

PhiBer Vertical Stacking Accumulator



Model: VS2208

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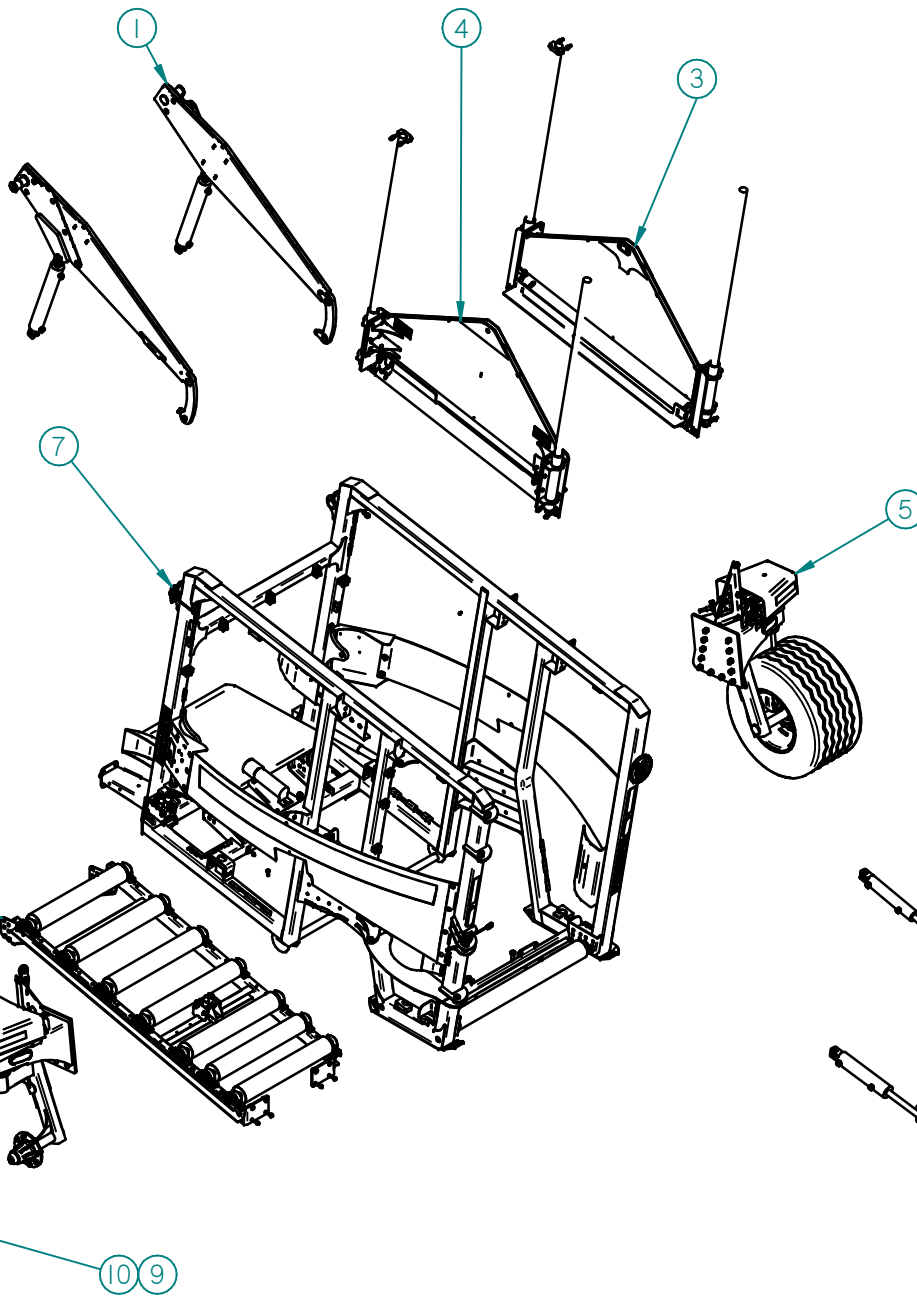
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VS2208

BALE STACKING ACCUMULATOR VS2208

WHG201008



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM201007	LOAD LIFT ARM ASM	1
2	ASM201027	ROLLER BED	1
3	ASM201030	RH SLIDE TRUCK ASSY	1
4	ASM201031	LH SLIDE TRUCK ASSY	1
5	ASM201050	CASTER ASSEMBLY TRG STACKER RH	1
6	ASM201055	CASTER ASSEMBLY TRG STACKER LH	1
7	ASM201059	MAIN FRAME ASSEMBLY TRG	1
8	ASM201064	GATE ASSEMBLY	1
9	CMPI00862	TIRE 18L-16.1 SL WITH WHEEL YELLOW	2
10	CMPI01138	TIRE 18L-16.1 SL WITH WHEEL GREY	2
11	HYD201006	HOSE KIT, TRG STACKER	1

OPTIONS

PART NO.	DESCRIPTION
<u>WHEELS</u>	
CMPI00315	TIRE ONLY 18L-16.1SL
CMPI00864	16.1 X 16 AG WHEEL 8 ON 8 YELLOW
CMPI01139	16.1 X 16 AG WHEEL 8 ON 8 GREY
<u>DECAL</u>	
SAF201008	VS2208 PHIBER LH DECAL
SAF201009	VS2208 PHIBER RH DECAL

TIRE AND WHEEL SIZE 18L-16.1 SL MAY BE REPLACED BY:

PART NO.	DESCRIPTION
CMPI01121	TIRE 380/55R16.5 WITH WHEEL YELLOW
CMPI01133	TIRE 380/55R16.5 WITH WHEEL GREY
CMPI01110	TIRE 380/55R16.5 AGRIFLEX 381
CMPI01122	WHEEL 16.5 X 12 8 ON 8 YELLOW
CMPI01134	WHEEL 16.5 X 12 8 ON 8 GREY

VS2208

LOAD LIFT ARM ASM TRG STACKER

ASM201069

SERIAL #PHB02208EM0000416 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200652	LIFT CYLINDER ASSY	2
2	CMP100273	16 DU 16 PTFE BRONZE/STEEL	8
3	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
4	ELC201002	ANGLE SENSOR MAGNET	2
5	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
6	FST100465	SNAP RING EXTERNAL 2.000	2
7	FST100467	#4 X 3/8" DRIVE SCEW	4
8	FST100769	M10 - 1.5 X 30 CAP SCREW	2
9	FST100780	M10 - 1.5 NYLOCK NUT	2
10	PCT200629	LINK	2
11	PCT201091	LIFT ARM SPACER PLATE	2
12	WLD200646	PIN, LIFT LINK, STACKER, SHORT	4
13	WLD201018	RH LOAD ARM WELDT	1
14	WLD201019	LH LOAD ARM WELDT	1

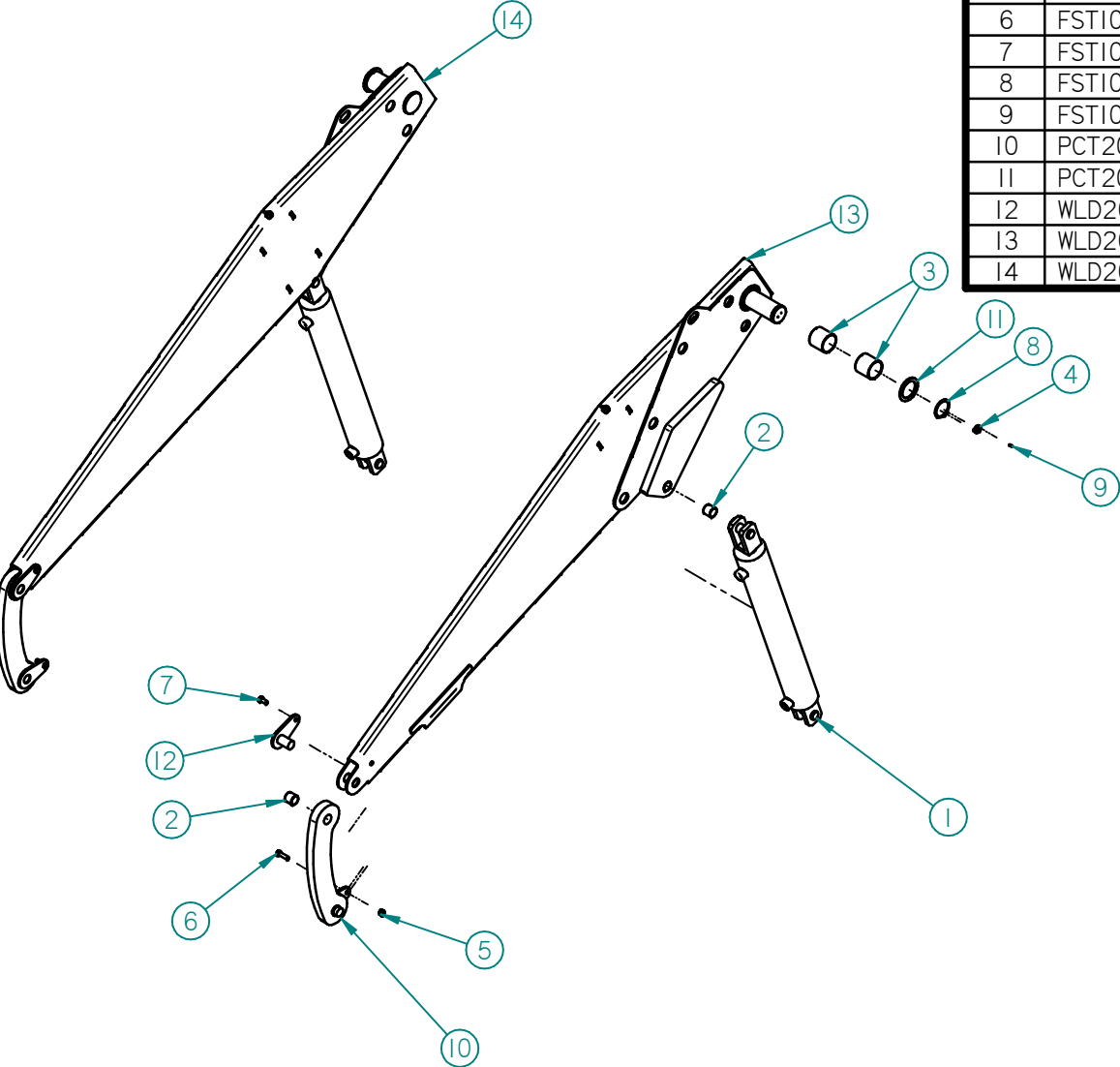
VS2208

LOAD LIFT ARM ASM

ASM201007

SERIAL# PHB02208KM0000406 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200652	LIFT CYLINDER ASSY	2
2	CMP100273	16 DU 16 PTFE BRONZE/STEEL	8
3	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
4	ELC201002	ANGLE SENSOR MAGNET	2
5	FST100206	3/8" LOCKNUT	2
6	FST100241	3/8" X 1 1/4" CAP SCREW	2
7	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
8	FST100465	SNAP RING EXTERNAL 2.000	2
9	FST100467	#4 X 3/8" DRIVE SCEW	4
10	PCT200629	LINK	2
11	PCT201091	LIFT ARM SPACER PLATE	2
12	WLD200646	PIN, LIFT LINK, STACKER, SHORT	4
13	WLD201018	RH LOAD ARM WELDT	1
14	WLD201019	LH LOAD ARM WELDT	1

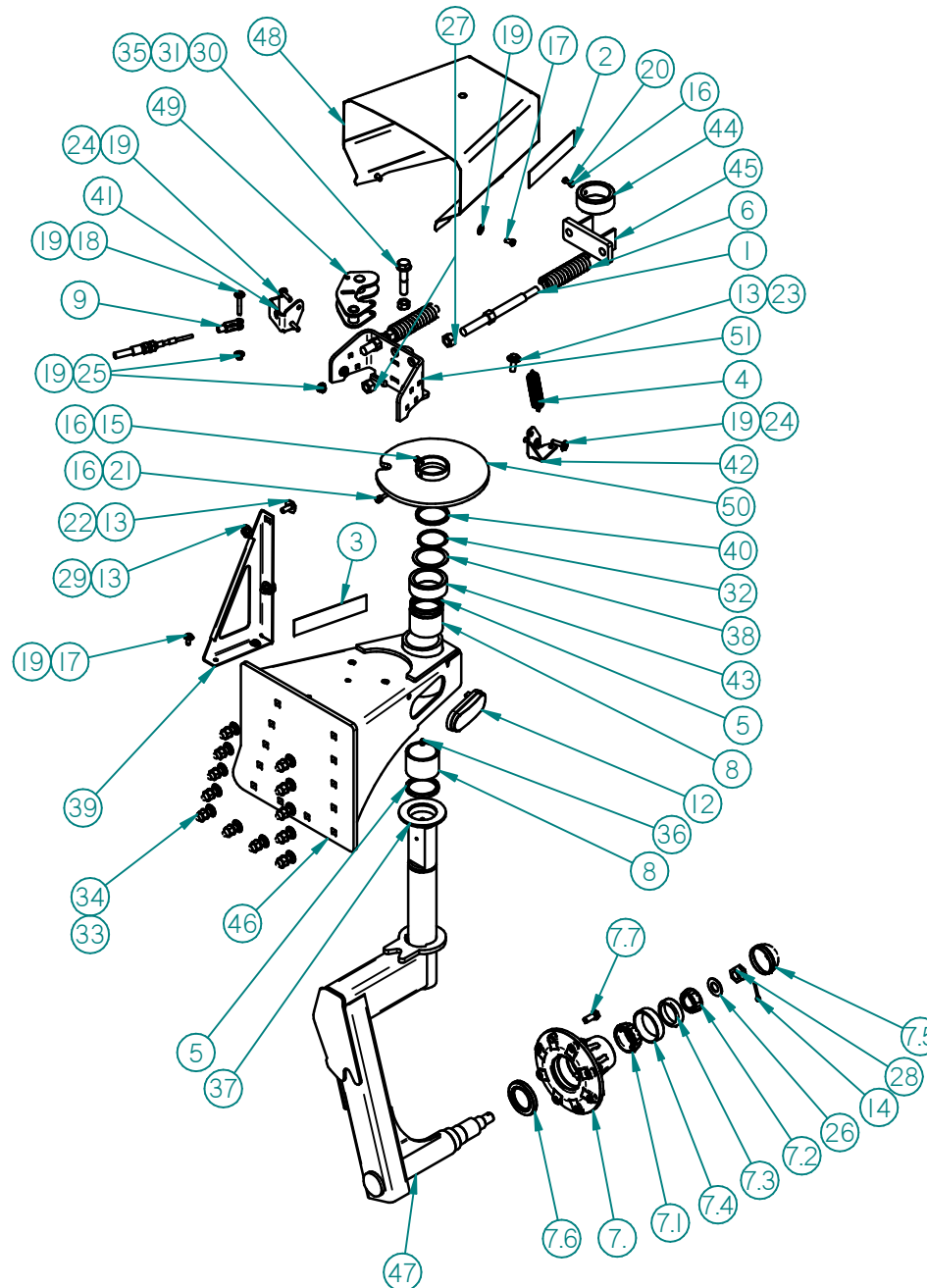


VS2208

CASTER ASSEMBLY TRG STACKER RH

ASM201050

SERIAL # PHB02208EM0000416 AND OVER



VS2208

CASTER ASSEMBLY TRG STACKER RH

ASM201050

SERIAL # PHB02208EM0000416 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
22	FST100190	1/2" X 1 1/4" CAP SCREW	3	1	ASM200653	CASTER DETENT	2
23	FST100191	1/2" X 1 1/2" CAP SCREW	2	2	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1
24	FST100201	3/8" X 1 1/2" CAP SCREW	4	3	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1
25	FST100206	3/8" LOCKNUT	5	4	CMP100145	EXTENSION SPRING	1
26	FST100221	1" SAE FLAT WASHER	1	5	CMP100307	GREASE SEAL	2
27	FST100256	7/8" NC NUT	4	6	CMP100758	SPRING, PU TENSIONER, STACKER DETENT	2
28	FST100330	1" CASTLE NUT 14 UNC	1	7	CMP200175	HUB HD 812-10	1
29	FST100356	1/2" CRIMP NUT	2	7.1	CMP200264	BEARING, HD 812-10 HUB, OUTER 3780	1
30	FST100404	3/4" WASHER HARDENED	1	7.2	CMP200265	BEARING, HD 812-10 HUB, INNER 2790	1
31	FST100405	3/4" CRIMP NUT	1	7.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
32	FST100406	SNAP RING EXTERNAL 3.000	1	7.4	CMP200267	RACE, HD 612-10, INNER 3720	1
33	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12	7.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
34	FST100443	5/8" FLANGE CRIMP NUT	12	7.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
35	FST100709	3/4" X 3 1/2" CAP SCREW GR8	1	7.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8
36	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1	8	CMP200602	GARFIL BUSHING 3.5" OD X .250" X 2.5"	2
37	PCT200703	CASTER WASHER	1	9	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1
38	PCT200705	CASTER WASHER	1	10*	ELC100183	LIGHT, OVAL GROMMET 92420	1
39	PCT201213	PLASTIC SUPPORT RH	1	11*	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1
40	PCT201346	CASTER WASHER SPACER	1	12	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	1
41	PCT201396	PUSH-PULL CABLE MOUNTING BRKT RH	1	13	FST100106	1/2" FLAT WASHER	6
42	PCT201397	CASTER SPRING BRACKET RH	1	14	FST100127	3/16" X 1 1/2" COTTER PIN	1
43	SAW101065	CASTER SPACER	1	15	FST100136	5/16" x 3/4" BOLT	1
44	SAW201167	CASTER SPACER TRG STACKER	1	16	FST100139	5/16" NUT	3
45	WLD200663	STEERING GUIDE	1	17	FST100140	3/8" X 3/4" CAP SCREW	5
46	WLD201067	CASTER BOX TRG STACKER RH	1	18	FST100144	3/8" X 2 1/2" CAP SCREW	1
47	WLD201068	CASTER TRG STACKER RH	1	19	FST100150	3/8" FLAT WASHER	15
48	WLD201102	DETENT COVER TRG STACKER	1	20	FST100176	5/16" X 1" CAP SCREW	1
49	WLD201118	CASTER LOCK WLDT	1	21	FST100177	5/16" X 1 1/4" CAP SCREW	1
50	WLD201119	CASTER LOCK PLATE WLDT RH	1				
51	WLD201125	CASTER STEERING GUIDE WLDT RH	1				

