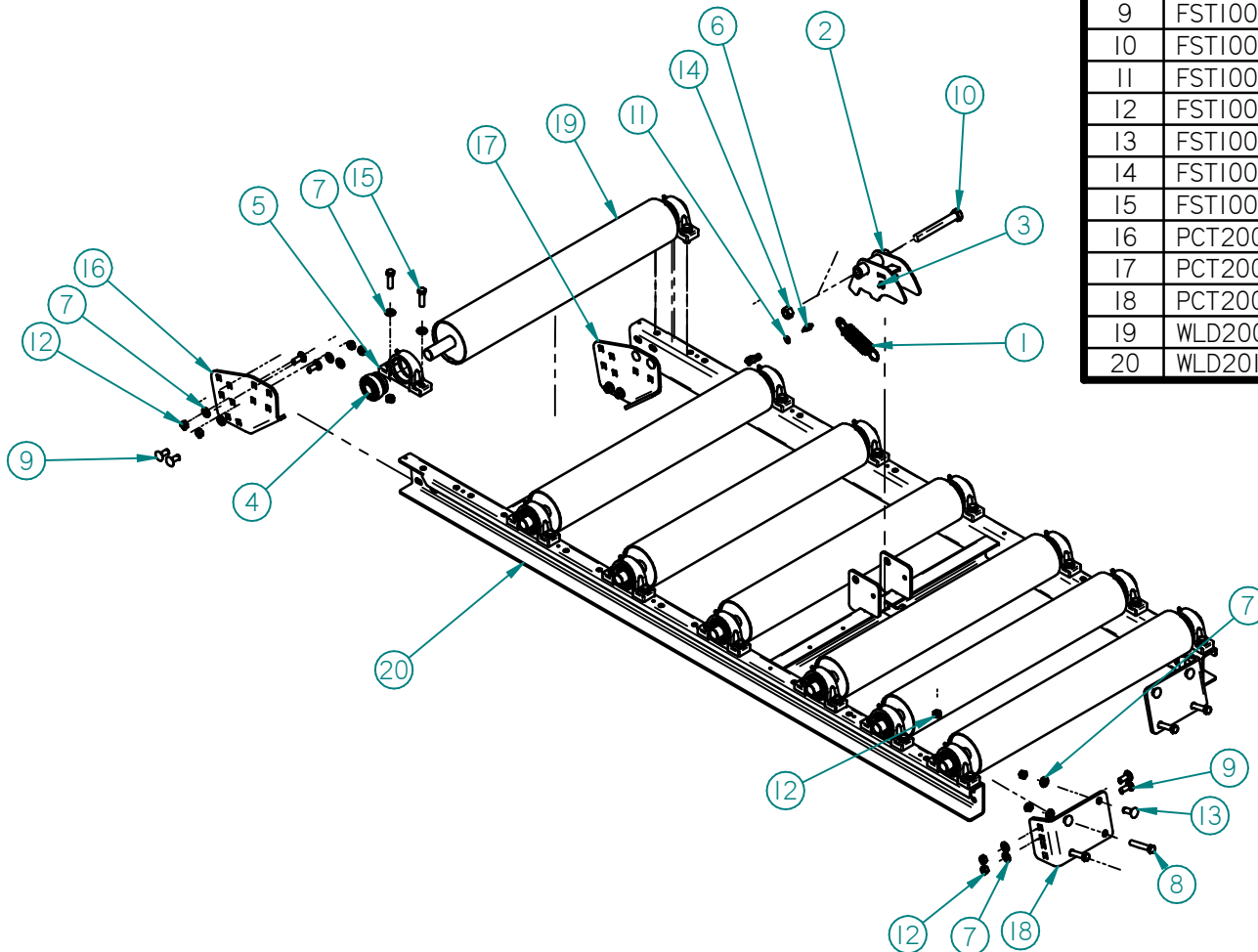
ASM201027

EXTRA ROLLER KIT: KIT200602

ITEM	PART NO.	DESCRIPTION	QTY
4	CMPI00109	BEARING YET 206-104	6
5	CMPI00134	P206 PILLOW BLOCK	6
7	FSTI00151	1/2" FLAT WASHER HARDENED	12
12	FSTI00356	1/2" CRIMP NUT	12
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	12
19	WLD200634	32" ROLLER	3

SERIAL # VSI8140000334 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201029	BALE BUTTON ASSEMBLY	1
3	ELCI00532	MM-20 PROXIMITY MAGNET	1
4	CMPI00109	BEARING YET 206-104	14
5	CMPI00134	P206 PILLOW BLOCK	14
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
7	FSTI00151	1/2" FLAT WASHER HARDENED	48
8	FSTI00193	1/2" x 3" BOLT	4
9	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	12
10	FSTI00287	3/4" X 6" CAP SCREW	1
11	FSTI00294	3/8" STAR WASHER	2
12	FSTI00356	1/2" CRIMP NUT	48
13	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	4
14	FSTI00405	3/4" CRIMP NUT	1
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	WLD200634	32" ROLLER	7
20	WLD201038	ROLLER BED WELDMENT	1



VS1206

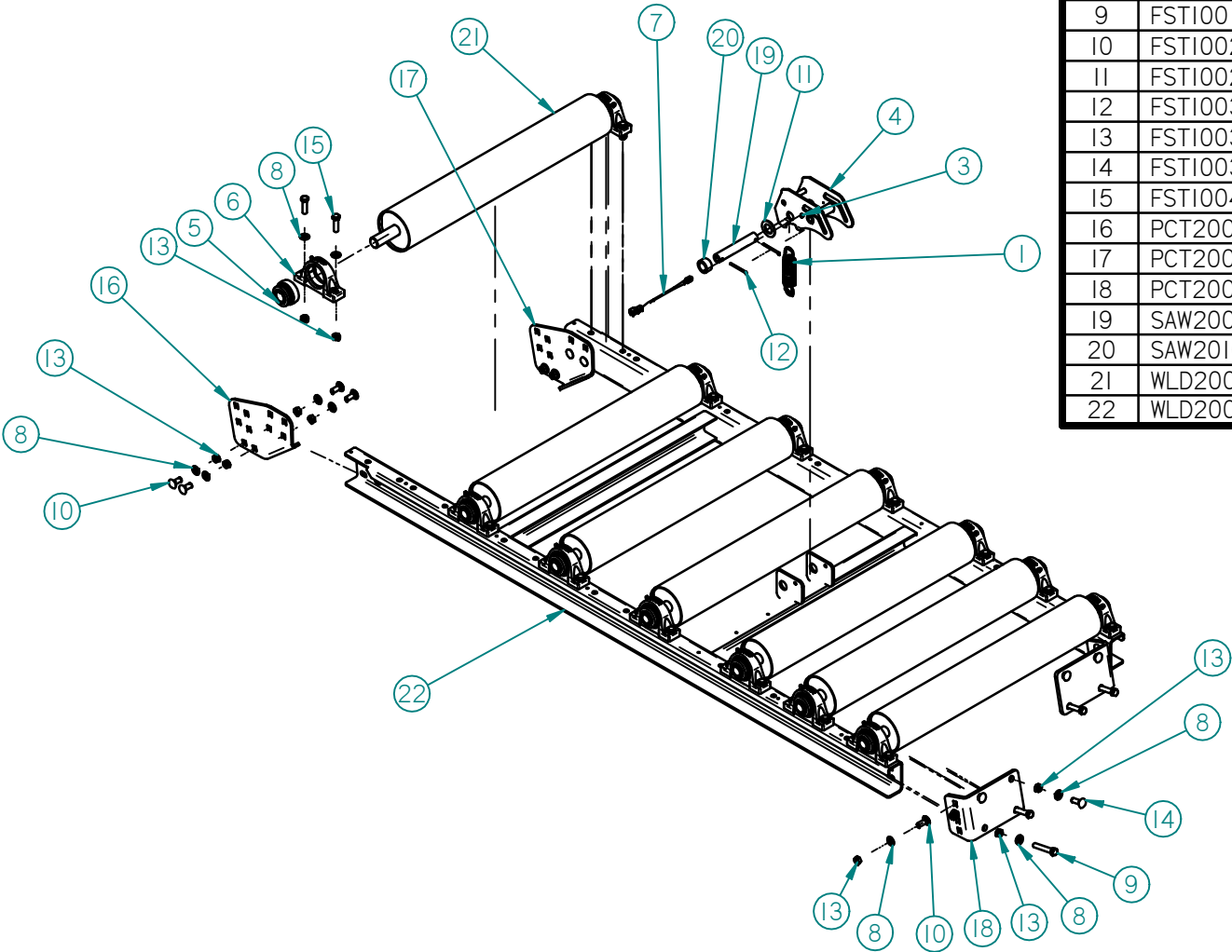
ROLLER BED

ASM200667

SERIAL # VS17341000333 AND UNDER

EXTRA ROLLER KIT: KIT200602			
ITEM	PART NO.	DESCRIPTION	QTY
5	CMPI00109	BEARING YET 206-104	6
6	CMPI00134	P206 PILLOW BLOCK	6
8	FSTI00151	1/2" FLAT WASHER HARDENED	12
13	FSTI00356	1/2" CRIMP NUT	12
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	12
21	WLD200634	32" ROLLER	3

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201022	BALE BUTTON ASSEMBLY	1
3	CMPI00309	RING MAGNET R622	1
4	WLD201037	BALE BUTTON WELDT	1
5	CMPI00109	BEARING YET 206-104	14
6	CMPI00134	P206 PILLOW BLOCK	14
7	ELCI00477	PROXIMITY SENSOR ASSEMBLY	1
8	FSTI00151	1/2" FLAT WASHER HARDENED	48
9	FSTI00193	1/2" x 3" BOLT	4
10	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	12
11	FSTI00262	1" HARDENED WASHER F436	1
12	FSTI00314	1/4" x 2" COTTER PIN	2
13	FSTI00356	1/2" CRIMP NUT	48
14	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	4
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	SAW200694	BALE BUTTON TUBE	1
20	SAW201031	BALE BUTTON SPACER	1
21	WLD200634	32" ROLLER	7
22	WLD200702	ROLLER BED WITH BELT OPTION	1

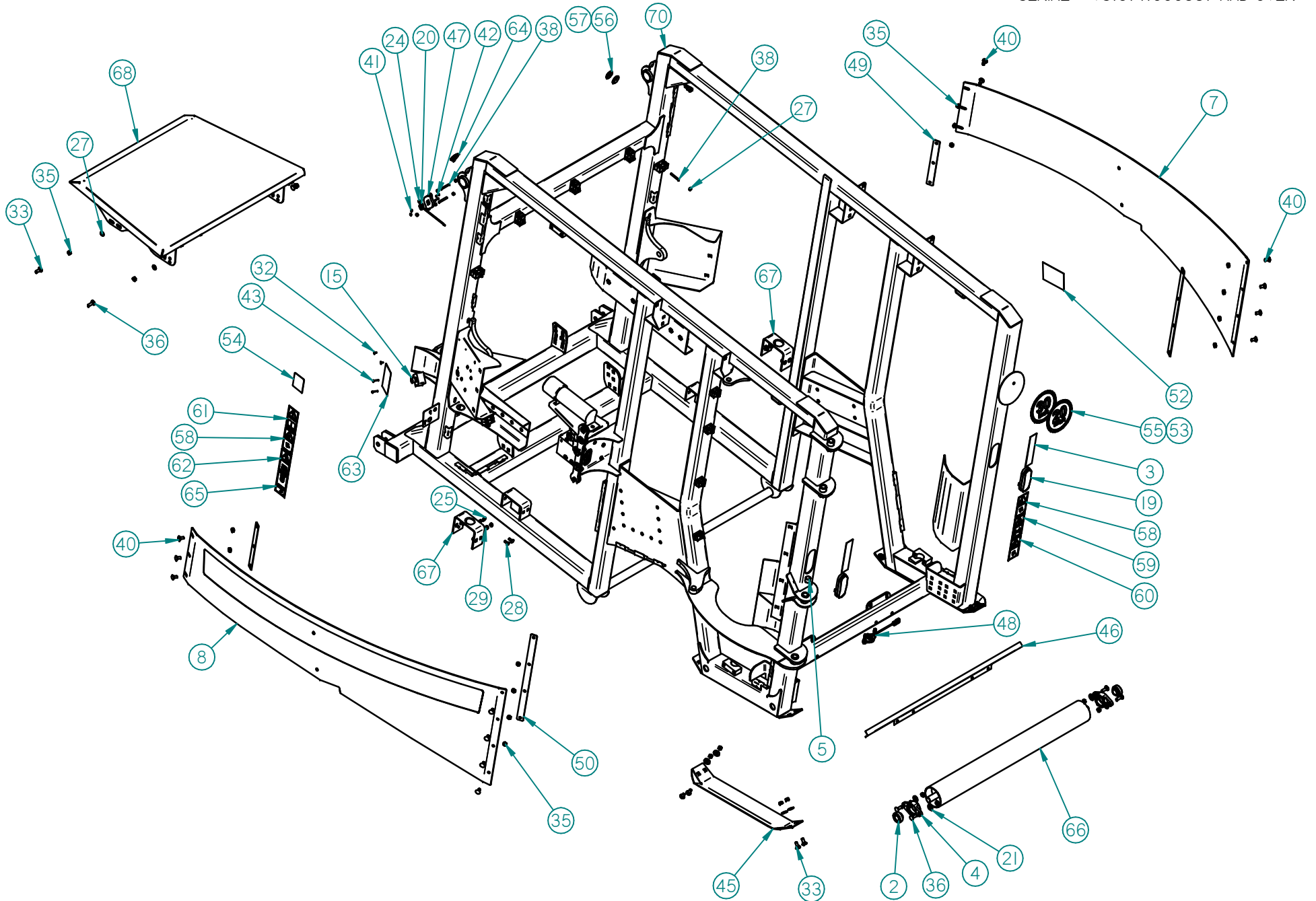


VSI206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VSI9141000357 AND OVER

