

PhiBer Vertical Stacking Accumulator



Model: VS2208

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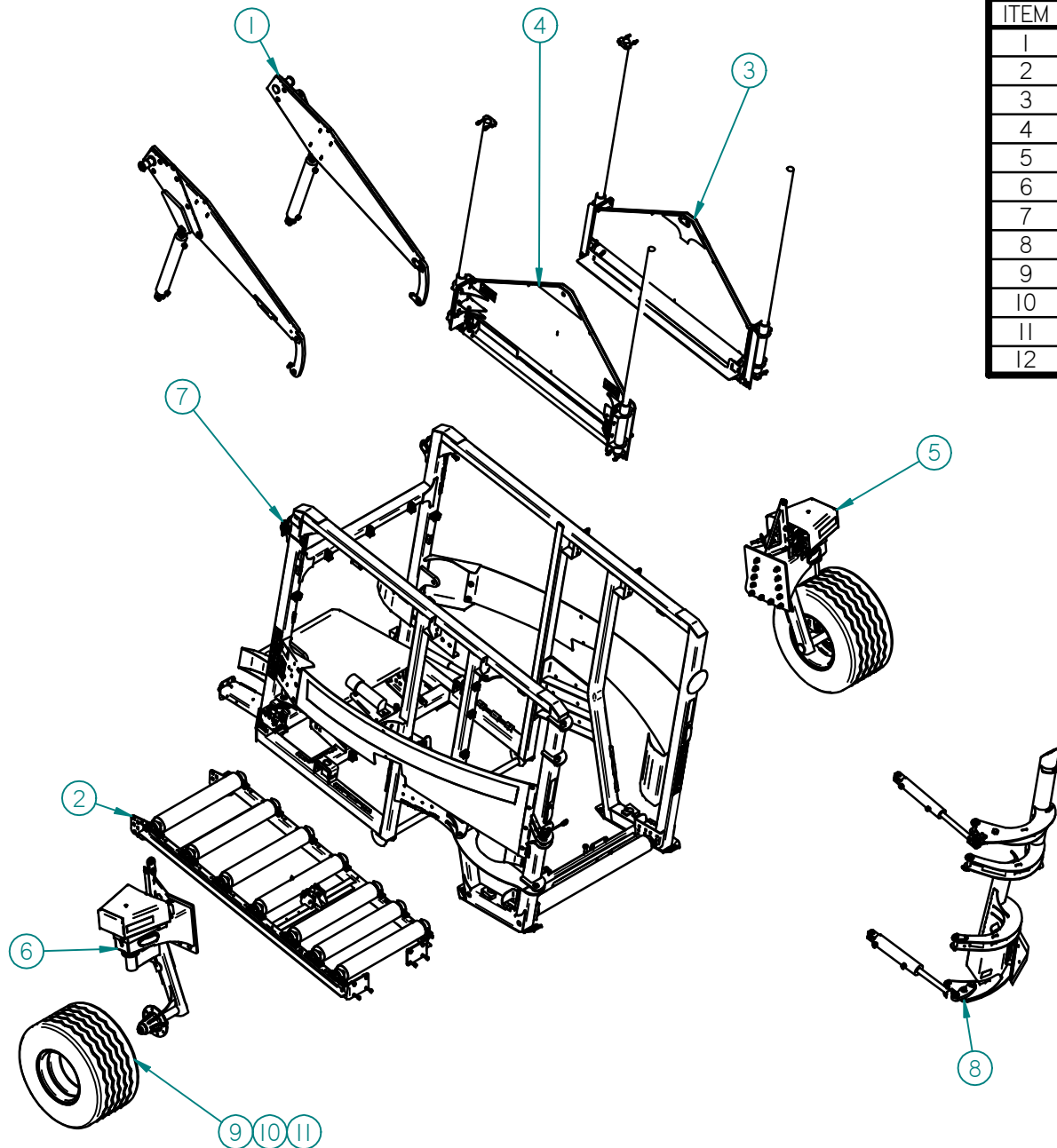
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VS2208

BALE STACKING ACCUMULATOR VS2208

WHG201008



ITEM	PART NO.	DESCRIPTION	QTY
1	ASM201007	LOAD LIFT ARM ASM	1
2	ASM201027	ROLLER BED	1
3	ASM201030	RH SLIDE TRUCK ASSY	1
4	ASM201031	LH SLIDE TRUCK ASSY	1
5	ASM201050	CASTER ASSEMBLY TRG STACKER RH	1
6	ASM201055	CASTER ASSEMBLY TRG STACKER LH	1
7	ASM201059	MAIN FRAME ASSEMBLY	1
8	ASM201064	GATE ASSEMBLY	1
9	CMPI00306	TIRE 18L-16.1 SL WITH WHEEL WHITE	2
10	CMPI00862	TIRE 18L-16.1 SL WITH WHEEL YELLOW	2
11	CMPI00863	TIRE 18L-16.1 SL WITH WHEEL SILVER	2
12	HYD201006	HOSE KIT, TRG STACKER	1