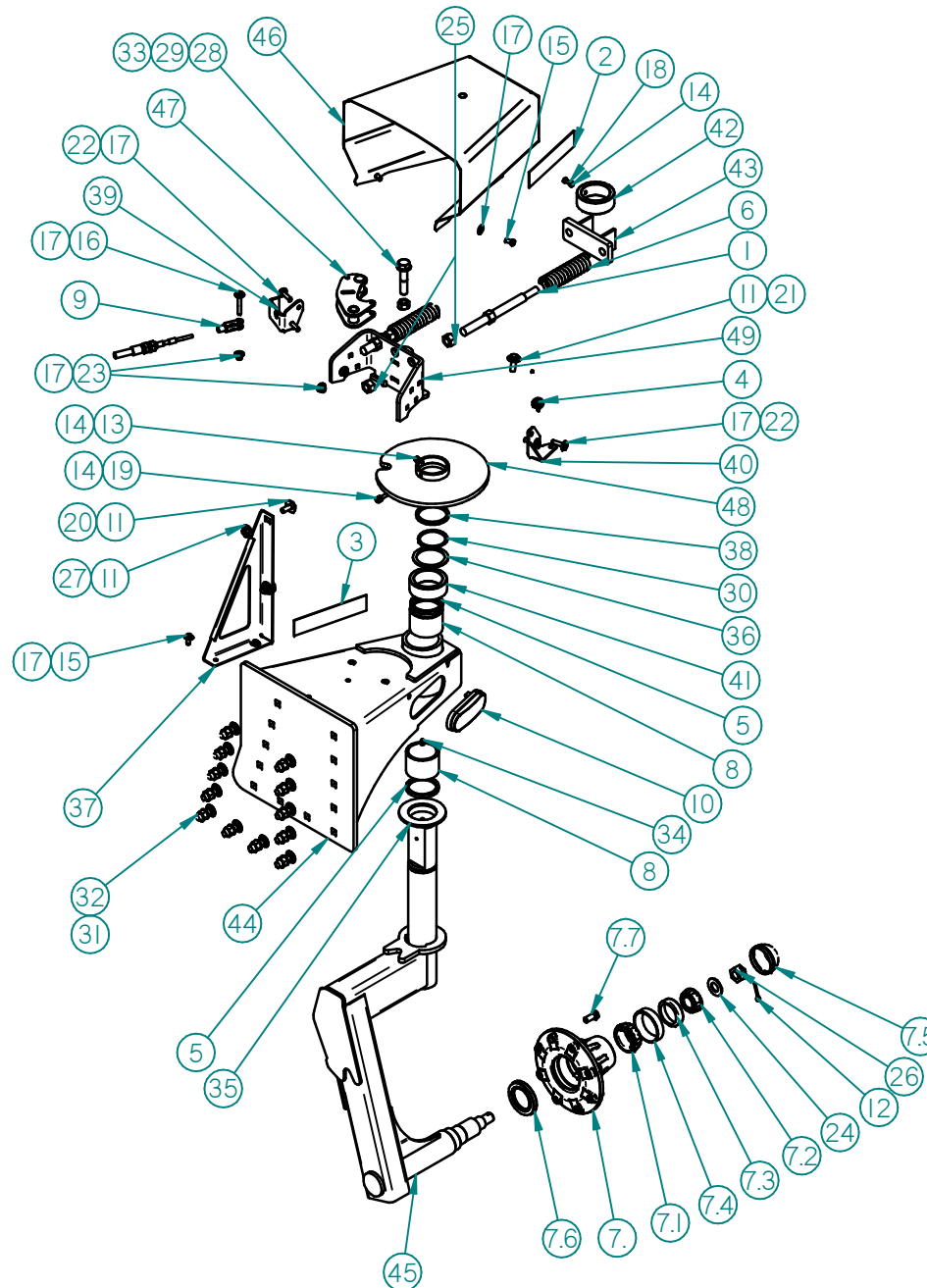
KIT201011: HD812 HUB REBUILD KIT
INCLUDES: 7.1, 7.2, 7.3, 7.4, 7.6

VS2208

CASTER ASSEMBLY TRG STACKER RH

ASM201050

SERIAL # PHB02208KM0000406 AND UNDER



VS2208

CASTER ASSEMBLY TRG STACKER LH

ASM201055

SERIAL # PHB02208EM0000416 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	25	FST100177	5/16" X 1 1/4" CAP SCREW	1
2	ASM200653	CASTER DETENT	2	26	FST100190	1/2" X 1 1/4" CAP SCREW	3
3	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1	27	FST100191	1/2" X 1 1/2" CAP SCREW	2
4	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1	28	FST100201	3/8" X 1 1/2" CAP SCREW	6
5	CMP100145	EXTENSION SPRING	1	29	FST100206	3/8" LOCKNUT	7
6	CMP100307	GREASE SEAL	2	30	FST100221	1" SAE FLAT WASHER	1
7	CMP100758	SPRING, PU TENSIONER, STACKER	2	31	FST100256	7/8" NC NUT	4
8	CMP200175	HUB HD 812-10	1	32	FST100330	1" CASTLE NUT 14 UNC	1
8.1	CMP200264	BEARING, HD 812-10 HUB, OUTER	1	33	FST100356	1/2" CRIMP NUT	2
8.2	CMP200265	BEARING, HD 812-10 HUB, INNER	1	34	FST100404	3/4" WASHER HARDENED	1
8.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1	35	FST100405	3/4" CRIMP NUT	1
8.4	CMP200267	RACE, HD 612-10, INNER 3720	1	36	FST100406	SNAP RING EXTERNAL 3.000	1
8.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1	37	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2
8.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1	38	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
8.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8	39	FST100443	5/8" FLANGE CRIMP NUT	12
9	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2	40	FST100709	3/4" X 3 1/2" CAP SCREW GR8	1
10	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1	41	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
11	ELC100183	LIGHT, OVAL GROMMET 92420	1	42	PCT200703	CASTER WASHER	1
12	ELC100184	LIGHT, OVAL 3 PIN PIGTAIL 67000	1	43	PCT200705	CASTER WASHER	1
13	ELC100532	MM-20 PROXIMITY MAGNET	1	44	PCT201140	STACKER MULTI WRENCH	2
14	ELC100533	PROXIMITY SWITCH ASSEMBLY	1	45	PCT201320	CASTER LOCK SENSOR MOUNT BRKT	1
15	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	1	46	PCT201346	CASTER WASHER SPACER	1
16	FST100106	1/2" FLAT WASHER	6	47	PCT201398	PUSH-PULL CABLE MOUNTING BRKT	1
17	FST100127	3/16" X 1 1/2" COTTER PIN	1	48	PCT201399	CASTER SPRING BRACKET LH	1
18	FST100136	5/16" x 3/4" BOLT	1	49	SAW101065	CASTER SPACER	1
19	FST100139	5/16" NUT	3	50	SAW201167	CASTER SPACER TRG STACKER	1
20	FST100140	3/8" X 3/4" CAP SCREW	5	51	WLD200663	STEERING GUIDE	1
21	FST100144	3/8" X 2 1/2" CAP SCREW	1	52	WLD201076	CASTER BOX TRG STACKER LH	1
22	FST100150	3/8" FLAT WASHER	20	53	WLD201078	CASTER TRG STACKER LH	1
23	FST100173	5/16" LOCK NUT	2	54	WLD201080	PLASTIC SUPPORT WLDT LH	1
24	FST100176	5/16" X 1" CAP SCREW	1	55	WLD201102	DETENT COVER TRG STACKER	1
				56	WLD201118	CASTER LOCK WLDT	1
				57	WLD201123	CASTER LOCK PLATE WLDT LH	1
				58	WLD201126	CASTER STEERING GUIDE WLDT LH	1

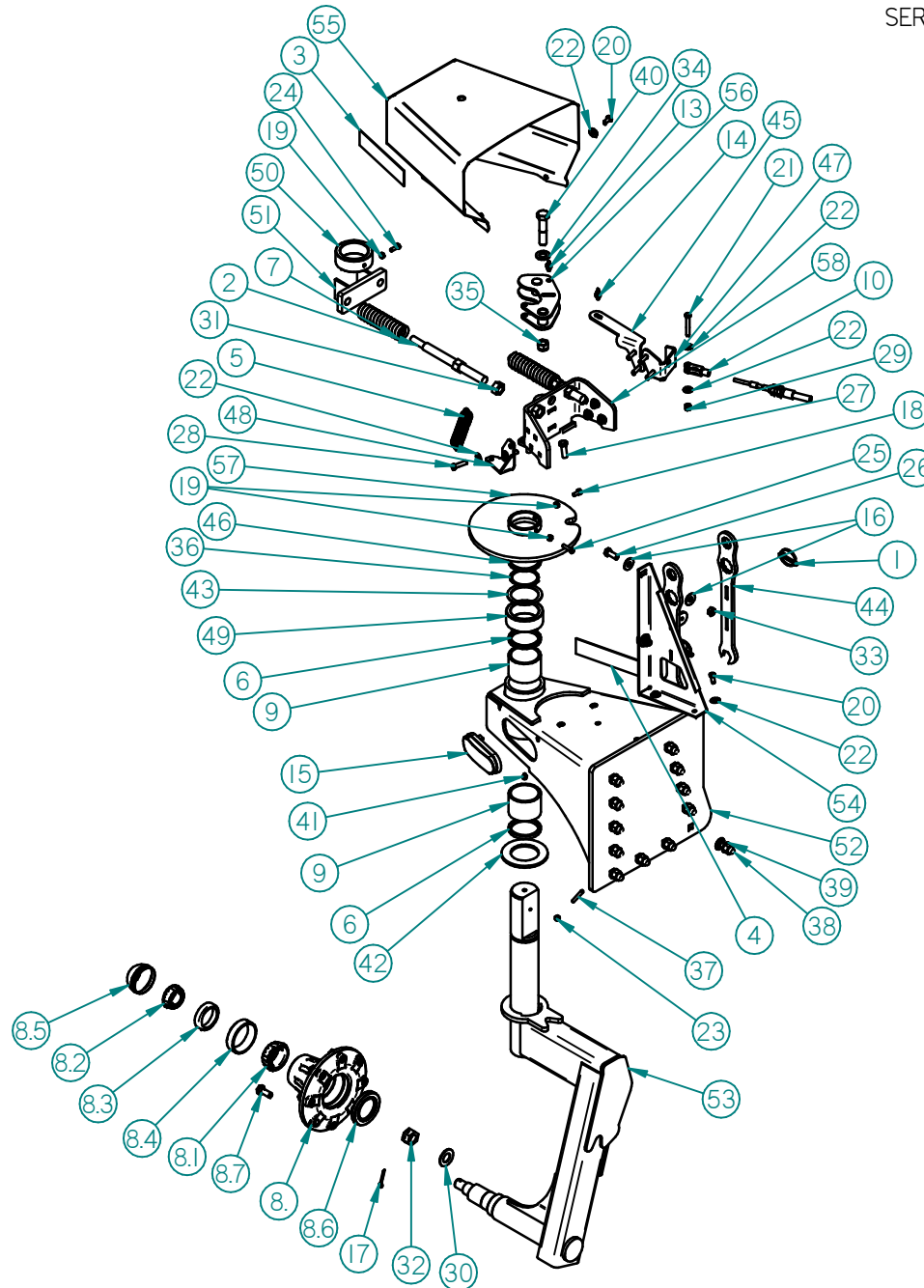
KIT201011: HD812 HUB REBUILD KIT
INCLUDES: 8.1, 8.2, 8.3, 8.4, 8.6

VS2208

CASTER ASSEMBLY TRG STACKER LH

ASM201055

SERIAL # PHB02208EM0000416 AND OVER



VS2208

CASTER ASSEMBLY TRG STACKER LH

ASM201055

SERIAL # PHB02208EM0000416 AND OVER

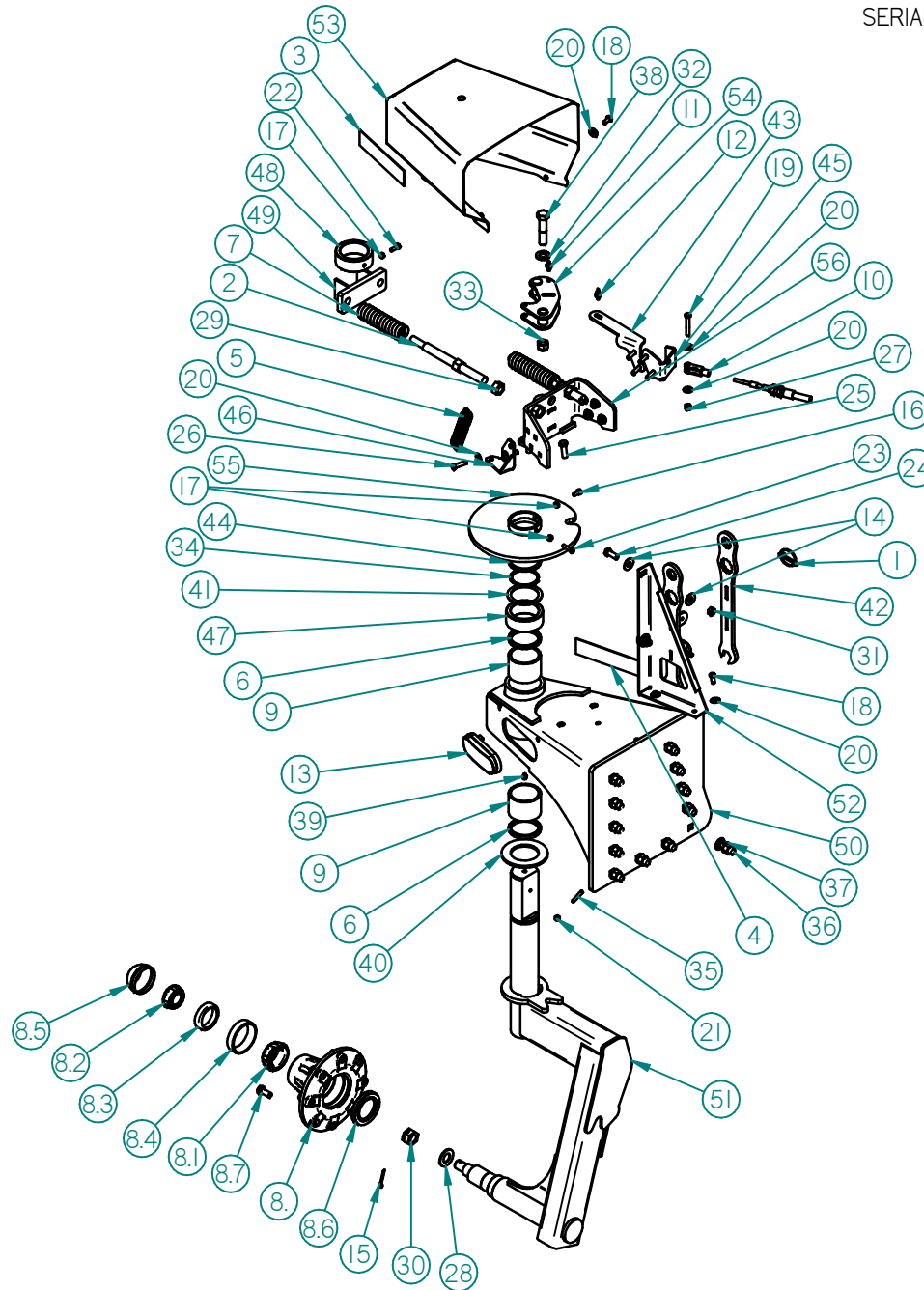
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	25	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
2	ASM200653	CASTER DETENT	2	26	FST100443	5/8" FLANGE CRIMP NUT	12
3	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1	27	FST100502	M12 - 1.75 X 35 CAP SCREW	2
4	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1	28	FST100778	M12 - 1.75 CRIMP NUT	2
5	CMP100145	EXTENSION SPRING	1	29	FST100780	M10 - 1.5 NYLOCK NUT	6
6	CMP100307	GREASE SEAL	2	30	FST100790	M8 - 1.25 X 25 CAP SCREW	1
7	CMP100758	SPRING, PU TENSIONER, STACKER	2	31	FST100804	M10 - 1.5 X 40 CAP SCREW	6
8	CMP200175	HUB HD 812-10	1	32	FST100805	M12 - 1.75 X 40 CAP SCREW	2
8.1	CMP200264	BEARING, HD 812-10 HUB, OUTER	1	33	FST100806	M10 FLAT WASHER	18
8.2	CMP200265	BEARING, HD 812-10 HUB, INNER	1	34	FST100807	M12 HARDENED WASHER	6
8.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1	35	FST100842	M8 NUT	3
8.4	CMP200267	RACE, HD 612-10, INNER 3720	1	36	FST100843	M10 X 20 CAP SCREW	5
8.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1	37	FST100844	M20 WASHER HARDENED	1
8.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1	38	FST100847	M20 X 90 CAP SCREW	1
8.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8	39	FST100906	M8 X 30 SOCKET SET SCREW, CUP	2
9	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2	40	HYD100266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
10	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1	41	PCT200703	CASTER WASHER	1
11	ELC100532	MM-20 PROXIMITY MAGNET	1	42	PCT200705	CASTER WASHER	1
12	ELC100533	PROXIMITY SWITCH ASSEMBLY	1	43	PCT201140	STACKER MULTI WRENCH	2
13	ELC100828	LIGHT, OVAL LED AMBER LSTL72AB	1	44	PCT201320	CASTER LOCK SENSOR MOUNT BRKT	1
14	FST100127	3/16" X 1 1/2" COTTER PIN	1	45	PCT201346	CASTER WASHER SPACER	1
15	FST100144	3/8" X 2 1/2" CAP SCREW	1	46	PCT201398	PUSH-PULL CABLE MOUNTING BRKT	1
16	FST100150	3/8" FLAT WASHER	2	47	PCT201399	CASTER SPRING BRACKET LH	1
17	FST100173	5/16" LOCK NUT	2	48	SAW101065	CASTER SPACER	1
18	FST100206	3/8" LOCKNUT	1	49	SAW201167	CASTER SPACER TRG STACKER	1
19	FST100221	1" SAE FLAT WASHER	1	50	WLD200663	STEERING GUIDE	1
20	FST100256	7/8" NC NUT	4	51	WLD201076	CASTER BOX TRG STACKER LH	1
21	FST100330	1" CASTLE NUT 14 UNC	1	52	WLD201078	CASTER TRG STACKER LH	1
22	FST100376	M20 LOCK NUT	1	53	WLD201080	PLASTIC SUPPORT WLDT LH	1
23	FST100406	SNAP RING EXTERNAL 3.000	1	54	WLD201102	DETENT COVER TRG STACKER	1
24	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2	55	WLD201118	CASTER LOCK WLDT	1
				56	WLD201123	CASTER LOCK PLATE WLDT LH	1
				57	WLD201126	CASTER STEERING GUIDE WLDT LH	1