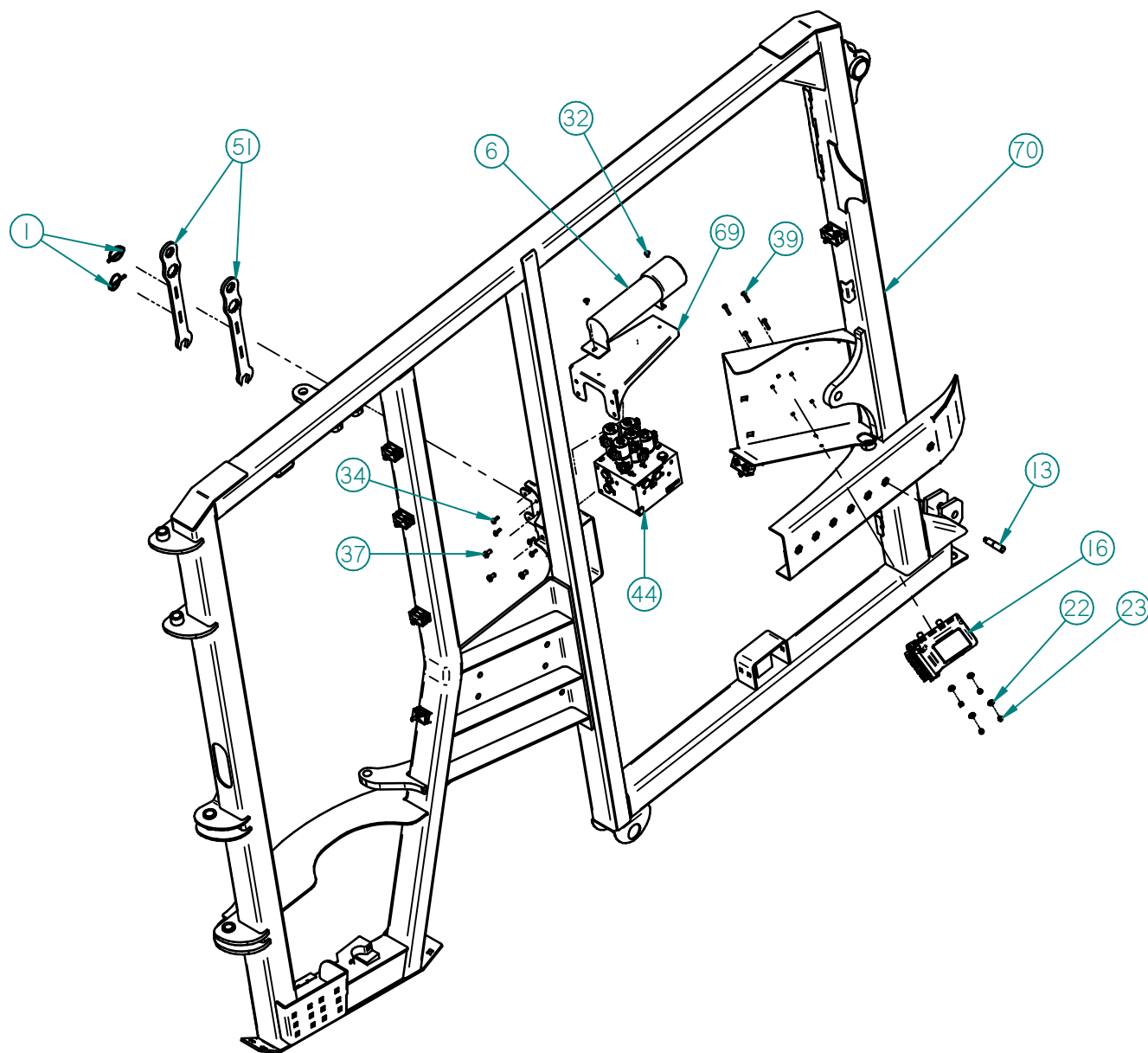


VSI206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VSI9I4I000357 AND OVER



VS1206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VS19141000357 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	36	FST100399	1/2" X 1 1/2" CARRIAGE BOLT	8
2	CMP100109	BEARING YET 206-104	2	37	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	4
3	CMP100115	CONSPICUITY TAPE RED 2" X 9"	2	38	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	16
4	CMP100169	FL206 2-BOLT HOUSING	2	39	FST100461	1/4" X 1 1/2" BLACK PAN HEAD	4
5	CMP100273	16 DU 16 PTFE BRONZE/STEEL	2	40	FST100462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14
6	CMP100313	MANUAL CANISTER	1	41	FST100471	#8-32 LOCK NUT	6
7	CMP200631	RH STACKER PLASTIC SIDE	1	42	FST100476	#8-32 X 3/4" SOCKET HEAD CAP	6
8	CMP200632	LH STACKER PLASTIC SIDE	1	43	FST100513	M4 X 30MM BLACK PAN HEAD	2
9	DOC200608	OPERATORS MANUAL VS1206,	1	44	HYD201000	STACKER VALVE BLOCK	1
10	DOC200700	STACKING ACCUMULATOR QUICK REF	1	45	PCT200866	SKID PLATE	2
11	ELC100183	LIGHT, OVAL GROMMET 92420	2	46	PCT200869	WIRE GUARD	1
12	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	2	47	PCT201098	SENSOR MOUNT	2
13	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1	48	PCT201099	SENSOR MOUNT	1
14	ELC100403	DIAGNOSTIC CABLE ASSEMBLY	1	49	PCT201137	FRONT SHIELD MOUNT PLATE	2
15	ELC100476	SAFETY SHUT OFF BUTTON	1	50	PCT201138	REAR SHIELD MOUNT PLATE	2
16	ELC100509	FALCON CONTROLLER, WIFI	1	51	PCT201140	STACKER MULTI WRENCH	2
17	ELC100535	HEAT SHRINK TUBING 1 1/2"	1	52	SAF100112	DECAL WASH MACHINE	1
18	ELC100810	WIRE HARNESS MAIN, STACKER	1	53	SAF100761	SIS DECAL METRIC	1
19	ELC100827	LIGHT, LED OVAL RED LSTL72RB	2	54	SAF100762	VERTICAL TRAINING QR DECAL	1
20	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	55	SAF100764	SIS DECAL US	1
21	FST100106	1/2" FLAT WASHER	12	56	SAF100768	SIS DECAL METRIC-FRONT	1
22	FST100134	1/4" FLAT WASHER	4	57	SAF100769	SIS DECAL US-FRONT	1
23	FST100135	1/4" LOCK NUT	4	58	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
24	FST100139	5/16" NUT	24	59	SAF200101	FALLING BALE HAZARD BEHIND	1
25	FST100150	3/8" FLAT WASHER	8	60	SAF200102	NO CLIMBING UNDER BALES IN	1
26	FST100151	1/2" FLAT WASHER HARDENED	8	61	SAF200104	READ SAFETY MANUAL	1
27	FST100173	5/16" LOCK NUT	10	62	SAF200105	ROLL-OVER RISK AT 20 MPH	1
28	FST100199	3/8" x 1" CARRIAGE BOLT	8	63	SAF200108	SAFETY SHUT OFF DECAL	1
29	FST100206	3/8" LOCKNUT	8	64	SAF200111	WIFI DECAL	1
30	FST100210	CABLE TIE 7" 50LB BLACK	60	65	SAF200112	HYDRAULIC LOCKOUT DECAL	1
31	FST100214	CABLE TIE 14" 120LB BLACK	6	66	WLD200639	REAR ROLLER, STACKER	1
32	FST100228	POP RIVET STEEL 3/16 X 1/2 X 5/8	4	67	WLD200716	SLIDE SHAFT FRONT MOUNT	2
33	FST100235	1/2" X 1 1/4" CARRIAGE BOLT	12	68	WLD200719	BALE TRANSITION DECK	1
34	FST100247	1/4" X 3/4" FLANGE BOLTS	4	69	WLD201034	MANUAL HOLDER WELDT	1
35	FST100356	1/2" CRIMP NUT	34	70	WLD201045	STACKER MAIN FRAME WELDT	1

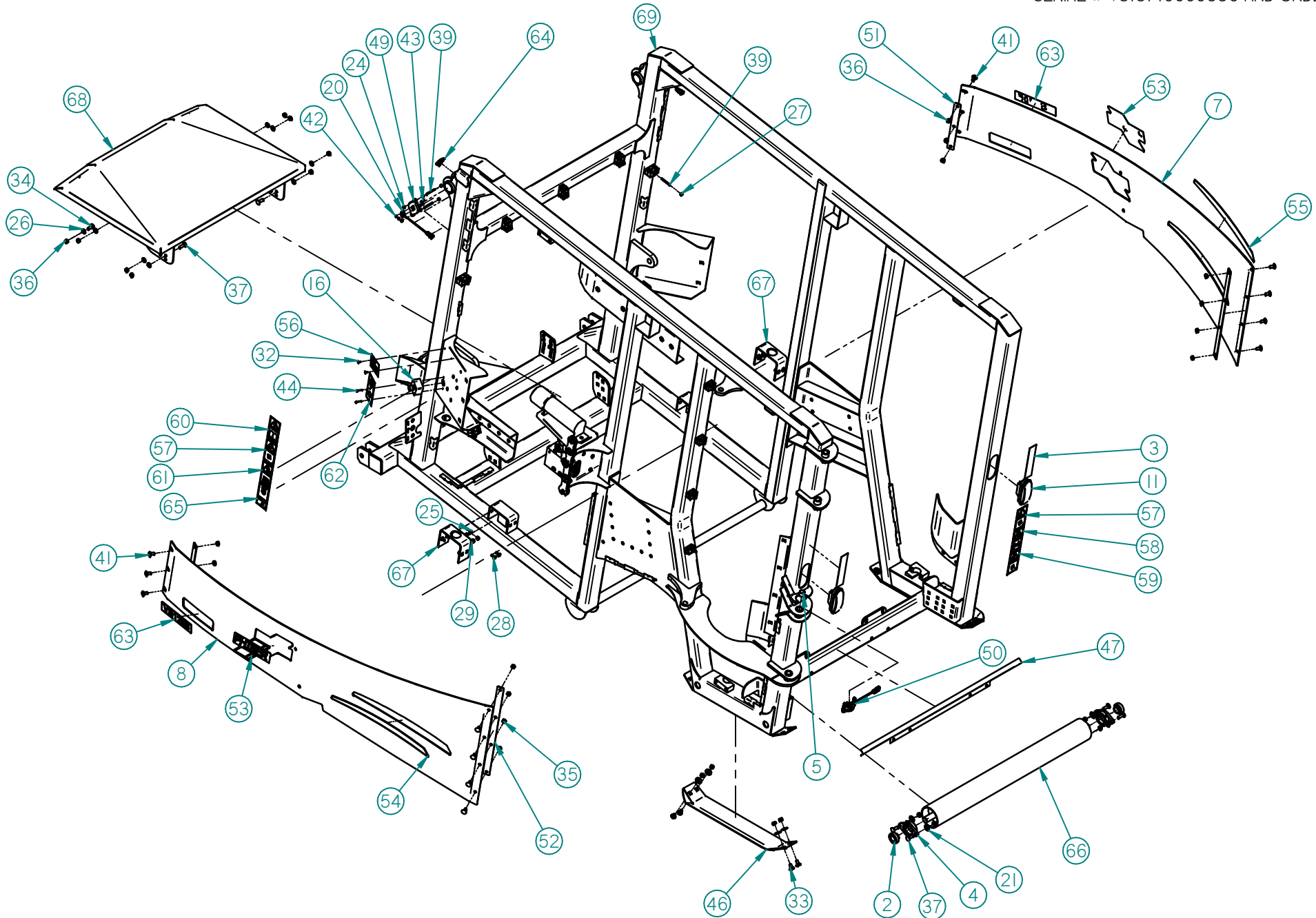
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VS1206