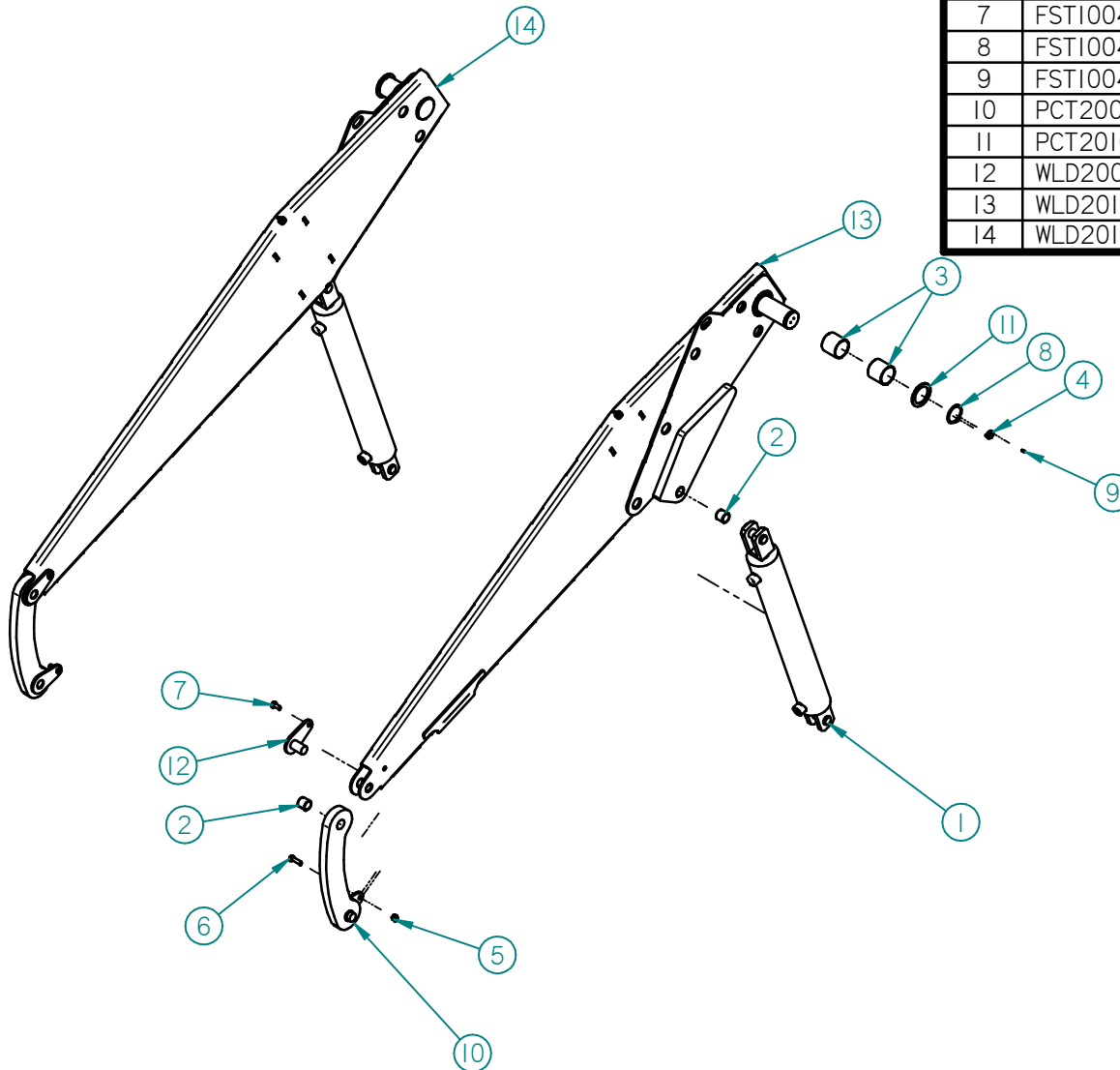
OPTIONS	
PART NO.	DESCRIPTION
WHEELS	
CMPI00315	TIRE ONLY 18L-16.1SL
CMPI00316	16.1 X 16 AG WHEEL 8 ON 8 WHITE-OTHER
CMPI00864	16.1 X 16 AG WHEEL 8 ON 8 YELLOW- NH
CMPI00865	16.1 X 16 AG WHEEL 8 ON 8 SILVER- CASEIH
DECALS	
SAF201008	VS2208 PHIBER LH DECAL
SAF201009	VS2208 PHIBER RH DECAL

VS2208

LOAD LIFT ARM ASM

ASM201007

ITEM	PART NO.	DESCRIPTION	QTY
1	ASM200652	LIFT CYLINDER ASSY	2
2	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	8
3	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
4	ELC201002	ANGLE SENSOR MAGNET	2
5	FST100206	3/8" LOCKNUT	2
6	FST100241	3/8" X 1 1/4" CAP SCREW	2
7	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
8	FST100465	SNAP RING EXTERNAL 2.000	2
9	FST100467	#4 X 3/8" DRIVE SCEW	4
10	PCT200629	LINK	2
11	PCT201091	LIFT ARM SPACER PLATE	2
12	WLD200646	PIN, LIFT LINK, STACKER, SHORT	4
13	WLD201018	RH LOAD ARM WELDT	1
14	WLD201019	LH LOAD ARM WELDT	1



