

PhiBer Vertical Stacking Accumulator



Model: VS1206

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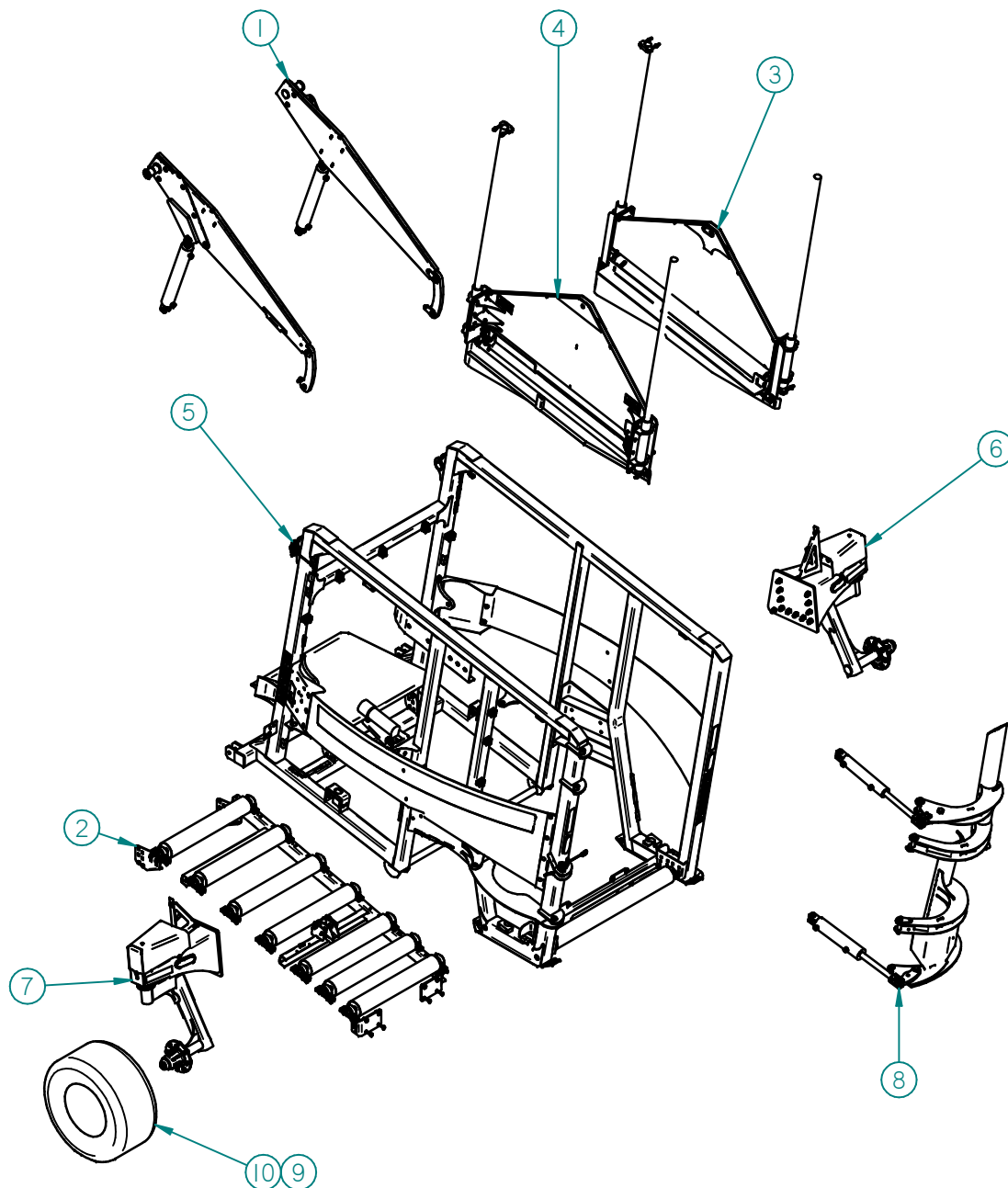
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VS1206

BALE STACKING ACCUMULATOR VS1206

WHG201000



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM201007	LOAD LIFT ARM ASM	1
2	ASM201027	ROLLER BED	1
3	ASM201030	RH SLIDE TRUCK ASSY	1
4	ASM201031	LH SLIDE TRUCK ASSY	1
5	ASM201035	MAIN FRAME ASSEMBLY	1
6	ASM201040	RH CASTER ASSEMBLY	1
7	ASM201041	LH CASTER ASSEMBLY	1
8	ASM201064	GATE ASSEMBLY	1
9	CMPI01109	TIRE 380/55R16.5 WITH WHEEL SILVER	2
10	CMPI01121	TIRE 380/55R16.5 WITH WHEEL YELLOW	2
11	HYD201005	HOSE KIT, STACKER	1

OPTIONS	
PART NO.	DESCRIPTION
WHEELS	
CMPI01110	TIRE 380/55R16.5 AGRIFLEX 381
CMPI01111	WHEEL 16.5 X 12 8 ON 8 SILVER
CMPI01122	WHEEL 16.5 X 12 8 ON 8 YELLOW
DECALS	
SAF201005	VS1206 PHIBER LH DECAL
SAF201006	VS1206 PHIBER RH DECAL

TIRE AND WHEEL SIZE 380/55R16.5 MAY BE REPLACED BY:

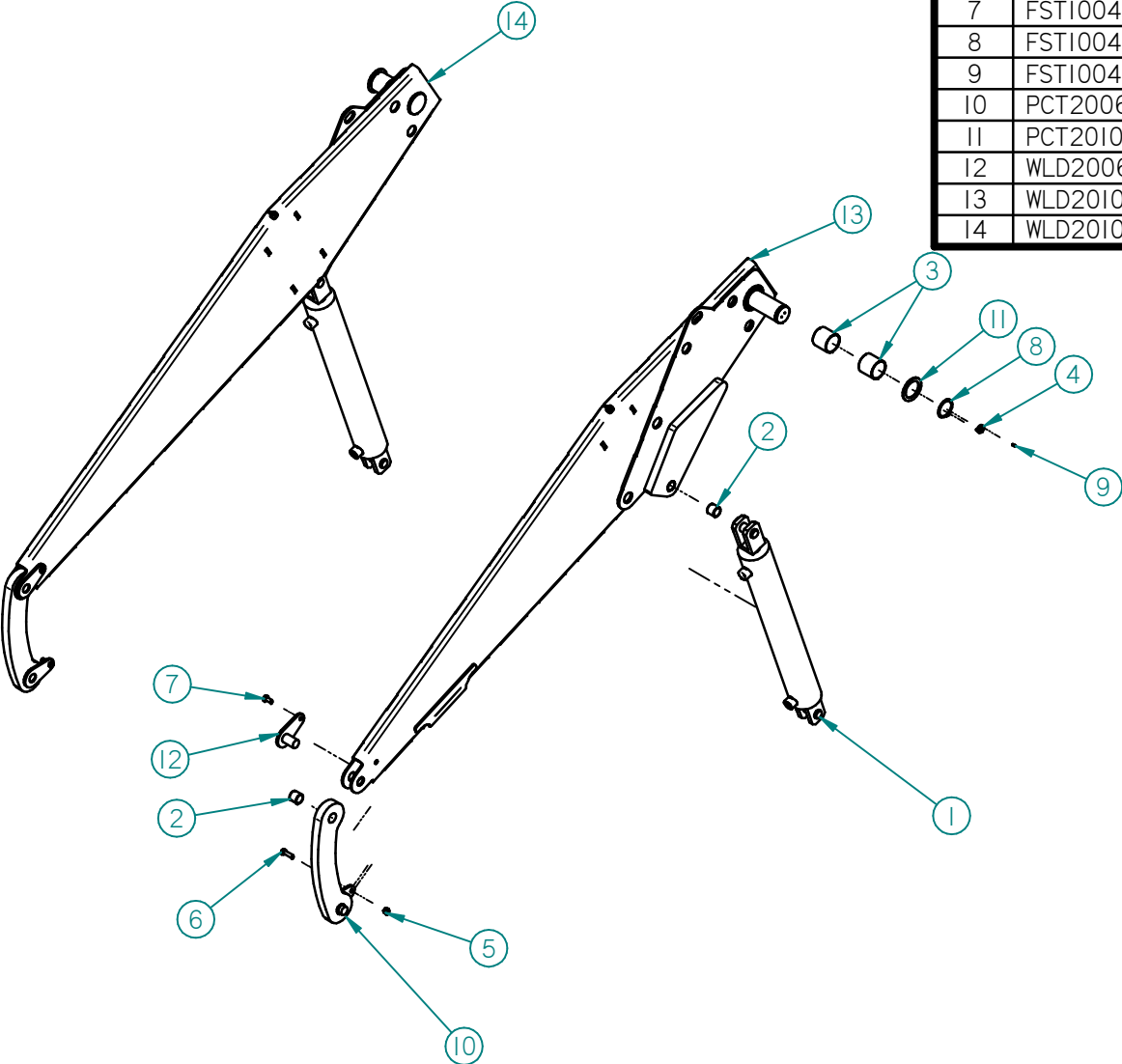
PART NO.	DESCRIPTION
CMPI00862	TIRE 18L-16.1 SL WITH WHEEL
CMPI00863	TIRE 18L-16.1 SL WITH WHEEL
CMPI00315	TIRE ONLY 18L-16.1SL
CMPI00864	16.1 X 16 AG WHEEL 8 ON 8 YELLOW
CMPI00865	16.1 X 16 AG WHEEL 8 ON 8 SILVER

VSI206

LOAD LIFT ARM ASM

ASM201007

ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200652	LIFT CYLINDER ASSY	2
2	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	8
3	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
4	ELC201002	ANGLE SENSOR MAGNET	2
5	FST100206	3/8" LOCKNUT	2
6	FST100241	3/8" X 1 1/4" CAP SCREW	2
7	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
8	FST100465	SNAP RING EXTERNAL 2.000	2
9	FST100467	#4 X 3/8" DRIVE SCEW	4
10	PCT200629	LINK	2
11	PCT201091	LIFT ARM SPACER PLATE	2
12	WLD200646	PIN, LIFT LINK, STACKER, SHORT	4
13	WLD201018	RH LOAD ARM WELDT	1
14	WLD201019	LH LOAD ARM WELDT	1



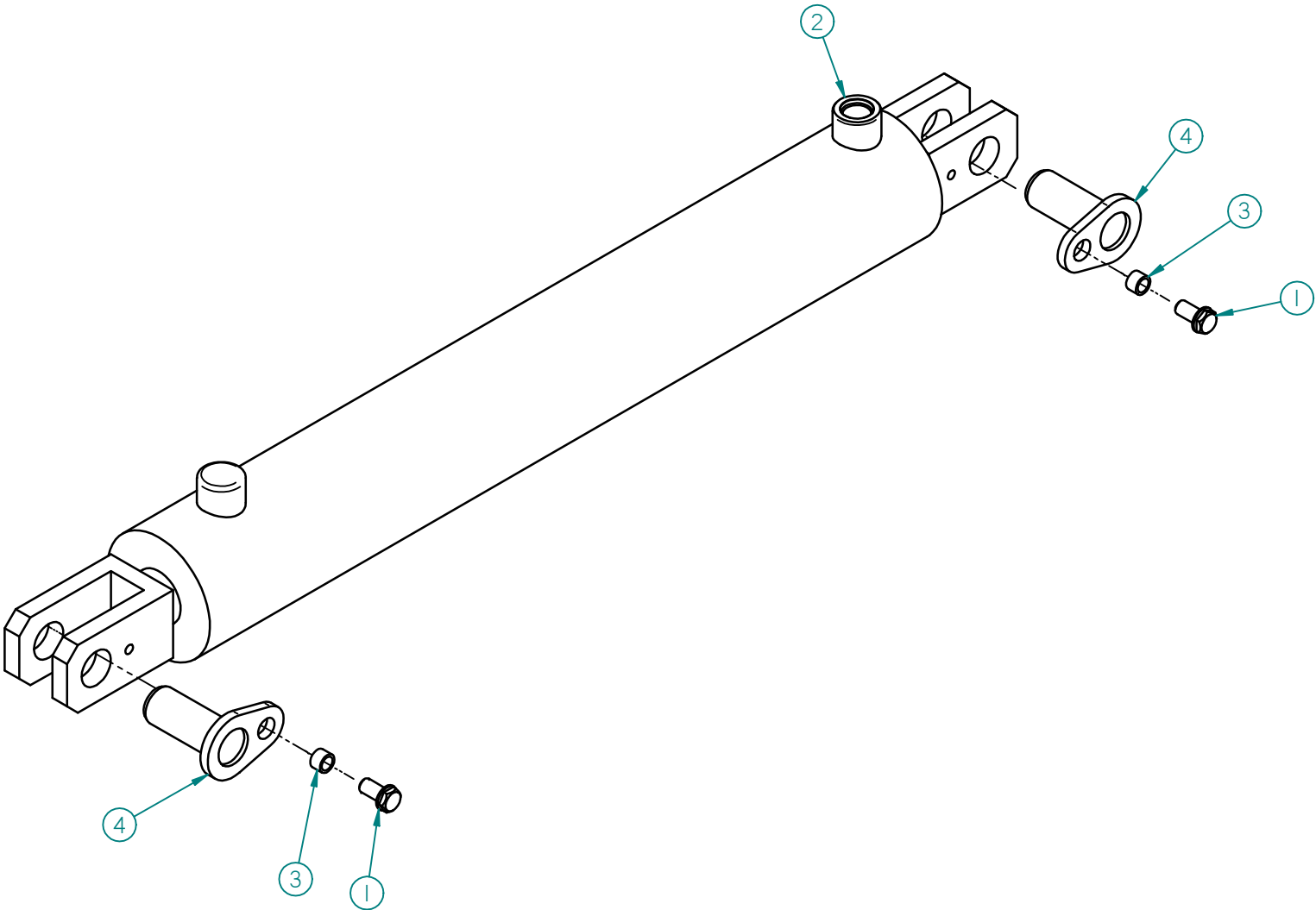
VS1206

LIFT CYLINDER ASSY

ASM200652

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
2	HYD100533	CYL 3 X 20 WELDED	1
3	SAW200728	BOLT SPACER	2
4	WLD200722	PIN, CYL, STACKER	2