VS2208

CASTER ASSEMBLY TRG STACKER LH

ASM201055

SERIAL # PHB02208KM0000406 AND UNDER



VS2208

CASTER ASSEMBLY TRG STACKER LH

ASM201055

SERIAL # PHB02208KM0000406 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	25	FST100191	1/2" X 1 1/2" CAP SCREW	2
2	ASM200653	CASTER DETENT	2	26	FST100201	3/8" X 1 1/2" CAP SCREW	6
3	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1	27	FST100206	3/8" LOCKNUT	7
4	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1	28	FST100221	1" SAE FLAT WASHER	1
5	CMP100145	EXTENSION SPRING	1	29	FST100256	7/8" NC NUT	4
6	CMP100307	GREASE SEAL	2	30	FST100330	1" CASTLE NUT 14 UNC	1
7	CMP100758	SPRING, PU TENSIONER, STACKER	2	31	FST100356	1/2" CRIMP NUT	2
8	CMP200175	HUB HD 812-10	1	32	FST100404	3/4" WASHER HARDENED	1
8.1	CMP200264	BEARING, HD 812-10 HUB, OUTER	1	33	FST100405	3/4" CRIMP NUT	1
8.2	CMP200265	BEARING, HD 812-10 HUB, INNER	1	34	FST100406	SNAP RING EXTERNAL 3.000	1
8.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1	35	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2
8.4	CMP200267	RACE, HD 612-10, INNER 3720	1	36	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
8.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1	37	FST100443	5/8" FLANGE CRIMP NUT	12
8.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1	38	FST100709	3/4" X 3 1/2" CAP SCREW GR8	1
8.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8	39	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
9	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2	40	PCT200703	CASTER WASHER	1
10	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1	41	PCT200705	CASTER WASHER	1
11	ELCI00532	MM-20 PROXIMITY MAGNET	1	42	PCT201140	STACKER MULTI WRENCH	2
12	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1	43	PCT201320	CASTER LOCK SENSOR MOUNT BRKT	1
13	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	1	44	PCT201346	CASTER WASHER SPACER	1
14	FST100106	1/2" FLAT WASHER	6	45	PCT201398	PUSH-PULL CABLE MOUNTING BRKT	1
15	FST100127	3/16" X 1 1/2" COTTER PIN	1	46	PCT201399	CASTER SPRING BRACKET LH	1
16	FST100136	5/16" x 3/4" BOLT	1	47	SAWI01065	CASTER SPACER	1
17	FST100139	5/16" NUT	3	48	SAW201167	CASTER SPACER TRG STACKER	1
18	FST100140	3/8" X 3/4" CAP SCREW	5	49	WLD200663	STEERING GUIDE	1
19	FST100144	3/8" X 2 1/2" CAP SCREW	1	50	WLD201076	CASTER BOX TRG STACKER LH	1
20	FST100150	3/8" FLAT WASHER	20	51	WLD201078	CASTER TRG STACKER LH	1
21	FST100173	5/16" LOCK NUT	2	52	WLD201080	PLASTIC SUPPORT WLDT LH	1
22	FST100176	5/16" X 1" CAP SCREW	1	53	WLD201102	DETENT COVER TRG STACKER	1
23	FST100177	5/16" X 1 1/4" CAP SCREW	1	54	WLD201118	CASTER LOCK WLDT	1
24	FST100190	1/2" X 1 1/4" CAP SCREW	3	55	WLD201123	CASTER LOCK PLATE WLDT LH	1
				56	WLD201126	CASTER STEERING GUIDE WLDT LH	1

VS2208

ROLLER BED TRG STACKER

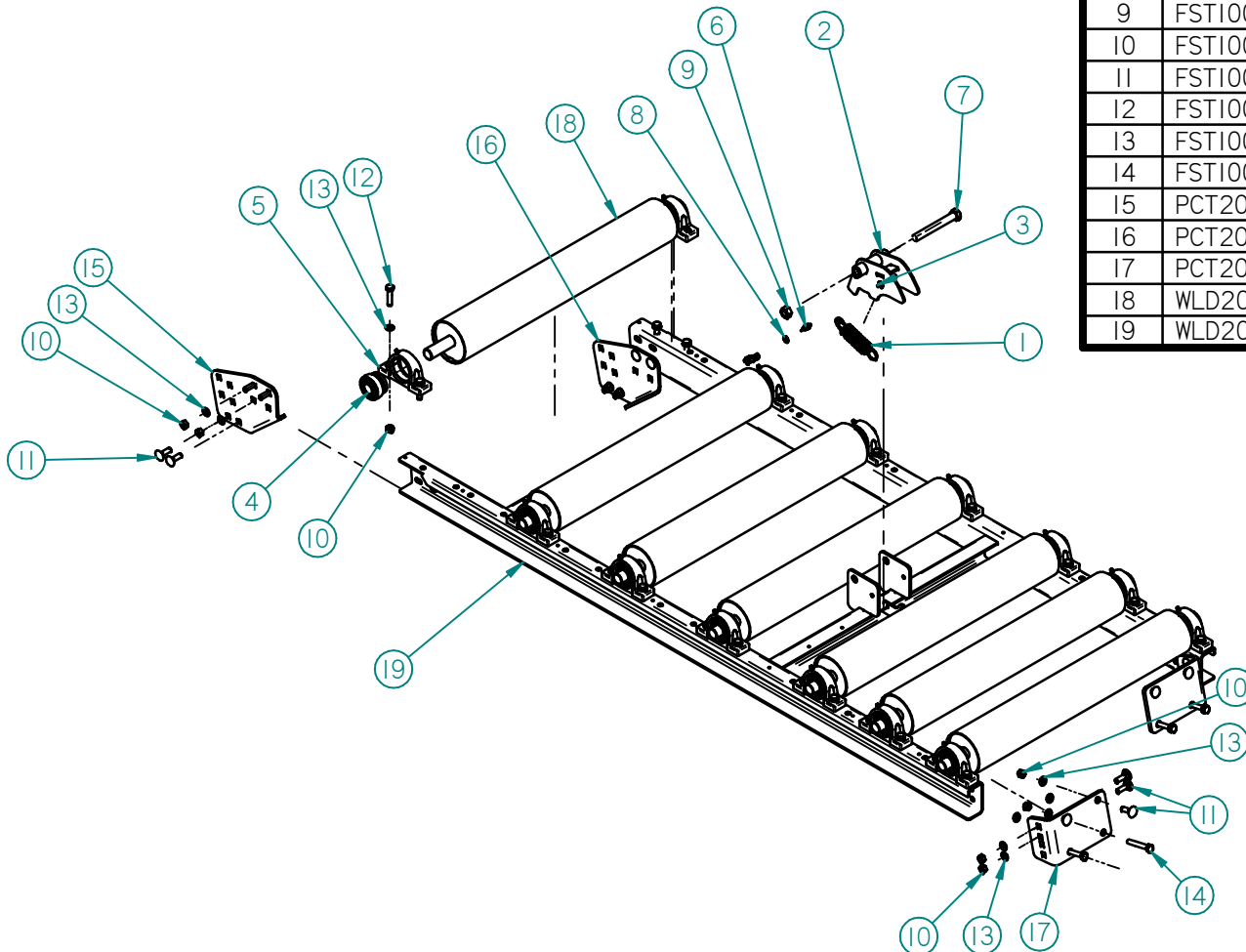
ASM201068

EXTRA ROLLER KIT: KIT200602

ITEM	PART NO.	DESCRIPTION	QTY
4	CMPI00109	BEARING YET 206-104	6
5	CMPI00134	P206 PILLOW BLOCK	6
4	FSTI00778	MI2 - 1.75 CRIMP NUT	12
15	FSTI00802	MI2 - 1.75 X 50 CAP SCREW	12
7	FSTI00807	MI2 HARDENED WASHER	12
19	WLD200634	32" ROLLER	3

SERIAL # PHB02208EM0000416 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201029	BALE BUTTON ASSEMBLY	1
3	ELCI00532	MM-20 PROXIMITY MAGNET	1
4	CMPI00109	BEARING YET 206-104	14
5	CMPI00134	P206 PILLOW BLOCK	14
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
7	FSTI00287	3/4" X 6" CAP SCREW	1
8	FSTI00294	3/8" STAR WASHER	2
9	FSTI00405	3/4" CRIMP NUT	1
10	FSTI00778	MI2 - 1.75 CRIMP NUT	48
11	FSTI00783	MI2 - 1.75 X 40 CARRIAGE BOLT	16
12	FSTI00802	MI2 - 1.75 X 50 CAP SCREW	28
13	FSTI00807	MI2 HARDENED WASHER	52
14	FSTI00837	MI2 - 1.75 X 80 CAP SCREW	4
15	PCT200808	REAR ROLLER BED MOUNT LH	1
16	PCT200825	REAR ROLLER BED MOUNT RH	1
17	PCT200929	REAR ROLLER BED MOUNT	2
18	WLD200634	32" ROLLER	7
19	WLD201038	ROLLER BED WELDMENT	1



VS2208

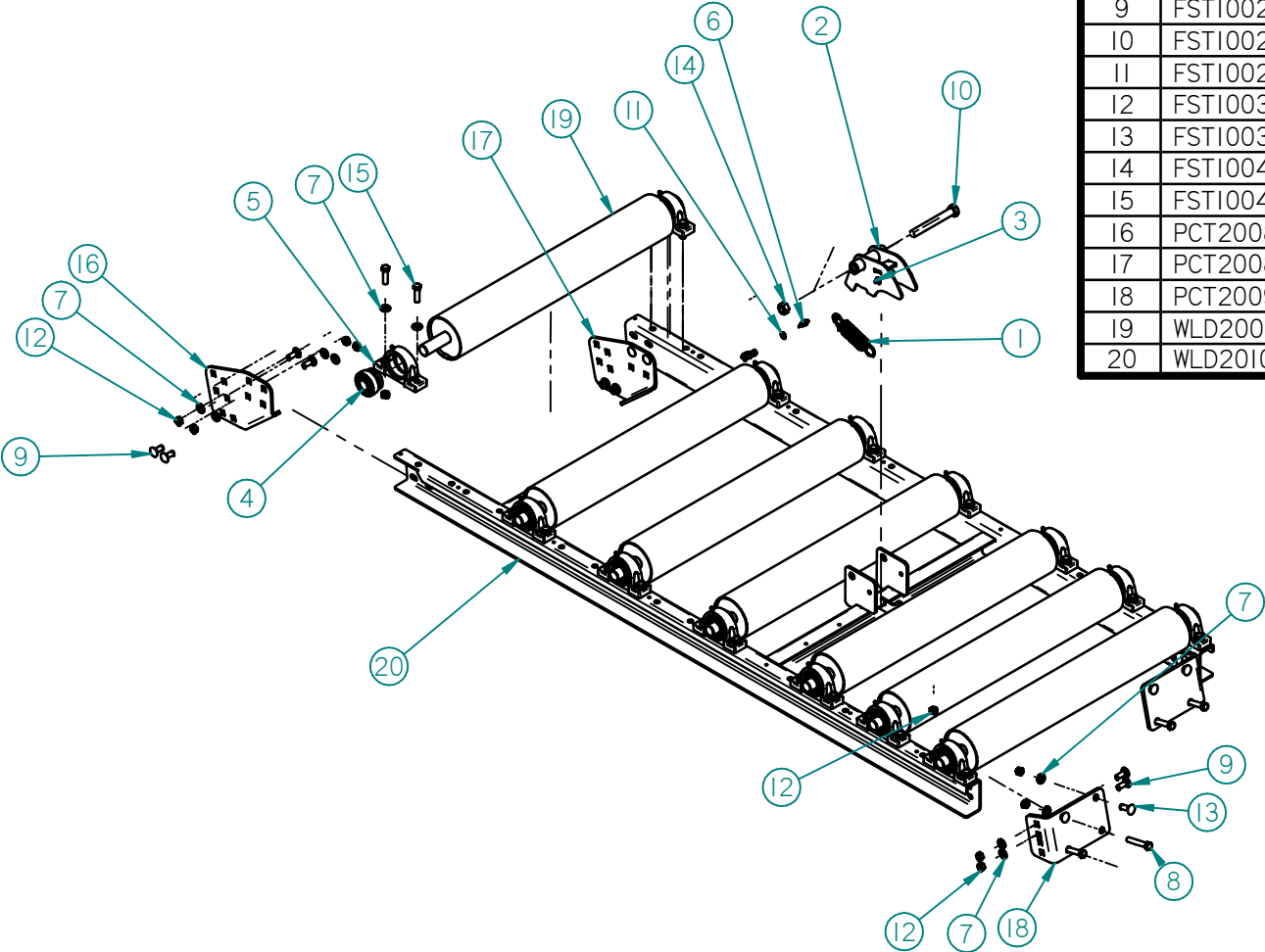
ROLLER BED

ASM201027

SERIAL # PHB02208KM0000406 AND UNDER

EXTRA ROLLER KIT: KIT200602			
ITEM	PART NO.	DESCRIPTION	QTY
4	CMPI00109	BEARING YET 206-104	6
5	CMPI00134	P206 PILLOW BLOCK	6
7	FSTI00151	1/2" FLAT WASHER HARDENED	12
12	FSTI00356	1/2" CRIMP NUT	12
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	12
19	WLD200634	32" ROLLER	3

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201029	BALE BUTTON ASSEMBLY	1
3	ELCI00532	MM-20 PROXIMITY MAGNET	1
4	CMPI00109	BEARING YET 206-104	14
5	CMPI00134	P206 PILLOW BLOCK	14
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
7	FSTI00151	1/2" FLAT WASHER HARDENED	48
8	FSTI00193	1/2" x 3" BOLT	4
9	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	12
10	FSTI00287	3/4" X 6" CAP SCREW	1
11	FSTI00294	3/8" STAR WASHER	2
12	FSTI00356	1/2" CRIMP NUT	48
13	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	4
14	FSTI00405	3/4" CRIMP NUT	1
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	WLD200634	32" ROLLER	7
20	WLD201038	ROLLER BED WELDMENT	1