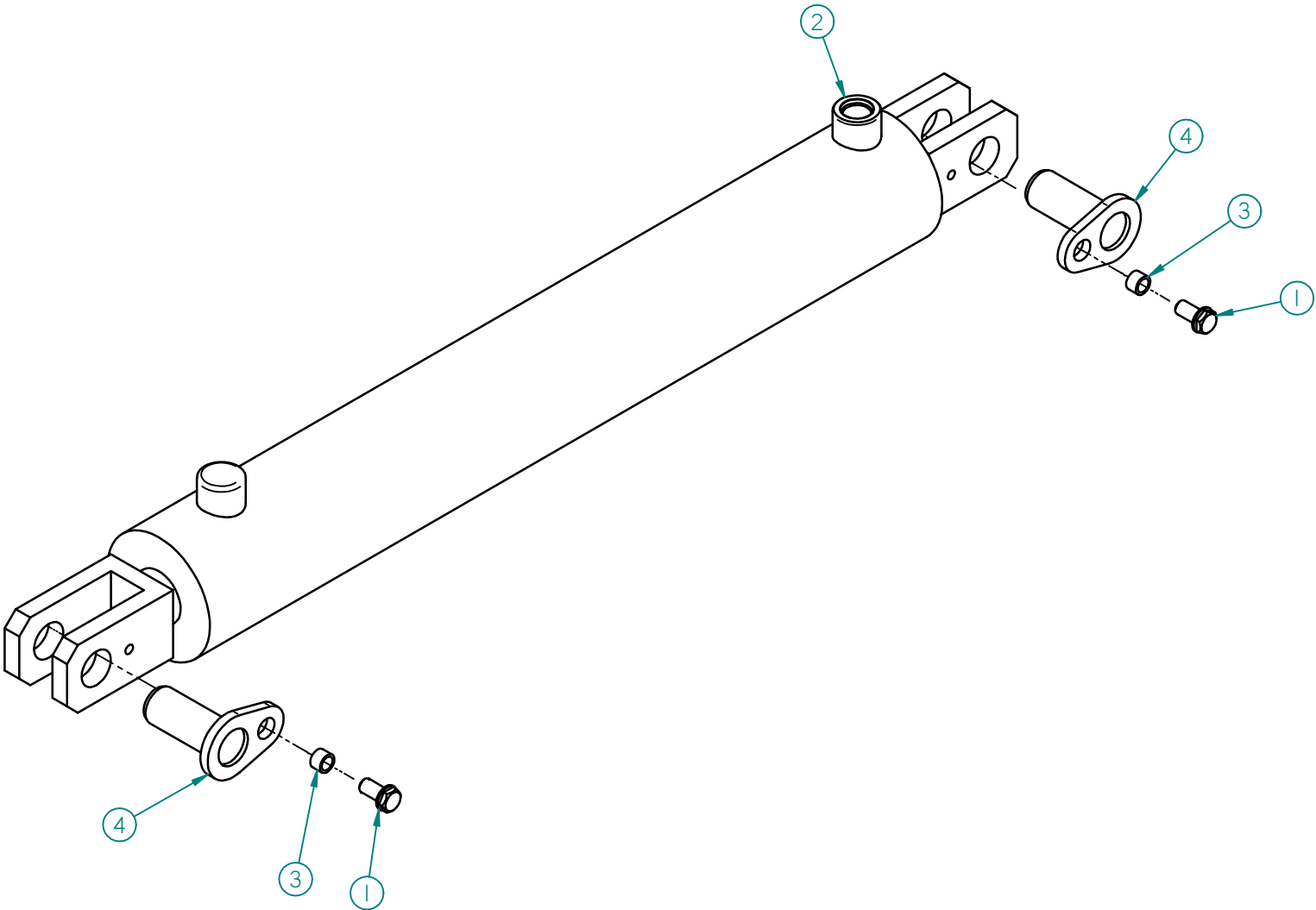
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LIFT CYLINDER ASSY

ASM200652

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	2
2	HYD100533	CYL 3 X 20 WELDED	1
3	SAW200728	BOLT SPACER	2
4	WLD200722	PIN, CYL, STACKER	2