MAIN FRAME ASSEMBLY

ASM201004

SERIAL # VS18140000356 AND UNDER



VS1206

MAIN FRAME ASSEMBLY

ASM201004

SERIAL # VS18140000356 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	40	FSTI00461	1/4" X 1 1/2" BLACK PAN HEAD	4
2	CMP100109	BEARING YET 206-104	2	41	FSTI00462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14
3	CMP100115	CONSPICUITY TAPE - SOLID RED	2	42	FSTI00471	#8-32 LOCK NUT	6
4	CMP100169	FL206 2-BOLT HOUSING	2	43	FSTI00476	#8-32 X 3/4" SOCKET HEAD CAP	6
5	CMP100273	16 DU 16 PTFE BRONZE/STEEL	2	44	FSTI00513	M4 X 30MM BLACK PAN HEAD	2
6	CMP100313	MANUAL CANISTER	1	45	HYD201000	STACKER VALVE BLOCK	1
7	CMP200629	RH STACKER PLASTIC SIDE	1	46	PCT200866	SKID PLATE	2
8	CMP200630	LH STACKER PLASTIC SIDE	1	47	PCT200869	WIRE GUARD	1
9	DOC200608	OPERATORS MANUAL VS1206	1	48	PCT201067	STACKER MULTI WRENCH	2
10	DOC200700	STACKING ACCUMULATOR QUICK REF	1	49	PCT201098	SENSOR MOUNT	2
11	ELC100182	LIGHT, OVAL RED GRO 52892	2	50	PCT201099	SENSOR MOUNT	1
12	ELC100183	LIGHT, OVAL GROMMET 92420	2	51	PCT201137	FRONT SHIELD MOUNT PLATE	2
13	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	2	52	PCT201138	REAR SHIELD MOUNT PLATE	2
14	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1	53	SAFI00105	PHIBER LOGO 6.75" X 11.75"	2
15	ELC100403	DIAGNOSTIC CABLE ASSEMBLY	1	54	SAFI00106	SWISH #1 2.9" X 25.6"	1
16	ELC100476	SAFETY SHUT OFF BUTTON	1	55	SAFI00107	SWISH #1 2.9" X 25.6"	1
17	ELC100508	FALCON CONTROLLER, WIFI, VS1206	1	56	SAFI00201	STACKING ACCUMULATOR SERIAL	1
18	ELC100535	HEAT SHRINK TUBING 1 1/2"	1	57	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
19	ELC100738	WIRE HARNESS MAIN, STACKER	1	58	SAF200101	FALLING BALE HAZARD BEHIND	1
20	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	59	SAF200102	NO CLIMBING UNDER BALES IN	1
21	FSTI00106	1/2" FLAT WASHER	12	60	SAF200104	READ SAFETY MANUAL	1
22	FSTI00134	1/4" FLAT WASHER	4	61	SAF200105	ROLL-OVER RISK AT 20 MPH	1
23	FSTI00135	1/4" LOCK NUT	4	62	SAF200108	SAFETY SHUT OFF DECAL	1
24	FSTI00139	5/16" NUT	24	63	SAF200110	VS1206 DECAL	2
25	FSTI00150	3/8" FLAT WASHER	8	64	SAF200111	WIFI DECAL	1
26	FSTI00151	1/2" FLAT WASHER HARDENED	8	65	SAF200112	HYDRAULIC LOCKOUT DECAL	1
27	FSTI00173	5/16" LOCK NUT	10	66	WLD200639	REAR ROLLER, STACKER	1
28	FSTI00199	3/8" x 1" CARRIAGE BOLT	8	67	WLD200716	SLIDE SHAFT FRONT MOUNT	2
29	FSTI00206	3/8" LOCKNUT	8	68	WLD200719	BALE TRANSITION DECK	1
30	FSTI00210	CABLE TIE 7" 50LB BLACK	60	69	WLD201012	STACKER MAIN FRAME WELDT	1
31	FSTI00214	CABLE TIE 14" 120LB BLACK	6	70	WLD201034	MANUAL HOLDER WELDT	1
32	FSTI00228	POP RIVET STEEL 3/16 X 1/2 X 5/8	4				
33	FSTI00232	1/2" X 1" CARRIAGE BOLT	8				
34	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	4				
35	FSTI00247	1/4" X 3/4" FLANGE BOLTS	4				
36	FSTI00356	1/2" CRIMP NUT	34				
37	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	8				
38	FSTI00417	3/8" X 3/4" SERRATED FLANGE BOLT	4				
39	FSTI00430	5/16" X 2 1/2" SOCKET HEAD SET	16				

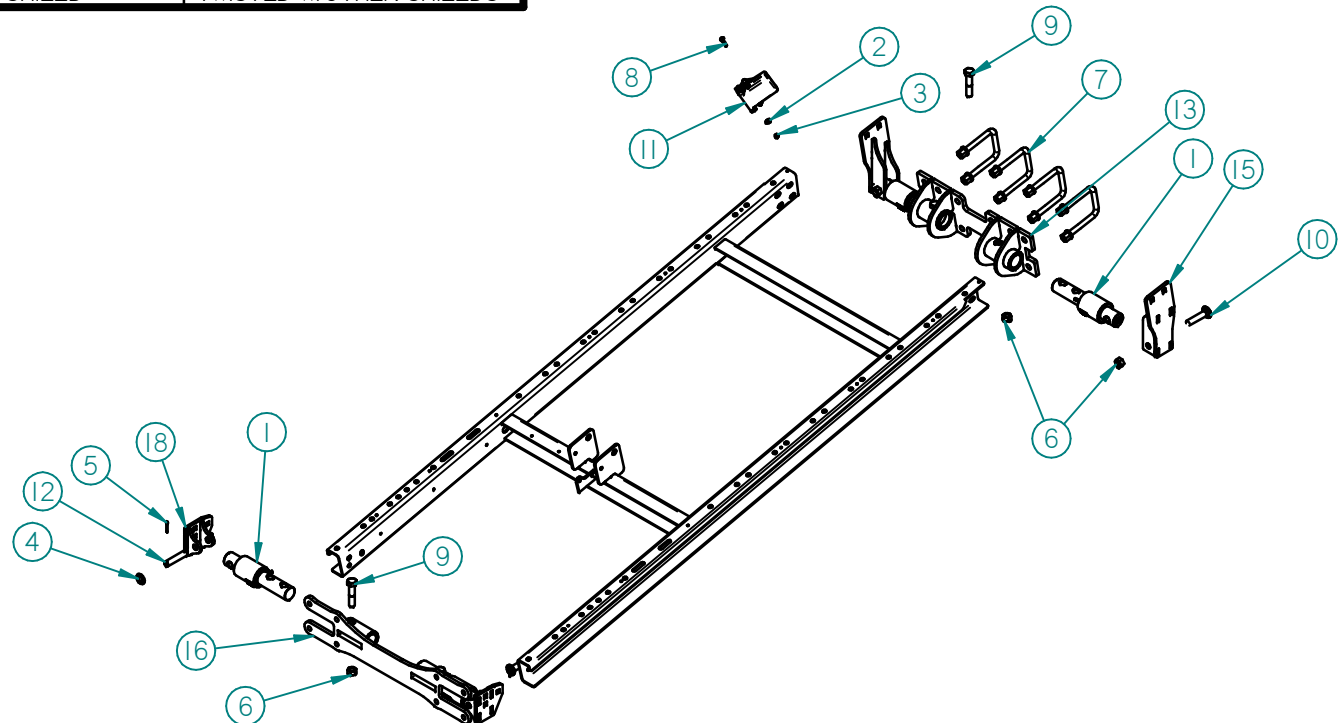
VSI206

STACKING ACC SCALE KIT

KIT200276

MERLIN PINOUT			
LOAD CELL	WIRE COLOUR	SIGNAL NAME	MERLIN CONNECTOR-PIN
LOAD CELL #1	RED	EXCITATION (+)	A-2
LOAD CELL #1	BLACK	EXCITATION (-)	A-4
LOAD CELL #1	WHITE	SIGNAL (+)	A-11
LOAD CELL #1	GREEN	SIGNAL (-)	A-12
LOAD CELL #1	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #2	RED	EXCITATION (+)	A-1
LOAD CELL #2	BLACK	EXCITATION (-)	A-3
LOAD CELL #2	WHITE	SIGNAL (+)	A-5
LOAD CELL #2	GREEN	SIGNAL (-)	A-6
LOAD CELL #2	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #3	RED	EXCITATION (+)	B-12
LOAD CELL #3	BLACK	EXCITATION (-)	B-9
LOAD CELL #3	WHITE	SIGNAL (+)	B-1
LOAD CELL #3	GREEN	SIGNAL (-)	B-2
LOAD CELL #3	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #4	RED	EXCITATION (+)	B-11
LOAD CELL #4	BLACK	EXCITATION (-)	B-8
LOAD CELL #4	WHITE	SIGNAL (+)	B-3
LOAD CELL #4	GREEN	SIGNAL (-)	B-4
LOAD CELL #4	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS

ITEM	PART NO.	DESCRIPTION	QTY
1	ELC200602	LOAD CELL 1.875 DB-16' 3500 LB	4
2	FST100134	1/4" FLAT WASHER	2
3	FST100135	1/4" LOCK NUT	2
4	FST100304	3/4" FLAT WASHER	4
5	FST100340	1/8" X 1 1/4" COTTER PIN	4
6	FST100405	3/4" CRIMP NUT	6
7	FST100422	5/8" X 4" X 4" U-BOLT	4
8	FST100448	1/4" X 1 1/2" CARRIAGE BOLT	2
9	FST100709	3/4" X 3 1/2" CAP SCREW GR8	4
10	FST100777	3/4" X 3 1/2" CARRIAGE BOLT GR8	2
11	KIT100520	MERLIN SCALE CONTROLLER KIT	1
12	SAW201161	3/4" X 3 5/8" PIN	2
13	WLD200691	FRONT LOAD MOUNT WELDMENT	1
14	WLD200692	FRONT SCALE MOUNT LH	1
15	WLD200693	FRONT SCALE MOUNT RH	1
16	WLD200725	REAR SCALE MOUNT	1
17	WLD201112	REAR BED TO SCALE MOUNT WELDT - RH	1
18	WLD201113	REAR BED TO SCALE MOUNT WELDT - LH	1



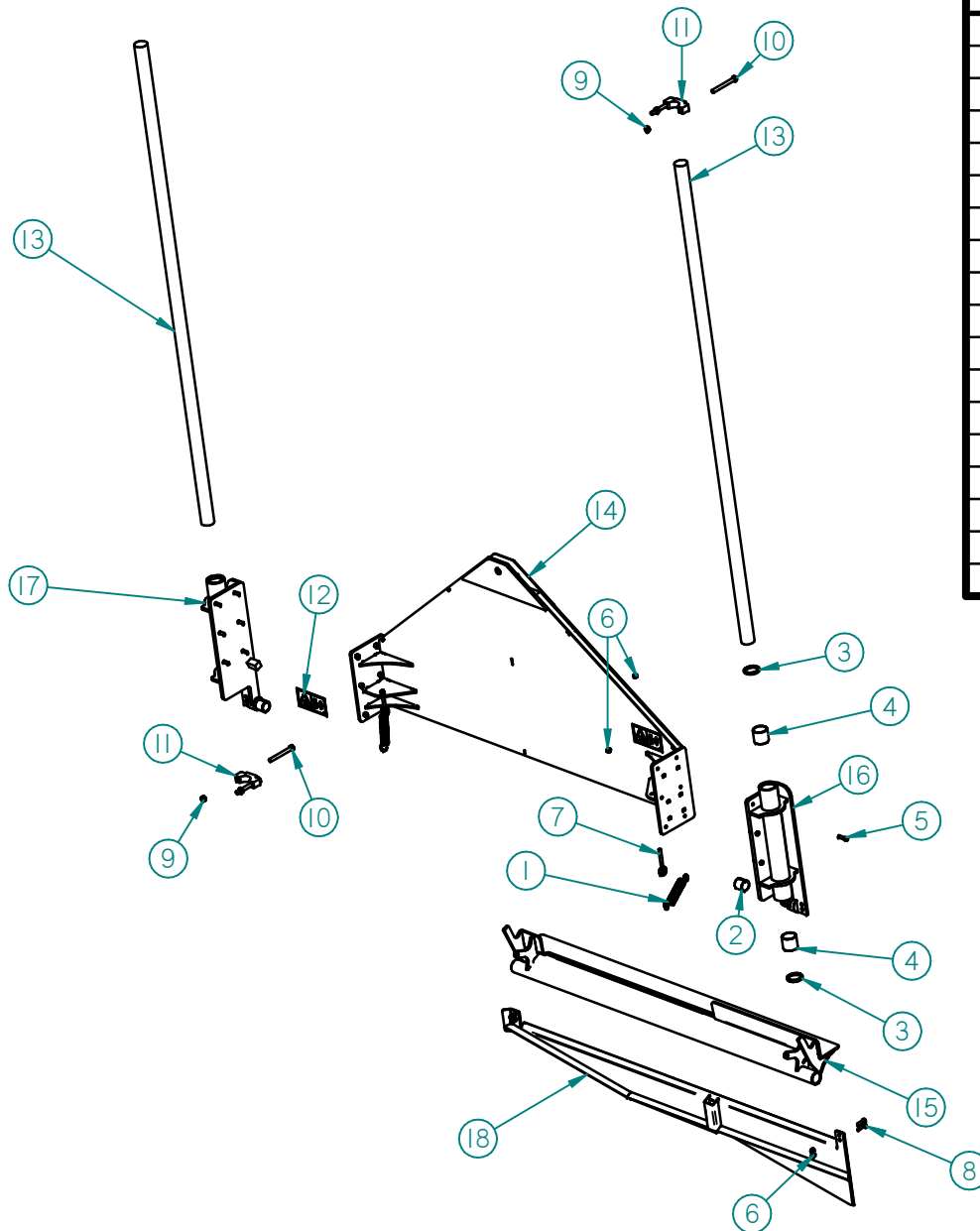
VSI206

RH SLIDE TRUCK ASSY

ASM201030

SERIAL # VSI8140000334 AND OVER

Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200670	LIFT TRUCK RH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201042	RH BALE GUIDE WELDT	1