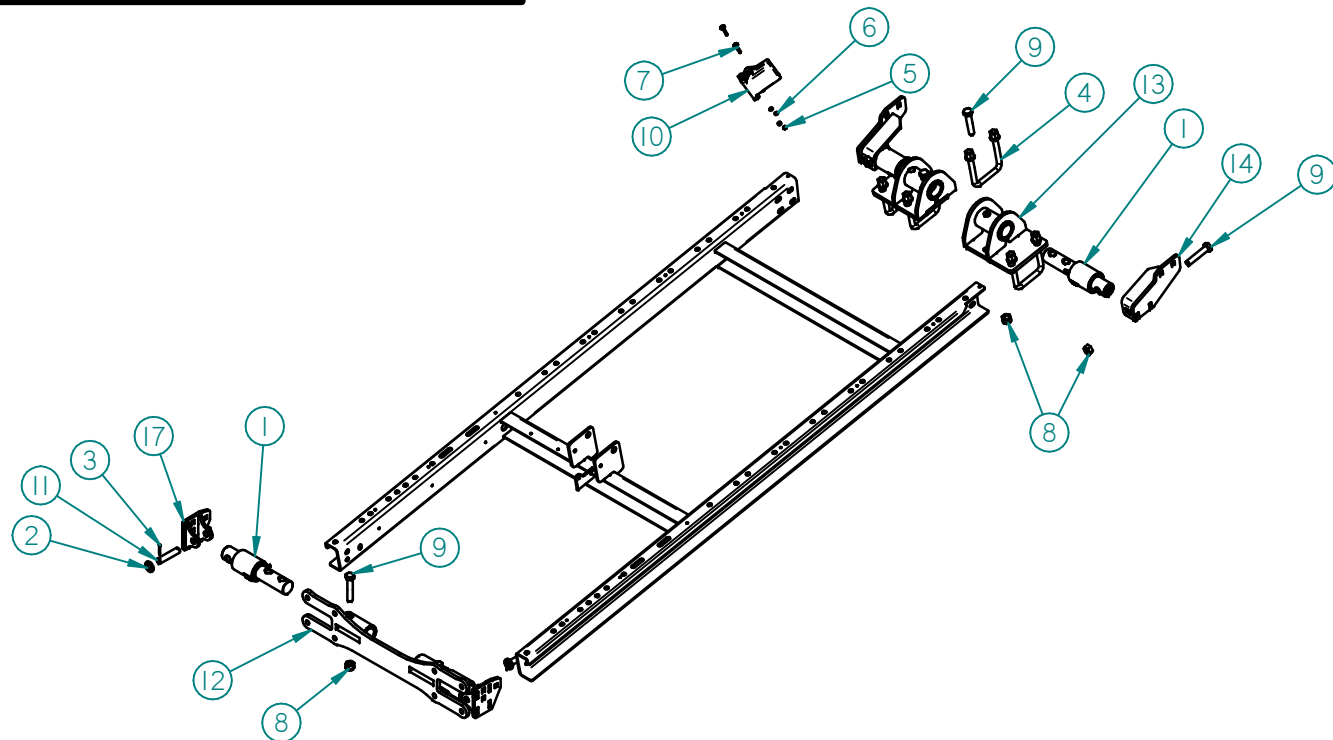
VS2208

STACKING ACC SCALE KIT 2208

KIT201009

MERLIN PINOUT			
LOAD CELL	WIRE COLOUR	SIGNAL NAME	MERLIN CONNECTOR-PIN
LOAD CELL #1	RED	EXCITATION (+)	A-2
LOAD CELL #1	BLACK	EXCITATION (-)	A-4
LOAD CELL #1	WHITE	SIGNAL (+)	A-11
LOAD CELL #1	GREEN	SIGNAL (-)	A-12
LOAD CELL #1	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #2	RED	EXCITATION (+)	A-1
LOAD CELL #2	BLACK	EXCITATION (-)	A-3
LOAD CELL #2	WHITE	SIGNAL (+)	A-5
LOAD CELL #2	GREEN	SIGNAL (-)	A-6
LOAD CELL #2	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #3	RED	EXCITATION (+)	B-12
LOAD CELL #3	BLACK	EXCITATION (-)	B-9
LOAD CELL #3	WHITE	SIGNAL (+)	B-1
LOAD CELL #3	GREEN	SIGNAL (-)	B-2
LOAD CELL #3	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #4	RED	EXCITATION (+)	B-11
LOAD CELL #4	BLACK	EXCITATION (-)	B-8
LOAD CELL #4	WHITE	SIGNAL (+)	B-3
LOAD CELL #4	GREEN	SIGNAL (-)	B-4
LOAD CELL #4	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS

ITEM	PART NO.	DESCRIPTION	QTY
1	ELC200602	LOAD CELL 1.875 DB-16' 3500 LB	4
2	FST100304	3/4" FLAT WASHER	4
3	FST100340	1/8" X 1 1/4" COTTER PIN	4
4	FST100422	5/8" X 4" X 4" U-BOLT	4
5	FST100784	M6 - 1.0 NYLOCK NUT	2
6	FST100808	M6 FLAT WASHER	2
7	FST100857	M6 X 40 CARRIAGE BOLT	2
8	FST100858	M18 CRIMP NUT	6
9	FST100859	M18 X 90 CAP SCREW GR 10.9	6
10	KIT100520	MERLIN SCALE CONTROLLER KIT	1
11	SAW201161	3/4" X 3 5/8" PIN	2
12	WLD200725	REAR SCALE MOUNT	1
13	WLD201103	FRONT LOAD MOUNT WELDMNT	2
14	WLD201104	FRONT SCALE MOUNT RH	1
15	WLD201105	FRONT SCALE MOUNT LH	1
16	WLD201112	REAR BED TO SCALE MOUNT WELDT	1
17	WLD201113	REAR BED TO SCALE MOUNT WELDT	1



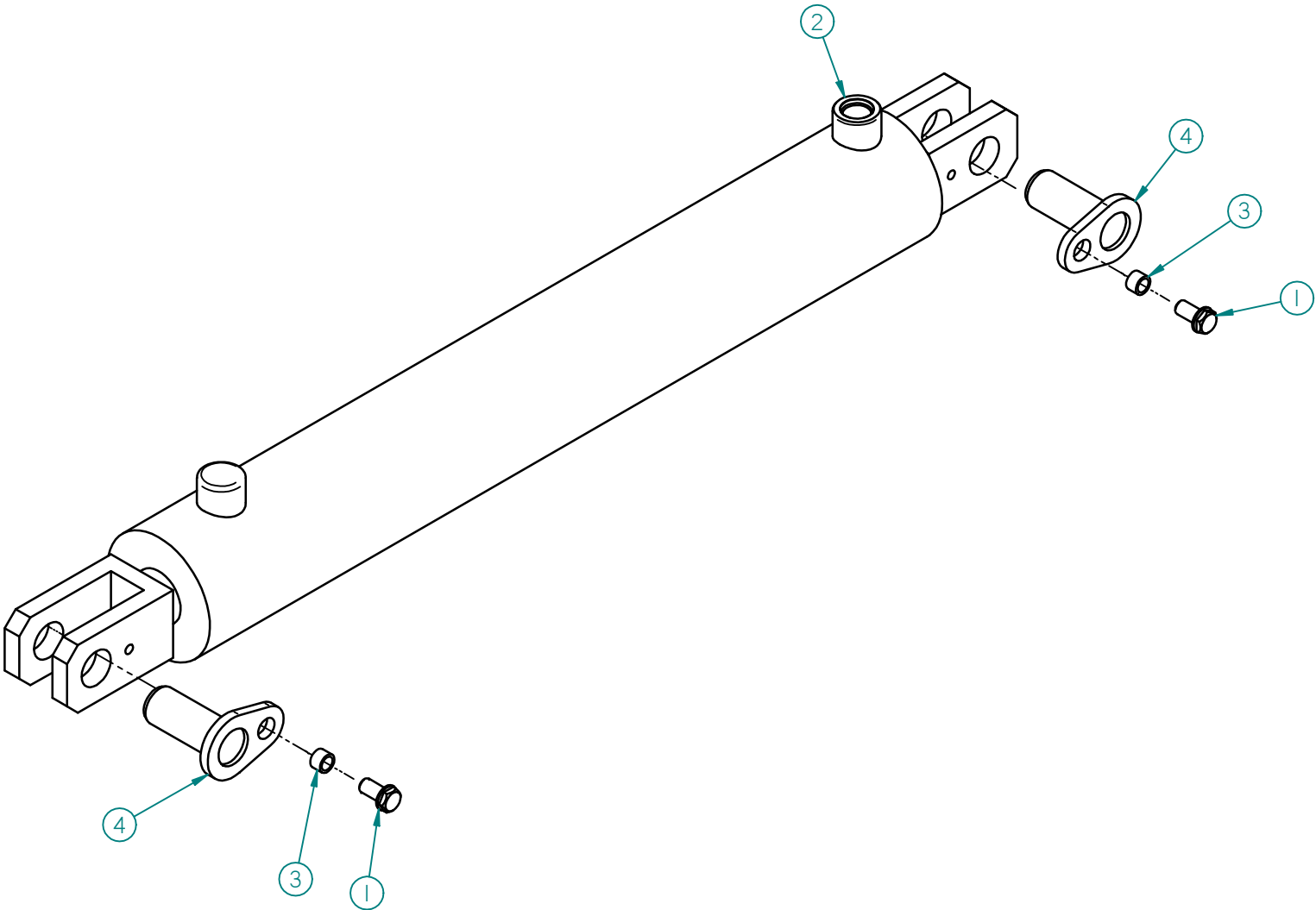
VS2208

LIFT CYLINDER ASSY

ASM200652

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
2	HYD100533	CYL 3 X 20 WELDED	1
3	SAW200728	BOLT SPACER	2
4	WLD200722	PIN, CYL, STACKER	2

SEAL KIT: HYD100776

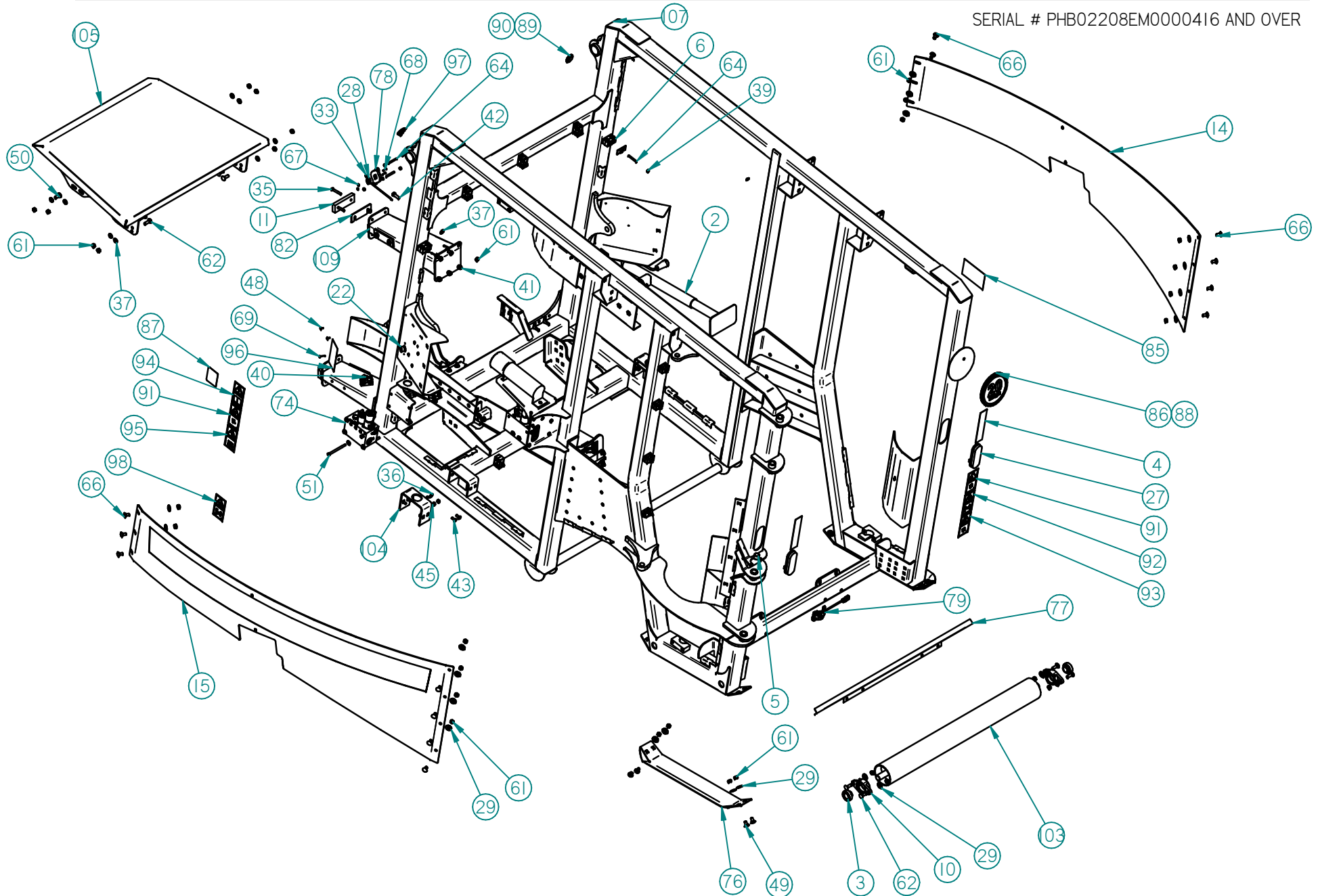


VS2208

MAIN FRAME ASSEMBLY TRG

ASM201059

SERIAL # PHB02208EM0000416 AND OVER



VS2208

MAIN FRAME ASSEMBLY TRG

ASM201059

SERIAL # PHB02208EM0000416 AND OVER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	30	FST100134	1/4" FLAT WASHER	4
2	CMPI00101	HITCH JACK	1	31	FST100135	1/4" LOCK NUT	4
3	CMPI00109	BEARING YET 206-104	2	32	FST100137	5/16" x 1 1/2" CAP SCREW	2
4	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	2	33	FST100139	5/16" NUT	24
5	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	2	34	FST100140	3/8" X 3/4" CAP SCREW	8
6	CMPI00280	HOSE CLAMP DOUBLE 1/2"	9	35	FST100144	3/8" X 2 1/2" CAP SCREW	4
7	CMPI00313	MANUAL CANISTER	1	36	FST100150	3/8" FLAT WASHER	54
8	CMPI00750	SAFETY CHAIN 1/4" 10000# RATED	1	37	FST100151	1/2" FLAT WASHER HARDENED	14
9	CMPI00787	EXTENSION SPRING, 0.091 X 13/16" X 4 1/4"	2	38	FST100155	1/4" X 1 1/2" ROLL PIN	2
10	CMPI01143	FE206 2-BOLT HOUSING	2	39	FST100173	5/16" LOCK NUT	14
11	CMP201042	HITCH WEAR BLOCK	2	40	FST100179	5/16" X 2 1/2" CAP SCREW	1
12	CMP201045	HITCH SLIDE BLOCK	2	41	FST100190	1/2" X 1 1/4" CAP SCREW	6
13	CMP201046	HITCH SLIDE BLOCK	4	42	FST100191	1/2" X 1 1/2" CAP SCREW	6
14	CMP201047	PLASTIC SIDE TRG STACKER RH	1	43	FST100199	3/8" x 1" CARRIAGE BOLT	8
15	CMP201048	PLASTIC SIDE TRG STACKER LH	1	44	FST100201	3/8" X 1 1/2" CAP SCREW	10
16	CMP201049	HITCH SLIDE BLOCK	2	45	FST100206	3/8" LOCKNUT	48
17	CMP201050	5/16" X 1" STROKE PUSH PULL CABLE	2	46	FST100220	3/16" X 2" COTTER PIN	2
18	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	2	47	FST100226	3/8" X 3" EYE BOLT	2
19	CMP201053	BEARING RBL GEGZ 44 ES	1	48	FST100228	POP RIVET STEEL 3/16 X 1/2 X 5/8 HEAD	4
20	CMP201058	1 1/4" X 6" HITCH PIN	1	49	FST100232	1/2" X 1" CARRIAGE BOLT	8
21	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC SWITCH	1	50	FST100235	1/2" X 1 1/4" CARRIAGE BOLT	4
22	ELCI00476	SAFETY SHUT OF BUTTON	1	51	FST100237	3/8" x 5" BOLT	4
23	ELCI00509	FALCON CONTROLLER, WIFI	1	52	FST100241	3/8" X 1 1/4" CAP SCREW	20
24	ELCI00532	MM-20 PROXIMITY MAGNET	1	53	FST100245	1" LOCKNUT	1
25	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1	54	FST100247	1/4" X 3/4" FLANGE BOLTS	4
26	ELCI00824	WIRE HARNESS MAIN, TRG STACKER	1	55	FST100262	1" HARDENED WASHER F436	2
27	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2	56	FST100278	5/8" CRIMP NUT	10
28	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	57	FST100314	1/4" x 2" COTTER PIN	1
29	FST100106	1/2" FLAT WASHER	26	58	FST100322	1" X 4" CAP SCREW	1