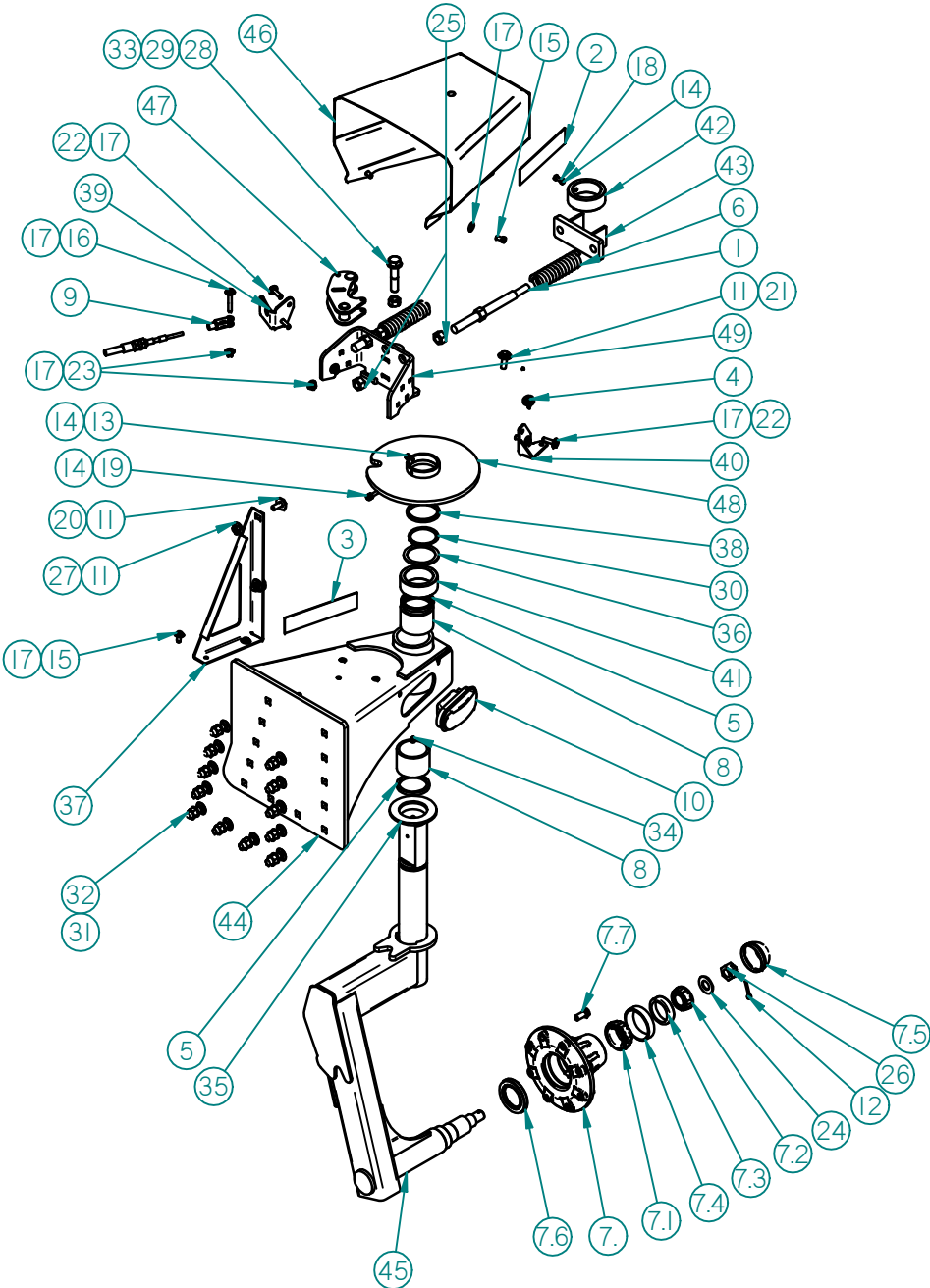
SEAL KIT: HYD100776



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RH CASTER ASSEMBLY

ASM201050



VS2208

RH CASTER ASSEMBLY

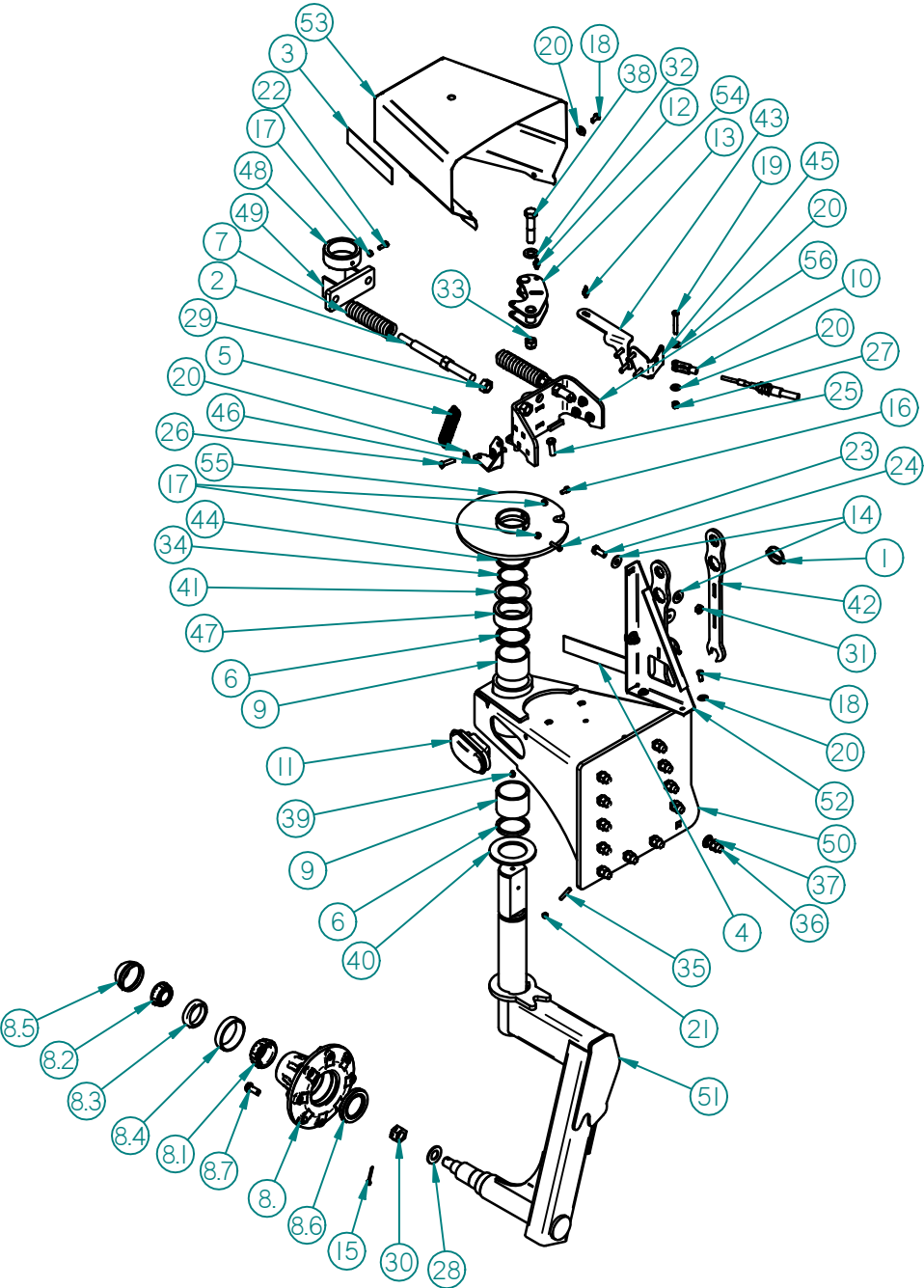
ASM201050

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
22	FSTI00201	3/8" X 1 1/2" CAP SCREW	4	1	ASM200653	CASTER DETENT	2
23	FSTI00206	3/8" LOCKNUT	5	2	CMP100115	CONSPICUITY TAPE RED 2" X 9"	1
24	FSTI00221	1" SAE FLAT WASHER	1	3	CMP100128	CONSPICUITY TAPE AMBER 2" X 9"	1
25	FSTI00256	7/8" NC NUT	4	4	CMP100145	EXTENSION SPRING	1
26	FSTI00330	1" CASTLE NUT 14 UNC	1	5	CMP100307	GREASE SEAL	2
27	FSTI00356	1/2" CRIMP NUT	2	6	CMP100758	SPRING, PU TENSIONER, STACKER DETENT	2
28	FSTI00404	3/4" WASHER HARDENED	1	7	CMP200175	HUB HD 812-10	1
29	FSTI00405	3/4" CRIMP NUT	1	7.1	CMP200264	BEARING, HD 812-10 HUB, OUTER 3780	1
30	FSTI00406	SNAP RING EXTERNAL 3.000	1	7.2	CMP200265	BEARING, HD 812-10 HUB, INNER 2790	1
31	FSTI00431	5/8" X 2" CARRIAGE BOLT GR8	12	7.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1
32	FSTI00443	5/8" FLANGE CRIMP NUT	12	7.4	CMP200267	RACE, HD 612-10, INNER 3720	1
33	FSTI00709	3/4" X 3 1/2" CAP SCREW GR8	1	7.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1
34	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1	7.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1
35	PCT200703	CASTER WASHER	1	7.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8
36	PCT200705	CASTER WASHER	1	8	CMP200602	GARFIL BUSHING 3.5" OD X .250" X 2.5"	2
37	PCT201213	PLASTIC SUPPORT RH	1	9	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1
38	PCT201346	CASTER WASHER SPACER	1	10	ELC100109	LIGHT, OVAL AMBER	1
39	PCT201396	PUSH-PULL CABLE MOUNTING BRKT RH	1	11	FST100106	1/2" FLAT WASHER	6
40	PCT201397	CASTER SPRING BRACKET RH	1	12	FST100127	3/16" X 1 1/2" COTTER PIN	1
41	SAWI01065	CASTER SPACER	1	13	FST100136	5/16" x 3/4" BOLT	1
42	SAW201167	CASTER SPACER TRG STACKER GENI	1	14	FST100139	5/16" NUT	3
43	WLD200663	STEERING GUIDE	1	15	FST100140	3/8" X 3/4" CAP SCREW	5
44	WLD201067	CASTER BOX TRG STACKER GENI RH	1	16	FST100144	3/8" X 2 1/2" CAP SCREW	1
45	WLD201068	CASTER TRG STACKER GENI RH	1	17	FST100150	3/8" FLAT WASHER	15
46	WLD201102	DETENT COVER TRG STACKER	1	18	FST100176	5/16" X 1" CAP SCREW	1
47	WLD201118	CASTER LOCK WLDT	1	19	FST100177	5/16" X 1 1/4" CAP SCREW	1
48	WLD201119	CASTER LOCK PLATE WLDT RH	1	20	FST100190	1/2" X 1 1/4" CAP SCREW	2
49	WLD201125	CASTER STEERING GUIDE WLDT RH	1	21	FST100191	1/2" X 1 1/2" CAP SCREW	2

VS2208

LH CASTER ASSEMBLY