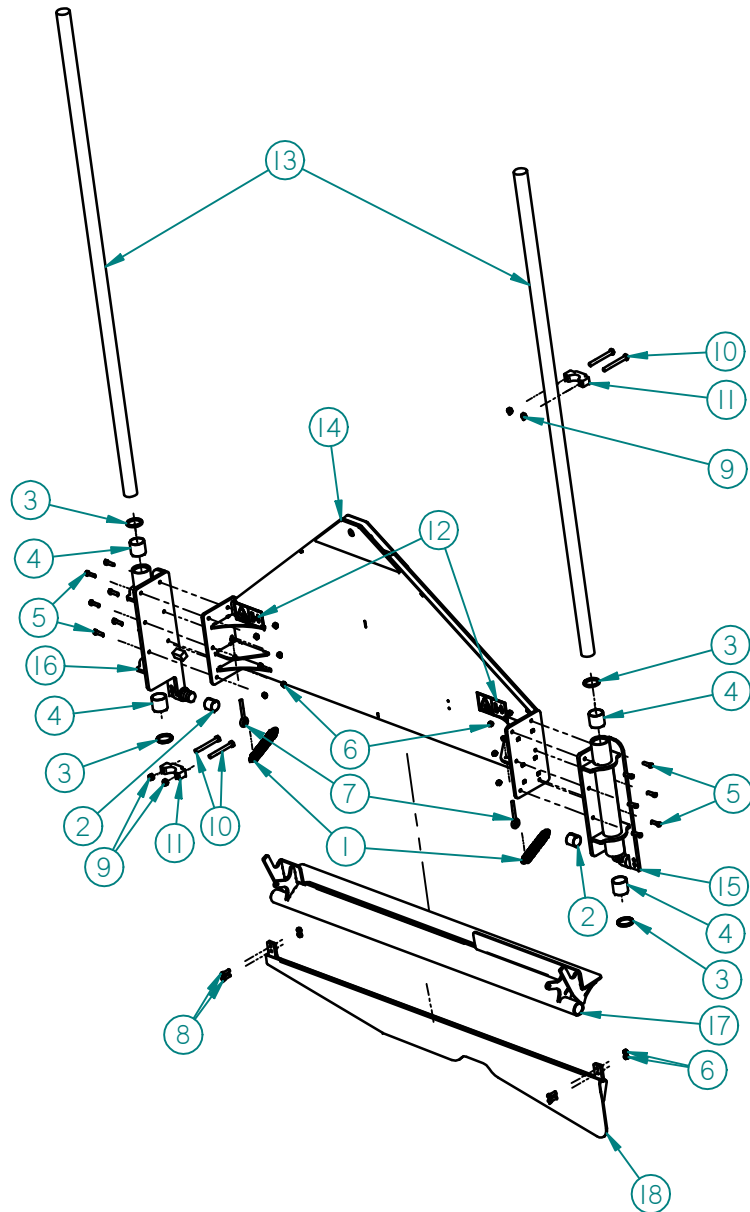


VSI206

RH SLIDE TRUCK

ASM201005

SERIAL # VSI7000000333 AND UNDER



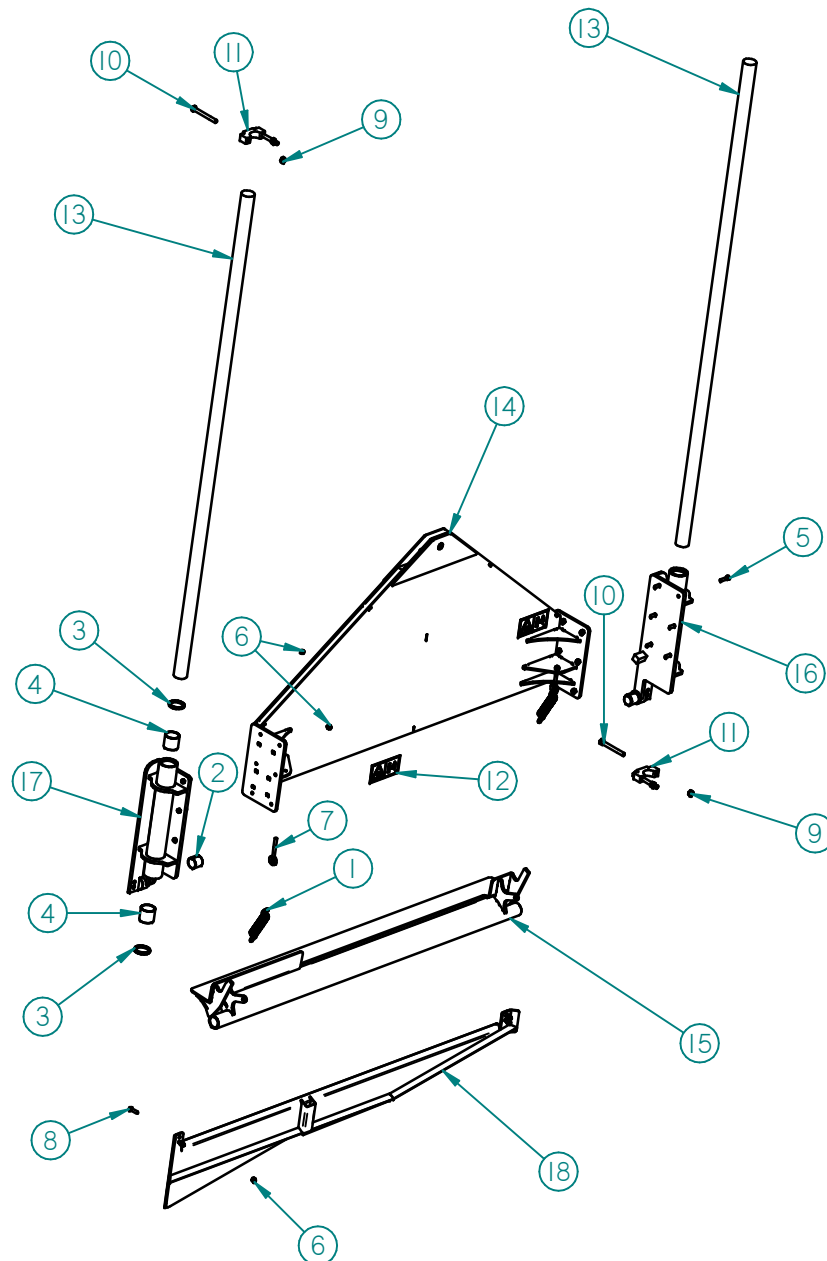
ITEM	PART NO.	DESCRIPTION	QTY
1	CMP100145	EXTENSION SPRING	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200642	TRUCK SLIDER RH	1
16	WLD200643	TRUCK SLIDER LH	1
17	WLD200670	LIFT TRUCK RH	1
18	WLD200713	RIGHT HAND BALE GUIDE	1

VSI206

LH SLIDE TRUCK ASSY

ASM201031

SERIAL # VSI81400000334 AND OVER



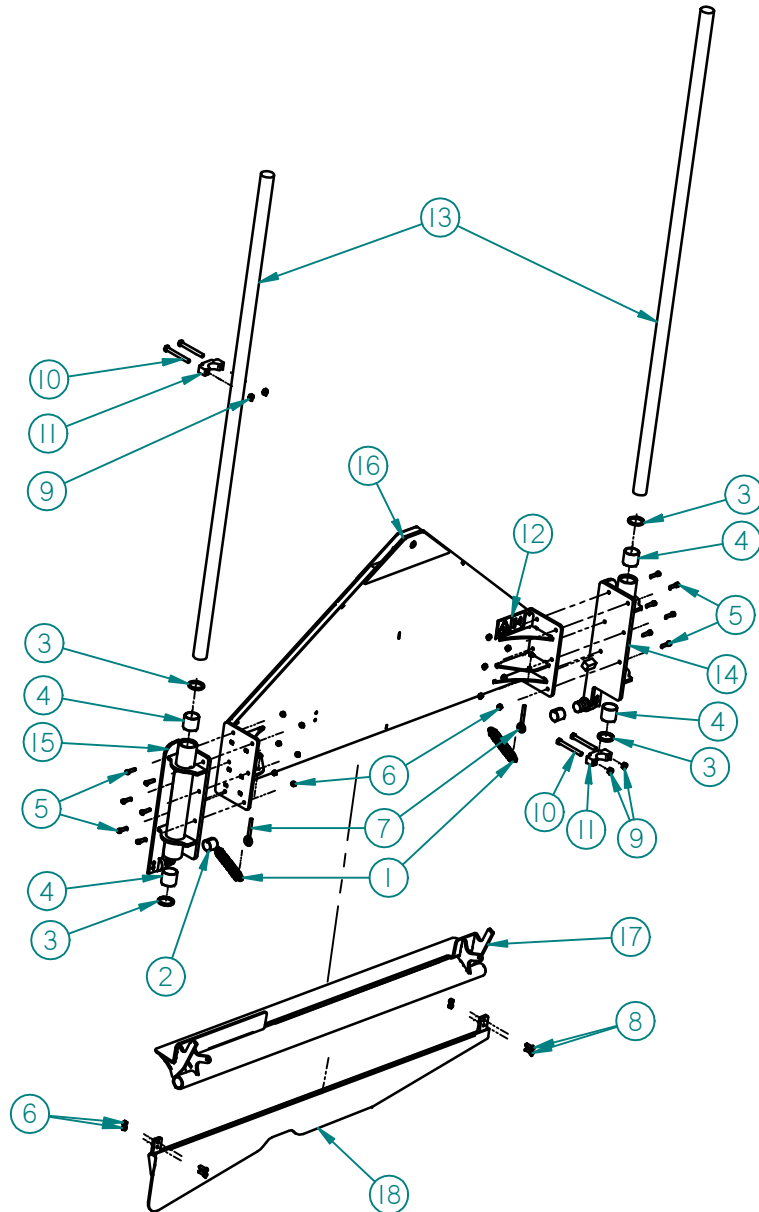
Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200657	SLIDE TRUCK BRACE LH (PANEL)	1
15	WLD200671	LIFT TRUCK LH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201044	LH BALE GUIDE WELDT	1

VS1206

LH SLIDE TRUCK

ASM201006

SERIAL # VS17000000333 AND UNDER



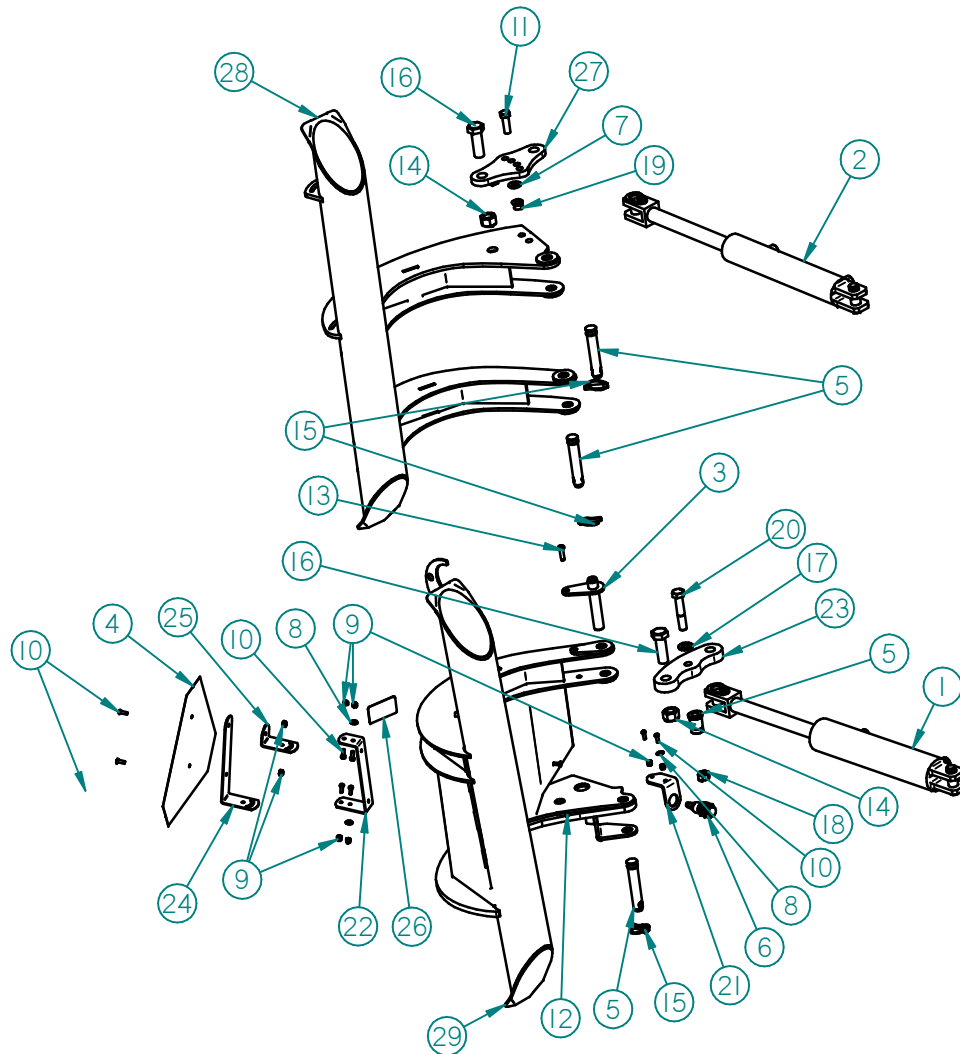
ITEM	PART NO.	DESCRIPTION	QTY
1	CMP100145	EXTENSION SPRING	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200642	TRUCK SLIDER RH	1
15	WLD200643	TRUCK SLIDER LH	1
16	WLD200657	SLIDE TRUCK BRACE LH (PANNEL)	1
17	WLD200671	LIFT TRUCK LH	1
18	WLD200699	LEFT HAND BALE GUIDE	1