VS2208

MAIN FRAME ASSEMBLY TRG

ASM201059

SERIAL # PHB02208EM0000416 AND OVER

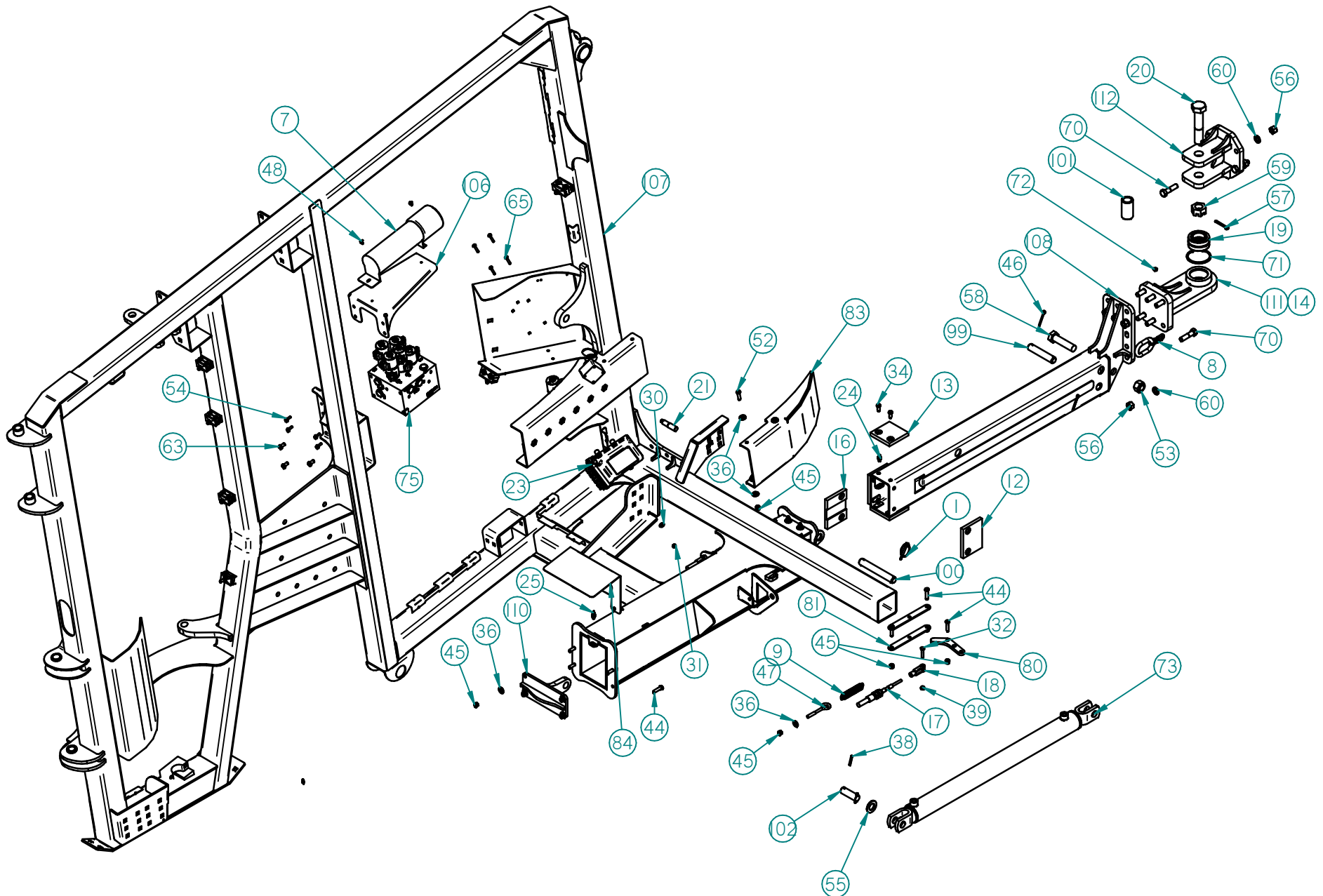
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
59	FSTI00333	1 1/4" CASTLE NUT UNF	1	87	SAFI00762	VERTICAL TRAINING QR DECAL	1
60	FSTI00349	5/8" HARDENED WASHER	10	88	SAFI00764	SIS DECAL US	1
61	FSTI00356	1/2" CRIMP NUT	46	89	SAFI00768	SIS DECAL METRIC-FRONT	1
62	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	8	90	SAFI00769	SIS DECAL US-FRONT	1
63	FSTI00417	3/8" X 3/4" SERRATED FLANGE BOLT	4	91	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
64	FSTI00430	5/16" X 2 1/2" SOCKET HEAD SET SCREW	17	92	SAF200101	FALLING BALE HAZARD BEHIND	1
65	FSTI00461	1/4" X 1 1/2" BLACK PAN HEAD MACHINE	4	93	SAF200102	NO CLIMBING UNDER BALES IN	1
66	FSTI00462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14	94	SAF200104	READ SAFETY MANUAL	1
67	FSTI00471	#8-32 LOCK NUT	6	95	SAF200105	ROLL-OVER RISK AT 20 MPH	1
68	FSTI00476	#8-32 X 3/4" SOCKET HEAD CAP SCREW	6	96	SAF200108	SAFETY SHUT OFF DECAL	1
69	FSTI00513	M4 X 30MM BLACK PAN HEAD MACHINE	2	97	SAF200111	WIFI DECAL	1
70	FSTI00742	5/8" X 2 1/2" CAP SCREW GRADE 8	10	98	SAF201010	PINCH POINT HAZARD VERTICAL	2
71	FSTI00821	SNAP RING INT 3.250	1	99	SAW201152	HITCH CYLINDER PIN	1
72	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1	100	SAW201153	HITCH LOCK PIN	1
73	HYDI00869	CYL 2.5 X 30 (HYS25FEM30-10)	1	101	SAW201162	1.750" OD X 3.000" HITCH BUSHING	1
74	HYDI00870	HITCH CONTROL MANIFOLD	1	102	SAW201166	HITCH CYLINDER PIN	1
75	HYD201000	STACKER VALVE BLOCK	1	103	WLD200639	REAR ROLLER, STACKER	1
76	PCT200866	SKID PLATE	2	104	WLD200716	SLIDE SHAFT FRONT MOUNT	2
77	PCT200869	WIRE GUARD	1	105	WLD200719	BALE TRANSITION DECK	1
78	PCT201098	SENSOR MOUNT	2	106	WLD201034	MANUAL HOLDER WELDT	1
79	PCT201099	SENSOR MOUNT	1	107	WLD201086	STACKER MAIN FRAME WELDT	1
80	PCT201287	LATCH PLATE	2	108	WLD201090	SLIDING HITCH WELDT	1
81	PCT201302	LATCH MOUNT ADJ	4	109	WLD201094	HITCH STOP	2
82	PCT201309	WEAR BLOCK SHIM	8	110	WLD201107	EXT CYL MOUNT WLDT	1
83	PCT201352	REMOVABLE FRONT BALE GUIDE	2	111	WLD201121	TOWING EYE WLDT	1
84	PCT201426	HITCH HAY SHIELD	1	112	WLD201124	CLEVIS HITCH WLDT	1
85	SAFI00112	DECAL WASH MACHINE	1				
86	SAFI00761	SIS DECAL METRIC	1				

VS2208

MAIN FRAME ASSEMBLY TRG

ASM201059

SERIAL # PHB02208EM0000416 AND OVER

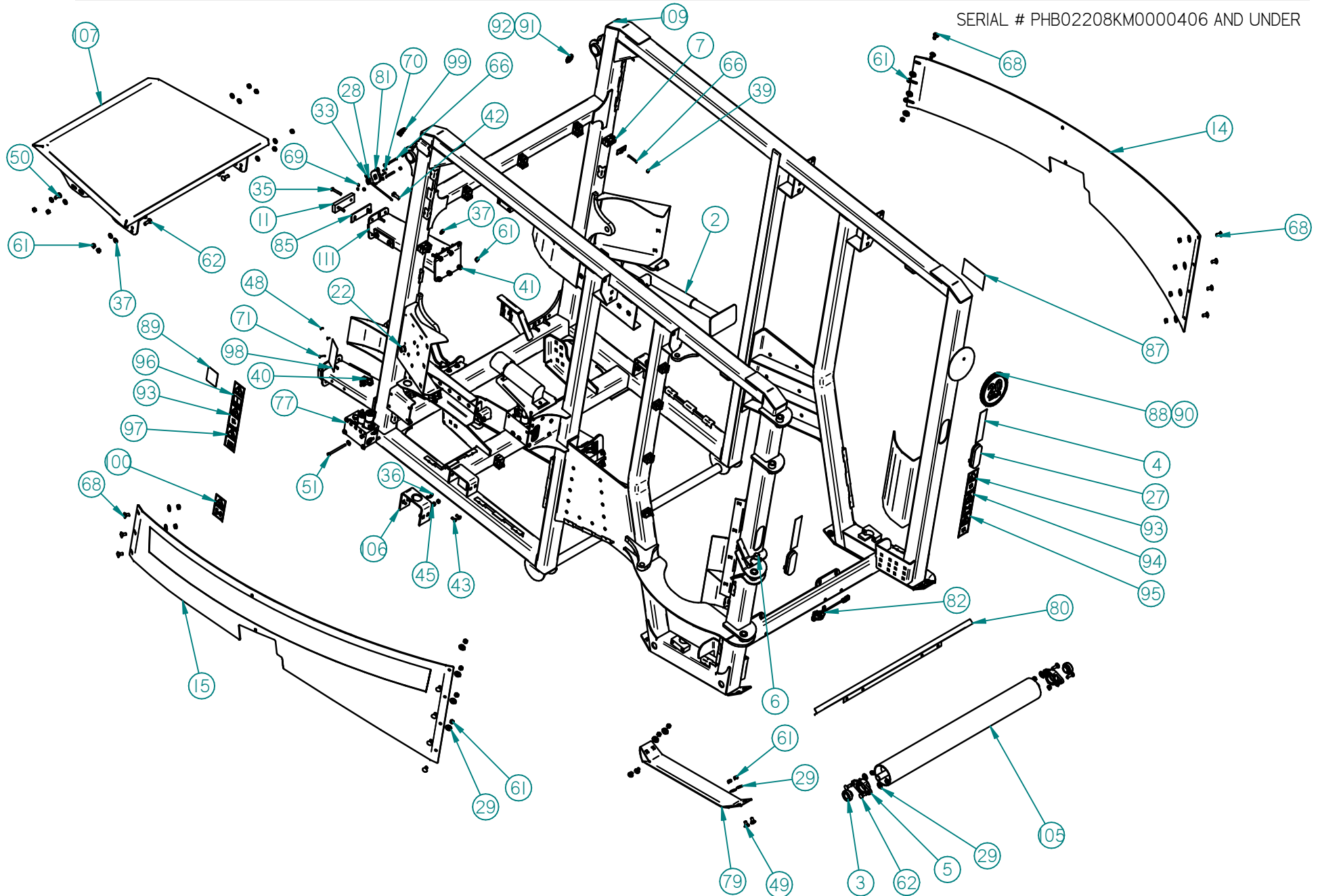


VS2208

MAIN FRAME ASSEMBLY

ASM201059

SERIAL # PHB02208KM0000406 AND UNDER



VS2208

MAIN FRAME ASSEMBLY

ASM201059

SERIAL # PHB02208KM0000406 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	30	FST100134	1/4" FLAT WASHER	4
2	CMPI00101	HITCH JACK	1	31	FST100135	1/4" LOCK NUT	4
3	CMPI00109	BEARING YET 206-104	2	32	FST100137	5/16" x 1 1/2" CAP SCREW	2
4	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	2	33	FST100139	5/16" NUT	24
5	CMPI00169	FL206 2-BOLT HOUSING	2	34	FST100140	3/8" X 3/4" CAP SCREW	8
6	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	2	35	FST100144	3/8" X 2 1/2" CAP SCREW	4
7	CMPI00280	HOSE CLAMP DOUBLE 1/2"	9	36	FST100150	3/8" FLAT WASHER	54
8	CMPI00313	MANUAL CANISTER	1	37	FST100151	1/2" FLAT WASHER HARDENED	14
9	CMPI00750	SAFETY CHAIN 1/4" 10000# RATED	1	38	FST100155	1/4" X 1 1/2" ROLL PIN	2
10	CMPI00787	EXTENSION SPRING, 0.091 X 13/16" X 4 1/4"	2	39	FST100173	5/16" LOCK NUT	15
11	CMP201042	HITCH WEAR BLOCK	2	40	FST100179	5/16" X 2 1/2" CAP SCREW	1
12	CMP201045	HITCH SLIDE BLOCK	2	41	FST100190	1/2" X 1 1/4" CAP SCREW	6
13	CMP201046	HITCH SLIDE BLOCK	4	42	FST100191	1/2" X 1 1/2" CAP SCREW	6
14	CMP201047	PLASTIC SIDE TRG STACKER RH	1	43	FST100199	3/8" x 1" CARRIAGE BOLT	8
15	CMP201048	PLASTIC SIDE TRG STACKER LH	1	44	FST100201	3/8" X 1 1/2" CAP SCREW	10
16	CMP201049	HITCH SLIDE BLOCK	2	45	FST100206	3/8" LOCKNUT	48
17	CMP201050	5/16" X 1" STROKE PUSH PULL CABLE	2	46	FST100220	3/16" X 2" COTTER PIN	2
18	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	2	47	FST100226	3/8" X 3" EYE BOLT	2
19	CMP201053	BEARING RBL GEGZ 44 ES	1	48	FST100228	POP RIVET STEEL 3/16 X 1/2 X 5/8 HEAD	4
20	CMP201058	1 1/4" X 6" HITCH PIN	1	49	FST100232	1/2" X 1" CARRIAGE BOLT	8
21	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC SWITCH	1	50	FST100235	1/2" X 1 1/4" CARRIAGE BOLT	4
22	ELCI00476	SAFETY SHUT OF BUTTON	1	51	FST100237	3/8" x 5" BOLT	4
23	ELCI00509	FALCON CONTROLLER, WIFI	1	52	FST100241	3/8" X 1 1/4" CAP SCREW	20
24	ELCI00532	MM-20 PROXIMITY MAGNET	1	53	FST100245	1" LOCKNUT	1
25	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1	54	FST100247	1/4" X 3/4" FLANGE BOLTS	4
26	ELCI00824	WIRE HARNESS MAIN, TRG STACKER	1	55	FST100262	1" HARDENED WASHER F436	2
27	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2	56	FST100278	5/8" CRIMP NUT	6
28	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3	57	FST100314	1/4" x 2" COTTER PIN	1
29	FST100106	1/2" FLAT WASHER	26	58	FST100322	1" X 4" CAP SCREW	1

VS2208

MAIN FRAME ASSEMBLY

ASM201059

SERIAL # PHB02208KM0000406 AND UNDER

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
59	FSTI00333	1 1/4" CASTLE NUT UNF	1	87	SAFI00112	DECAL WASH MACHINE	1
60	FSTI00349	5/8" HARDENED WASHER	6	88	SAFI00761	SIS DECAL METRIC	1
61	FSTI00356	1/2" CRIMP NUT	46	89	SAFI00762	VERTICAL TRAINING QR DECAL	1
62	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	8	90	SAFI00764	SIS DECAL US	1
63	FSTI00404	3/4" WASHER HARDENED	4	91	SAFI00768	SIS DECAL METRIC-FRONT	1
64	FSTI00405	3/4" CRIMP NUT	4	92	SAFI00769	SIS DECAL US-FRONT	1
65	FSTI00417	3/8" X 3/4" SERRATED FLANGE BOLT	4	93	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
66	FSTI00430	5/16" X 2 1/2" SOCKET HEAD SET SCREW	18	94	SAF200101	FALLING BALE HAZARD BEHIND	1
67	FSTI00461	1/4" X 1 1/2" BLACK PAN HEAD MACHINE	4	95	SAF200102	NO CLIMBING UNDER BALES IN	1
68	FSTI00462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14	96	SAF200104	READ SAFETY MANUAL	1
69	FSTI00471	#8-32 LOCK NUT	6	97	SAF200105	ROLL-OVER RISK AT 20 MPH	1
70	FSTI00476	#8-32 X 3/4" SOCKET HEAD CAP SCREW	6	98	SAF200108	SAFETY SHUT OFF DECAL	1
71	FSTI00513	M4 X 30MM BLACK PAN HEAD MACHINE	2	99	SAF200111	WIFI DECAL	1
72	FSTI00742	5/8" X 2 1/2" CAP SCREW GRADE 8	6	100	SAF201010	PINCH POINT HAZARD VERTICAL	2
73	FSTI00811	3/4" X 2 1/2" CAP SCREW GRADE 8	4	101	SAW201152	HITCH CYLINDER PIN	1
74	FSTI00821	SNAP RING INT 3.250	1	102	SAW201153	HITCH LOCK PIN	1
75	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1	103	SAW201162	1.750" OD X 3.000" HITCH BUSHING	1
76	HYDI00869	CYL 2.5 X 30 (HYS25FEM30-10)	1	104	SAW201166	HITCH CYLINDER PIN	1
77	HYDI00870	HITCH CONTROL MANIFOLD	1	105	WLD200639	REAR ROLLER, STACKER	1
78	HYD201000	STACKER VALVE BLOCK	1	106	WLD200716	SLIDE SHAFT FRONT MOUNT	2
79	PCT200866	SKID PLATE	2	107	WLD200719	BALE TRANSITION DECK	1
80	PCT200869	WIRE GUARD	1	108	WLD201034	MANUAL HOLDER WELDT	1
81	PCT201098	SENSOR MOUNT	2	109	WLD201086	STACKER MAIN FRAME WELDT	1
82	PCT201099	SENSOR MOUNT	1	110	WLD201090	SLIDING HITCH WELDT	1
83	PCT201287	LATCH PLATE	2	111	WLD201094	HITCH STOP	2
84	PCT201302	LATCH MOUNT ADJ	4	112	WLD201107	EXT CYL MOUNT WLDT	1
85	PCT201309	WEAR BLOCK SHIM	8	113	WLD201121	TOWING EYE WLDT	1
86	PCT201352	REMOVABLE FRONT BALE GUIDE	2	114	WLD201124	CLEVIS HITCH WLDT	1