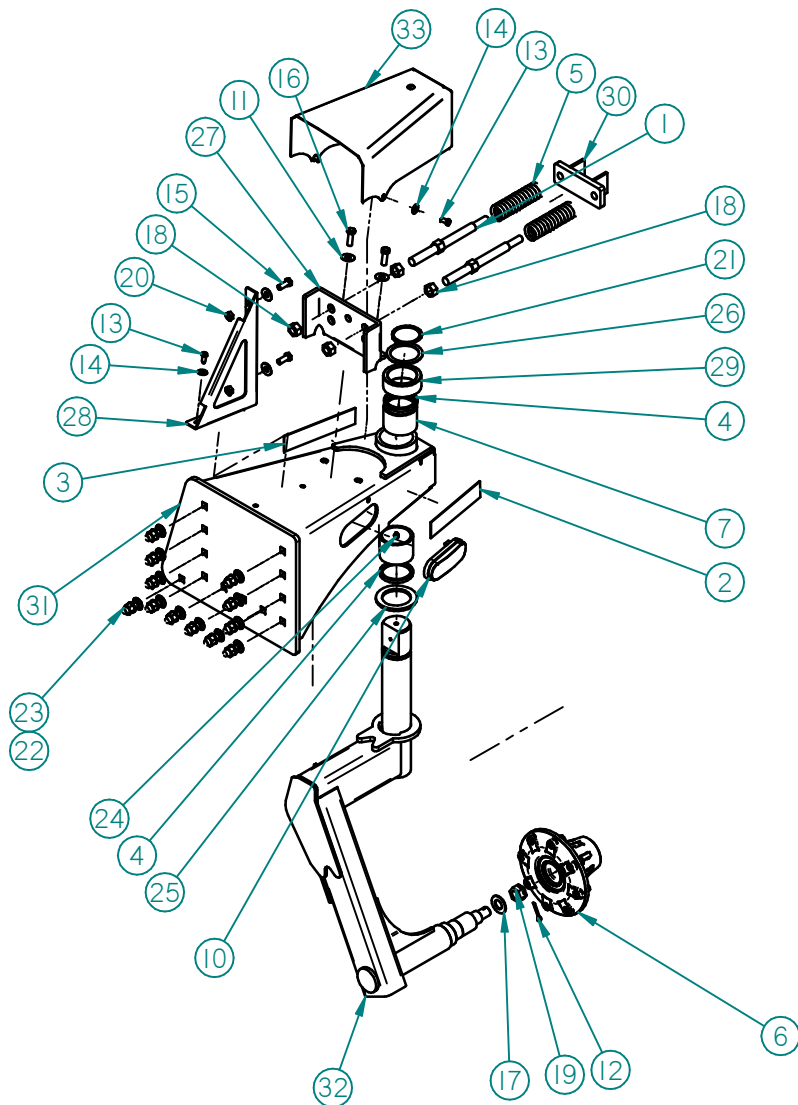
SEAL KIT: HYD100776



VSI206

RH CASTER ASSEMBLY

ASM201040

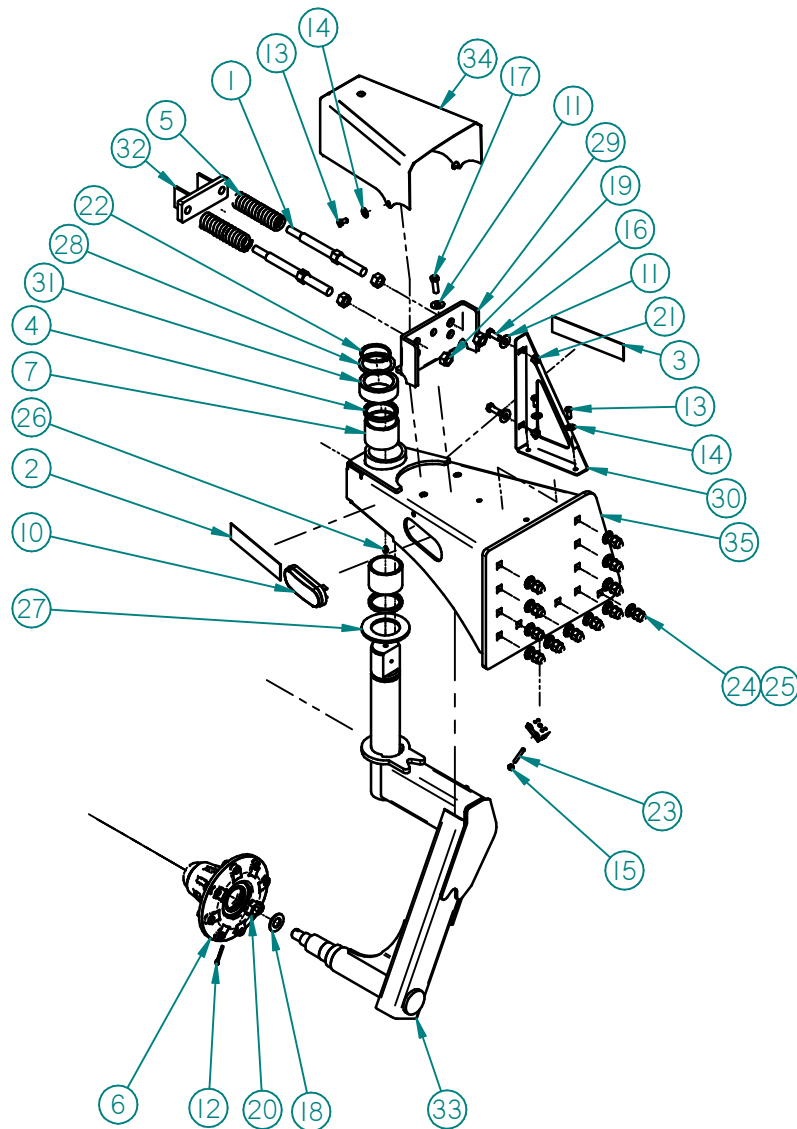


ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200653	CASTER DETENT	2
2	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	1
3	CMPI00128	CONSPICUITY TAPE AMBER 2" X 9"	1
4	CMPI00307	GREASE SEAL	2
5	CMPI00758	SPRING, PU TENSIONER, STACKER	2
6	CMP200175	HUB HD 812-10	1
	CMP200264	BEARING, HD 812-10 HUB, OUTER	1
	CMP200265	BEARING, HD 812-10 HUB, INNER	1
	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
	CMP200267	RACE, HD 612-10, INNER 3720	1
	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
7	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2
8	ELCI00183	LIGHT, OVAL GROMMET 92420	1
9	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
10	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	1
11	FST100106	1/2" FLAT WASHER	4
12	FST100127	3/16" X 1 1/2" COTTER PIN	1
13	FST100140	3/8" X 3/4" CAP SCREW	5
14	FST100150	3/8" FLAT WASHER	5
15	FST100190	1/2" X 1 1/4" CAP SCREW	2
16	FST100191	1/2" X 1 1/2" CAP SCREW	2
17	FST100221	1" SAE FLAT WASHER	1
18	FST100256	7/8" NC NUT	4
19	FST100330	1" CASTLE NUT 14 UNC	1
20	FST100356	1/2" CRIMP NUT	2
21	FST100406	SNAP RING EXTERNAL 3.000	1
22	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
23	FST100443	5/8" FLANGE CRIMP NUT	12
24	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
25	PCT200703	CASTER WASHER	1
26	PCT200705	CASTER WASHER	1
27	PCT200973	SPRING LOADED STEERING GUIDE	1
28	PCT200976	PLASTIC MIDDLE SUPPORT	1
29	SAWI01065	CASTER SPACER	1
30	WLD200663	STEERING GUIDE	1
31	WLD200734	WIDE CASTER BOX RH	1
32	WLD200735	WIDE RH CASTER	1
33	WLD200736	DETENT COVER WELDMENT RH	1

VSI206

LH CASTER ASSEMBLY

ASM201041



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200653	CASTER DETENT	2
2	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1
3	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1
4	CMP100307	GREASE SEAL	2
5	CMP100758	SPRING, PU TENSIONER, STACKER	2
6	CMP200175	HUB HD 812-10	1
	CMP200264	BEARING, HD 812-10 HUB, OUTER	1
	CMP200265	BEARING, HD 812-10 HUB, INNER	1
	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
	CMP200267	RACE, HD 612-10, INNER 3720	1
	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
7	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2
8	ELC100183	LIGHT, OVAL GROMMET 92420	1
9	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
10	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	1
11	FST100106	1/2" FLAT WASHER	4
12	FST100127	3/16" X 1 1/2" COTTER PIN	1
13	FST100140	3/8" X 3/4" CAP SCREW	5
14	FST100150	3/8" FLAT WASHER	5
15	FST100173	5/16" LOCK NUT	2
16	FST100190	1/2" X 1 1/4" CAP SCREW	2
17	FST100191	1/2" X 1 1/2" CAP SCREW	2
18	FST100221	1" SAE FLAT WASHER	1
19	FST100256	7/8" NC NUT	4
20	FST100330	1" CASTLE NUT 14 UNC	1
21	FST100356	1/2" CRIMP NUT	2
22	FST100406	SNAP RING EXTERNAL 3.000	1
23	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2
24	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
25	FST100443	5/8" FLANGE CRIMP NUT	12
26	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
27	PCT200703	CASTER WASHER	1
28	PCT200705	CASTER WASHER	1
29	PCT200973	SPRING LOADED STEERING GUIDE	1
30	PCT200976	PLASTIC MIDDLE SUPPORT	1
31	SAWI01065	CASTER SPACER	1
32	WLD200663	STEERING GUIDE	1
33	WLD200737	WIDE LH CASTER	1
34	WLD200738	DETENT COVER WELDMENT LH	1
35	WLD200739	WIDE CASTER BOX LH	1

VSI206

ROLLER BED

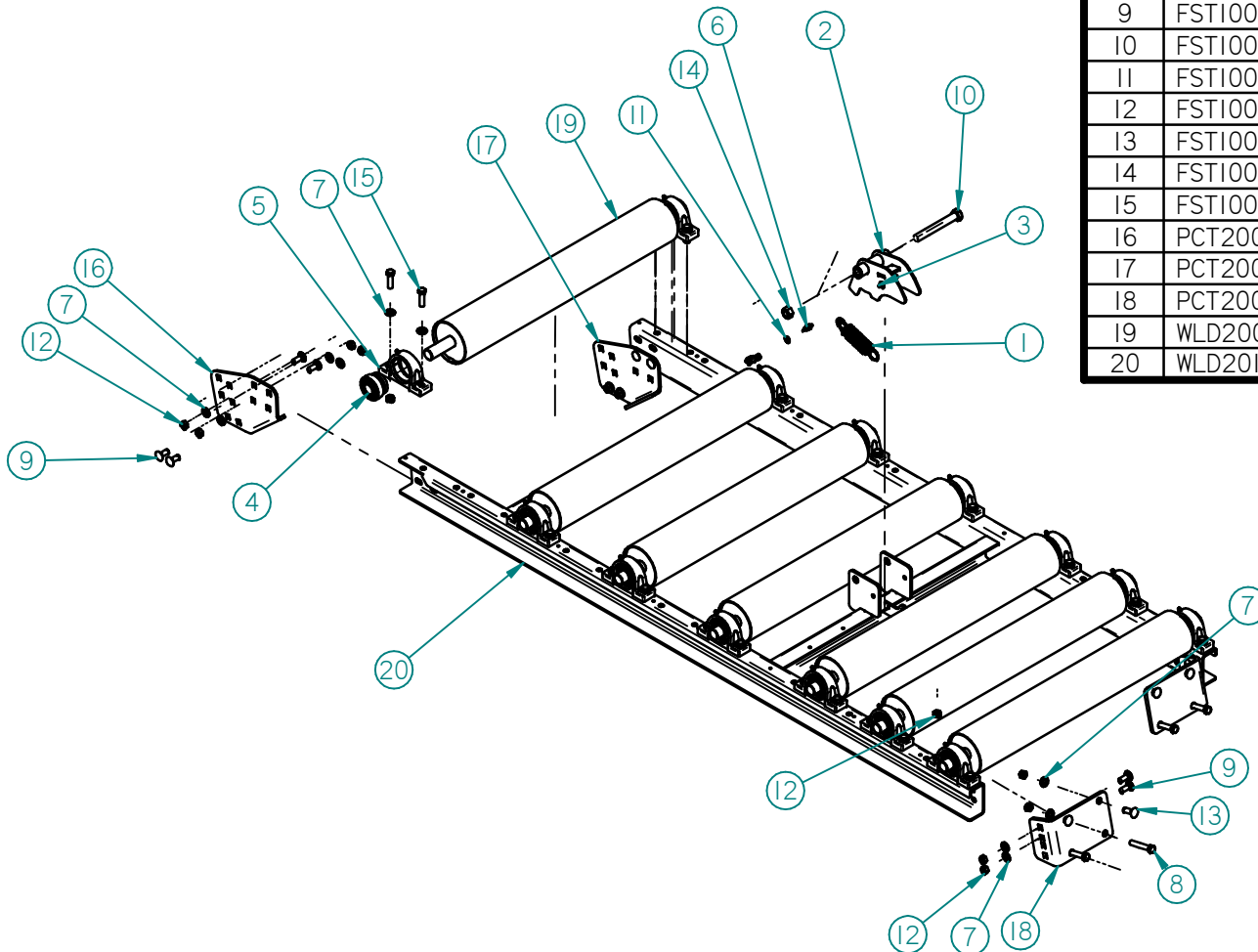
ASM201027

EXTRA ROLLER KIT: KIT200602

ITEM	PART NO.	DESCRIPTION	QTY
4	CMPI00109	BEARING YET 206-104	6
5	CMPI00134	P206 PILLOW BLOCK	6
7	FSTI00151	1/2" FLAT WASHER HARDENED	12
12	FSTI00356	1/2" CRIMP NUT	12
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	12
19	WLD200634	32" ROLLER	3

SERIAL # VSI8140000334 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201029	BALE BUTTON ASSEMBLY	1
3	ELCI00532	MM-20 PROXIMITY MAGNET	1
4	CMPI00109	BEARING YET 206-104	14
5	CMPI00134	P206 PILLOW BLOCK	14
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
7	FSTI00151	1/2" FLAT WASHER HARDENED	48
8	FSTI00193	1/2" x 3" BOLT	4
9	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	12
10	FSTI00287	3/4" X 6" CAP SCREW	1
11	FSTI00294	3/8" STAR WASHER	2
12	FSTI00356	1/2" CRIMP NUT	48
13	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	4
14	FSTI00405	3/4" CRIMP NUT	1
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	WLD200634	32" ROLLER	7
20	WLD201038	ROLLER BED WELDMENT	1



VS1206

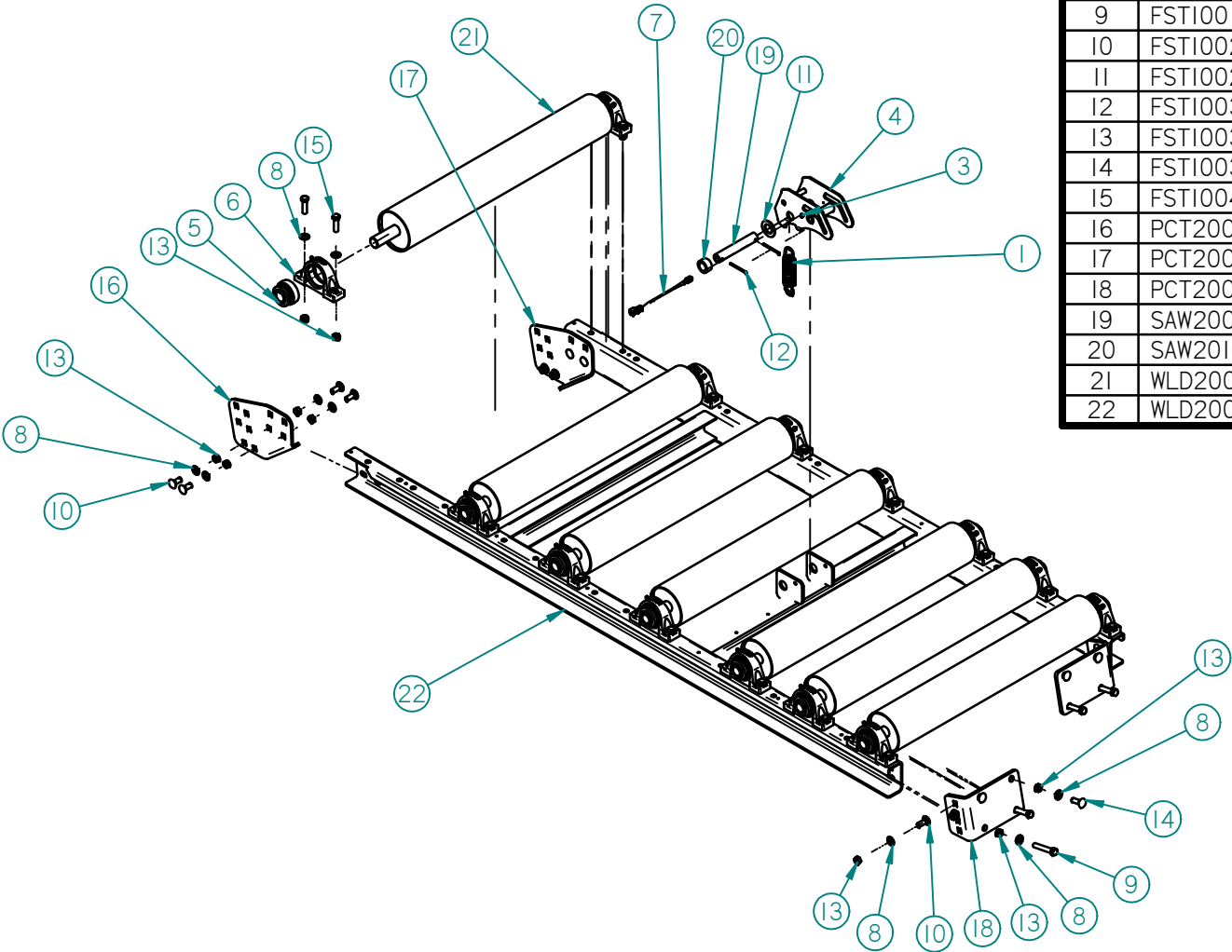
ROLLER BED

ASM200667

SERIAL # VS17341000333 AND UNDER

EXTRA ROLLER KIT: KIT200602			
ITEM	PART NO.	DESCRIPTION	QTY
5	CMP100109	BEARING YET 206-104	6
6	CMP100134	P206 PILLOW BLOCK	6
8	FST100151	1/2" FLAT WASHER HARDENED	12
13	FST100356	1/2" CRIMP NUT	12
15	FST100421	1/2" X 1 3/4" CAP SCREW	12
21	WLD200634	32" ROLLER	3

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201022	BALE BUTTON ASSEMBLY	1
3	CMP100309	RING MAGNET R622	1
4	WLD201037	BALE BUTTON WELDT	1
5	CMP100109	BEARING YET 206-104	14
6	CMP100134	P206 PILLOW BLOCK	14
7	ELC100477	PROXIMITY SENSOR ASSEMBLY	1
8	FST100151	1/2" FLAT WASHER HARDENED	48
9	FST100193	1/2" x 3" BOLT	4
10	FST100235	1/2" X 1 1/4" CARRIAGE BOLT	12
11	FST100262	1" HARDENED WASHER F436	1
12	FST100314	1/4" x 2" COTTER PIN	2
13	FST100356	1/2" CRIMP NUT	48
14	FST100399	1/2" X 1 1/2" CARRIAGE BOLT	4
15	FST100421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	SAW200694	BALE BUTTON TUBE	1
20	SAW201031	BALE BUTTON SPACER	1
21	WLD200634	32" ROLLER	7
22	WLD200702	ROLLER BED WITH BELT OPTION	1