VSI206

GATE ASSEMBLY

ASM201064

SERIAL # PHB01206HL0000379 AND OVER



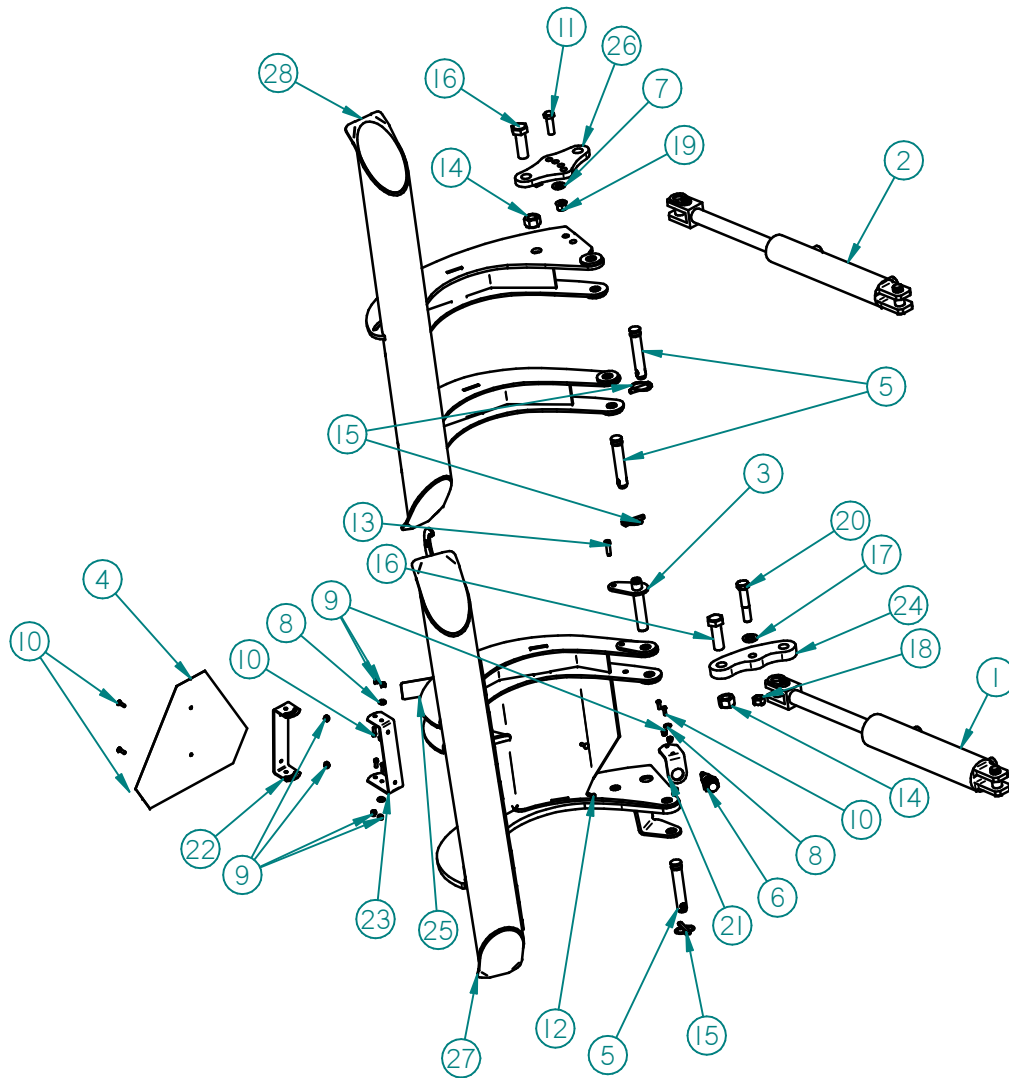
Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMPI00171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP700280	3PP81 3PT HITCH PIN	3
6	ELCI00811	ANALOG ULTRASONIC SENSOR	1
7	FSTI00111	5/8" FLAT WASHER	1
8	FSTI00134	1/4" FLAT WASHER	3
9	FSTI00135	1/4" LOCK NUT	10
10	FSTI00169	1/4" x 3/4" CAP SCREW	8
11	FSTI00186	5/8" X 2" CAP SCREW	1
12	FSTI00233	1/4" X 3/4" CARRIAGE BOLT	2
13	FSTI00241	3/8" X 1 1/4" CAP SCREW	1
14	FSTI00245	1" LOCKNUT	2
15	FSTI00264	7/16" LYNCH PIN	3
16	FSTI00335	1" X 3" CAP SCREW	2
17	FSTI00404	3/4" WASHER HARDENED	1
18	FSTI00405	3/4" CRIMP NUT	1
19	FSTI00443	5/8" FLANGE CRIMP NUT	1
20	FSTI00738	3/4" X 4" CAP SCREW GR8	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201136	SMV MOUNT BRKT	1
23	PCT201141	BOTTOM GATE LINK GEN4	1
24	PCT201410	BOTTOM SMV BRACKET	1
25	PCT201411	TOP SMV BRACKET	1
26	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
27	WLD200729	TOP GATE LINK	1
28	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1
29	WLD201116	BOTTOM GATE WELDT GEN5	1

VSI206

GATE ASSEMBLY

ASM201039

SERIAL # VSI9141000357 TO VSI9140000378



Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMP100171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP700280	3PP81 3PT HITCH PIN	3
6	ELC100811	ANALOG ULTRASONIC SENSOR	1
7	FST100111	5/8" FLAT WASHER	1
8	FST100134	1/4" FLAT WASHER	3
9	FST100135	1/4" LOCK NUT	10
10	FST100169	1/4" x 3/4" CAP SCREW	8
11	FST100186	5/8" X 2" CAP SCREW	1
12	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
13	FST100241	3/8" X 1 1/4" CAP SCREW	1
14	FST100245	1" LOCKNUT	2
15	FST100264	7/16" LYNCH PIN	3
16	FST100335	1" X 3" CAP SCREW	2
17	FST100404	3/4" WASHER HARDENED	1
18	FST100405	3/4" CRIMP NUT	1
19	FST100443	5/8" FLANGE CRIMP NUT	1
20	FST100738	3/4" X 4" CAP SCREW GR8	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201135	SMV ADJ BRKT	1
23	PCT201136	SMV MOUNT BRKT	1
24	PCT201141	BOTTOM GATE LINK GEN4	1
25	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
26	WLD200729	TOP GATE LINK	1
27	WLD201048	BOTTOM GATE WELDT	1
28	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1

WLD201048 REPLACED BY WLD201116

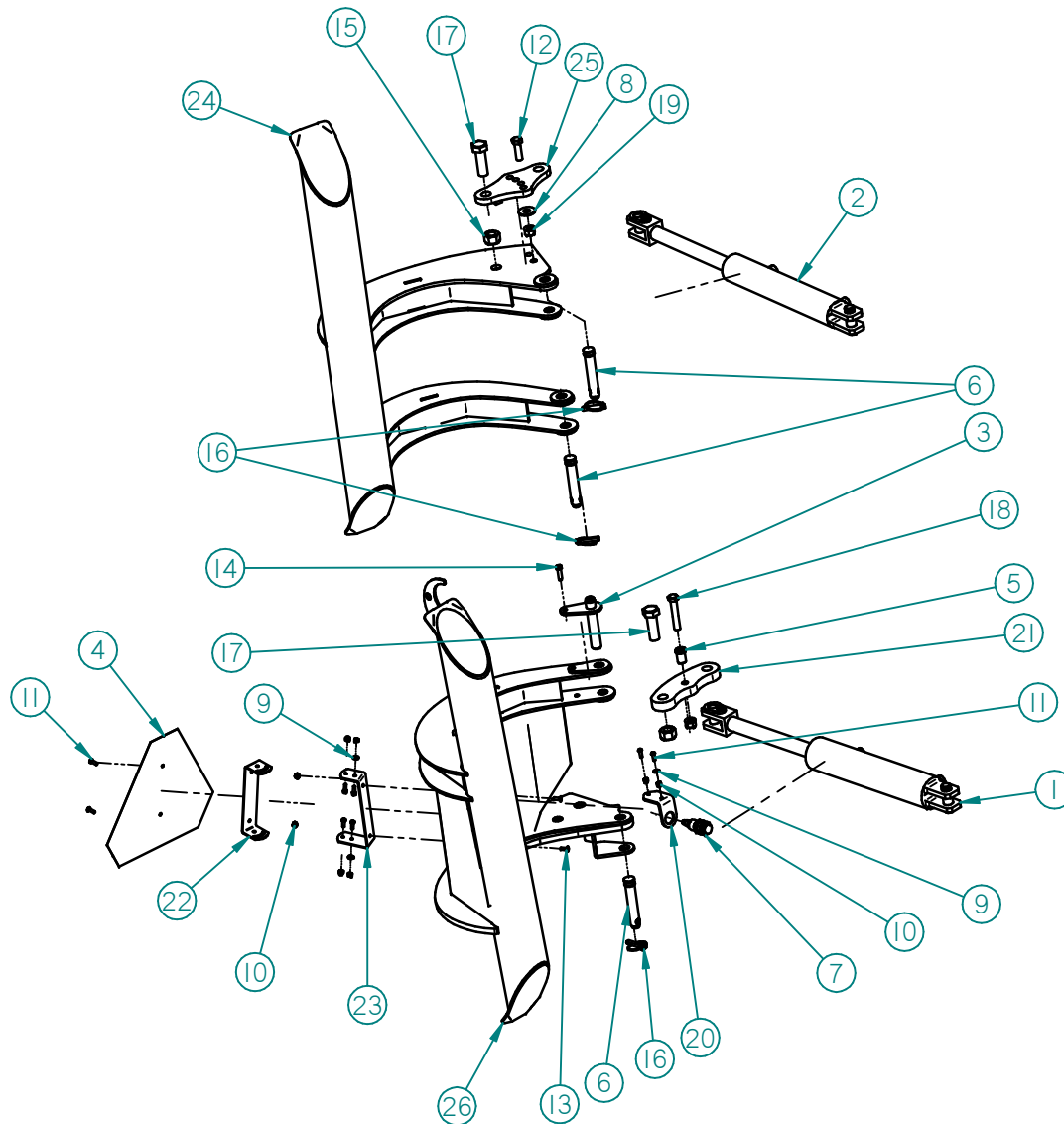
BOTTOM GATE LINK UPDATE KIT FOR ASM201016: KIT201003

VSI206

GATE ASSEMBLY

ASM201016

SERIAL # VSI7240000324 TO VSI8140000356



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200651	GATE CYLINDER ASSEMBLY	1
2	ASM200669	GATE CYLINDER ASSEMBLY	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMPI00171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP201011	DRILL BUSHING H-56-24, 41/64	1
6	CMP700280	3PP81 3PT HITCH PIN	3
7	ELCI00498	ULTRASONIC SENSOR	1
8	FST100111	5/8" FLAT WASHER	1
9	FST100134	1/4" FLAT WASHER	3
10	FST100135	1/4" LOCK NUT	10
11	FST100169	1/4" x 3/4" CAP SCREW	8
12	FST100186	5/8" X 2" CAP SCREW	1
13	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
14	FST100241	3/8" X 1 1/4" CAP SCREW	1
15	FST100245	1" LOCKNUT	2
16	FST100264	7/16" LYNCH PIN	3
17	FST100335	1" X 3" CAP SCREW	2
18	FST100423	5/8" X 3 1/2" CAP SCREW GRADE 8	1
19	FST100443	5/8" FLANGE CRIMP NUT	2
20	PCT201096	SENSOR MOUNT	1
21	PCT201127	BOTTOM GATE CYL LINK	1
22	PCT201135	SMV ADJ BRKT	1
23	PCT201136	SMV MOUNT BRKT	1
24	WLD200727	TOP TAILGATE	1
25	WLD200729	TOP GATE LINK	1
26	WLD201035	BOTTOM GATE WELDT	1

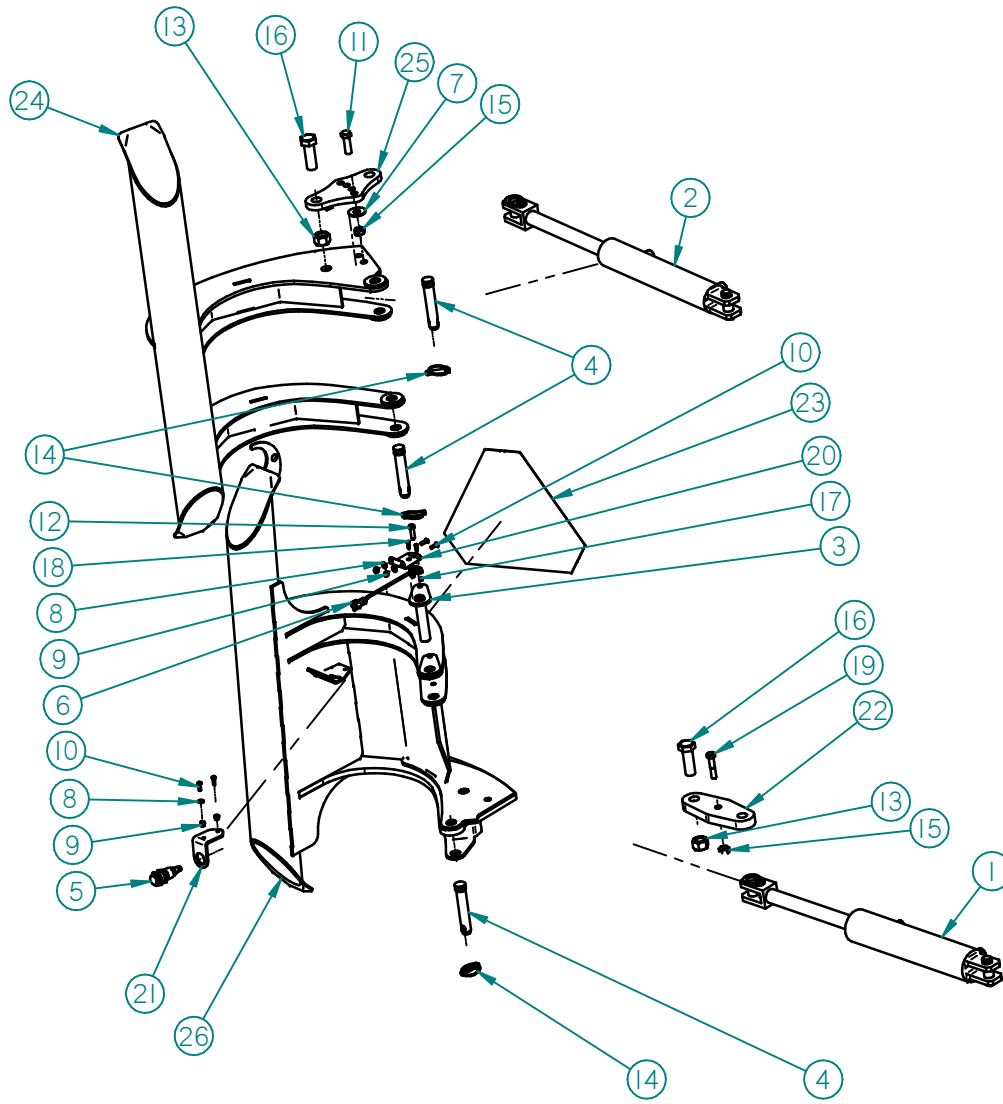
WLD201035 REPLACED BY WLD201116

VSI206

GATE ASSEMBLY

ASM201016

SERIAL # VSI7140000323 AND UNDER



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200651	GATE CYLINDER ASSEMBLY	1
2	ASM200669	GATE CYLINDER ASSEMBLY	1
3	ASM201033	BOTTOM GATE PIN ASM	1
4	CMP700280	3PP81 3PT HITCH PIN	3
5	ELC100498	ULTRASONIC SENSOR	1
6	ELC201005	RFD4000 ROTARY SENSOR W/RECP	1
7	FST100111	5/8" FLAT WASHER	1
8	FST100134	1/4" FLAT WASHER	3
9	FST100135	1/4" LOCK NUT	4
10	FST100169	1/4" x 3/4" CAP SCREW	4
11	FST100186	5/8" X 2" CAP SCREW	1
12	FST100241	3/8" X 1 1/4" CAP SCREW	1
13	FST100245	1" LOCKNUT	2
14	FST100264	7/16" LYNCH PIN	3
15	FST100278	5/8" CRIMP NUT	2
16	FST100335	1" X 3" CAP SCREW	2
17	FST100471	#8-32 LOCK NUT	2
18	FST100472	#8-32 X 5/8" MACHINE SCREW	2
19	FST100473	1/2" X 2 1/2" CAP SCREW GRADE 8	1
20	PCT201075	SENSOR MOUNT BRKT	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201127	BOTTOM GATE CYL LINK	1
23	SAF200107	SLOW MOVING VEHICLE SIGN	1
24	WLD200727	TOP TAILGATE	1
25	WLD200729	TOP GATE LINK	1
26	WLD201035	BOTTOM GATE WELDT	1