ASM201055



VS2208

LH CASTER ASSEMBLY

ASM201055

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	25	FST100191	1/2" X 1 1/2" CAP SCREW	2
2	ASM200653	CASTER DETENT	2	26	FST100201	3/8" X 1 1/2" CAP SCREW	6
3	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	1	27	FST100206	3/8" LOCKNUT	7
4	CMPI00128	CONSPICUITY TAPE AMBER 2" X 9"	1	28	FST100221	1" SAE FLAT WASHER	1
5	CMPI00145	EXTENSION SPRING	1	29	FST100256	7/8" NC NUT	4
6	CMPI00307	GREASE SEAL	2	30	FST100330	1" CASTLE NUT 14 UNC	1
7	CMPI00758	SPRING, PU TENSIONER, STACKER	2	31	FST100356	1/2" CRIMP NUT	2
8	CMP200175	HUB HD 812-10	1	32	FST100404	3/4" WASHER HARDENED	1
8.1	CMP200264	BEARING, HD 812-10 HUB, OUTER	1	33	FST100405	3/4" CRIMP NUT	1
8.2	CMP200265	BEARING, HD 812-10 HUB, INNER	1	34	FST100406	SNAP RING EXTERNAL 3.000	1
8.3	CMP200266	RACE, HD 612-10 HUB, OUTER 2720	1	35	FST100430	5/16" X 2 1/2" SOCKET HEAD SET	2
8.4	CMP200267	RACE, HD 612-10, INNER 3720	1	36	FST100431	5/8" X 2" CARRIAGE BOLT GR8	12
8.5	CMP200268	DUST CAP, HD 612-10 HUB DC17	1	37	FST100443	5/8" FLANGE CRIMP NUT	12
8.6	CMP200269	GREASE SEAL, HD 612-10 HUB SE17	1	38	FST100709	3/4" X 3 1/2" CAP SCREW GR8	1
8.7	FST200123	9/16" X 1 1/4" NF WHEEL BOLT	8	39	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1
9	CMP200602	GARFIL BUSHING 3.5" OD X .250" X	2	40	PCT200703	CASTER WASHER	1
10	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	1	41	PCT200705	CASTER WASHER	1
11	ELCI00109	LIGHT, OVAL AMBER	1	42	PCT201140	STACKER MULTI WRENCH	2
12	ELCI00532	MM-20 PROXIMITY MAGNET	1	43	PCT201320	CASTER LOCK SENSOR MOUNT BRKT	1
13	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1	44	PCT201346	CASTER WASHER SPACER	1
14	FST100106	1/2" FLAT WASHER	6	45	PCT201398	PUSH-PULL CABLE MOUNTING BRKT	1
15	FST100127	3/16" X 1 1/2" COTTER PIN	1	46	PCT201399	CASTER SPRING BRACKET LH	1
16	FST100136	5/16" x 3/4" BOLT	1	47	SAW101065	CASTER SPACER	1
17	FST100139	5/16" NUT	3	48	SAW201167	CASTER SPACER TRG STACKER GENI	1
18	FST100140	3/8" X 3/4" CAP SCREW	5	49	WLD200663	STEERING GUIDE	1
19	FST100144	3/8" X 2 1/2" CAP SCREW	1	50	WLD201076	CASTER BOX TRG STACKER GENI LH	1
20	FST100150	3/8" FLAT WASHER	20	51	WLD201078	CASTER TRG STACKER GENI LH	1
21	FST100173	5/16" LOCK NUT	2	52	WLD201080	PLASTIC SUPPORT WLDT LH	1
22	FST100176	5/16" X 1" CAP SCREW	1	53	WLD201102	DETENT COVER TRG STACKER	1
23	FST100177	5/16" X 1 1/4" CAP SCREW	1	54	WLD201118	CASTER LOCK WLDT	1
24	FST100190	1/2" X 1 1/4" CAP SCREW	3	55	WLD201123	CASTER LOCK PLATE WLDT LH	1
				56	WLD201126	CASTER STEERING GUIDE WLDT LH	1