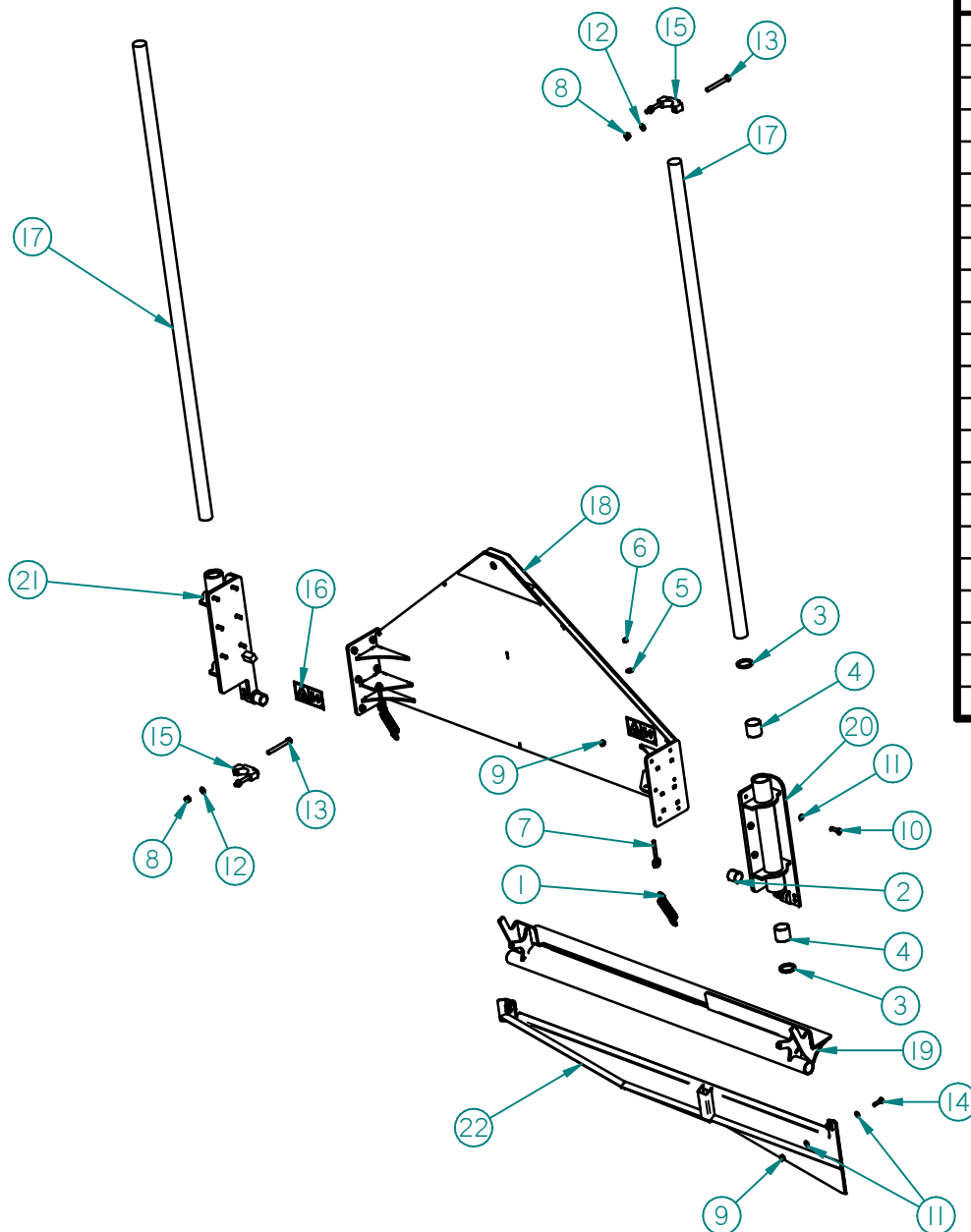
VS2208

RH SLIDE TRUCK TRG STACKER ASSY

ASM201070

SERIAL # PHB02208EM0000416 AND OVER

Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00150	3/8" FLAT WASHER	2
6	FSTI00206	3/8" LOCKNUT	2
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00778	M12 - 1.75 CRIMP NUT	4
9	FSTI00780	M10 - 1.5 NYLOCK NUT	16
10	FSTI00804	M10 - 1.5 X 40 CAP SCREW	12
11	FSTI00806	M10 FLAT WASHER	32
12	FSTI00807	M12 HARDENED WASHER	4
13	FSTI00839	M12 X 115 CAP SCREW	4
14	FSTI00840	M10 - 1.5 X 35 CAP SCREW	4
15	PCT200935	SLIDE SHAFT CLAMP	2
16	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
17	SAW201041	SLIDER SHAFT	2
18	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
19	WLD200670	LIFT TRUCK RH	1
20	WLD201039	TRUCK SLIDER RH	1
21	WLD201040	TRUCK SLIDER LH	1
22	WLD201042	RH BALE GUIDE WELDT	1



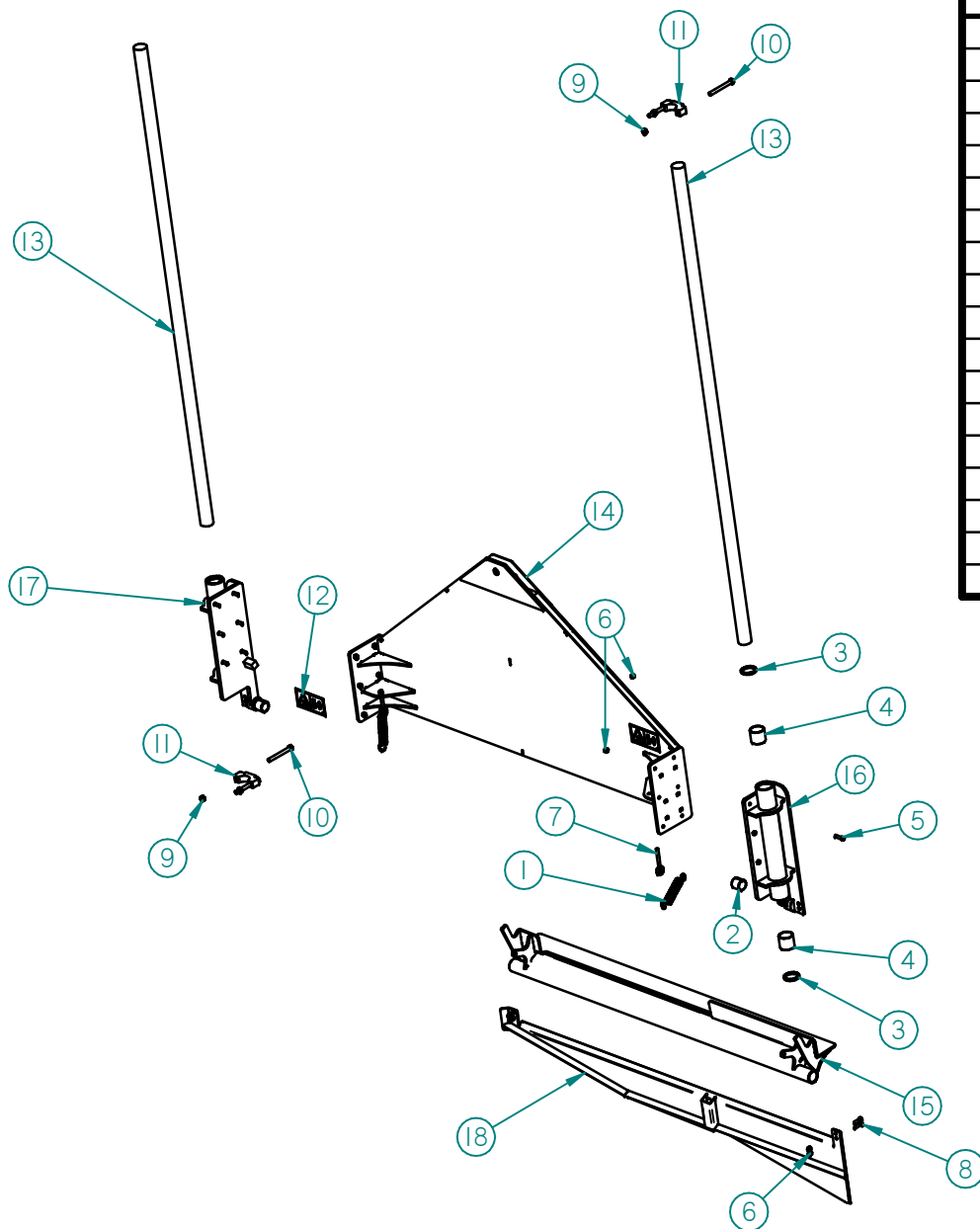
VS2208

RH SLIDE TRUCK ASSY

ASM201030

SERIAL # PHB02208KM0000406 AND UNDER

Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200670	LIFT TRUCK RH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201042	RH BALE GUIDE WELDT	1

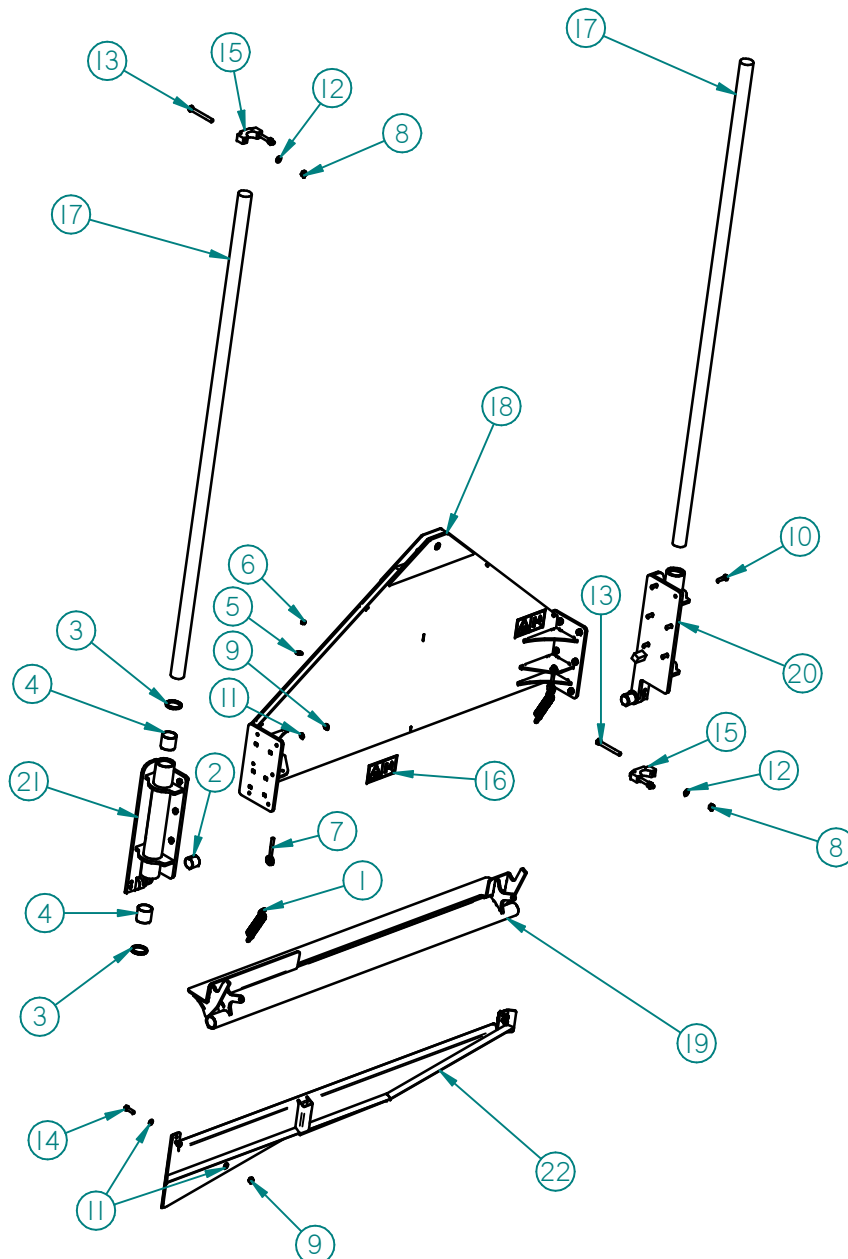


VS2208

LH SLIDE TRUCK TRG STACKER ASSY

ASM201071

SERIAL # PHB02208EM0000416 AND OVER



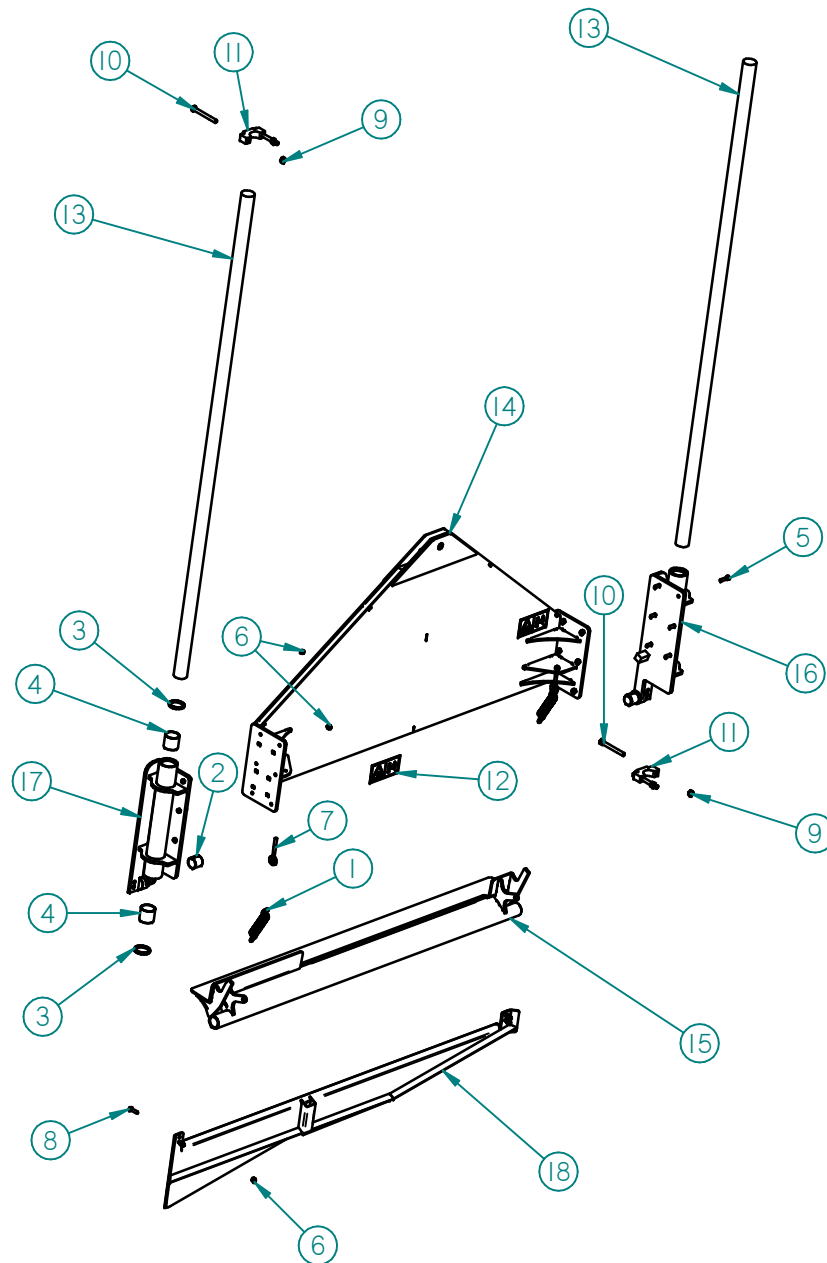
Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00150	3/8" FLAT WASHER	2
6	FSTI00206	3/8" LOCKNUT	2
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00778	M12 - 1.75 CRIMP NUT	4
9	FSTI00780	M10 - 1.5 NYLOCK NUT	16
10	FSTI00804	M10 - 1.5 X 40 CAP SCREW	12
11	FSTI00806	M10 FLAT WASHER	32
12	FSTI00807	M12 HARDENED WASHER	4
13	FSTI00839	M12 X 115 CAP SCREW	4
14	FSTI00840	M10 - 1.5 X 35 CAP SCREW	4
15	PCT200935	SLIDE SHAFT CLAMP	2
16	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
17	SAW201041	SLIDER SHAFT	2
18	WLD200657	SLIDE TRUCK BRACE LH (PANEL)	1
19	WLD200671	LIFT TRUCK LH	1
20	WLD201039	TRUCK SLIDER RH	1
21	WLD201040	TRUCK SLIDER LH	1
22	WLD201044	LH BALE GUIDE WELDT	1

VS2208

LH SLIDE TRUCK ASSY

ASM201031

SERIAL # PHB02208KM0000406 AND UNDER



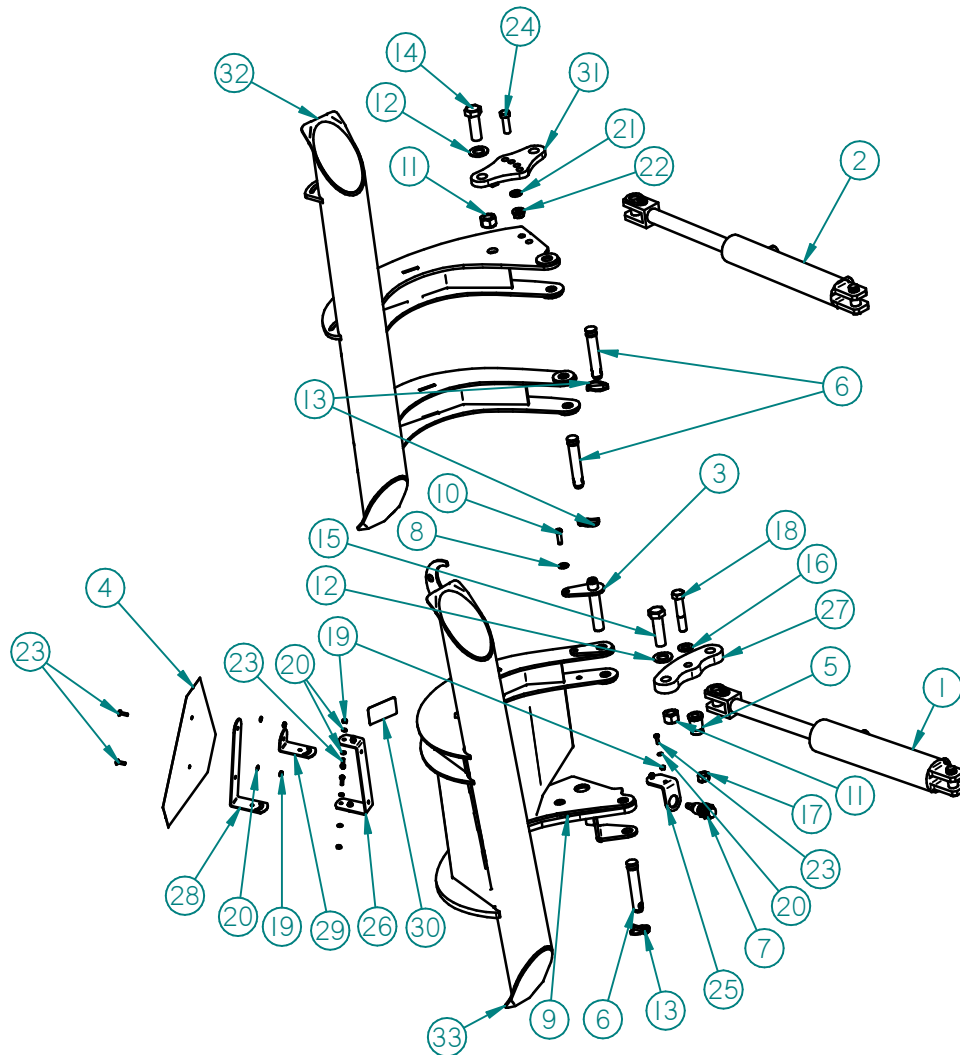
Item	Part NO.	Description	QTY
1	CMP100145	EXTENSION SPRING (BALE BUTTON)	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200657	SLIDE TRUCK BRACE LH (PANEL)	1
15	WLD200671	LIFT TRUCK LH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201044	LH BALE GUIDE WELDT	1