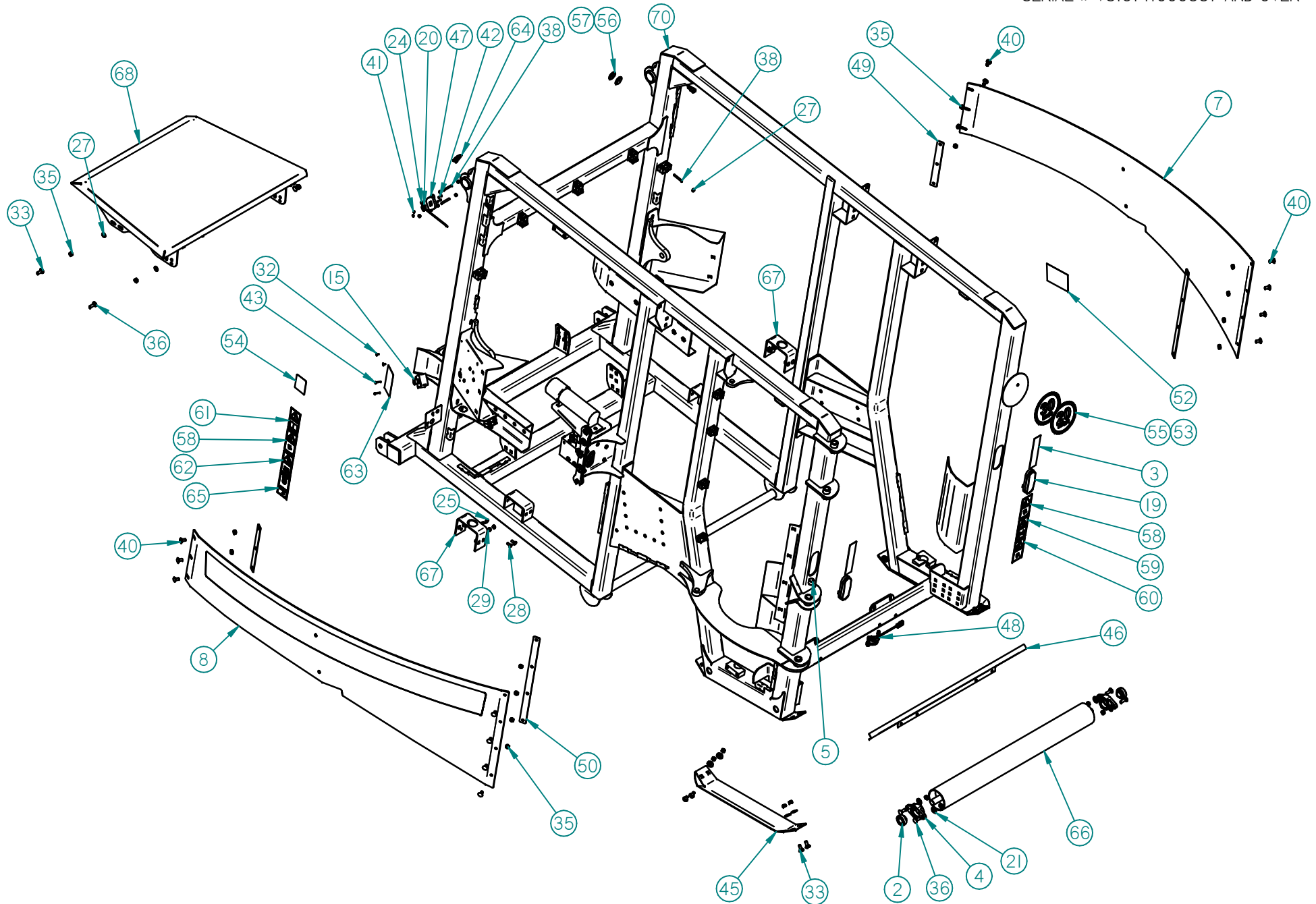


VSI206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VSI9141000357 AND OVER

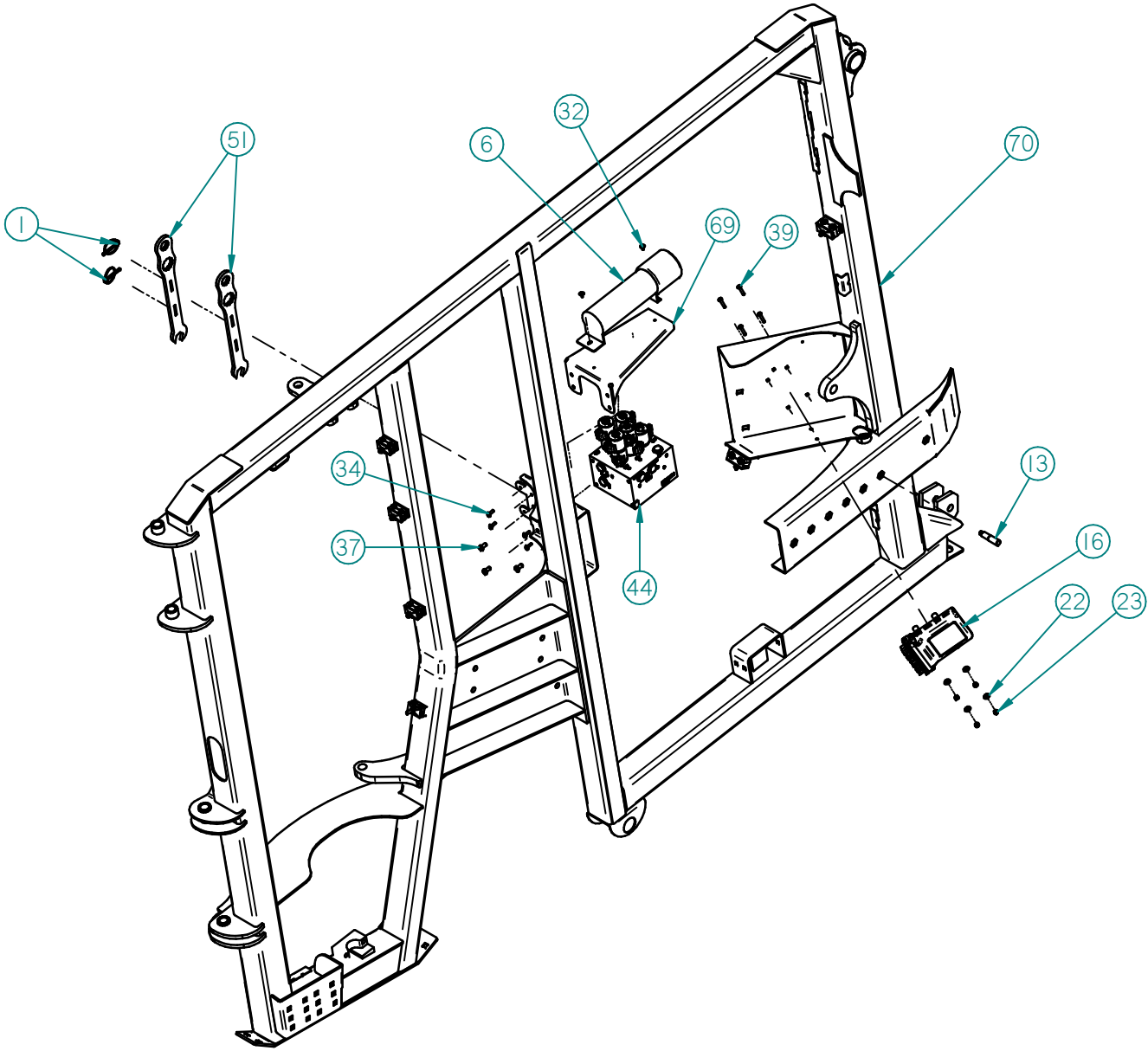


VSI206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VSI9141000357 AND OVER



VS1206

MAIN FRAME ASSEMBLY

ASM201035

SERIAL # VS19141000357 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	36	FST100399	1/2" X 1 1/2" CARRIAGE BOLT	8
2	CMP100109	BEARING YET 206-104	2	37	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	4
3	CMP100115	CONSPICUITY TAPE RED 2" X 9"	2	38	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	16
4	CMP100169	FL206 2-BOLT HOUSING	2	39	FST100461	1/4" X 1 1/2" BLACK PAN HEAD	4
5	CMP100273	16 DU 16 PTFE BRONZE/STEEL	2	40	FST100462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14
6	CMP100313	MANUAL CANISTER	1	41	FST100471	#8-32 LOCK NUT	6
7	CMP200631	RH STACKER PLASTIC SIDE	1	42	FST100476	#8-32 X 3/4" SOCKET HEAD CAP	6
8	CMP200632	LH STACKER PLASTIC SIDE	1	43	FST100513	M4 X 30MM BLACK PAN HEAD	2
9	DOC200608	OPERATORS MANUAL VS1206,	1	44	HYD201000	STACKER VALVE BLOCK	1
10	DOC200700	STACKING ACCUMULATOR QUICK REF	1	45	PCT200866	SKID PLATE	2
11	ELC100183	LIGHT, OVAL GROMMET 92420	2	46	PCT200869	WIRE GUARD	1
12	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	2	47	PCT201098	SENSOR MOUNT	2
13	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1	48	PCT201099	SENSOR MOUNT	1
14	ELC100403	DIAGNOSTIC CABLE ASSEMBLY	1	49	PCT201137	FRONT SHIELD MOUNT PLATE	2
15	ELC100476	SAFETY SHUT OFF BUTTON	1	50	PCT201138	REAR SHIELD MOUNT PLATE	2
16	ELC100509	FALCON CONTROLLER, WIFI	1	51	PCT201140	STACKER MULTI WRENCH	2
17	ELC100535	HEAT SHRINK TUBING 1 1/2"	1	52	SAF100112	DECAL WASH MACHINE	1
18	ELC100810	WIRE HARNESS MAIN, STACKER	1	53	SAF100761	SIS DECAL METRIC	1
19	ELC100827	LIGHT, LED OVAL RED LSTL72RB	2	54	SAF100762	VERTICAL TRAINING QR DECAL	1
20	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	55	SAF100764	SIS DECAL US	1
21	FST100106	1/2" FLAT WASHER	12	56	SAF100768	SIS DECAL METRIC-FRONT	1
22	FST100134	1/4" FLAT WASHER	4	57	SAF100769	SIS DECAL US-FRONT	1
23	FST100135	1/4" LOCK NUT	4	58	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
24	FST100139	5/16" NUT	24	59	SAF200101	FALLING BALE HAZARD BEHIND	1
25	FST100150	3/8" FLAT WASHER	8	60	SAF200102	NO CLIMBING UNDER BALES IN	1
26	FST100151	1/2" FLAT WASHER HARDENED	8	61	SAF200104	READ SAFETY MANUAL	1
27	FST100173	5/16" LOCK NUT	10	62	SAF200105	ROLL-OVER RISK AT 20 MPH	1
28	FST100199	3/8" x 1" CARRIAGE BOLT	8	63	SAF200108	SAFETY SHUT OFF DECAL	1
29	FST100206	3/8" LOCKNUT	8	64	SAF200111	WIFI DECAL	1
30	FST100210	CABLE TIE 7" 50LB BLACK	60	65	SAF200112	HYDRAULIC LOCKOUT DECAL	1
31	FST100214	CABLE TIE 14" 120LB BLACK	6	66	WLD200639	REAR ROLLER, STACKER	1
32	FST100228	POP RIVET STEEL 3/16 X 1/2 X 5/8	4	67	WLD200716	SLIDE SHAFT FRONT MOUNT	2
33	FST100235	1/2" X 1 1/4" CARRIAGE BOLT	12	68	WLD200719	BALE TRANSITION DECK	1
34	FST100247	1/4" X 3/4" FLANGE BOLTS	4	69	WLD201034	MANUAL HOLDER WELDT	1
35	FST100356	1/2" CRIMP NUT	34	70	WLD201045	STACKER MAIN FRAME WELDT	1

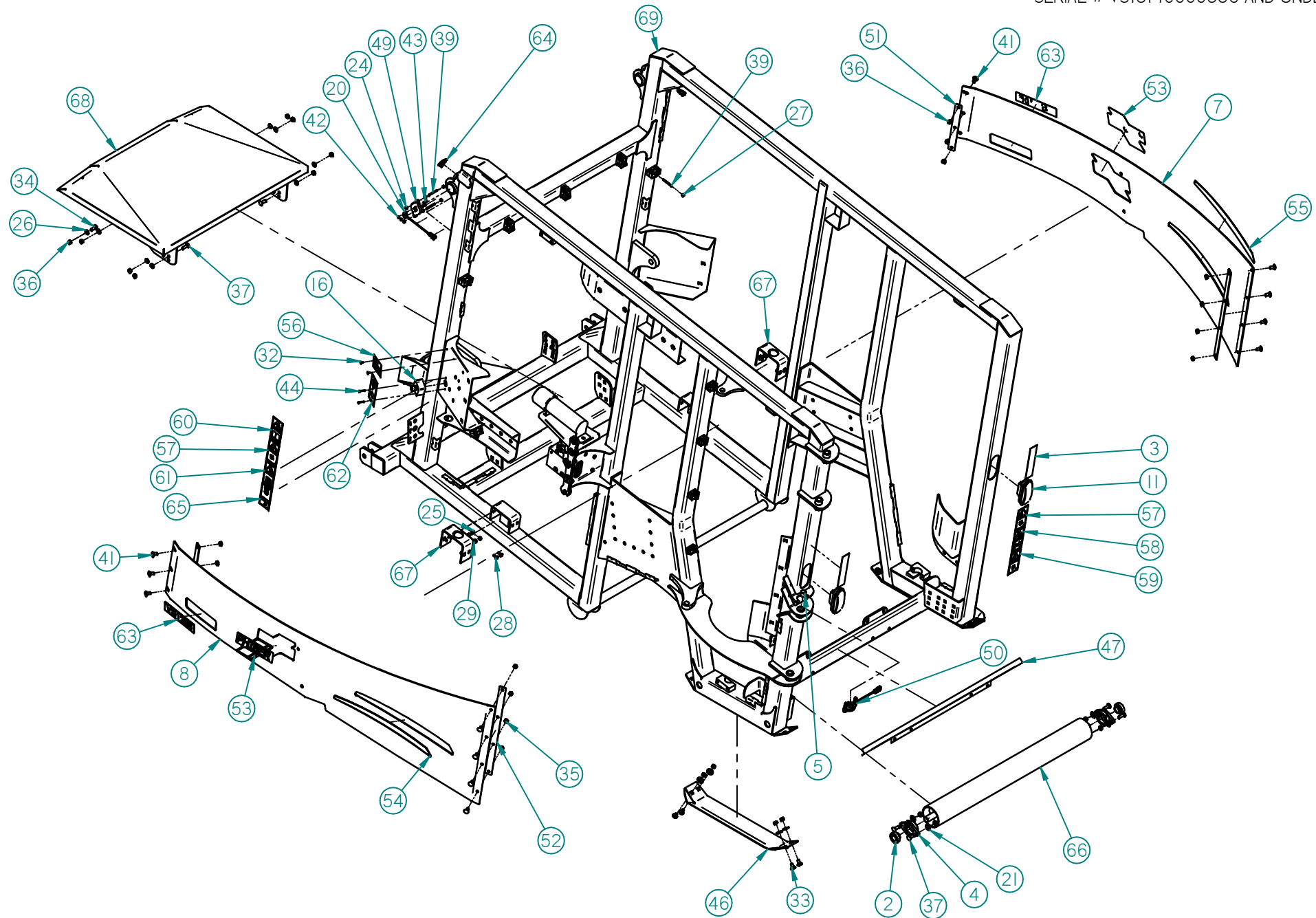
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VSI206