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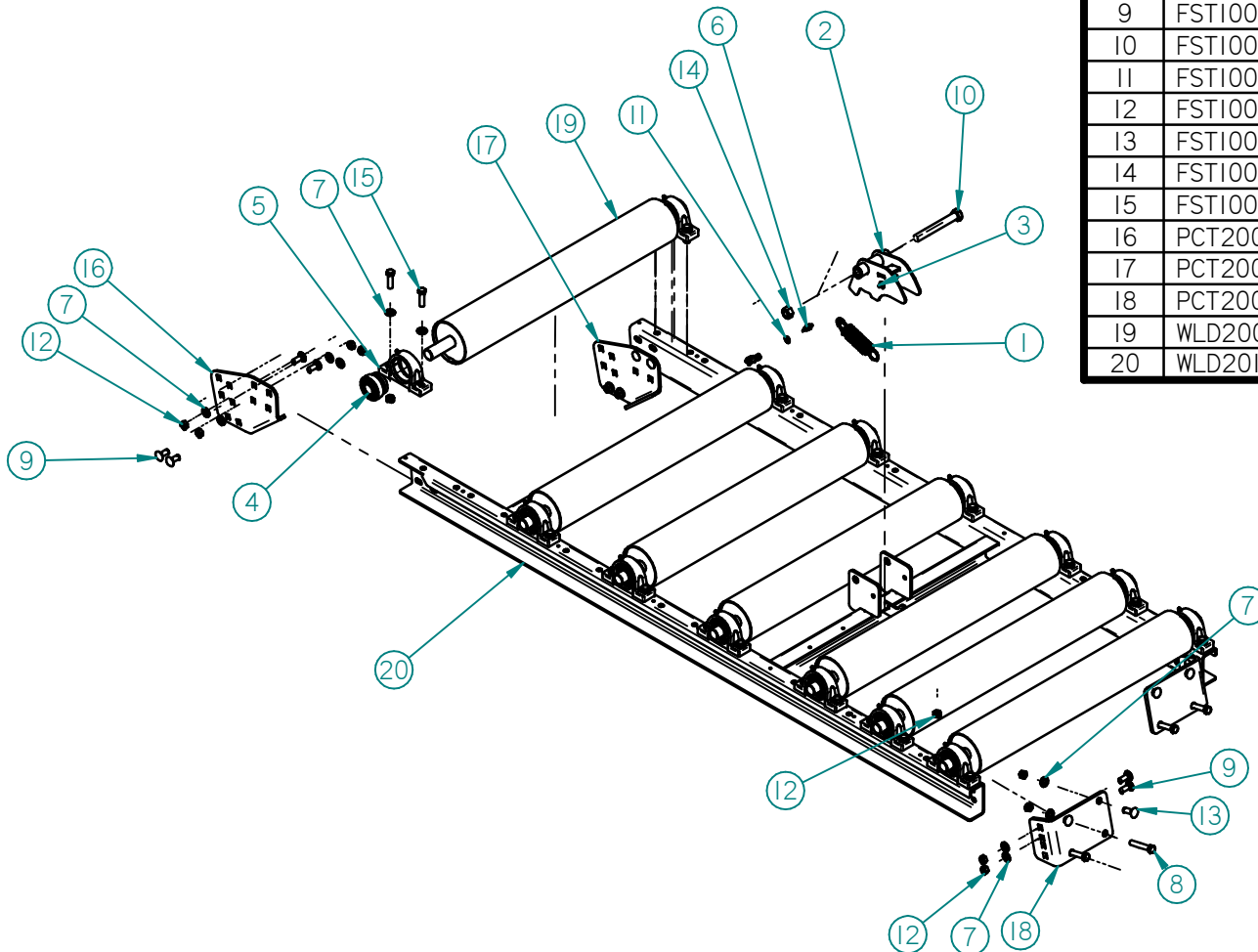
ROLLER BED

ASM201027

EXTRA ROLLER KIT: KIT200602

ITEM	PART NO.	DESCRIPTION	QTY
4	CMPI00109	BEARING YET 206-104	6
5	CMPI00134	P206 PILLOW BLOCK	6
7	FSTI00151	1/2" FLAT WASHER HARDENED	12
12	FSTI00356	1/2" CRIMP NUT	12
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	12
19	WLD200634	32" ROLLER	3

ITEM	PART NO.	DESCRIPTION	QTY
1	300346	SPRING EXTEN. FLOOR SW, STACKER	1
2	ASM201029	BALE BUTTON ASSEMBLY	1
3	ELCI00532	MM-20 PROXIMITY MAGNET	1
4	CMPI00109	BEARING YET 206-104	14
5	CMPI00134	P206 PILLOW BLOCK	14
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1
7	FSTI00151	1/2" FLAT WASHER HARDENED	48
8	FSTI00193	1/2" x 3" BOLT	4
9	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	12
10	FSTI00287	3/4" X 6" CAP SCREW	1
11	FSTI00294	3/8" STAR WASHER	2
12	FSTI00356	1/2" CRIMP NUT	48
13	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	4
14	FSTI00405	3/4" CRIMP NUT	1
15	FSTI00421	1/2" X 1 3/4" CAP SCREW	28
16	PCT200808	REAR ROLLER BED MOUNT LH	1
17	PCT200825	REAR ROLLER BED MOUNT RH	1
18	PCT200929	REAR ROLLER BED MOUNT	2
19	WLD200634	32" ROLLER	7
20	WLD201038	ROLLER BED WELDMENT	1