VS2208

GATE ASSEMBLY TRG STACKER

ASM201072

SERIAL # PHB02208EM0000416 AND OVER



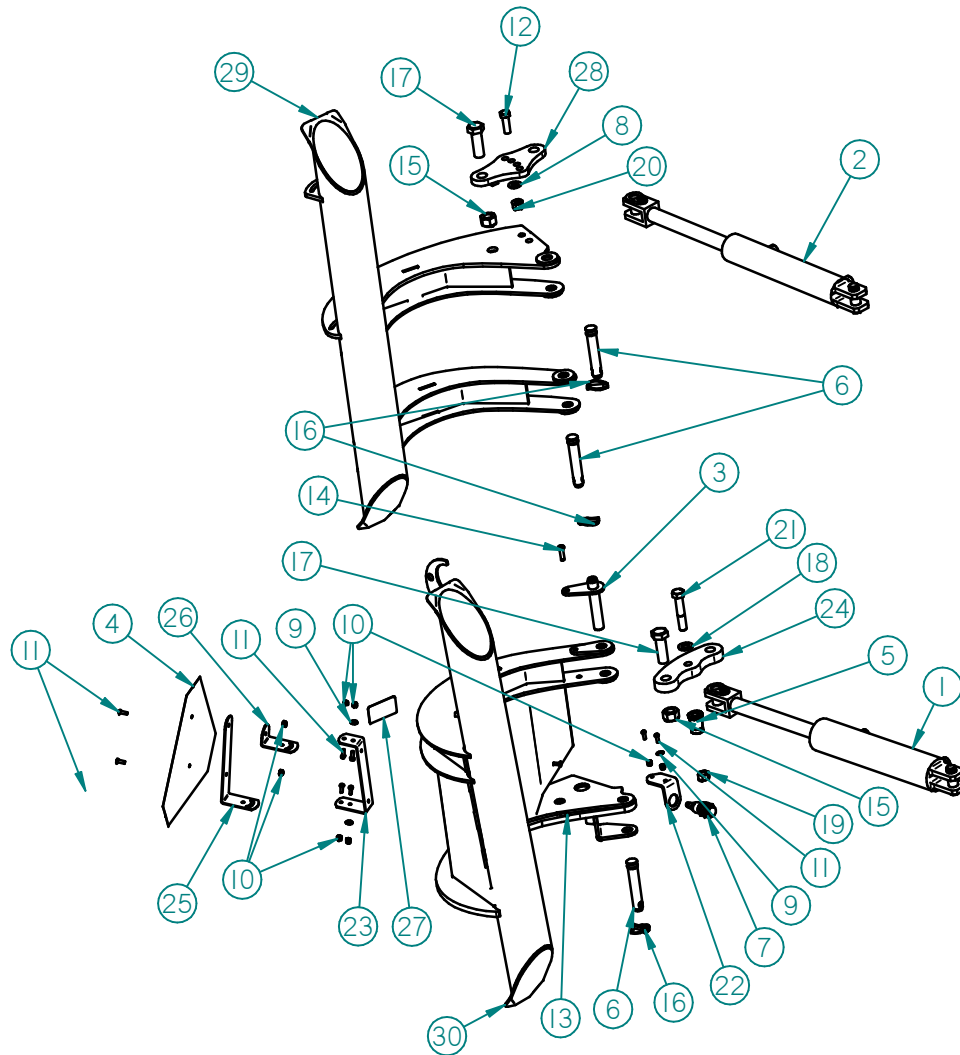
Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMP100171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP201052	3/4 SHEAR BUSHING	1
6	CMP700280	3PP81 3PT HITCH PIN	3
7	ELC100811	ANALOG ULTRASONIC SENSOR	1
8	FST100150	3/8" FLAT WASHER	1
9	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
10	FST100241	3/8" X 1 1/4" CAP SCREW	1
11	FST100245	1" LOCKNUT	2
12	FST100262	1" HARDENED WASHER F436	3
13	FST100264	7/16" LYNCH PIN	3
14	FST100335	1" X 3" CAP SCREW	1
15	FST100337	1" X 3 1/2" CAP SCREW	1
16	FST100404	3/4" WASHER HARDENED	1
17	FST100405	3/4" CRIMP NUT	1
18	FST100738	3/4" X 4" CAP SCREW GR8	1
19	FST100784	M6 - 1.0 NYLOCK NUT	10
20	FST100808	M6 FLAT WASHER	16
21	FST100817	M16 FLAT WASHER	1
22	FST100846	M16 FLANGE CRIMP NUT	1
23	FST100848	M6 X 20 CAP SCREW	8
24	FST100849	M16 X 50 CAP SCREW	1
25	PCT201096	SENSOR MOUNT	1
26	PCT201136	SMV MOUNT BRKT	1
27	PCT201141	BOTTOM GATE LINK GEN4	1
28	PCT201410	BOTTOM SMV BRACKET	1
29	PCT201411	TOP SMV BRACKET	1
30	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
31	WLD200729	TOP GATE LINK	1
32	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1
33	WLD201116	BOTTOM GATE WELDT GEN5	1

VS2208

GATE ASSEMBLY

ASM201064

SERIAL # PHB02208KM0000406 AND UNDER



Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMP100171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP201052	3/4 SHEAR BUSHING	1
6	CMP700280	3PP81 3PT HITCH PIN	3
7	ELC100811	ANALOG ULTRASONIC SENSOR	1
8	FST100111	5/8" FLAT WASHER	1
9	FST100134	1/4" FLAT WASHER	3
10	FST100135	1/4" LOCK NUT	10
11	FST100169	1/4" x 3/4" CAP SCREW	8
12	FST100185	5/8" X 2" CAP SCREW	1
13	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
14	FST100241	3/8" X 1 1/4" CAP SCREW	1
15	FST100245	1" LOCKNUT	2
16	FST100264	7/16" LYNCH PIN	3
17	FST100335	1" X 3" CAP SCREW	2
18	FST100404	3/4" WASHER HARDENED	1
19	FST100405	3/4" CRIMP NUT	1
20	FST100443	5/8" FLANGE CRIMP NUT	1
21	FST100738	3/4" X 4" CAP SCREW GR8	1
22	PCT201096	SENSOR MOUNT	1
23	PCT201136	SMV MOUNT BRKT	1
24	PCT201141	BOTTOM GATE LINK GEN4	1
25	PCT201410	BOTTOM SMV BRACKET	1
26	PCT201411	TOP SMV BRACKET	1
27	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
28	WLD200729	TOP GATE LINK	1
29	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1
30	WLD201116	BOTTOM GATE WELDT GEN5	1

VS2208

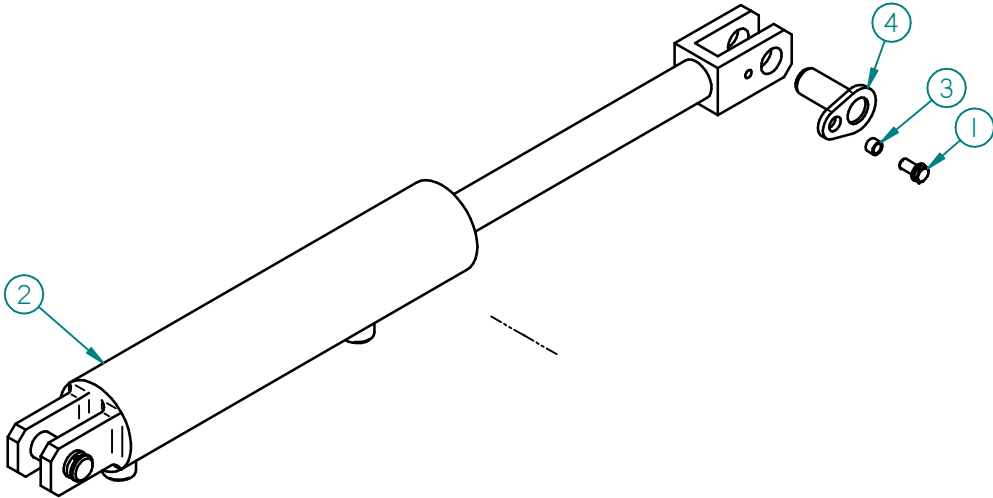
CYL 3 X 12 ASSY BOTTOM GATE STACKER

ASM200651

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100706	CYL 3 X 12 WELDED HYS30FEMI2-10	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100776

CYLINDER PIN, FRAME END: FST100703



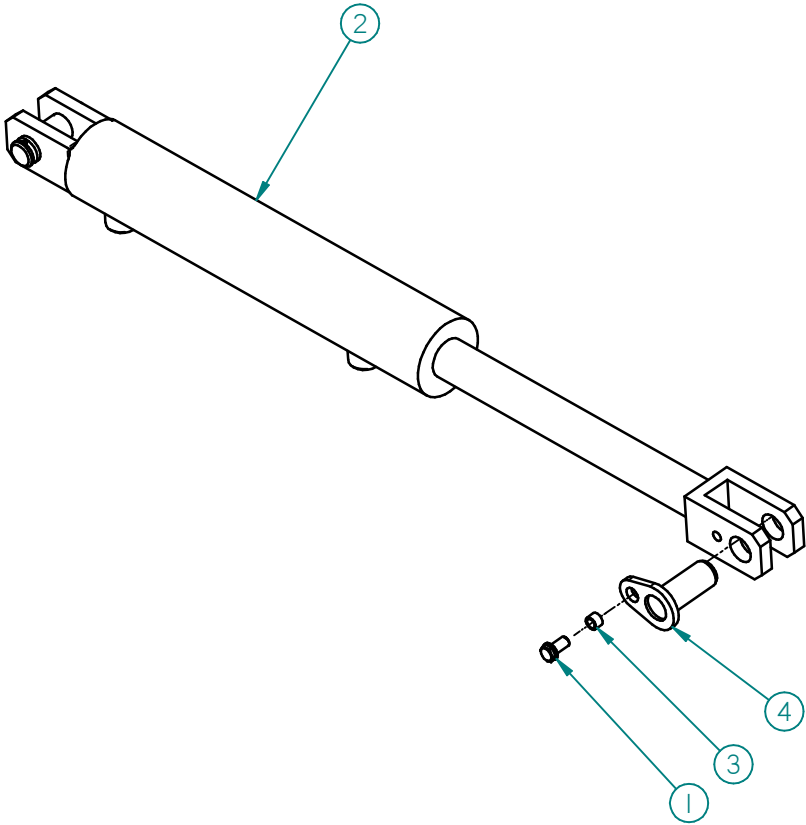
VS2208

CYL 2.5 X 12 ASSY TOP GATE STACKER

ASM200669

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100707	CYL 2.5 X 12 WELDED	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100778

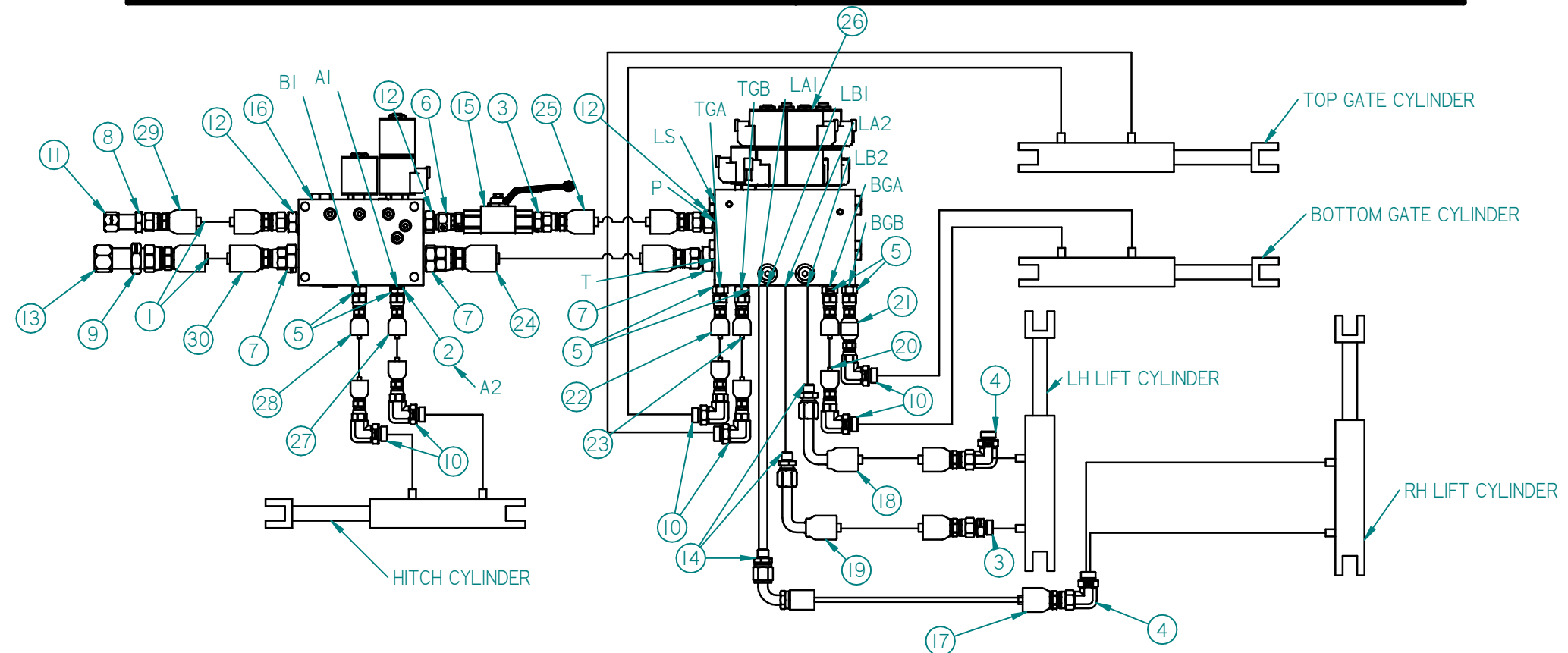


VS2208

HOSE KIT, TRG STACKER

HYD201006

Item	Part NO.	Description	QTY	Item	Part NO.	Description	QTY
1	CMPI01085	HOSE SLEEVE	1	16	HYDI00870	HITCH CONTROL MANIFOLD	1
2	HYDI00172	ST PLUG 06 MORB	1	17	HYD200152	HOSE, RH LIFT CYL, ROD END	2
3	HYDI00334	ST ADAPTER 08 MJIC X 08 MORB	2	18	HYD200153	HOSE, LH LIFT CYL, ROD END	1
4	HYDI00337	ST ELBOW 90 DEG 08 MJIC X 08 MORB	3	19	HYD200154	HOSE, LH LIFT CYL, CAP END	1
5	HYDI00338	ST ADAPTER 06 MJIC X 06 MORB	6	20	HYD200155	HOSE, BOTTOM GATE, CAP END	1
6	HYDI00365	ST ADAPTER 08 MORB X 08 FJIC	1	21	HYD200156	HOSE, BOTTOM GATE, ROD END	1
7	HYDI00389	ST ADAPTER 10 MJIC X 12 MORB	3	22	HYD200157	HOSE, TOP GATE, CAP END	1
8	HYDI00392	ST BULKHEAD 08 MJIC X 08 MJIC	1	23	HYD200158	HOSE, TOP GATE, ROD END	1
9	HYDI00393	ST BULKHEAD 12 MJIC X 12 MJIC	1	24	HYD200160	HOSE, VALVE RETURN	1
10	HYDI00398	ST ELBOW 90 DEG 06 MJIC X 08 MORB	6	25	HYD200161	HOSE, VALVE SUPPLY	1
11	HYDI00530	ST CAP 08 FJIC	1	26	HYD201000	STACKER VALVE BLOCK	1
12	HYDI00534	ST ADAPTER 08 MJIC X 10 MORB	3	27	HYD201007	HOSE, HITCH CYLINDER, CAP END	1
13	HYDI00594	ST CAP 12 FJIC	1	28	HYD201008	HOSE, HITCH CYLINDER, ROD END	1
14	HYDI00798	ST ADAPTER 08 MJIC X 06 MORB	4	29	HYD201013	HOSE, SUPPLY	1
15	HYDI00825	ST VALVE BALL 08 FORB X 08 FORB	1	30	HYD201014	HOSE, RETURN	1