MAIN FRAME ASSEMBLY

ASM201004

SERIAL # VSI8140000356 AND UNDER

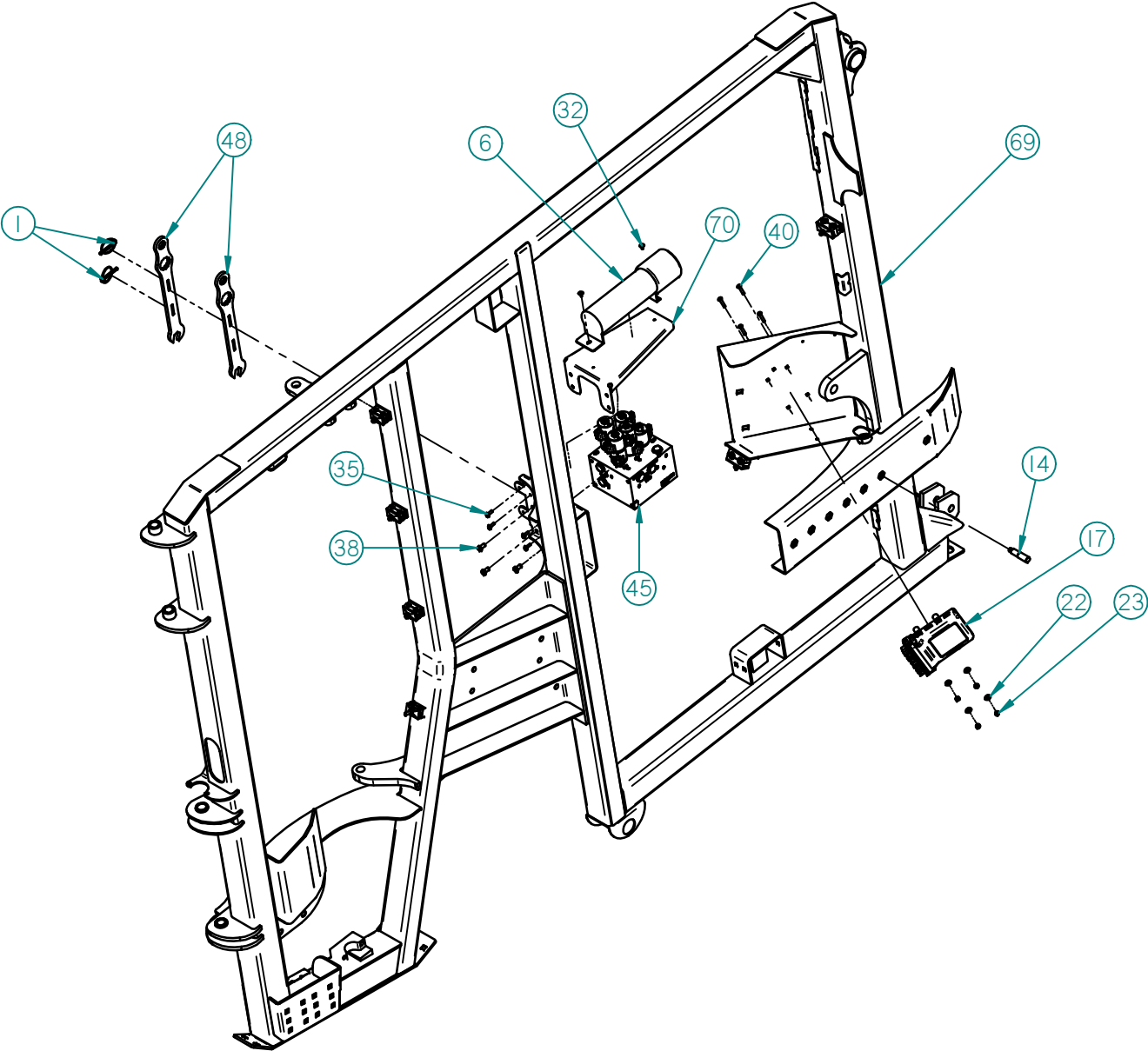


VS1206

MAIN FRAME ASSEMBLY

ASM201004

SERIAL # VS18140000356 AND UNDER



VS1206

MAIN FRAME ASSEMBLY

ASM201004

SERIAL # VS18140000356 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	40	FSTI00461	1/4" X 1 1/2" BLACK PAN HEAD	4
2	CMP100109	BEARING YET 206-104	2	41	FSTI00462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14
3	CMP100115	CONSPICUITY TAPE - SOLID RED	2	42	FSTI00471	#8-32 LOCK NUT	6
4	CMP100169	FL206 2-BOLT HOUSING	2	43	FSTI00476	#8-32 X 3/4" SOCKET HEAD CAP	6
5	CMP100273	16 DU 16 PTFE BRONZE/STEEL	2	44	FSTI00513	M4 X 30MM BLACK PAN HEAD	2
6	CMP100313	MANUAL CANISTER	1	45	HYD201000	STACKER VALVE BLOCK	1
7	CMP200629	RH STACKER PLASTIC SIDE	1	46	PCT200866	SKID PLATE	2
8	CMP200630	LH STACKER PLASTIC SIDE	1	47	PCT200869	WIRE GUARD	1
9	DOC200608	OPERATORS MANUAL VS1206	1	48	PCT201067	STACKER MULTI WRENCH	2
10	DOC200700	STACKING ACCUMULATOR QUICK REF	1	49	PCT201098	SENSOR MOUNT	2
11	ELC100182	LIGHT, OVAL RED GRO 52892	2	50	PCT201099	SENSOR MOUNT	1
12	ELC100183	LIGHT, OVAL GROMMET 92420	2	51	PCT201137	FRONT SHIELD MOUNT PLATE	2
13	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	2	52	PCT201138	REAR SHIELD MOUNT PLATE	2
14	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1	53	SAFI00105	PHIBER LOGO 6.75" X 11.75"	2
15	ELC100403	DIAGNOSTIC CABLE ASSEMBLY	1	54	SAFI00106	SWISH #1 2.9" X 25.6"	1
16	ELC100476	SAFETY SHUT OFF BUTTON	1	55	SAFI00107	SWISH #1 2.9" X 25.6"	1
17	ELC100508	FALCON CONTROLLER, WIFI, VS1206	1	56	SAFI00201	STACKING ACCUMULATOR SERIAL	1
18	ELC100535	HEAT SHRINK TUBING 1 1/2"	1	57	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
19	ELC100738	WIRE HARNESS MAIN, STACKER	1	58	SAF200101	FALLING BALE HAZARD BEHIND	1
20	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	59	SAF200102	NO CLIMBING UNDER BALES IN	1
21	FSTI00106	1/2" FLAT WASHER	12	60	SAF200104	READ SAFETY MANUAL	1
22	FSTI00134	1/4" FLAT WASHER	4	61	SAF200105	ROLL-OVER RISK AT 20 MPH	1
23	FSTI00135	1/4" LOCK NUT	4	62	SAF200108	SAFETY SHUT OFF DECAL	1
24	FSTI00139	5/16" NUT	24	63	SAF200110	VS1206 DECAL	2
25	FSTI00150	3/8" FLAT WASHER	8	64	SAF200111	WIFI DECAL	1
26	FSTI00151	1/2" FLAT WASHER HARDENED	8	65	SAF200112	HYDRAULIC LOCKOUT DECAL	1
27	FSTI00173	5/16" LOCK NUT	10	66	WLD200639	REAR ROLLER, STACKER	1
28	FSTI00199	3/8" x 1" CARRIAGE BOLT	8	67	WLD200716	SLIDE SHAFT FRONT MOUNT	2
29	FSTI00206	3/8" LOCKNUT	8	68	WLD200719	BALE TRANSITION DECK	1
30	FSTI00210	CABLE TIE 7" 50LB BLACK	60	69	WLD201012	STACKER MAIN FRAME WELDT	1
31	FSTI00214	CABLE TIE 14" 120LB BLACK	6	70	WLD201034	MANUAL HOLDER WELDT	1
32	FSTI00228	POP RIVET STEEL 3/16 X 1/2 X 5/8	4				
33	FSTI00232	1/2" X 1" CARRIAGE BOLT	8				
34	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	4				
35	FSTI00247	1/4" X 3/4" FLANGE BOLTS	4				
36	FSTI00356	1/2" CRIMP NUT	34				
37	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	8				
38	FSTI00417	3/8" X 3/4" SERRATED FLANGE BOLT	4				
39	FSTI00430	5/16" X 2 1/2" SOCKET HEAD SET	16				

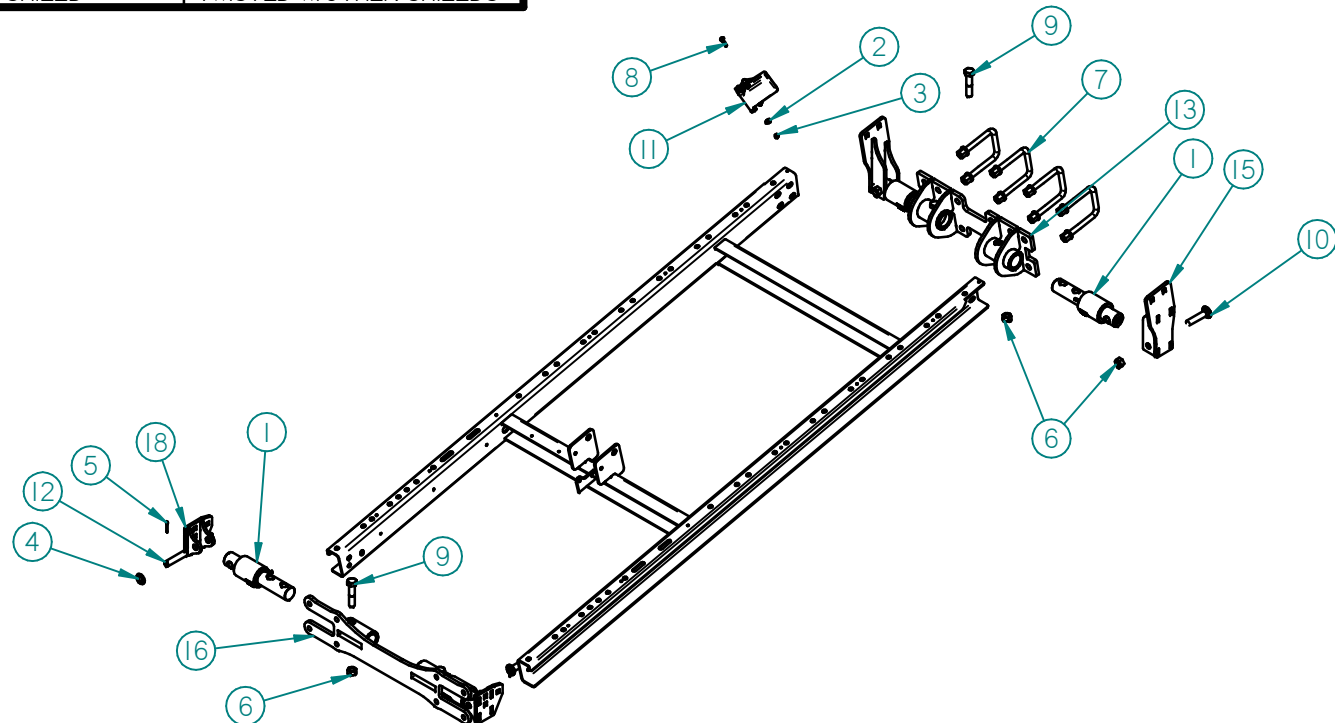
VSI206

STACKING ACC SCALE KIT

KIT200276

MERLIN PINOUT			
LOAD CELL	WIRE COLOUR	SIGNAL NAME	MERLIN CONNECTOR-PIN
LOAD CELL #1	RED	EXCITATION (+)	A-2
LOAD CELL #1	BLACK	EXCITATION (-)	A-4
LOAD CELL #1	WHITE	SIGNAL (+)	A-11
LOAD CELL #1	GREEN	SIGNAL (-)	A-12
LOAD CELL #1	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #2	RED	EXCITATION (+)	A-1
LOAD CELL #2	BLACK	EXCITATION (-)	A-3
LOAD CELL #2	WHITE	SIGNAL (+)	A-5
LOAD CELL #2	GREEN	SIGNAL (-)	A-6
LOAD CELL #2	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #3	RED	EXCITATION (+)	B-12
LOAD CELL #3	BLACK	EXCITATION (-)	B-9
LOAD CELL #3	WHITE	SIGNAL (+)	B-1
LOAD CELL #3	GREEN	SIGNAL (-)	B-2
LOAD CELL #3	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #4	RED	EXCITATION (+)	B-11
LOAD CELL #4	BLACK	EXCITATION (-)	B-8
LOAD CELL #4	WHITE	SIGNAL (+)	B-3
LOAD CELL #4	GREEN	SIGNAL (-)	B-4
LOAD CELL #4	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS

ITEM	PART NO.	DESCRIPTION	QTY
1	ELC200602	LOAD CELL 1.875 DB-16' 3500 LB	4
2	FST100134	1/4" FLAT WASHER	2
3	FST100135	1/4" LOCK NUT	2
4	FST100304	3/4" FLAT WASHER	4
5	FST100340	1/8" X 1 1/4" COTTER PIN	4
6	FST100405	3/4" CRIMP NUT	6
7	FST100422	5/8" X 4" X 4" U-BOLT	4
8	FST100448	1/4" X 1 1/2" CARRIAGE BOLT	2
9	FST100709	3/4" X 3 1/2" CAP SCREW GR8	4
10	FST100777	3/4" X 3 1/2" CARRIAGE BOLT GR8	2
11	KIT100520	MERLIN SCALE CONTROLLER KIT	1
12	SAW201161	3/4" X 3 5/8" PIN	2
13	WLD200691	FRONT LOAD MOUNT WELDMNT	1
14	WLD200692	FRONT SCALE MOUNT LH	1
15	WLD200693	FRONT SCALE MOUNT RH	1
16	WLD200725	REAR SCALE MOUNT	1
17	WLD201112	REAR BED TO SCALE MOUNT WELDT - RH	1
18	WLD201113	REAR BED TO SCALE MOUNT WELDT - LH	1



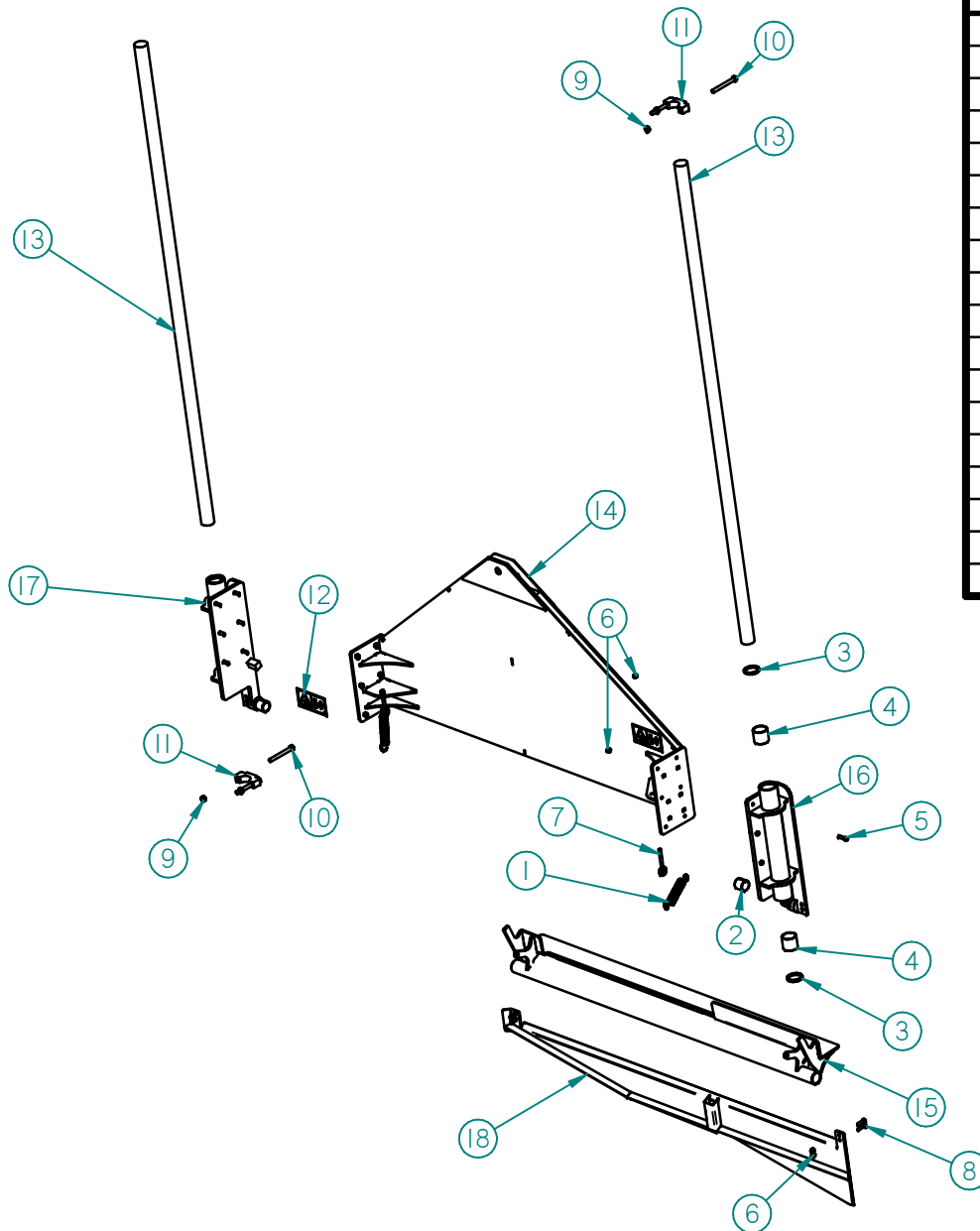
VSI206

RH SLIDE TRUCK ASSY

ASM201030

SERIAL # VSI8140000334 AND OVER

Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200670	LIFT TRUCK RH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201042	RH BALE GUIDE WELDT	1