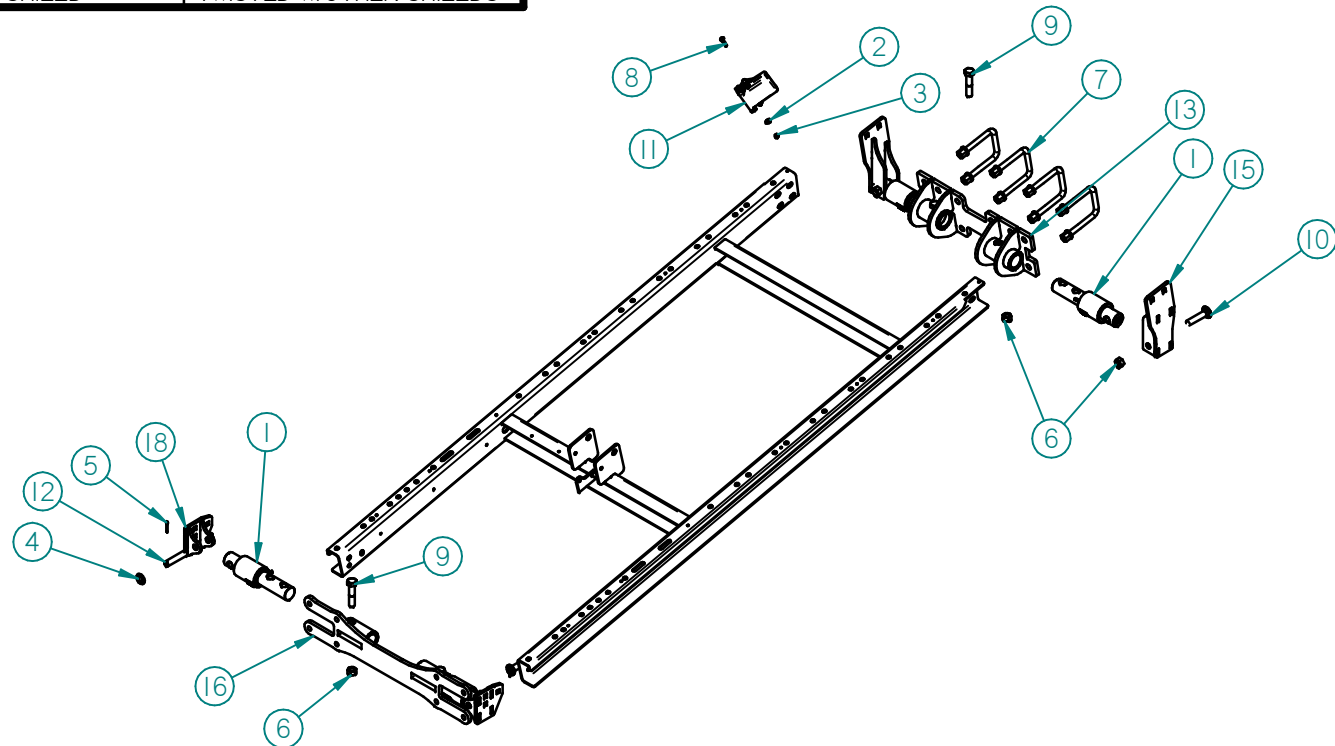
VS2208

STACKING ACC SCALE KIT 1204

KIT200276

MERLIN PINOUT			
LOAD CELL	WIRE COLOUR	SIGNAL NAME	MERLIN CONNECTOR-PIN
LOAD CELL #1	RED	EXCITATION (+)	A-2
LOAD CELL #1	BLACK	EXCITATION (-)	A-4
LOAD CELL #1	WHITE	SIGNAL (+)	A-11
LOAD CELL #1	GREEN	SIGNAL (-)	A-12
LOAD CELL #1	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #2	RED	EXCITATION (+)	A-1
LOAD CELL #2	BLACK	EXCITATION (-)	A-3
LOAD CELL #2	WHITE	SIGNAL (+)	A-5
LOAD CELL #2	GREEN	SIGNAL (-)	A-6
LOAD CELL #2	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #3	RED	EXCITATION (+)	B-12
LOAD CELL #3	BLACK	EXCITATION (-)	B-9
LOAD CELL #3	WHITE	SIGNAL (+)	B-1
LOAD CELL #3	GREEN	SIGNAL (-)	B-2
LOAD CELL #3	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS
LOAD CELL #4	RED	EXCITATION (+)	B-11
LOAD CELL #4	BLACK	EXCITATION (-)	B-8
LOAD CELL #4	WHITE	SIGNAL (+)	B-3
LOAD CELL #4	GREEN	SIGNAL (-)	B-4
LOAD CELL #4	NO INSULATION	SHIELD	TWISTED W/OTHER SHIELDS