WLD201035 REPLACED BY WLD201116

VSI206

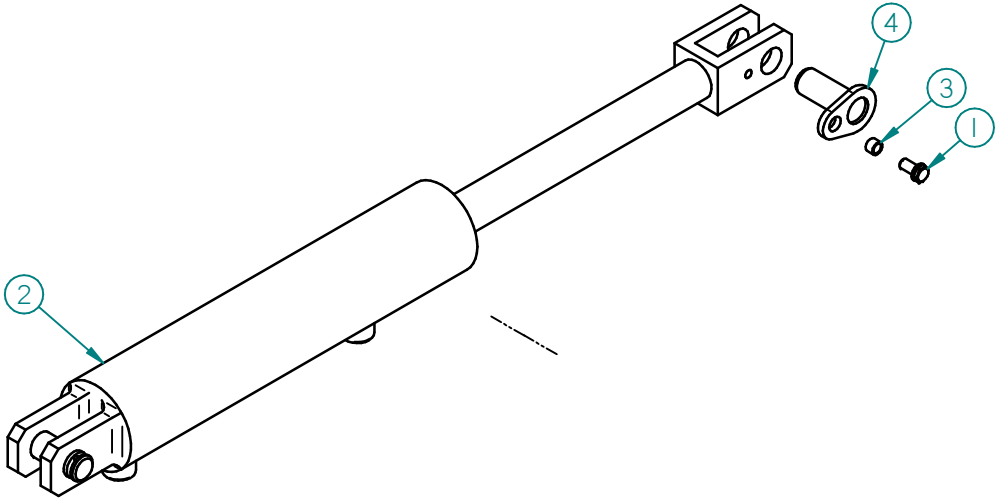
CYL 3 X 12 ASSY BOTTOM GATE STACKER

ASM200651

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100706	CYL 3 X 12 WELDED HYS30FEMI2-10	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100776

CYLINDER PIN, FRAME END: FST100703



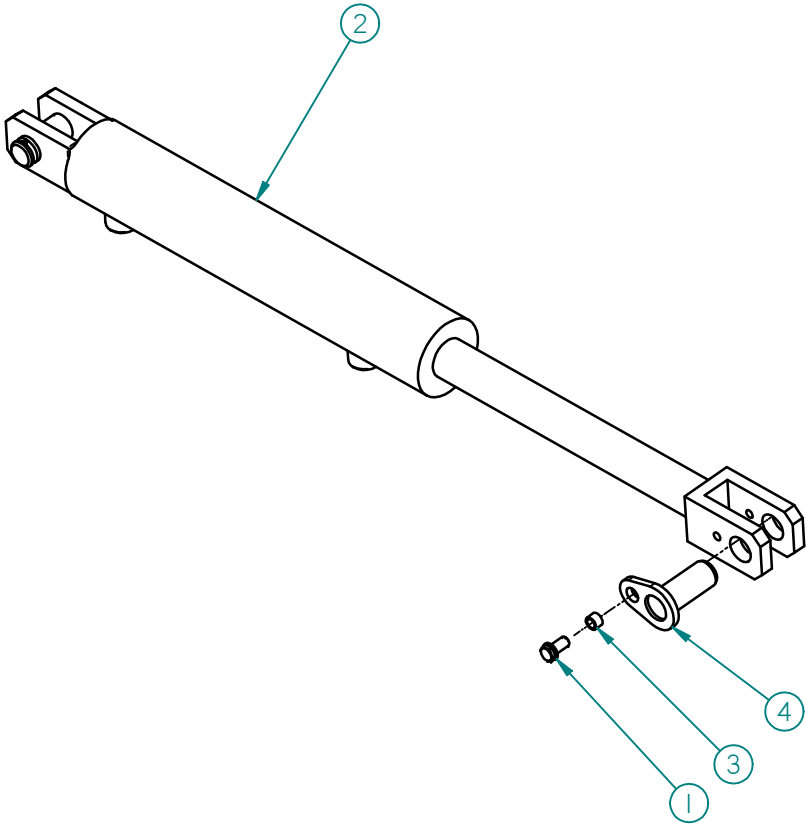
VS1206

GATE CYLINDER ASSEMBLY

ASM200669

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100707	CYL 2.5 X 12 WELDED	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100778



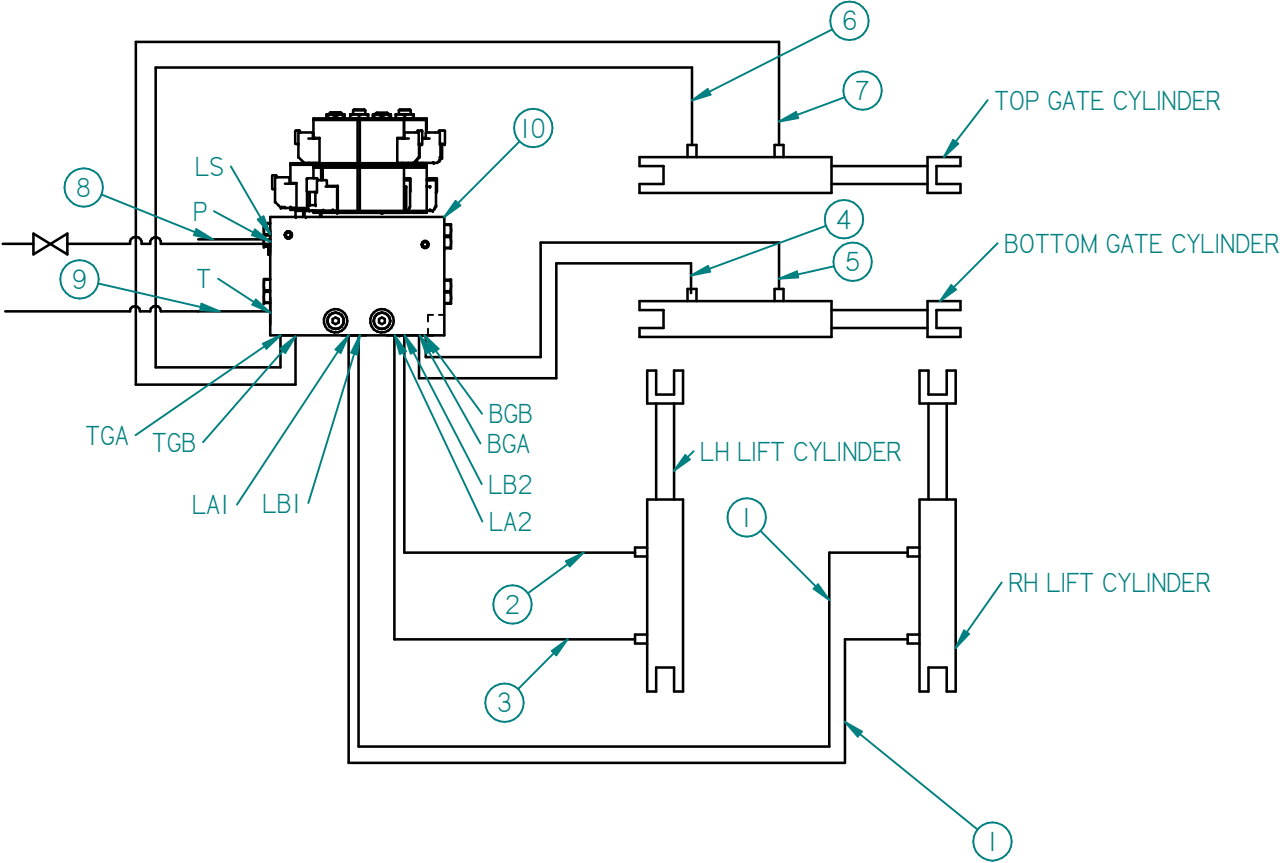
VS1206

HOSE KIT, STACKER

HYD201005

SERIAL # VS18140000334 AND OVER

Item	Part NO.	Description	QTY	FITTINGS
1	HYD200152	HOSE, RH LIFT CYL, ROD END	2	HYDI00334 FINGER TIGHT
2	HYD200153	HOSE, LH LIFT CYL, ROD END	1	
3	HYD200154	HOSE, LH LIFT CYL, CAP END	1	
4	HYD200155	HOSE, BOTTOM GATE, CAP END	1	HYDI00398, HYDI00338
5	HYD200156	HOSE, BOTTOM GATE, ROD END	1	HYDI00398, HYDI00338
6	HYD200157	HOSE, TOP GATE, CAP END	1	HYDI00398, HYDI00338
7	HYD200158	HOSE, TOP GATE, ROD END	1	HYDI00398, HYDI00338
8	HYD200160	HOSE, VALVE RETURN	1	HYDI00393, HYDI00389
9	HYD200161	HOSE, VALVE SUPPLY	1	HYDI00392, HYDI00534
10	HYD201000	HYDRAULIC VALVE BLOCK	1	



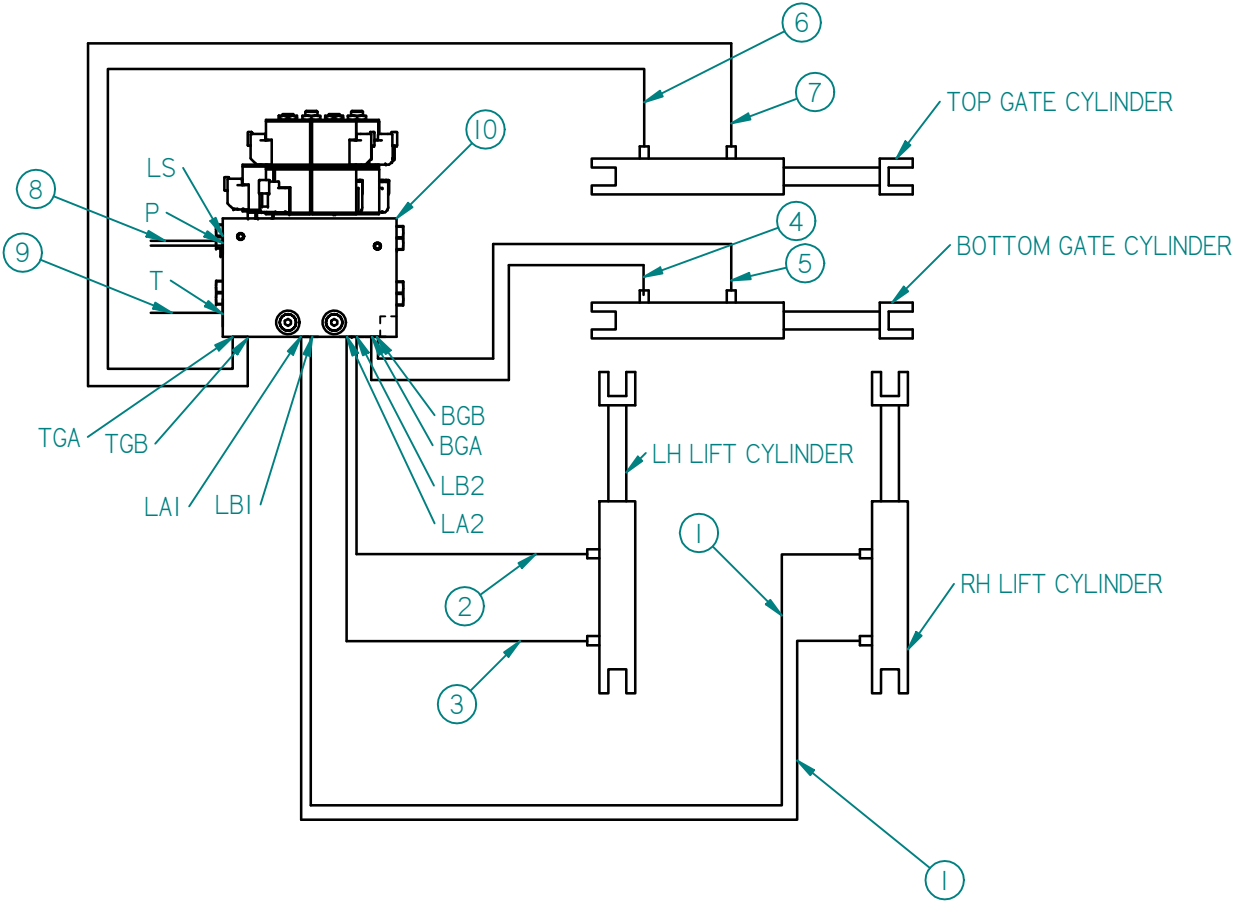
VS1206

HOSE KIT, STACKER

HYD201004

SERIAL # VS17341000333 AND UNDER

Item	Part NO.	Description	QTY	Fitting 1	Fitting 2
1	HYD200152	HOSE, RH LIFT CYL, ROD END	2	HYDI00334	-
2	HYD200153	HOSE, LH LIFT CYL, ROD END	1	-	-
3	HYD200154	HOSE, LH LIFT CYL, CAP END	1	-	-
4	HYD200155	HOSE, BOTTOM GATE, CAP END	1	HYDI00398	HYDI00338
5	HYD200156	HOSE, BOTTOM GATE, ROD END	1	HYDI00398	HYDI00338
6	HYD200157	HOSE, TOP GATE, CAP END	1	HYDI00398	HYDI00338
7	HYD200158	HOSE, TOP GATE, ROD END	1	HYDI00398	HYDI00338
8	HYD200159	HOSE, VALVE SUPPLY	1	HYDI00392	HYDI00534
9	HYD200160	HOSE, VALVE RETURN	1	HYDI00393	HYDI00389
10	HYD201000	HYDRAULIC VALVE BLOCK	1	-	-