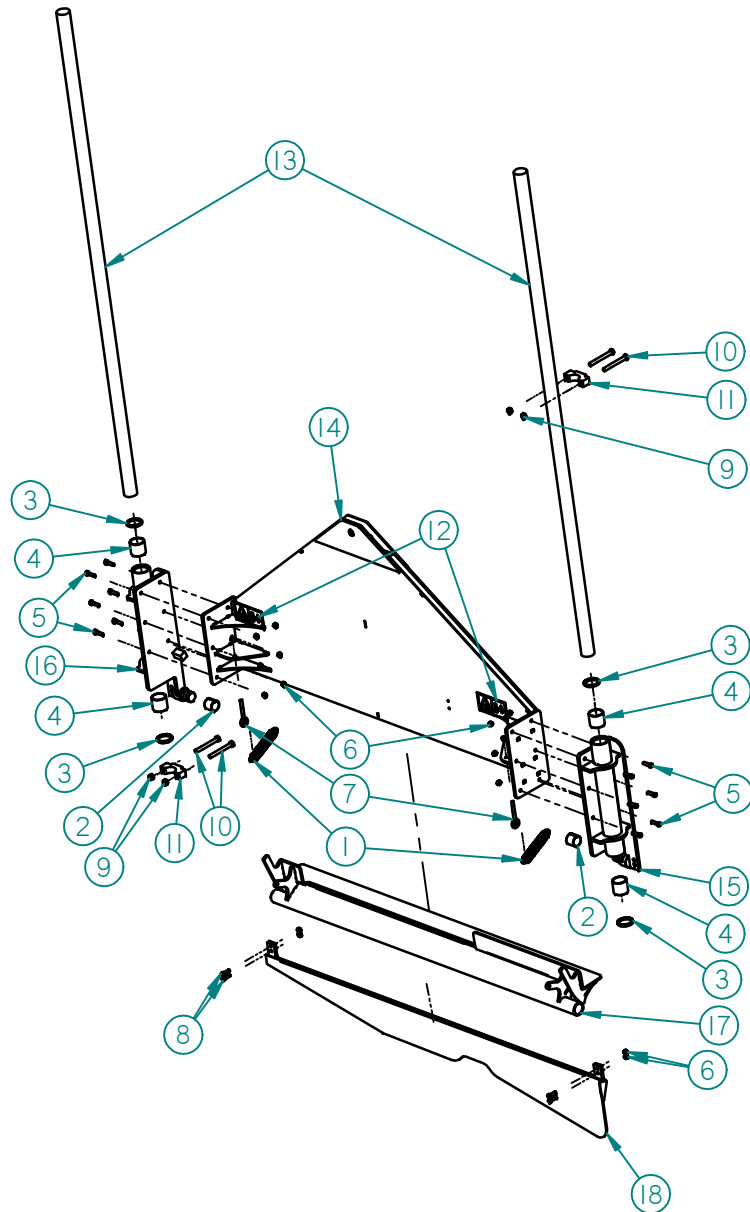


VSI206

RH SLIDE TRUCK

ASM201005

SERIAL # VSI7000000333 AND UNDER



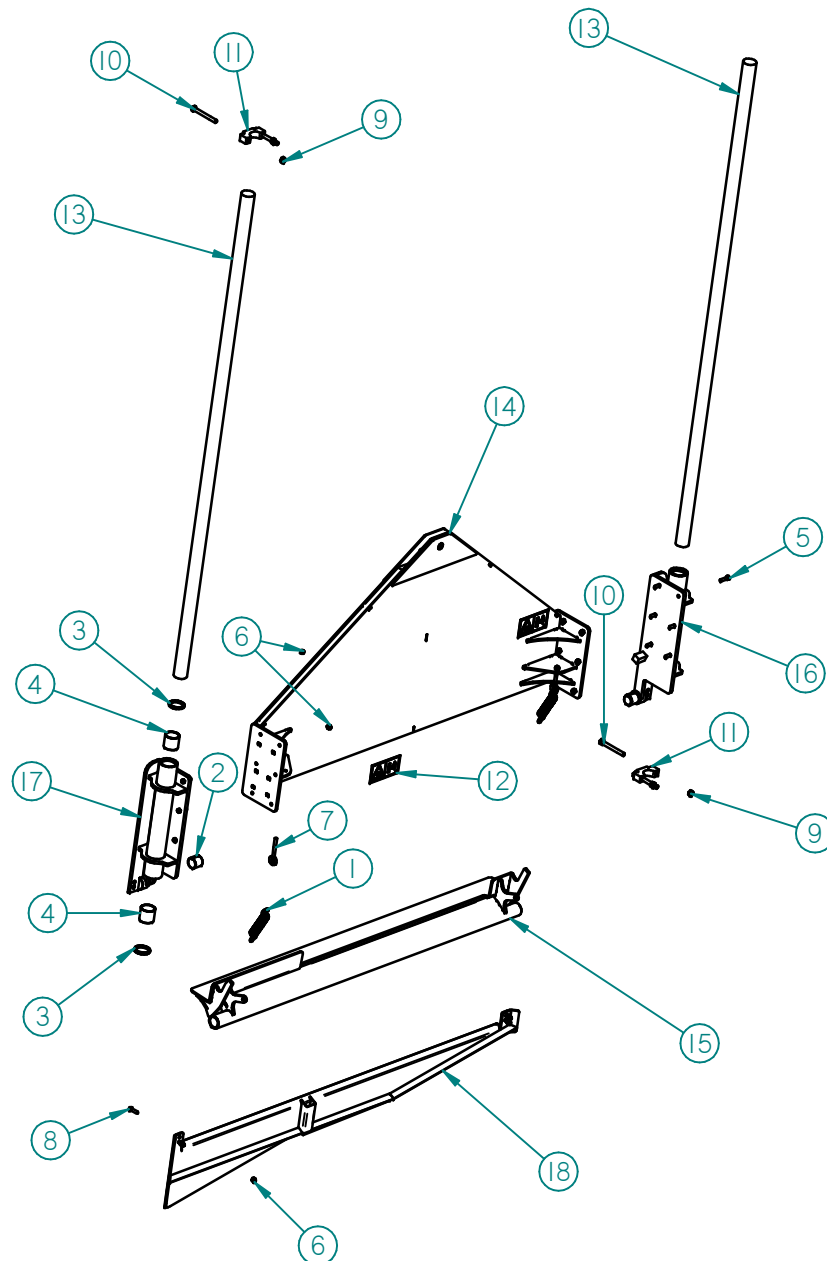
ITEM	PART NO.	DESCRIPTION	QTY
1	CMP100145	EXTENSION SPRING	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200642	TRUCK SLIDER RH	1
16	WLD200643	TRUCK SLIDER LH	1
17	WLD200670	LIFT TRUCK RH	1
18	WLD200713	RIGHT HAND BALE GUIDE	1

VSI206

LH SLIDE TRUCK ASSY

ASM201031

SERIAL # VSI81400000334 AND OVER



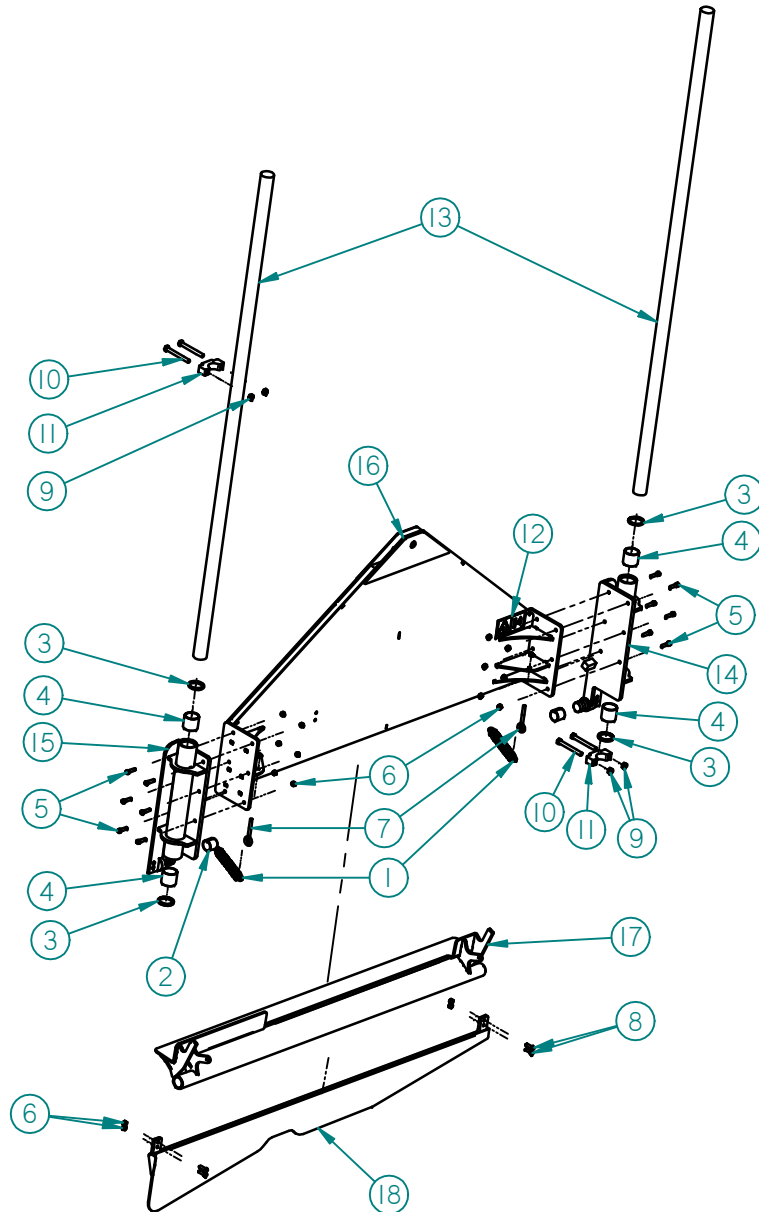
Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200657	SLIDE TRUCK BRACE LH (PANEL)	1
15	WLD200671	LIFT TRUCK LH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201044	LH BALE GUIDE WELDT	1

VS1206

LH SLIDE TRUCK

ASM201006

SERIAL # VS17000000333 AND UNDER



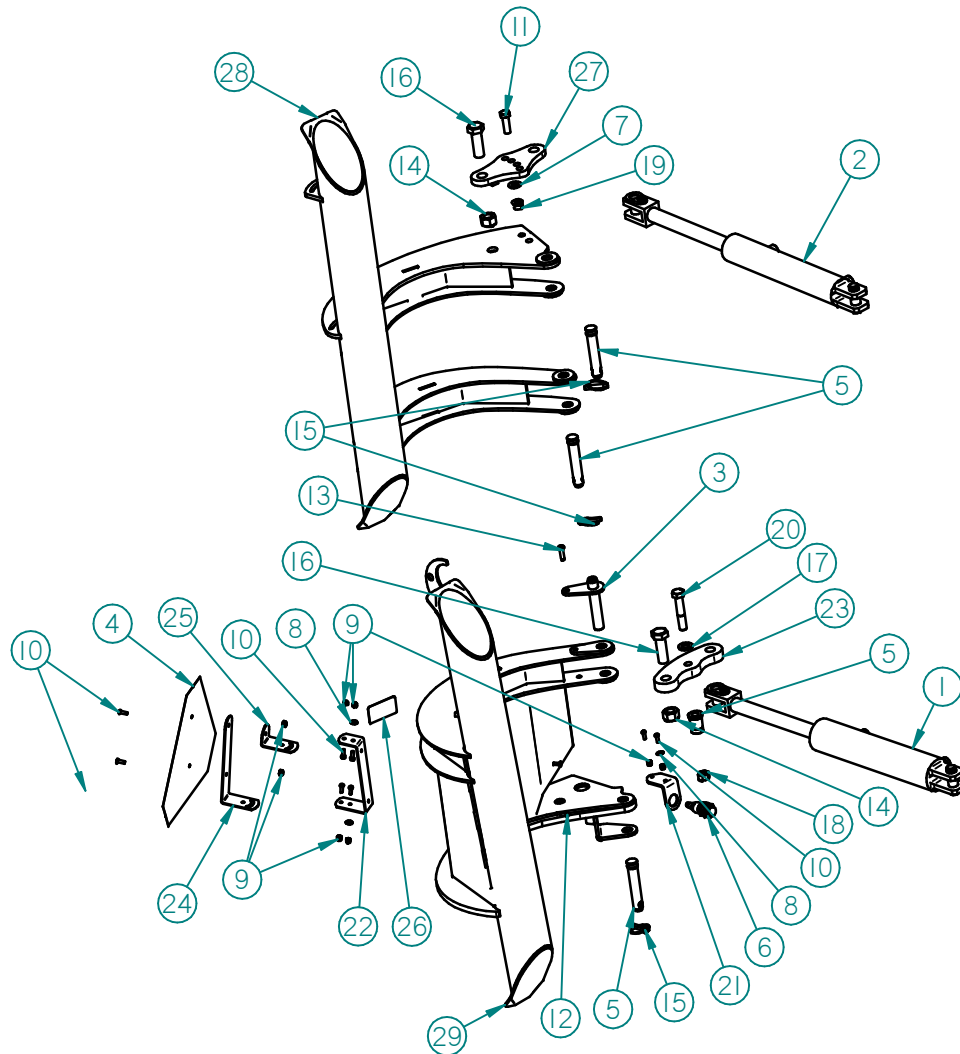
ITEM	PART NO.	DESCRIPTION	QTY
1	CMP100145	EXTENSION SPRING	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200642	TRUCK SLIDER RH	1
15	WLD200643	TRUCK SLIDER LH	1
16	WLD200657	SLIDE TRUCK BRACE LH (PANNEL)	1
17	WLD200671	LIFT TRUCK LH	1
18	WLD200699	LEFT HAND BALE GUIDE	1

VSI206

GATE ASSEMBLY

ASM201064

SERIAL # PHB01206HL0000379 AND OVER



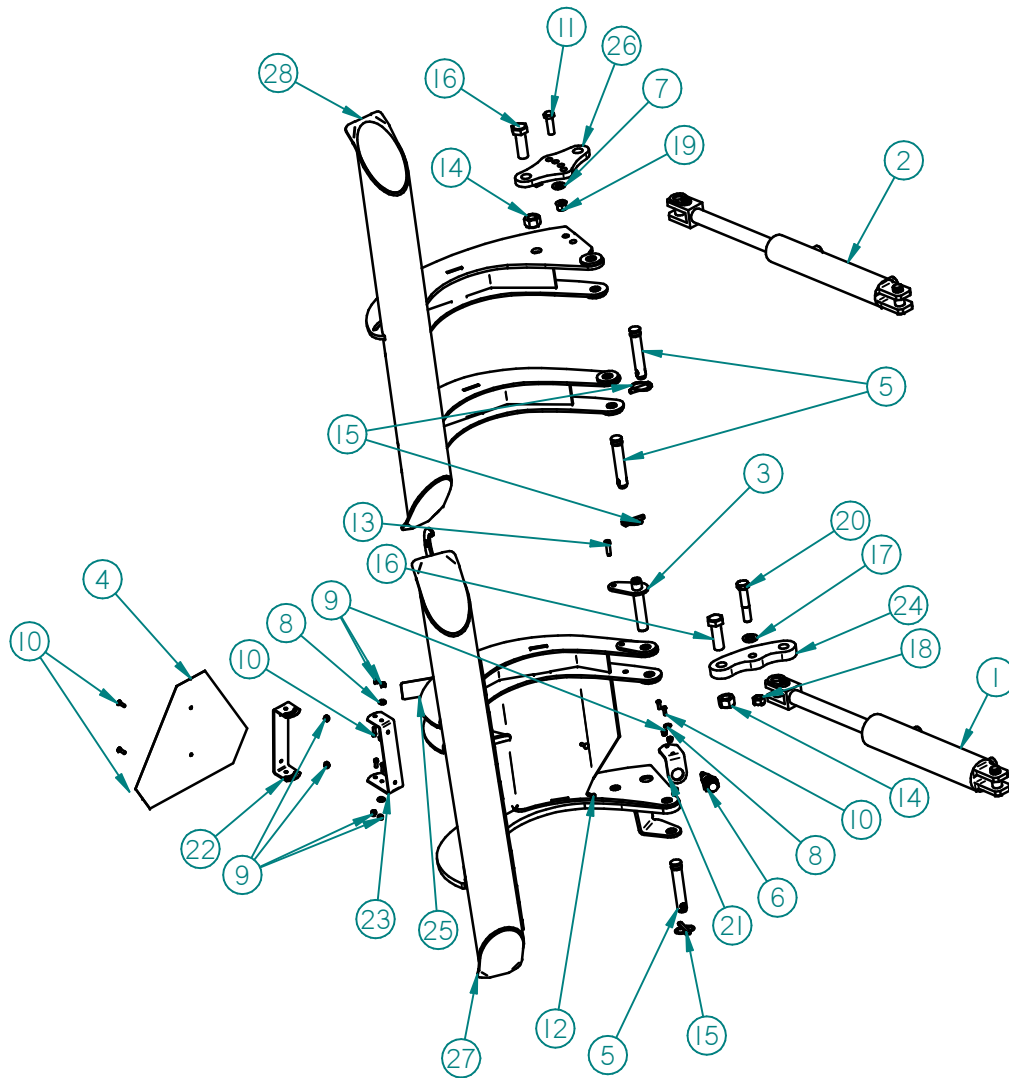
Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMPI00171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP700280	3PP81 3PT HITCH PIN	3
6	ELCI00811	ANALOG ULTRASONIC SENSOR	1
7	FSTI00111	5/8" FLAT WASHER	1
8	FSTI00134	1/4" FLAT WASHER	3
9	FSTI00135	1/4" LOCK NUT	10
10	FSTI00169	1/4" x 3/4" CAP SCREW	8
11	FSTI00186	5/8" X 2" CAP SCREW	1
12	FSTI00233	1/4" X 3/4" CARRIAGE BOLT	2
13	FSTI00241	3/8" X 1 1/4" CAP SCREW	1
14	FSTI00245	1" LOCKNUT	2
15	FSTI00264	7/16" LYNCH PIN	3
16	FSTI00335	1" X 3" CAP SCREW	2
17	FSTI00404	3/4" WASHER HARDENED	1
18	FSTI00405	3/4" CRIMP NUT	1
19	FSTI00443	5/8" FLANGE CRIMP NUT	1
20	FSTI00738	3/4" X 4" CAP SCREW GR8	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201136	SMV MOUNT BRKT	1
23	PCT201141	BOTTOM GATE LINK GEN4	1
24	PCT201410	BOTTOM SMV BRACKET	1
25	PCT201411	TOP SMV BRACKET	1
26	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
27	WLD200729	TOP GATE LINK	1
28	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1
29	WLD201116	BOTTOM GATE WELDT GEN5	1