VS2208

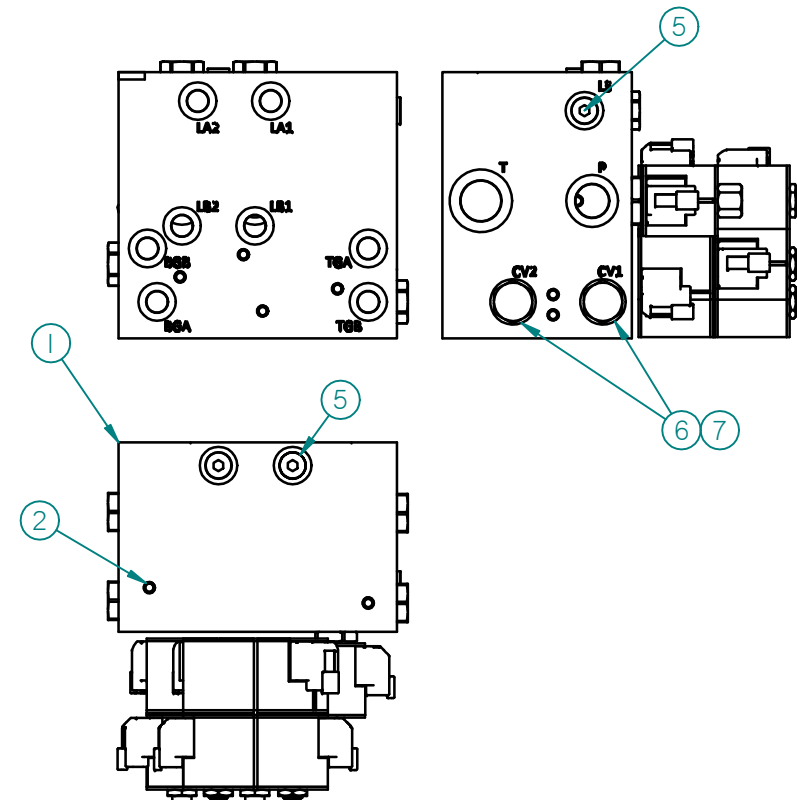
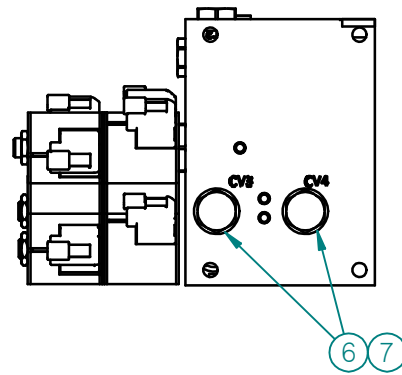
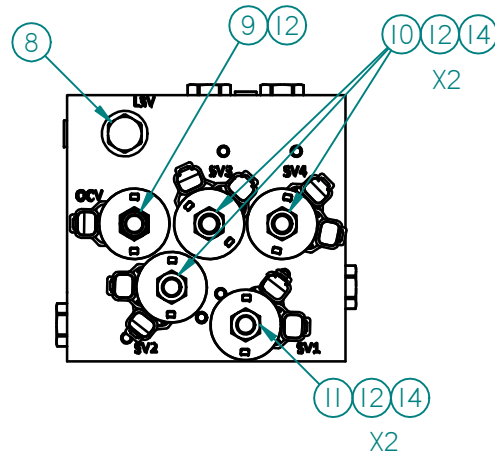
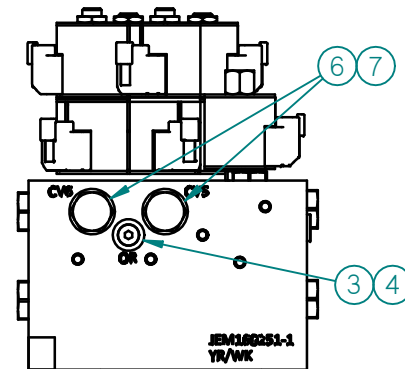
STACKER VALVE BLOCK

HYD201000

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYD201000	JEM MANIFOLD BLOCK	1	-	N/A
2	-	EXPANDER PLUG, 7 MM	22	-	N/A
3	-	0.110 ORIFICE, 3/8-16	1	-	N/A
4	-	SAE PLUG, SOCKET	1	20	HYDI00224
5	-	SAE PLUG, SOCKET	3	25	HYDI00178
6	-	PILOT PISTON, SINGLE, -10	6	-	N/A
7	-	CHECK VALVE, 100 PSI	6	25	HYDI00619
8	-	VC08-3 CAVITY PLUG, ALL PORTS BLOCKED	1	20	HYDI00616
9	HYDI00426	2/2 N.O. SOLENOID VALVE	1	35	HYDI00435
10	-	PROP. SOLENOID, 4W/3P, MOTOR SPOOL	3	25	HYDI00436
11	HYDI00427	SOLENOID, 4W/3P, MOTOR SPOOL	1	25	HYDI00436
12	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	9	5	N/A
14	-	-10 SIZE E-COIL SPACER	4	-	N/A

CLOSED CENTER: REMOVE HYDI00426, INSTALL HYDI00421

LOAD SENSE: KIT100169

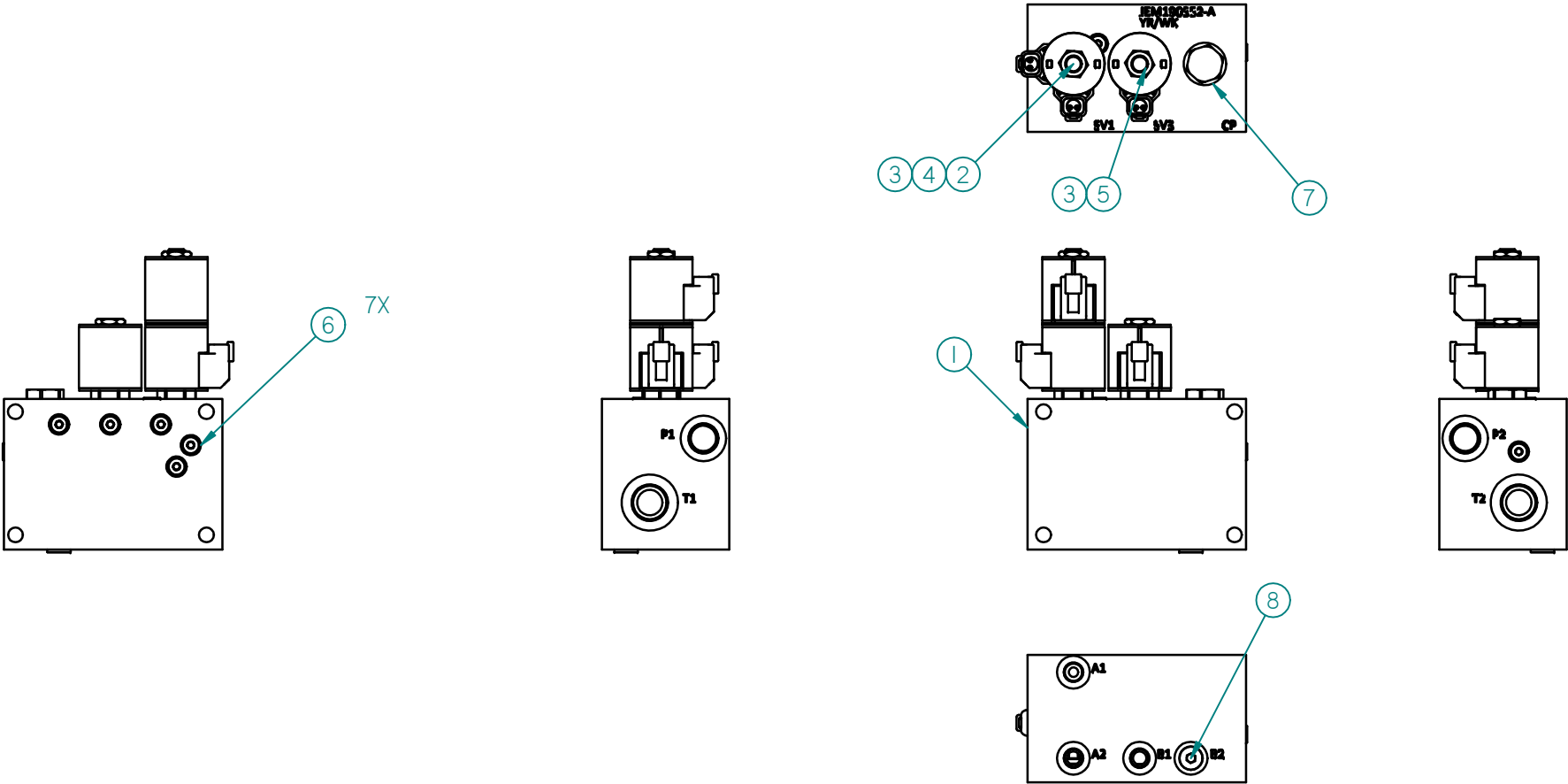


VS2208

HITCH CONTROL MANIFOLD

HYDI00870

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYDI00870	JEM MANIFOLD BLOCK	1	-	N/A
2	-	SOLENOID VALVE, 4W/3P, CLOSED CENTER	1	25	HYDI00436
3	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	3	5	N/A
4	-	-10 SIZE E-COIL SPACER	1	-	N/A
5	-	POPPET-TYPE, 2-WAY, N.C., SOLENOID VALVE	1	25	HYDI00619
6	-	ZERO-LEAK PLUG, SAE-04	7	20	
7	-	-10 SIZE, 2-WAY CAVITY PLUG	1	25	
8	-	SAE PLUG, SOCKET	1	25	

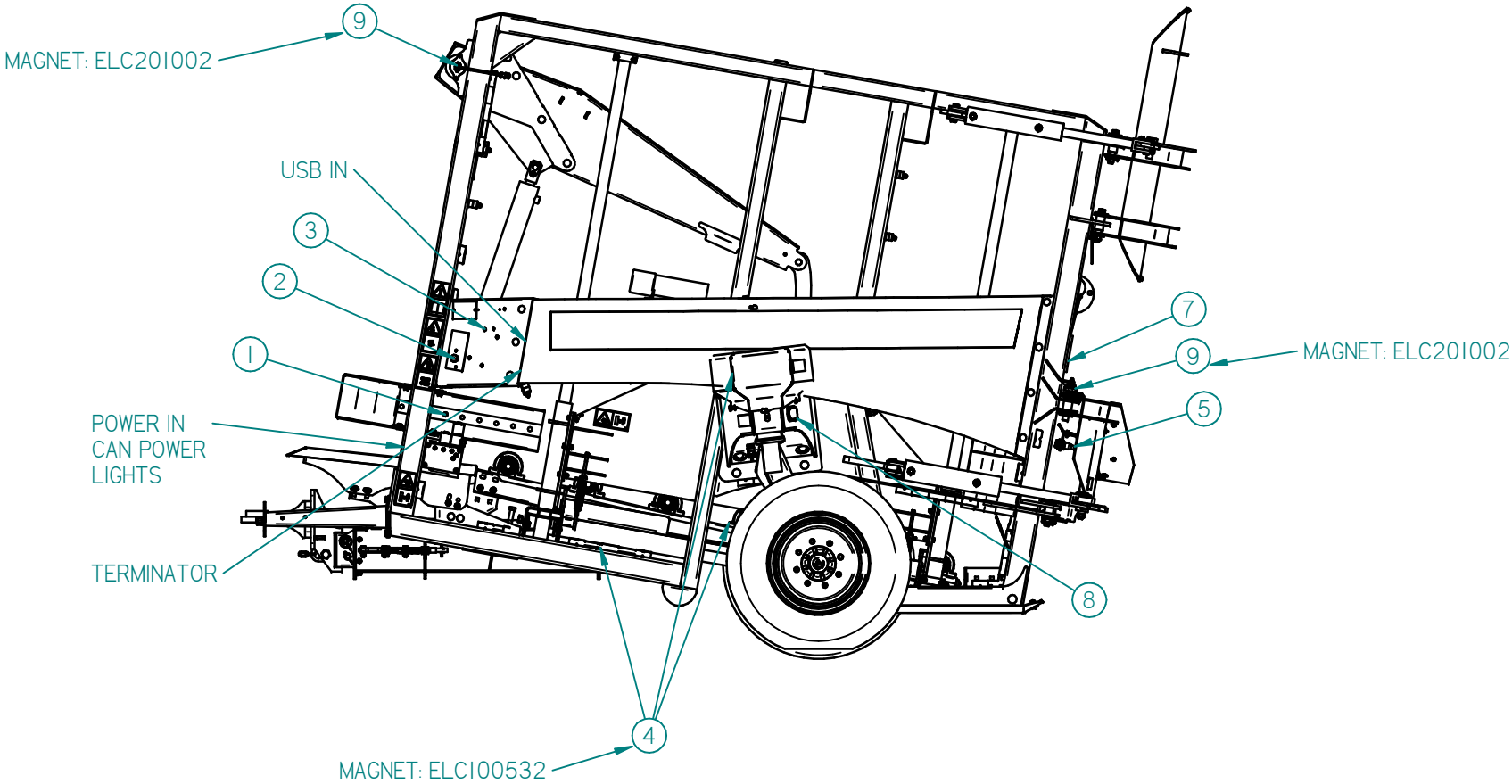


VS2208

ELECTRICAL CONTROL SYSTEM

ASM201037

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
2	ELCI00476	SAFETY SHUT OF BUTTON	1
3	ELCI00509	FALCON CONTROLLER, WIFI	1
4	ELCI00533	PROXIMITY SWITCH ASSEMBLY	3
5	ELCI00811	ANALOG ULTRASONIC SENSOR	1
6	ELCI00824	WIRE HARNESS MAIN, TRG STACKER	1
7	ELCI00827	LIGHT, LED OVAL RED LSTL72RB	2
8	ELCI00828	LIGHT, OVAL LED AMBER LSTL72AB	2
9	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

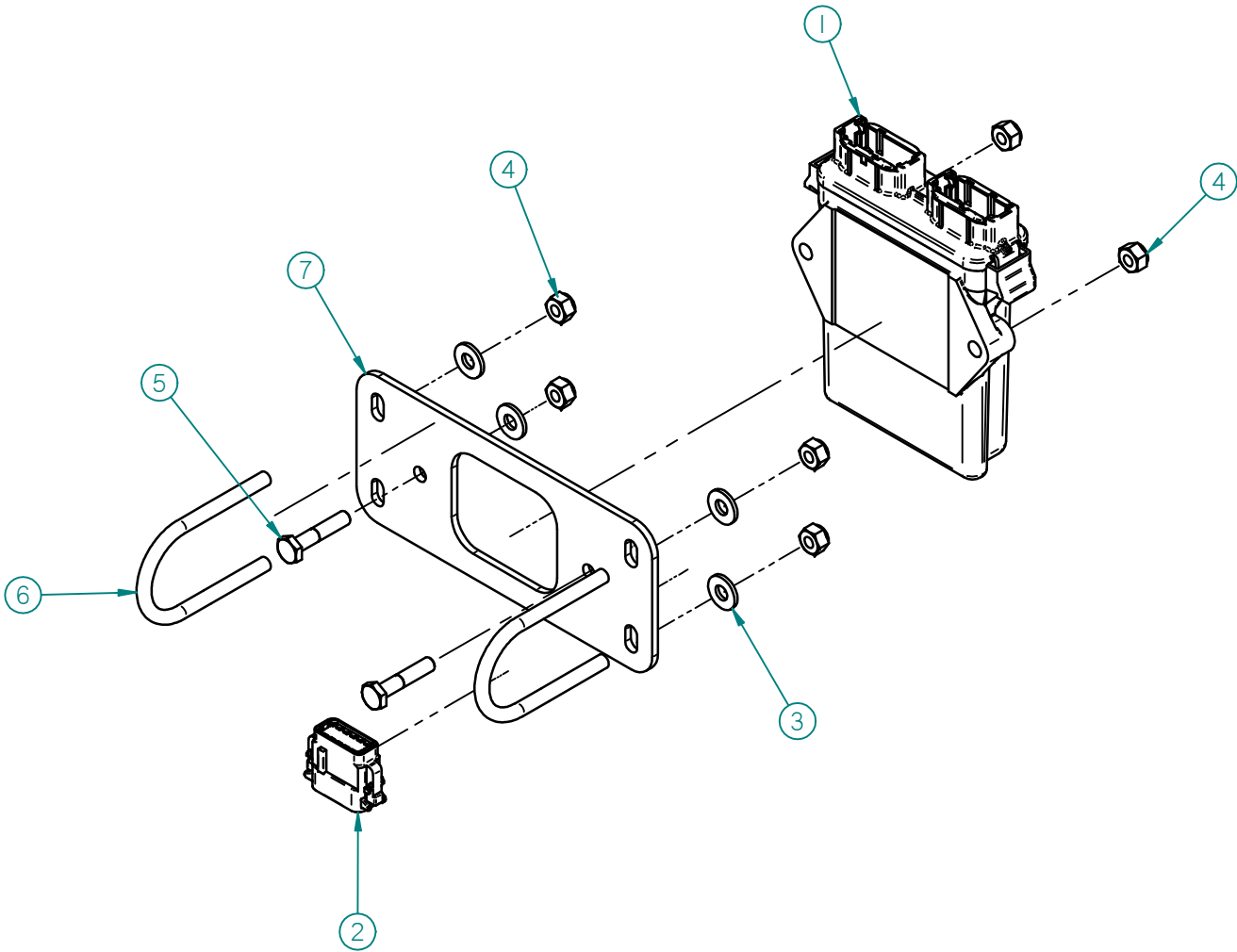


VS2208

THRASHER GPS/WIFI KIT

KIT100165

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00484	THRASHER CONTROLLER	1
2	ELCI00515	THRASHER GPS/WIFI HARNESS	1
3	FSTI00134	1/4" FLAT WASHER	4
4	FSTI00135	1/4" LOCK NUT	6
5	FSTI00170	1/4" X 1 1/4" CAP SCREW	2
6	FSTI00480	1/4" X 1" PIPE SIZE U-BOLT	2
7	PCTI00203	THRASHER MOUNT	1





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