VS1206

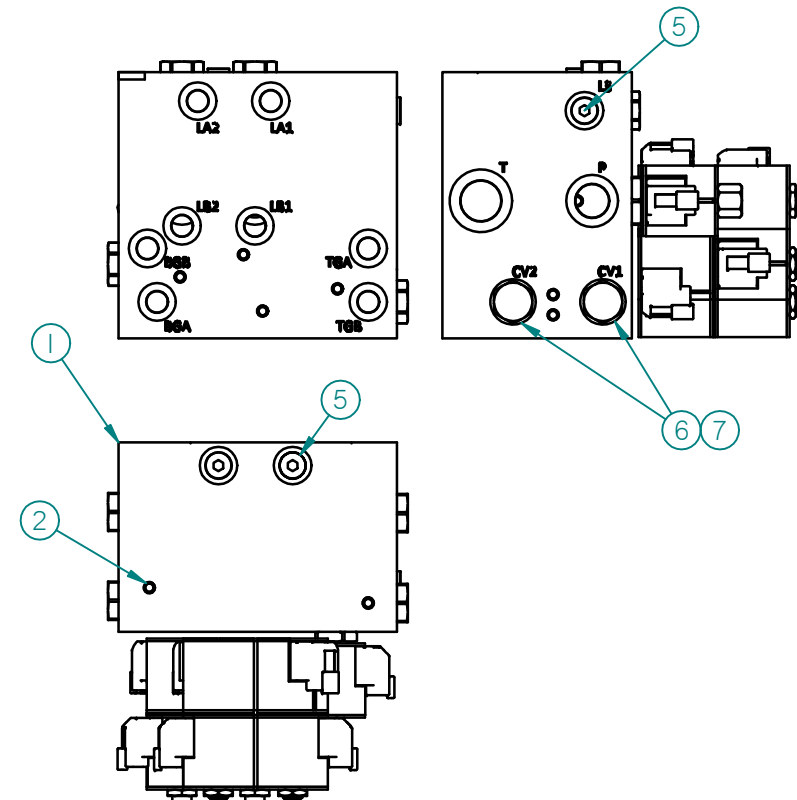
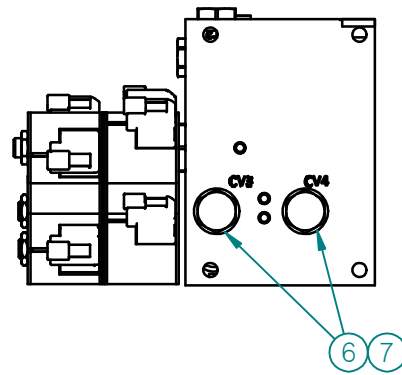
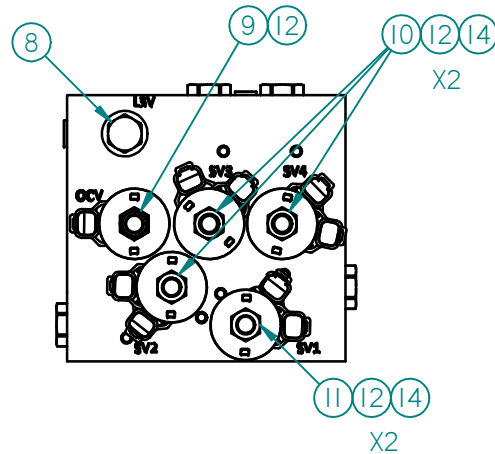
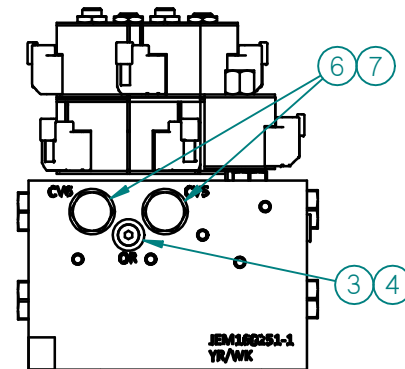
STACKER VALVE BLOCK

HYD201000

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYD201000	JEM MANIFOLD BLOCK	1	-	N/A
2	-	EXPANDER PLUG, 7 MM	22	-	N/A
3	-	0.110 ORIFICE, 3/8-16	1	-	N/A
4	-	SAE PLUG, SOCKET	1	20	HYDI00224
5	-	SAE PLUG, SOCKET	3	25	HYDI00178
6	-	PILOT PISTON, SINGLE, -10	6	-	N/A
7	-	CHECK VALVE, 100 PSI	6	25	HYDI00619
8	-	VC08-3 CAVITY PLUG, ALL PORTS BLOCKED	1	20	HYDI00616
9	HYDI00426	2/2 N.O. SOLENOID VALVE	1	35	HYDI00435
10	-	PROP. SOLENOID, 4W/3P, MOTOR SPOOL	3	25	HYDI00436
11	HYDI00427	SOLENOID, 4W/3P, MOTOR SPOOL	1	25	HYDI00436
12	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	9	5	N/A
14	-	-10 SIZE E-COIL SPACER	4	-	N/A

CLOSED CENTER: REMOVE HYDI00426, INSTALL HYDI00421

LOAD SENSE: KIT100169



VS1206

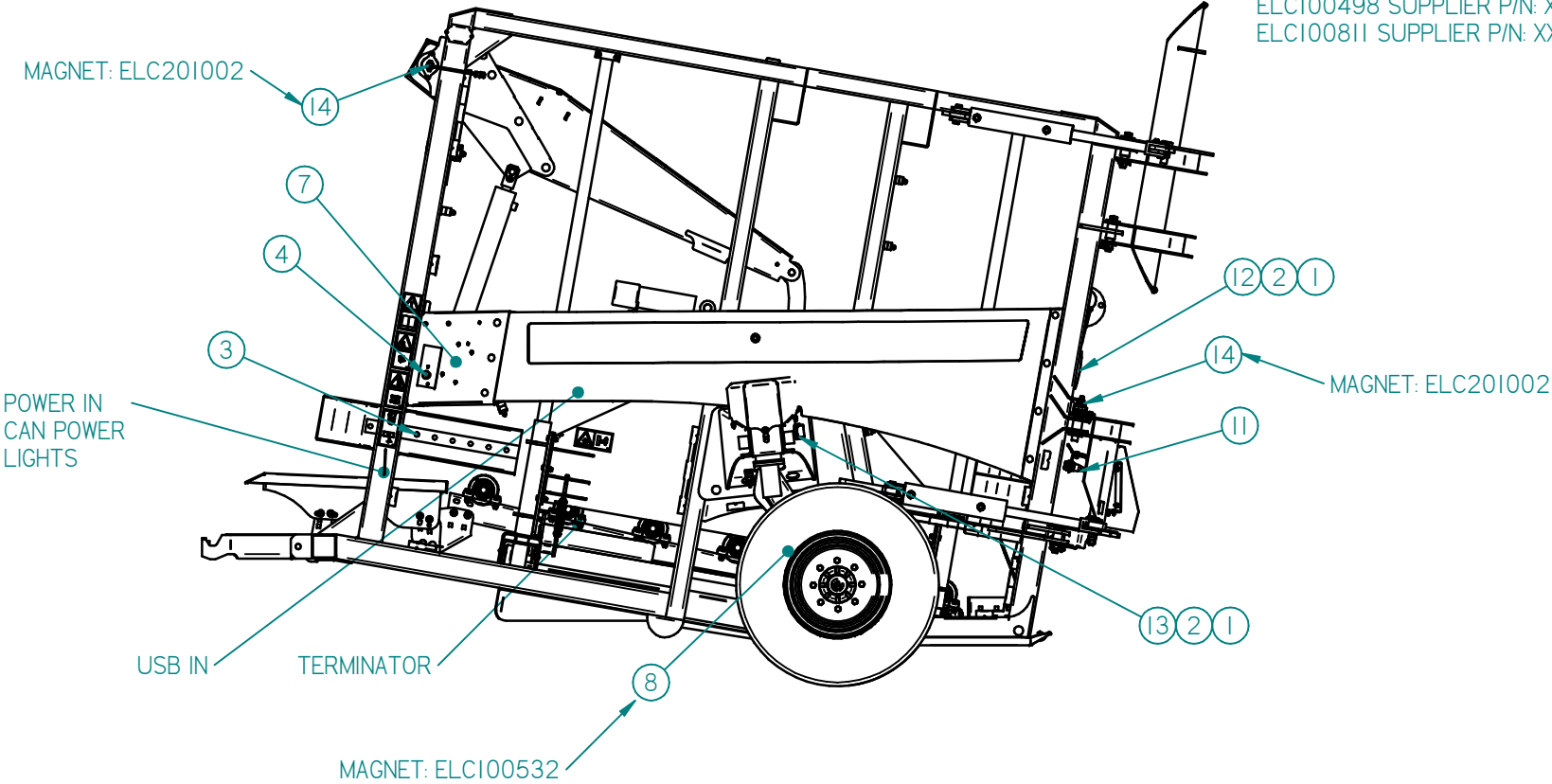
ELECTRICAL CONTROL SYSTEM

ASM201037

SERIAL # VS19141000357 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00183	LIGHT, OVAL GROMMET 92420	1
2	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELCI00476	SAFETY SHUT OF BUTTON	1
7	ELCI00508	FALCON CONTROLLER, WIFI, VS1206	1
8	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
10	ELCI00810	WIRE HARNESS MAIN, STACKER	1
11	ELCI00811	ANALOG ULTRASONIC SENSOR	1
12	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

GATE SENSOR CAPACITOR: KIT201008
ELCI00498 SUPPLIER P/N: XX6V3AIPAM12.
ELCI00811 SUPPLIER P/N: XX9V3AIC2MI2J08.



VS1206

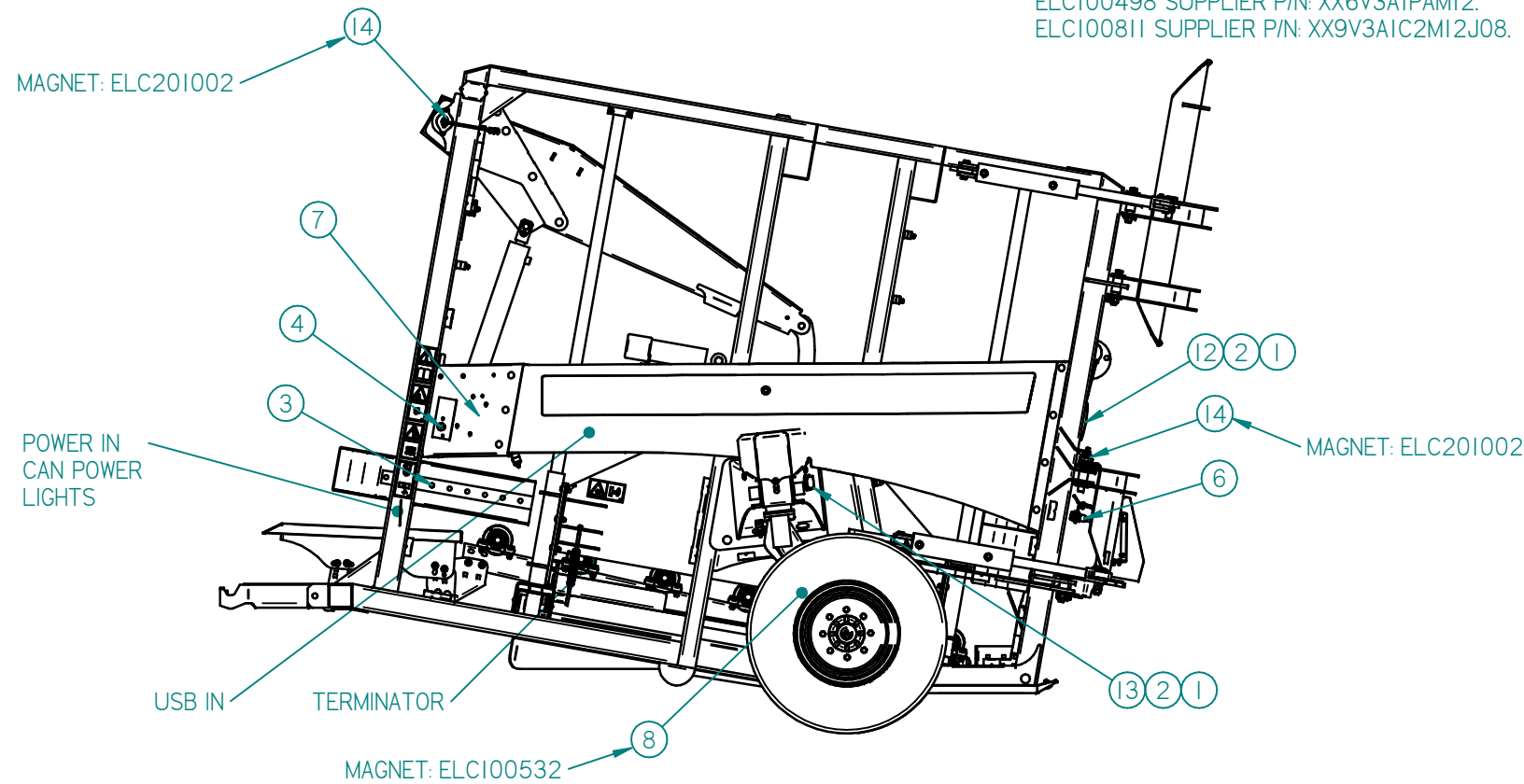
ELECTRICAL CONTROL SYSTEM

ASM201037

SERIAL # VS18140000334 TO VS18140000356

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00183	LIGHT, OVAL GROMMET 92420	1
2	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELCI00476	SAFETY SHUT OF BUTTON	1
6	ELCI00498	ULTRASONIC SENSOR	1
7	ELCI00508	FALCON CONTROLLER, WIFI, VS1206	1
8	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
9	ELCI00738	WIRE HARNESS MAIN, STACKER	1
12	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

ELCI00498 SUPPLIER P/N: XX6V3AIPAM12.
ELCI00811 SUPPLIER P/N: XX9V3AIC2MI2J08.