VSI206

GATE ASSEMBLY

ASM201039

SERIAL # VSI9141000357 TO VSI9140000378



Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMPI00171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP700280	3PP81 3PT HITCH PIN	3
6	ELCI00811	ANALOG ULTRASONIC SENSOR	1
7	FST100111	5/8" FLAT WASHER	1
8	FST100134	1/4" FLAT WASHER	3
9	FST100135	1/4" LOCK NUT	10
10	FST100169	1/4" x 3/4" CAP SCREW	8
11	FST100186	5/8" X 2" CAP SCREW	1
12	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
13	FST100241	3/8" X 1 1/4" CAP SCREW	1
14	FST100245	1" LOCKNUT	2
15	FST100264	7/16" LYNCH PIN	3
16	FST100335	1" X 3" CAP SCREW	2
17	FST100404	3/4" WASHER HARDENED	1
18	FST100405	3/4" CRIMP NUT	1
19	FST100443	5/8" FLANGE CRIMP NUT	1
20	FST100738	3/4" X 4" CAP SCREW GR8	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201135	SMV ADJ BRKT	1
23	PCT201136	SMV MOUNT BRKT	1
24	PCT201141	BOTTOM GATE LINK GEN4	1
25	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
26	WLD200729	TOP GATE LINK	1
27	WLD201048	BOTTOM GATE WELDT	1
28	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1

WLD201048 REPLACED BY WLD201116

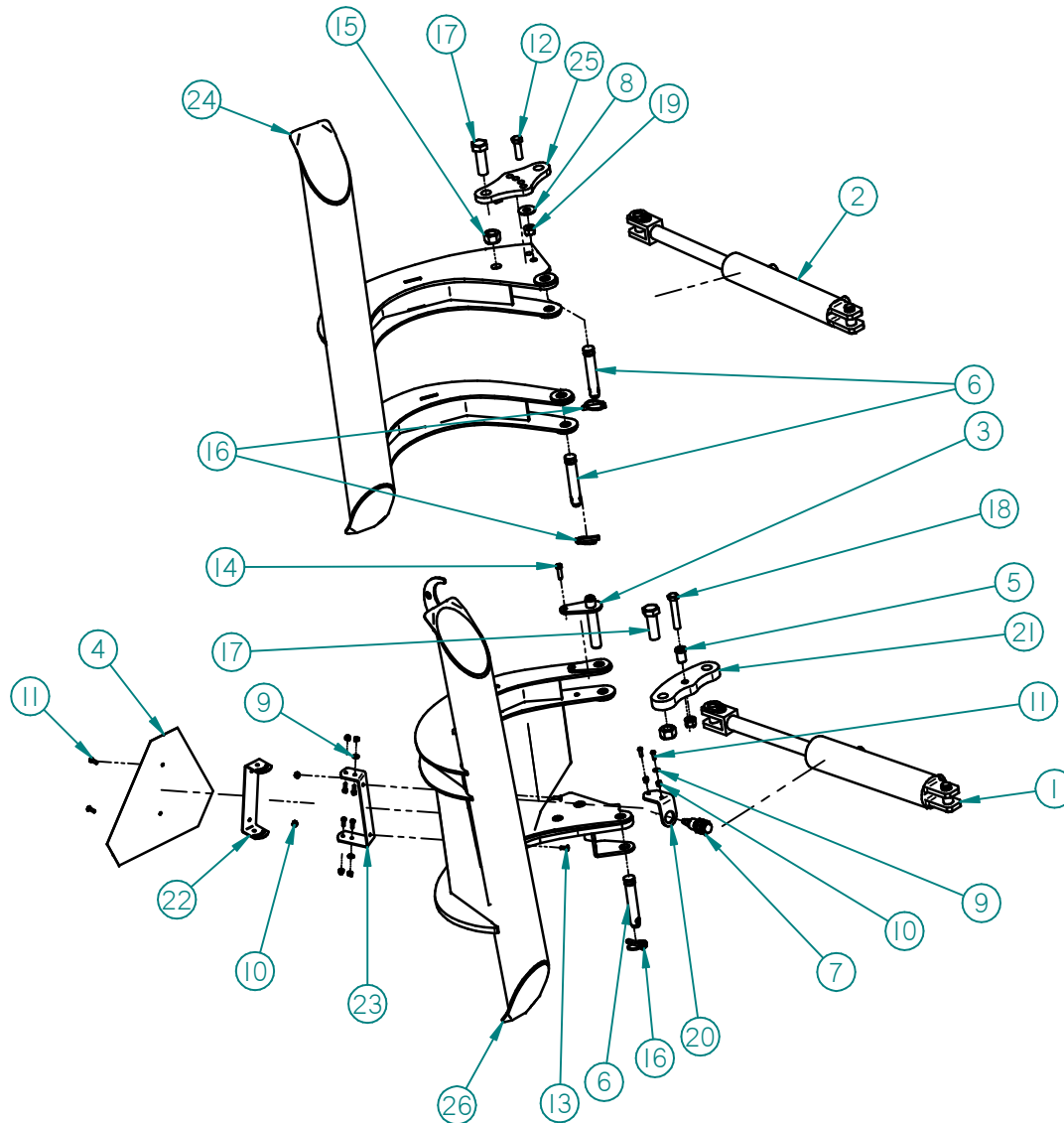
BOTTOM GATE LINK UPDATE KIT FOR ASM201016: KIT201003

VSI206

GATE ASSEMBLY

ASM201016

SERIAL # VSI7240000324 TO VSI8140000356



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200651	GATE CYLINDER ASSEMBLY	1
2	ASM200669	GATE CYLINDER ASSEMBLY	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMPI00171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP201011	DRILL BUSHING H-56-24, 41/64	1
6	CMP700280	3PP81 3PT HITCH PIN	3
7	ELCI00498	ULTRASONIC SENSOR	1
8	FST100111	5/8" FLAT WASHER	1
9	FST100134	1/4" FLAT WASHER	3
10	FST100135	1/4" LOCK NUT	10
11	FST100169	1/4" x 3/4" CAP SCREW	8
12	FST100186	5/8" X 2" CAP SCREW	1
13	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
14	FST100241	3/8" X 1 1/4" CAP SCREW	1
15	FST100245	1" LOCKNUT	2
16	FST100264	7/16" LYNCH PIN	3
17	FST100335	1" X 3" CAP SCREW	2
18	FST100423	5/8" X 3 1/2" CAP SCREW GRADE 8	1
19	FST100443	5/8" FLANGE CRIMP NUT	2
20	PCT201096	SENSOR MOUNT	1
21	PCT201127	BOTTOM GATE CYL LINK	1
22	PCT201135	SMV ADJ BRKT	1
23	PCT201136	SMV MOUNT BRKT	1
24	WLD200727	TOP TAILGATE	1
25	WLD200729	TOP GATE LINK	1
26	WLD201035	BOTTOM GATE WELDT	1

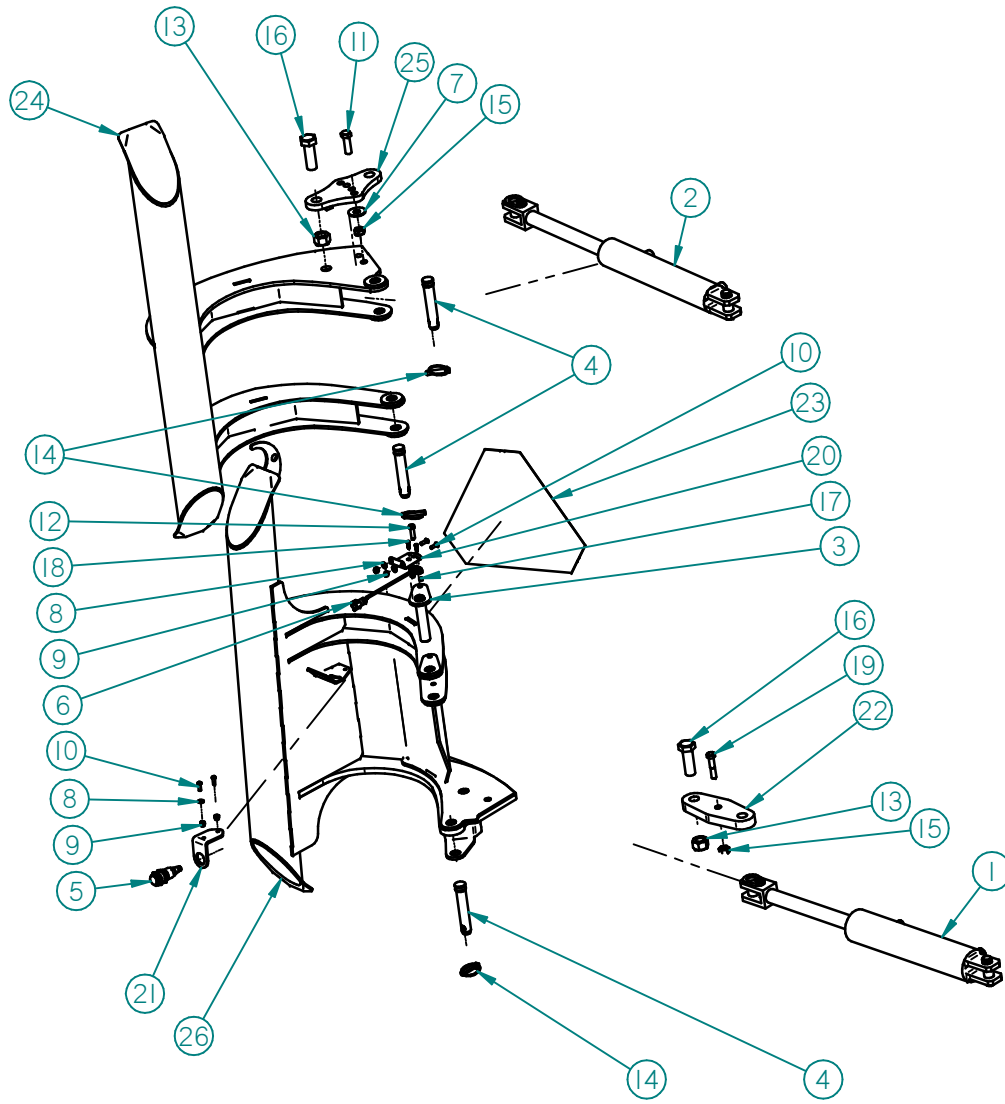
WLD201035 REPLACED BY WLD201116

VSI206

GATE ASSEMBLY

ASM201016

SERIAL # VSI7140000323 AND UNDER



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200651	GATE CYLINDER ASSEMBLY	1
2	ASM200669	GATE CYLINDER ASSEMBLY	1
3	ASM201033	BOTTOM GATE PIN ASM	1
4	CMP700280	3PP81 3PT HITCH PIN	3
5	ELC100498	ULTRASONIC SENSOR	1
6	ELC201005	RFD4000 ROTARY SENSOR W/RECP	1
7	FST100111	5/8" FLAT WASHER	1
8	FST100134	1/4" FLAT WASHER	3
9	FST100135	1/4" LOCK NUT	4
10	FST100169	1/4" x 3/4" CAP SCREW	4
11	FST100186	5/8" X 2" CAP SCREW	1
12	FST100241	3/8" X 1 1/4" CAP SCREW	1
13	FST100245	1" LOCKNUT	2
14	FST100264	7/16" LYNCH PIN	3
15	FST100278	5/8" CRIMP NUT	2
16	FST100335	1" X 3" CAP SCREW	2
17	FST100471	#8-32 LOCK NUT	2
18	FST100472	#8-32 X 5/8" MACHINE SCREW	2
19	FST100473	1/2" X 2 1/2" CAP SCREW GRADE 8	1
20	PCT201075	SENSOR MOUNT BRKT	1
21	PCT201096	SENSOR MOUNT	1
22	PCT201127	BOTTOM GATE CYL LINK	1
23	SAF200107	SLOW MOVING VEHICLE SIGN	1
24	WLD200727	TOP TAILGATE	1
25	WLD200729	TOP GATE LINK	1
26	WLD201035	BOTTOM GATE WELDT	1

WLD201035 REPLACED BY WLD201116

VSI206

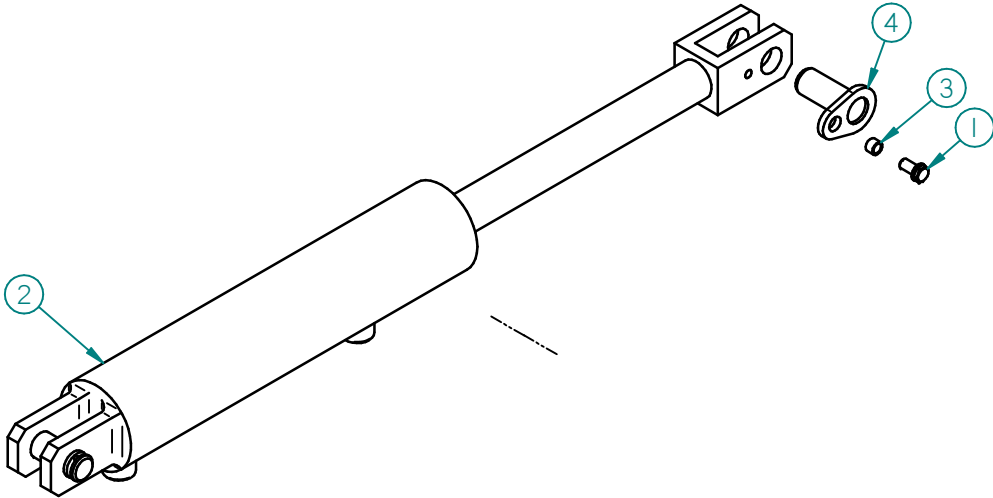
CYL 3 X 12 ASSY BOTTOM GATE STACKER

ASM200651

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100706	CYL 3 X 12 WELDED HYS30FEMI2-10	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100776

CYLINDER PIN, FRAME END: FST100703



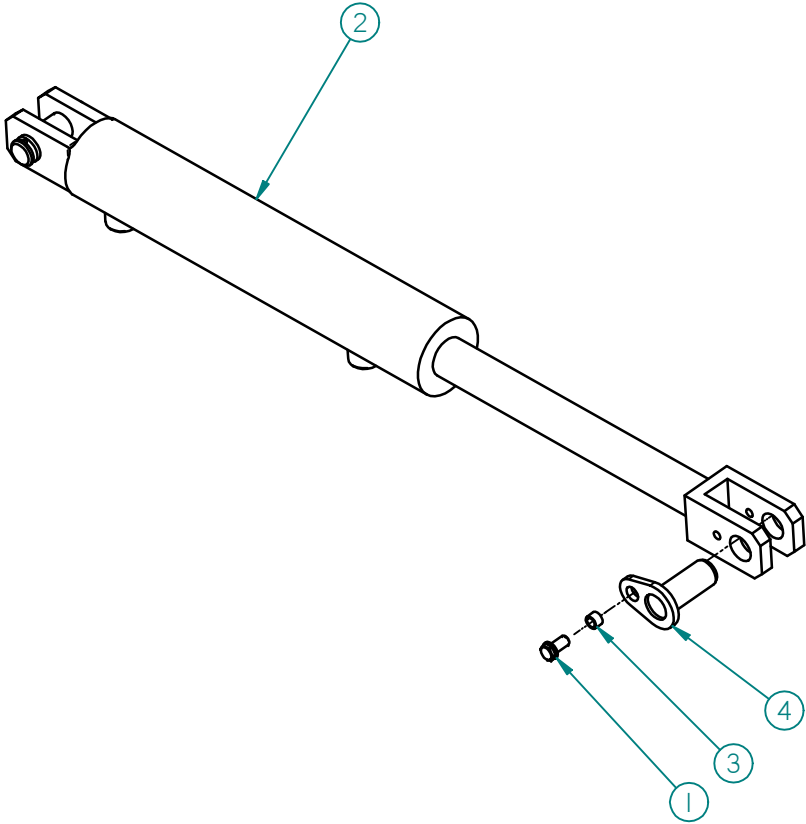
VS1206

GATE CYLINDER ASSEMBLY

ASM200669

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100707	CYL 2.5 X 12 WELDED	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100778



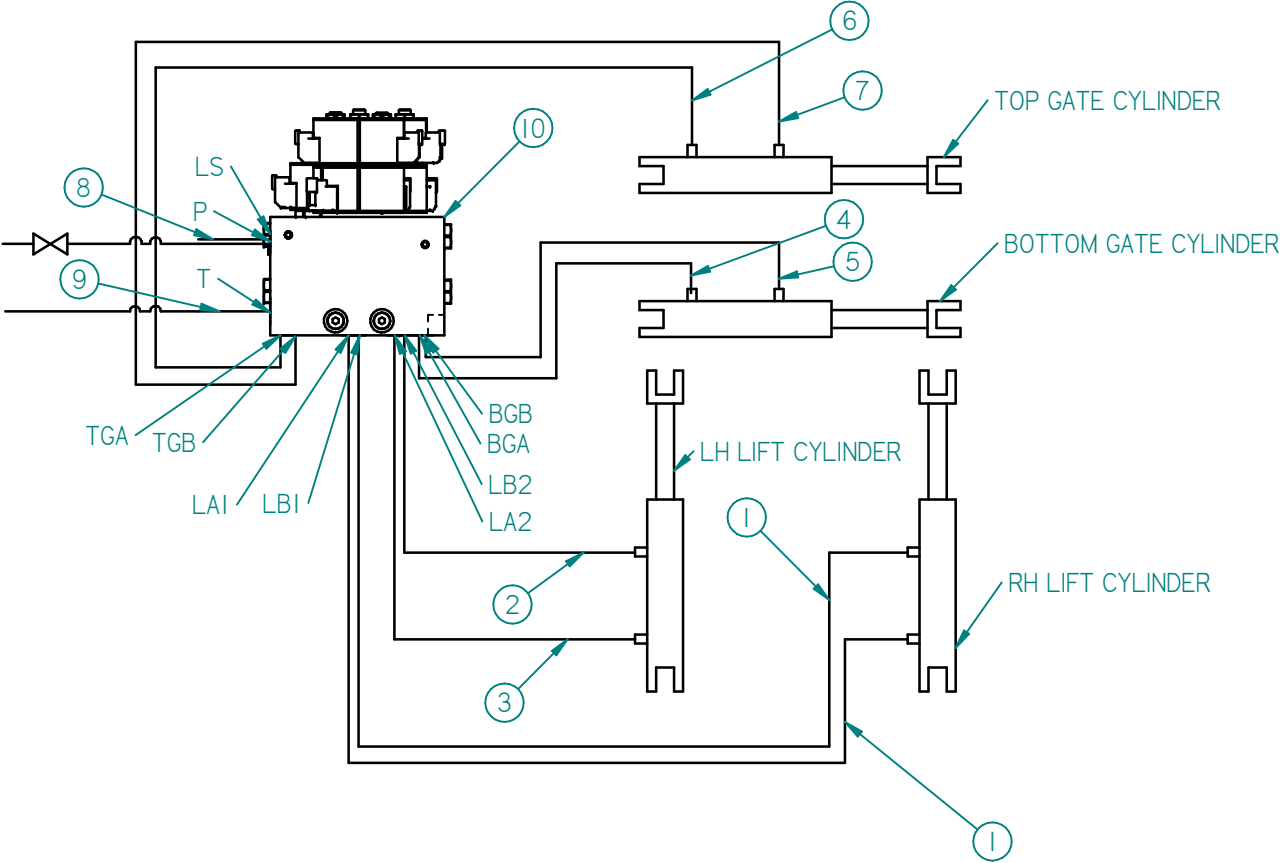
VS1206

HOSE KIT, STACKER

HYD201005

SERIAL # VS18140000334 AND OVER

Item	Part NO.	Description	QTY	FITTINGS
1	HYD200152	HOSE, RH LIFT CYL, ROD END	2	HYDI00334 FINGER TIGHT
2	HYD200153	HOSE, LH LIFT CYL, ROD END	1	
3	HYD200154	HOSE, LH LIFT CYL, CAP END	1	
4	HYD200155	HOSE, BOTTOM GATE, CAP END	1	HYDI00398, HYDI00338
5	HYD200156	HOSE, BOTTOM GATE, ROD END	1	HYDI00398, HYDI00338
6	HYD200157	HOSE, TOP GATE, CAP END	1	HYDI00398, HYDI00338
7	HYD200158	HOSE, TOP GATE, ROD END	1	HYDI00398, HYDI00338
8	HYD200160	HOSE, VALVE RETURN	1	HYDI00393, HYDI00389
9	HYD200161	HOSE, VALVE SUPPLY	1	HYDI00392, HYDI00534
10	HYD201000	HYDRAULIC VALVE BLOCK	1	



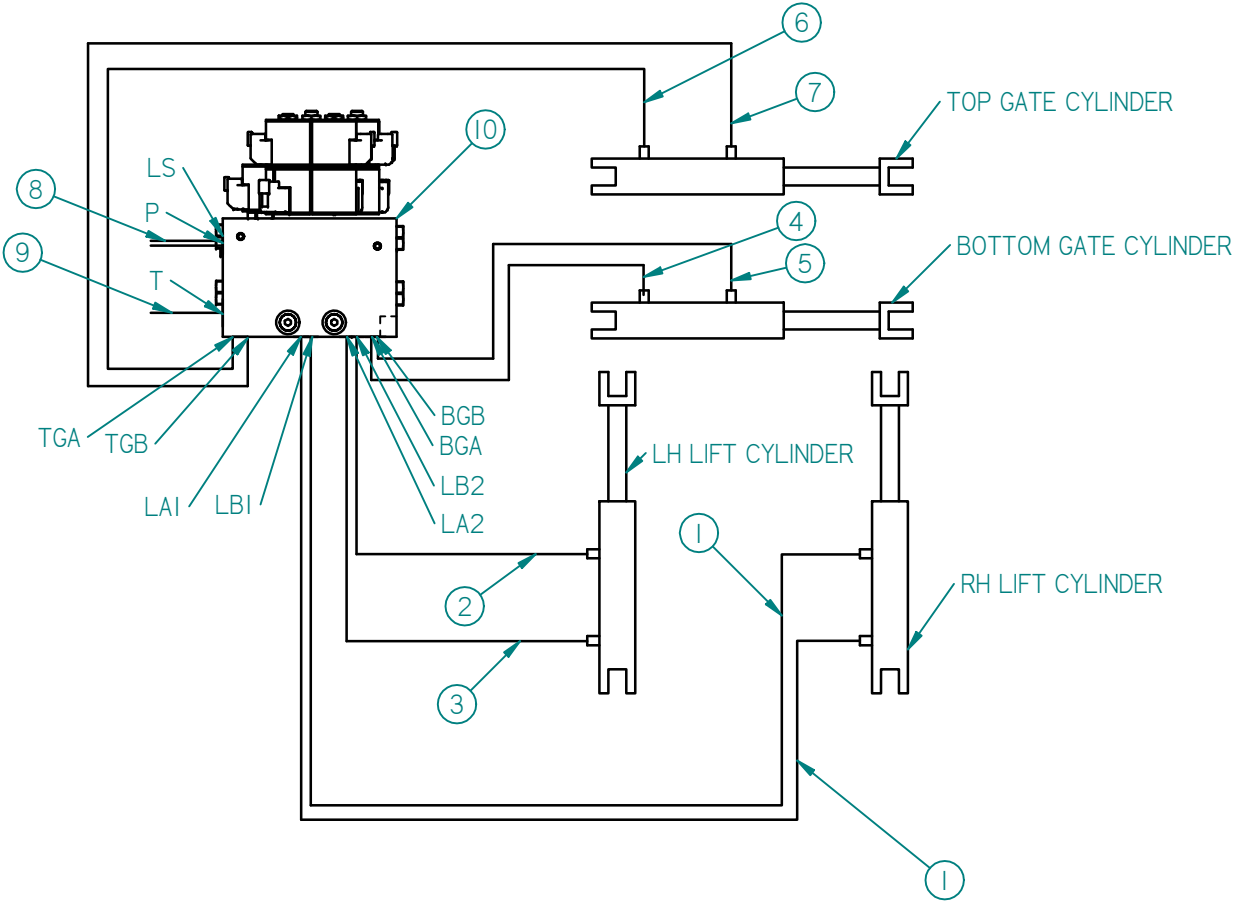
VS1206

HOSE KIT, STACKER

HYD201004

SERIAL # VS17341000333 AND UNDER

Item	Part NO.	Description	QTY	Fitting 1	Fitting 2
1	HYD200152	HOSE, RH LIFT CYL, ROD END	2	HYDI00334	-
2	HYD200153	HOSE, LH LIFT CYL, ROD END	1	-	-
3	HYD200154	HOSE, LH LIFT CYL, CAP END	1	-	-
4	HYD200155	HOSE, BOTTOM GATE, CAP END	1	HYDI00398	HYDI00338
5	HYD200156	HOSE, BOTTOM GATE, ROD END	1	HYDI00398	HYDI00338
6	HYD200157	HOSE, TOP GATE, CAP END	1	HYDI00398	HYDI00338
7	HYD200158	HOSE, TOP GATE, ROD END	1	HYDI00398	HYDI00338
8	HYD200159	HOSE, VALVE SUPPLY	1	HYDI00392	HYDI00534
9	HYD200160	HOSE, VALVE RETURN	1	HYDI00393	HYDI00389
10	HYD201000	HYDRAULIC VALVE BLOCK	1	-	-



VS1206

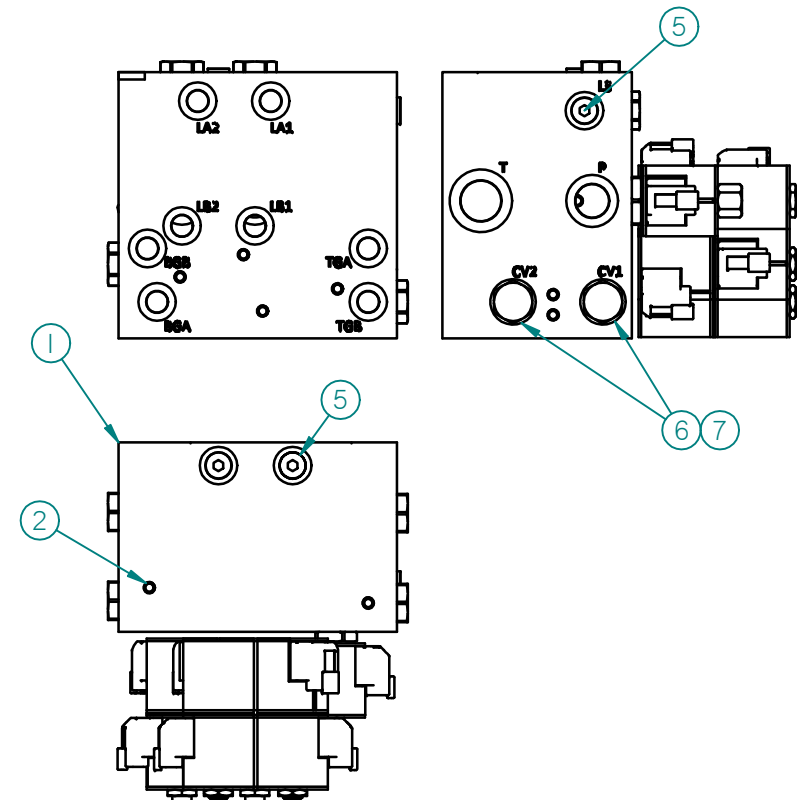
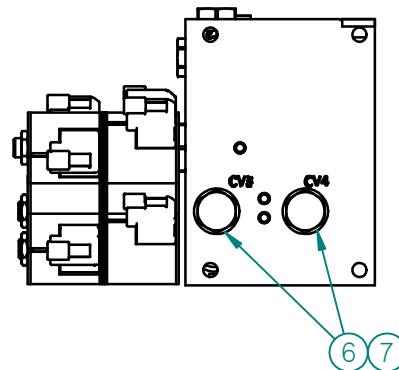
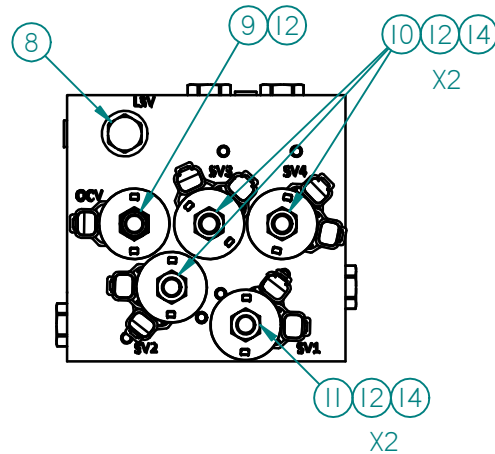
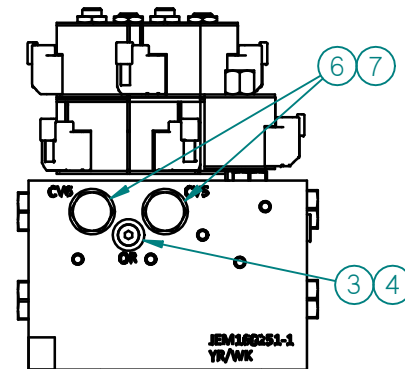
STACKER VALVE BLOCK

HYD201000

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYD201000	JEM MANIFOLD BLOCK	1	-	N/A
2	-	EXPANDER PLUG, 7 MM	22	-	N/A
3	-	0.110 ORIFICE, 3/8-16	1	-	N/A
4	-	SAE PLUG, SOCKET	1	20	HYDI00224
5	-	SAE PLUG, SOCKET	3	25	HYDI00178
6	-	PILOT PISTON, SINGLE, -10	6	-	N/A
7	-	CHECK VALVE, 100 PSI	6	25	HYDI00619
8	-	VC08-3 CAVITY PLUG, ALL PORTS BLOCKED	1	20	HYDI00616
9	HYDI00426	2/2 N.O. SOLENOID VALVE	1	35	HYDI00435
10	-	PROP. SOLENOID, 4W/3P, MOTOR SPOOL	3	25	HYDI00436
11	HYDI00427	SOLENOID, 4W/3P, MOTOR SPOOL	1	25	HYDI00436
12	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	9	5	N/A
14	-	-10 SIZE E-COIL SPACER	4	-	N/A

CLOSED CENTER: REMOVE HYDI00426, INSTALL HYDI00421

LOAD SENSE: KIT100169



VS1206

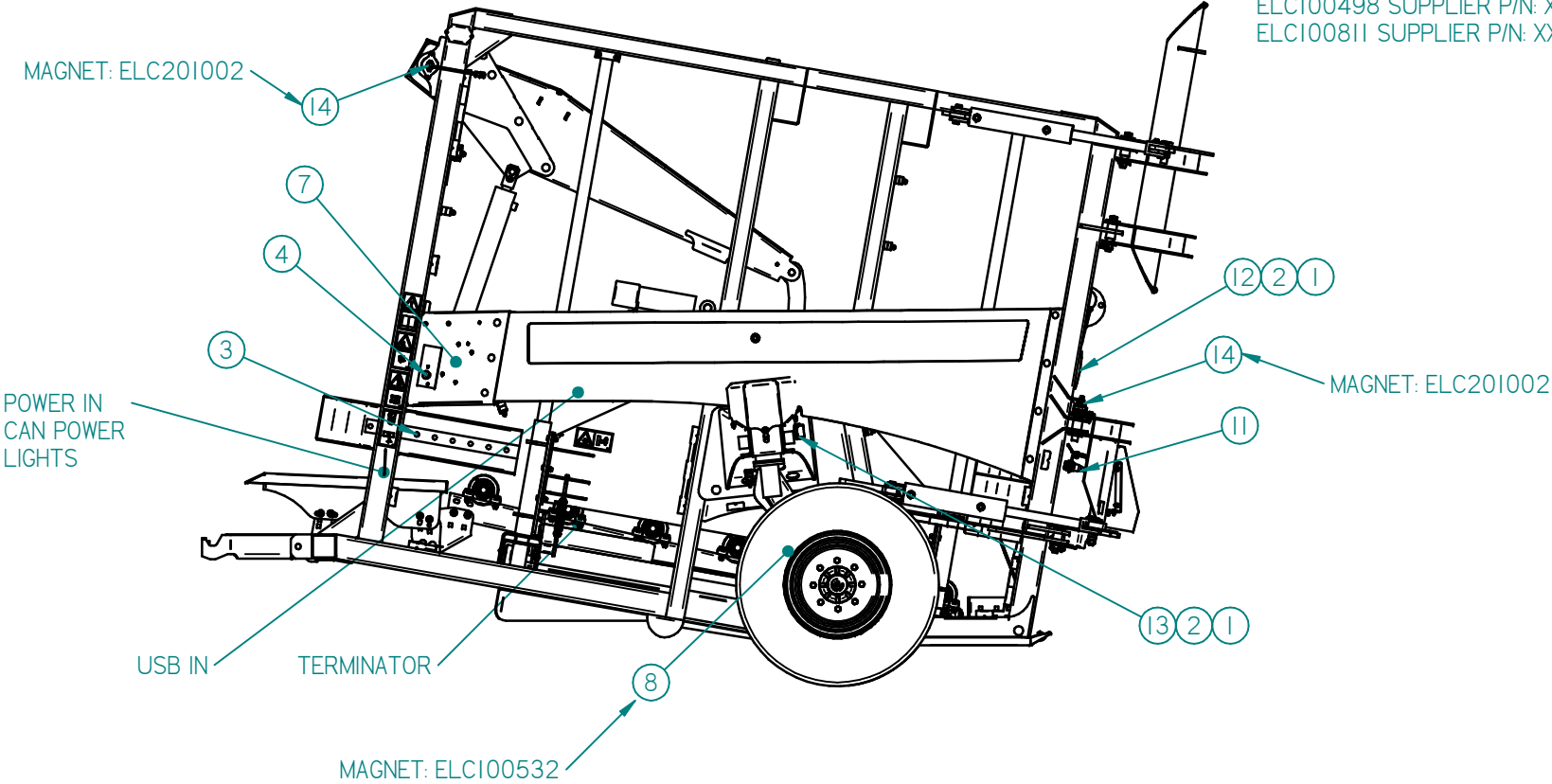
ELECTRICAL CONTROL SYSTEM

ASM201037

SERIAL # VS19141000357 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00183	LIGHT, OVAL GROMMET 92420	1
2	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELCI00476	SAFETY SHUT OF BUTTON	1
7	ELCI00508	FALCON CONTROLLER, WIFI, VS1206	1
8	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
10	ELCI00810	WIRE HARNESS MAIN, STACKER	1
11	ELCI00811	ANALOG ULTRASONIC SENSOR	1
12	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

GATE SENSOR CAPACITOR: KIT201008
ELCI00498 SUPPLIER P/N: XX6V3AIPAM12.
ELCI00811 SUPPLIER P/N: XX9V3AIC2MI2J08.