VSI206

ELECTRICAL CONTROL SYSTEM

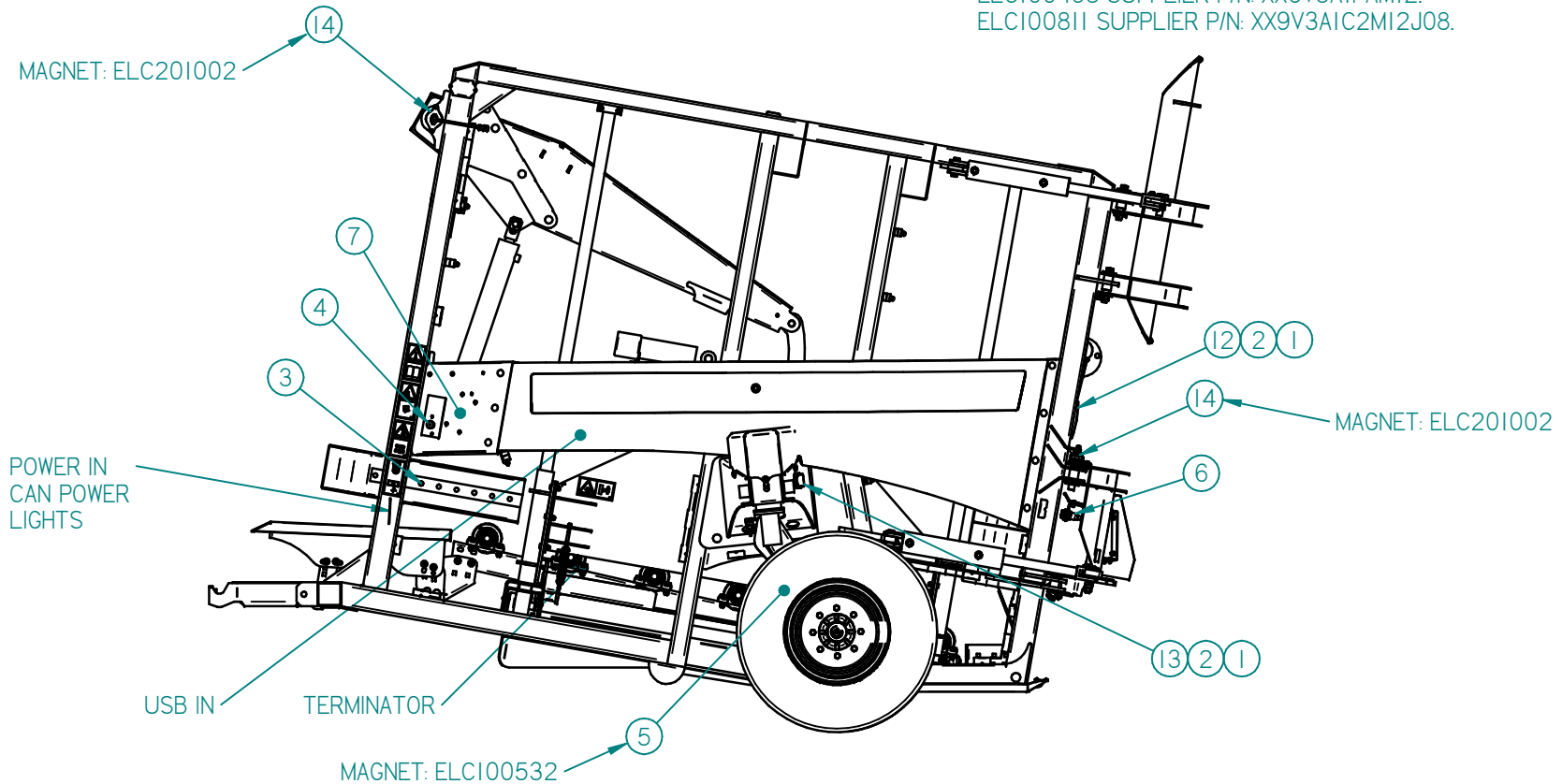
ASM201037

SERIAL # VSI7341000333 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY
1	ELC100183	LIGHT, OVAL GROMMET 92420	1
2	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELC100476	SAFETY SHUT OF BUTTON	1
5	ELC100477	PROXIMITY SENSOR ASSEMBLY	1
6	ELC100498	ULTRASONIC SENSOR	1
7	ELC100508	FALCON CONTROLLER, WIFI, VSI206	1
9	ELC100738	WIRE HARNESS MAIN, STACKER	1
12	ELC100827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

ELC100498 SUPPLIER P/N: XX6V3AIPAM12.

ELC100811 SUPPLIER P/N: XX9V3AIC2MI2J08.

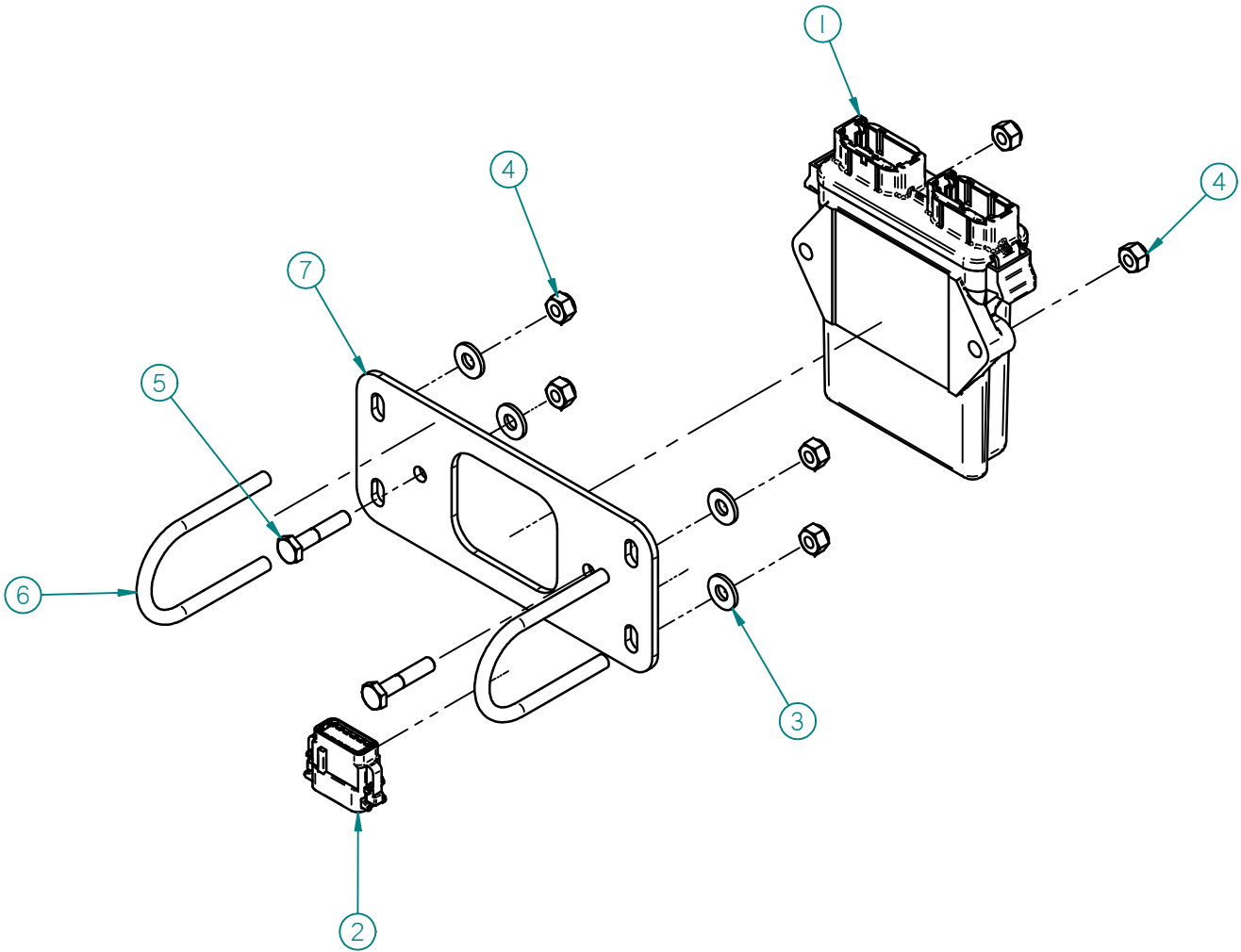


VS1206

THRASHER GPS/WIFI KIT

KIT100165

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00484	THRASHER CONTROLLER	1
2	ELCI00515	THRASHER GPS/WIFI HARNESS	1
3	FSTI00134	1/4" FLAT WASHER	4
4	FSTI00135	1/4" LOCK NUT	6
5	FSTI00170	1/4" X 1 1/4" CAP SCREW	2
6	FSTI00480	1/4" X 1" PIPE SIZE U-BOLT	2
7	PCTI00203	THRASHER MOUNT	1



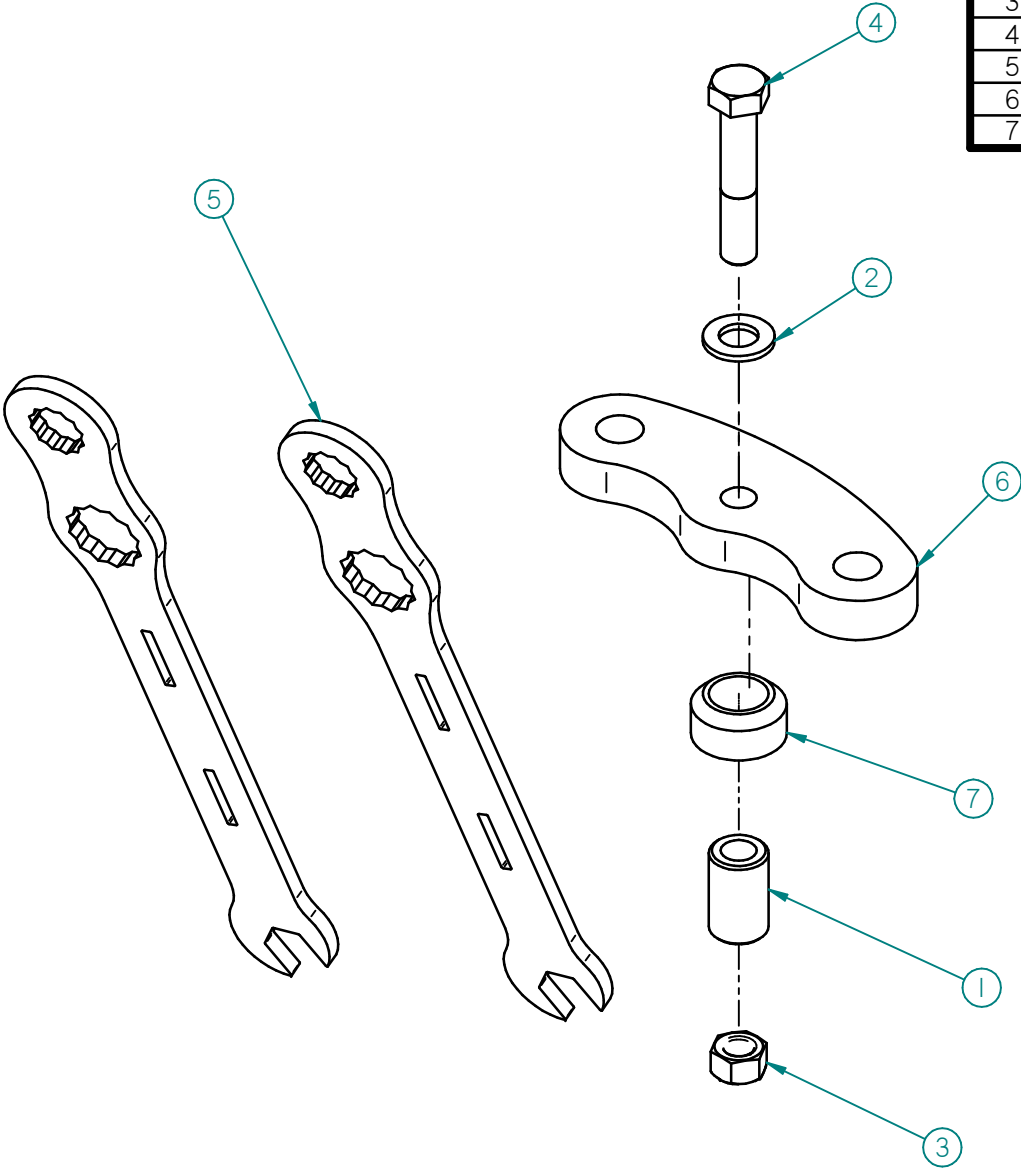
VSI206

SHEAR BUSHING AND LINK KIT

KIT201003

SERIAL # VSI9140000378 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY
1	CMP201021	DRILL BUSHING P-80-32, 3/4	1
2	FST100404	3/4" WASHER HARDENED	1
3	FST100405	3/4" CRIMP NUT	1
4	FST100738	3/4" X 4" CAP SCREW GR8	1
5	PCT201140	STACKER MULTI WRENCH	2
6	PCT201141	BOTTOM GATE LINK GEN4	1
7	SAW201047	SHEAR BUSHING LINER	1



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