VS1206

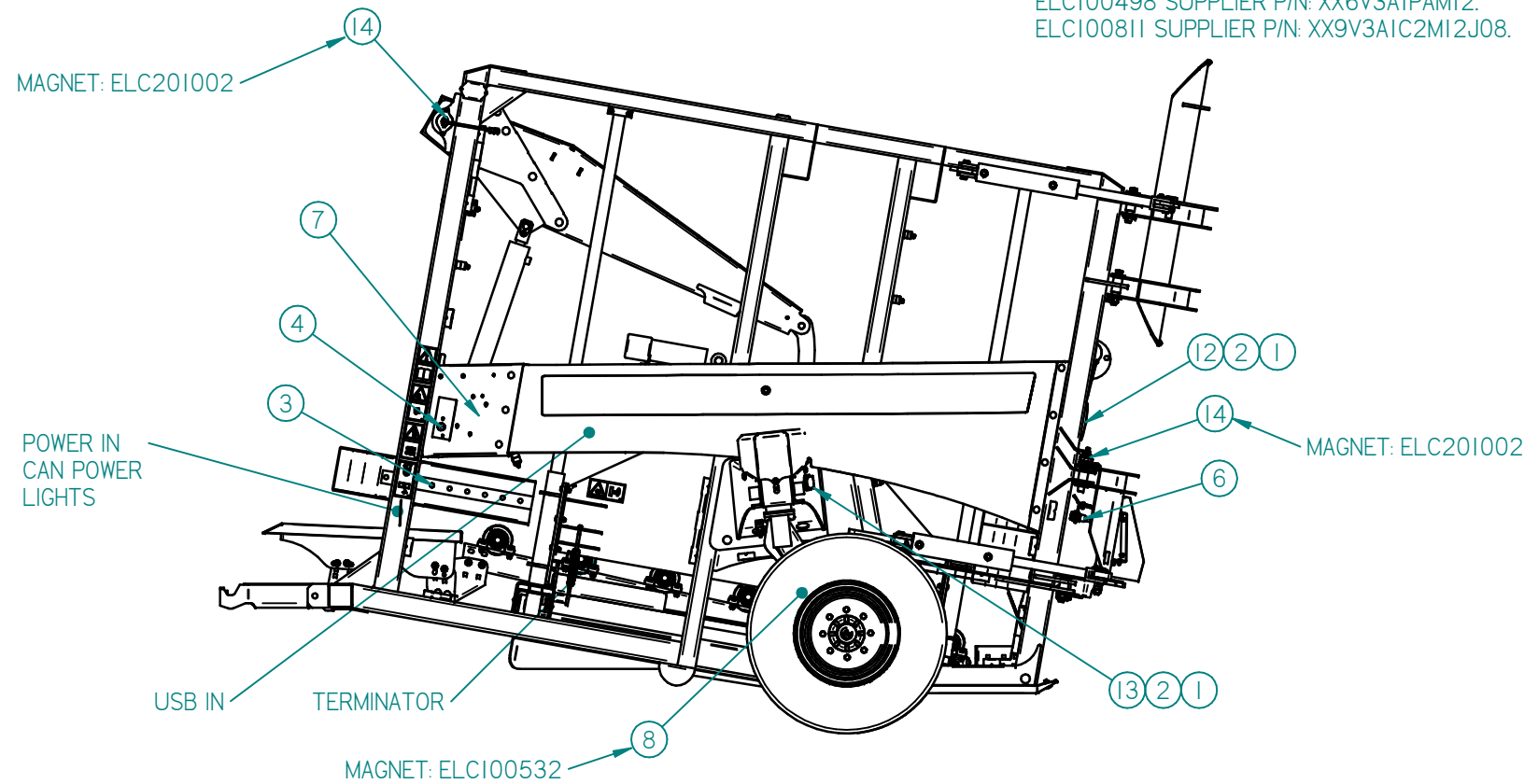
ELECTRICAL CONTROL SYSTEM

ASM201037

SERIAL # VS18140000334 TO VS18140000356

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00183	LIGHT, OVAL GROMMET 92420	1
2	ELCI00184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELCI00476	SAFETY SHUT OF BUTTON	1
6	ELCI00498	ULTRASONIC SENSOR	1
7	ELCI00508	FALCON CONTROLLER, WIFI, VS1206	1
8	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
9	ELCI00738	WIRE HARNESS MAIN, STACKER	1
12	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

ELCI00498 SUPPLIER P/N: XX6V3AIPAM12.
ELCI00811 SUPPLIER P/N: XX9V3AIC2MI2J08.



VSI206

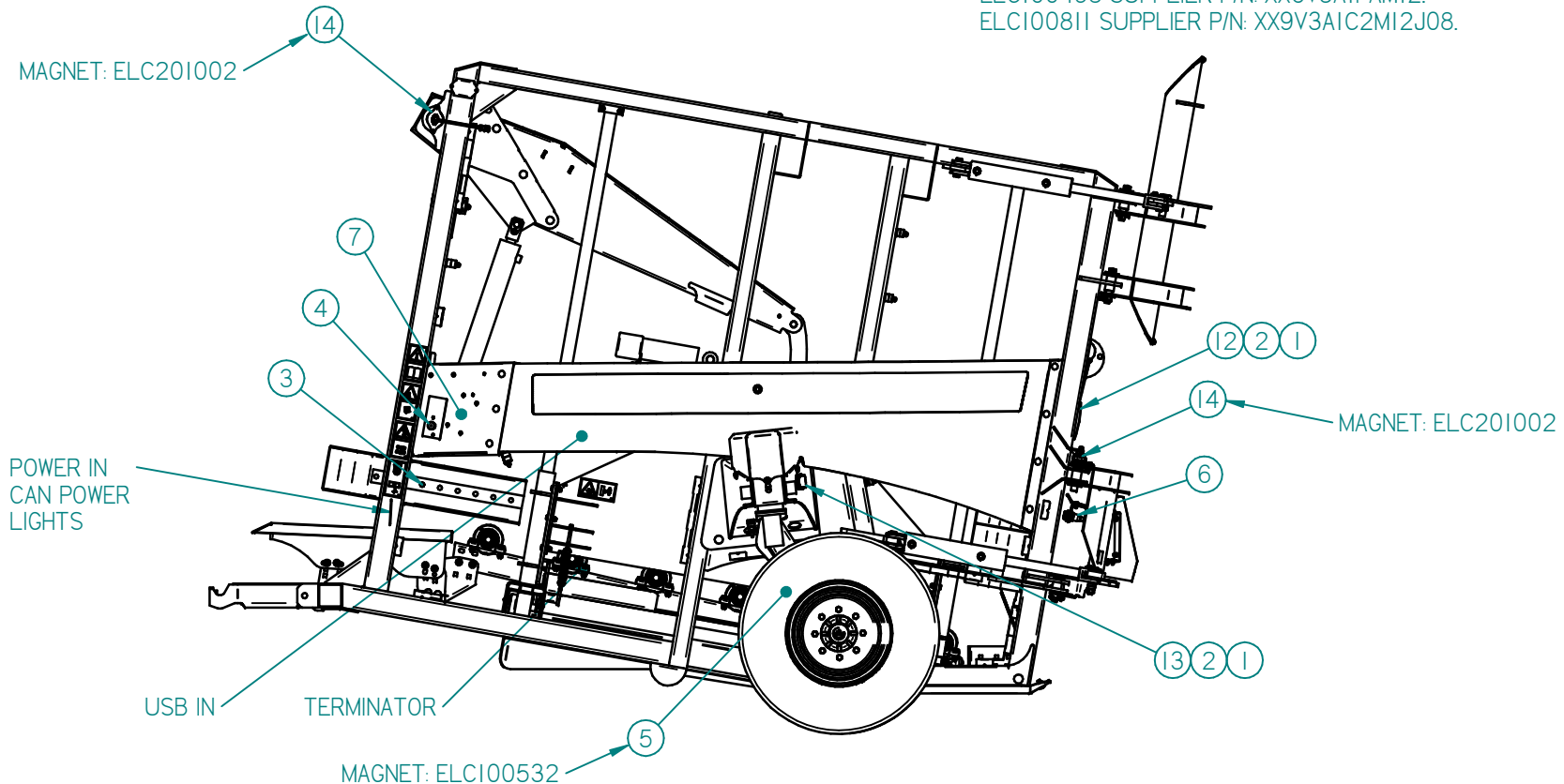
ELECTRICAL CONTROL SYSTEM

ASM201037

SERIAL # VSI7341000333 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY
1	ELC100183	LIGHT, OVAL GROMMET 92420	1
2	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
3	ELC100298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELC100476	SAFETY SHUT OF BUTTON	1
5	ELC100477	PROXIMITY SENSOR ASSEMBLY	1
6	ELC100498	ULTRASONIC SENSOR	1
7	ELC100508	FALCON CONTROLLER, WIFI, VSI206	1
9	ELC100738	WIRE HARNESS MAIN, STACKER	1
12	ELC100827	LIGHT, LED OVAL RED LSTL72RB	2
13	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	2
14	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

ELC100498 SUPPLIER P/N: XX6V3AIPAM12.
ELC100811 SUPPLIER P/N: XX9V3AIC2MI2J08.

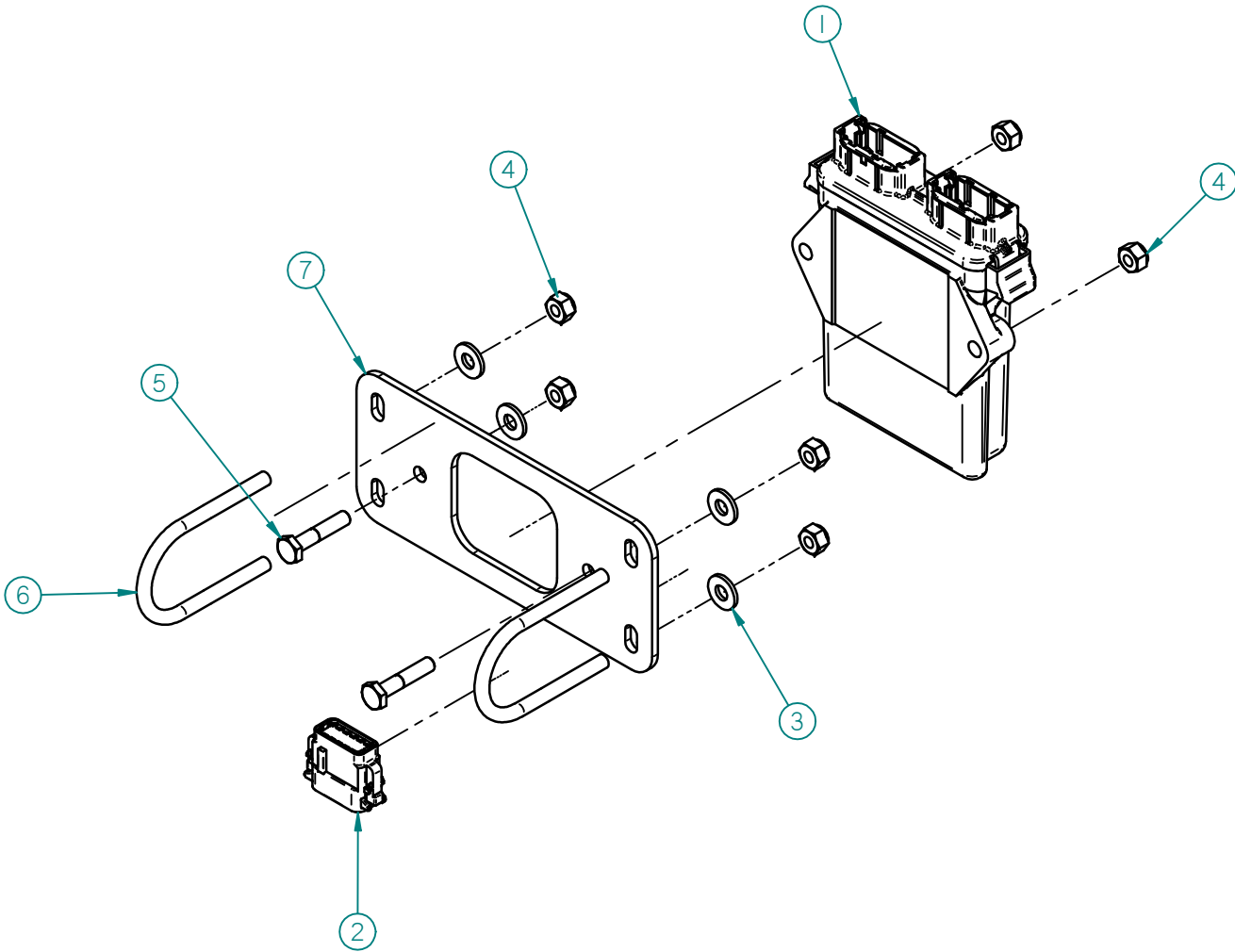


VS1206

THRASHER GPS/WIFI KIT

KIT100165

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00484	THRASHER CONTROLLER	1
2	ELCI00515	THRASHER GPS/WIFI HARNESS	1
3	FSTI00134	1/4" FLAT WASHER	4
4	FSTI00135	1/4" LOCK NUT	6
5	FSTI00170	1/4" X 1 1/4" CAP SCREW	2
6	FSTI00480	1/4" X 1" PIPE SIZE U-BOLT	2
7	PCTI00203	THRASHER MOUNT	1



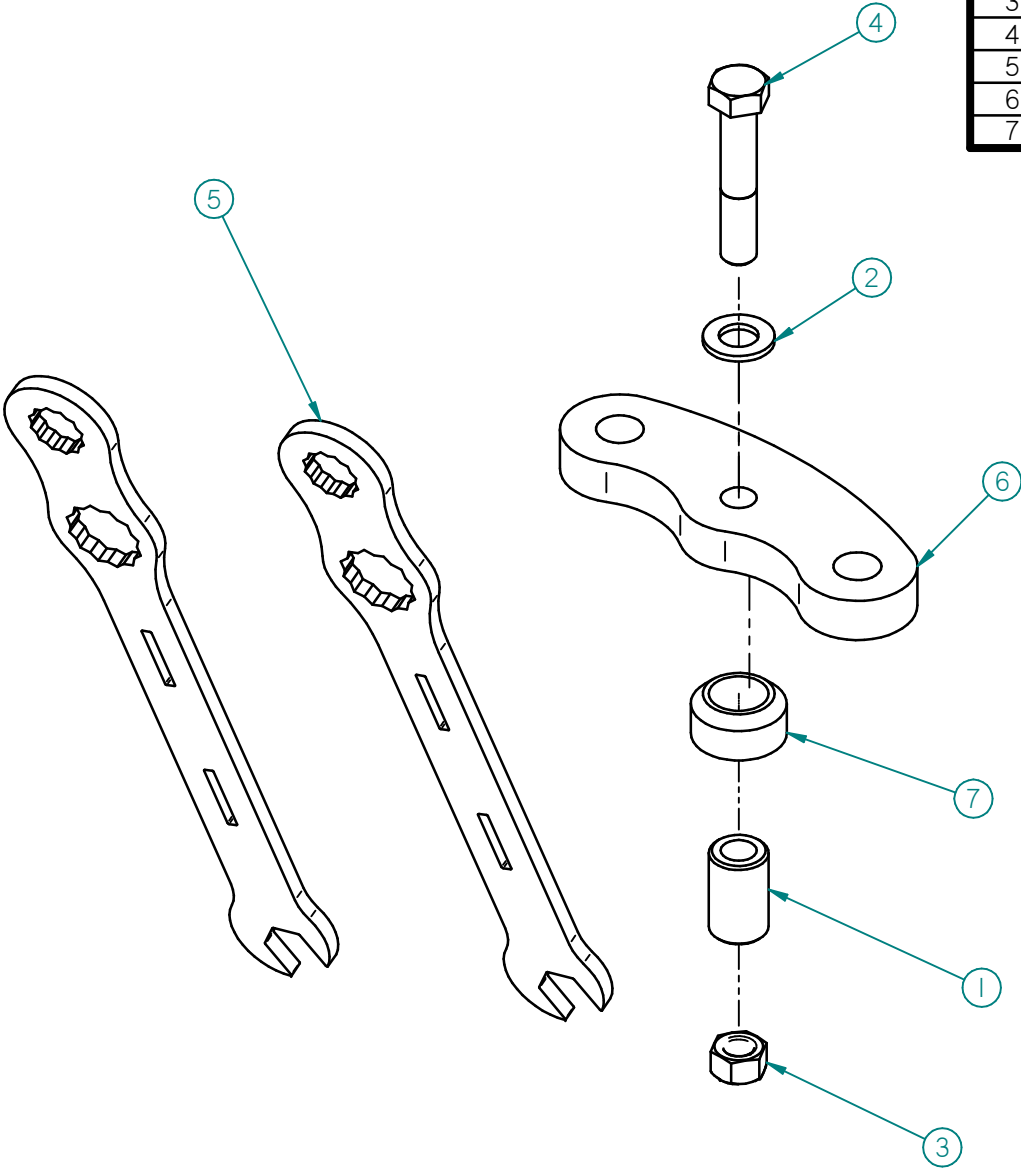
VSI206

SHEAR BUSHING AND LINK KIT

KIT201003

SERIAL # VSI9140000378 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY
1	CMP201021	DRILL BUSHING P-80-32, 3/4	1
2	FST100404	3/4" WASHER HARDENED	1
3	FST100405	3/4" CRIMP NUT	1
4	FST100738	3/4" X 4" CAP SCREW GR8	1
5	PCT201140	STACKER MULTI WRENCH	2
6	PCT201141	BOTTOM GATE LINK GEN4	1
7	SAW201047	SHEAR BUSHING LINER	1



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