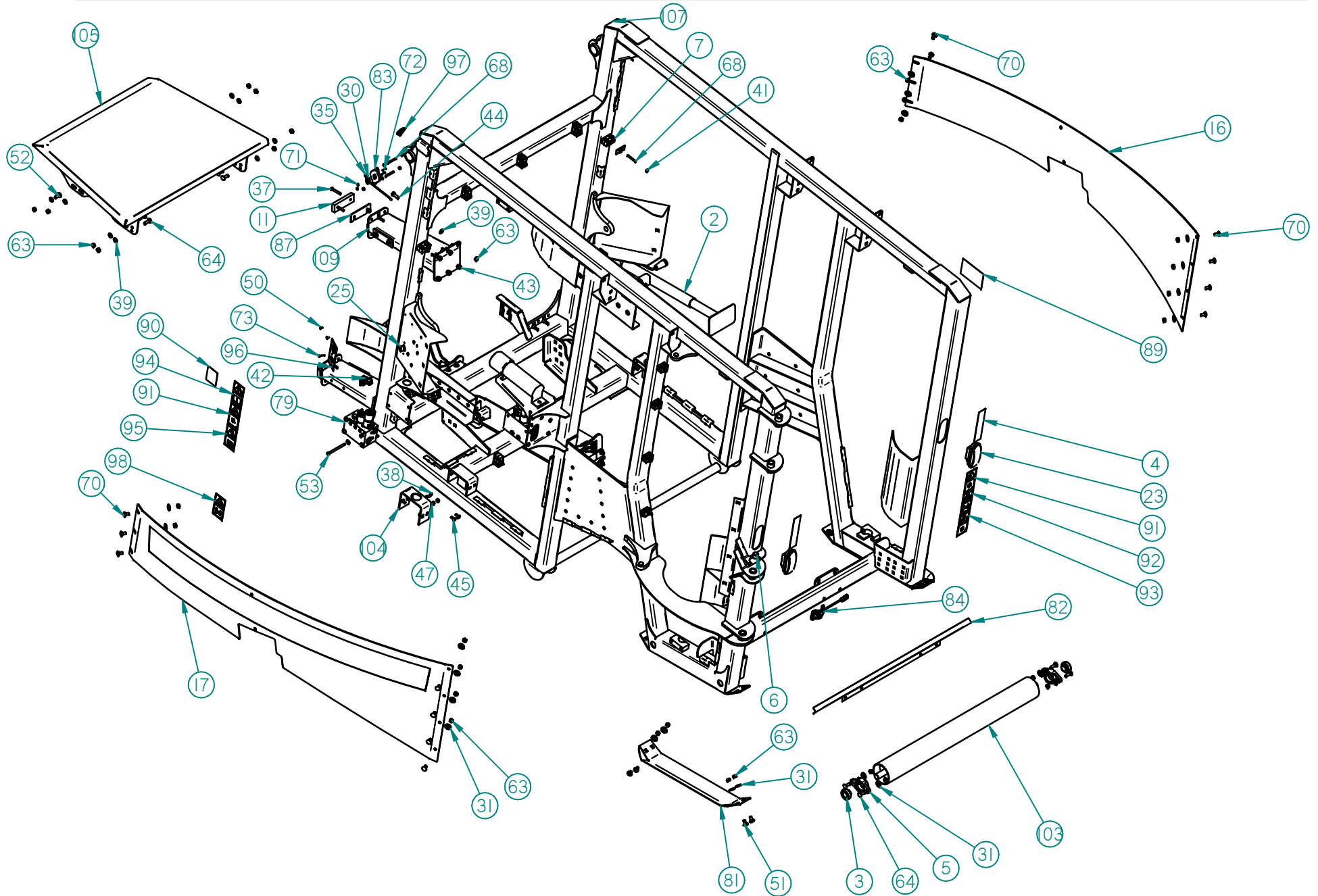
ITEM	PART NO.	DESCRIPTION	QTY
1	ELC200602	LOAD CELL 1.875 DB-16'	4
2	FST100134	1/4" FLAT WASHER	2
3	FST100135	1/4" LOCK NUT	2
4	FST100304	3/4" FLAT WASHER	4
5	FST100340	1/8" X 1 1/4" COTTER PIN	4
6	FST100405	3/4" CRIMP NUT	6
7	FST100422	5/8" X 4" X 4" U-BOLT	4
8	FST100448	1/4" X 1 1/2" CARRIAGE BOLT	2
9	FST100709	3/4" X 3 1/2" CAP SCREW GR8	4
10	FST100777	3/4" X 3 1/2" CARRIAGE BOLT GR8	2
11	KIT100520	MERLIN SCALE CONTROLLER KIT	1
12	SAW201161	3/4" X 3 5/8" PIN	2
13	WLD200691	FRONT LOAD MOUNT WELDMNT	1
14	WLD200692	FRONT SCALE MOUNT LH	1
15	WLD200693	FRONT SCALE MOUNT RH	1
16	WLD200725	REAR SCALE MOUNT	1
17	WLD201112	REAR BED TO SCALE MOUNT WELDT	1
18	WLD201113	REAR BED TO SCALE MOUNT WELDT	1



VS2208

MAIN FRAME ASSEMBLY

ASM201059



VS2208

MAIN FRAME ASSEMBLY

ASM201059

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	300477	LYNCH PIN 1/4"	2	29	ELCI00824	WIRE HARNESS MAIN, TRG STACKER	1
2	CMPI00101	HITCH JACK	1	30	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3
3	CMPI00109	BEARING YET 206-104	2	31	FSTI00106	1/2" FLAT WASHER	26
4	CMPI00115	CONSPICUITY TAPE RED 2" X 9"	2	32	FSTI00134	1/4" FLAT WASHER	4
5	CMPI00169	FL206 2-BOLT HOUSING	2	33	FSTI00135	1/4" LOCK NUT	4
6	CMPI00273	16 DU 16 PTFE BRONZE/STEEL	2	34	FSTI00137	5 /16" x 2" CAP SCREW	2
7	CMPI00280	HOSE CLAMP DOUBLE 1/2"	9	35	FSTI00139	5/16" NUT	24
8	CMPI00313	MANUAL CANISTER	1	36	FSTI00140	3/8" X 3/4" CAP SCREW	8
9	CMPI00750	SAFETY CHAIN 1/4" 10000# RATED	1	37	FSTI00144	3/8" X 2 1/2" CAP SCREW	4
10	CMPI00787	EXTENSION SPRING, 0.091 X 13/16" X 4 1/4"	2	38	FSTI00150	3/8" FLAT WASHER	54
11	CMP201042	HITCH WEAR BLOCK	2	39	FSTI00151	1/2" FLAT WASHER HARDENED	14
12	CMP201043	COUPLING CLEVIS TYPE FLANGE 38MM	1	40	FSTI00155	1/4" X 1 1/2" ROLL PIN	2
13	CMP201044	TOWING EYE TYPE 42MM	1	41	FSTI00173	5/16" LOCK NUT	15
14	CMP201045	HITCH SLIDE BLOCK	2	42	FSTI00179	5/16" X 2 1/2" CAP SCREW	1
15	CMP201046	HITCH SLIDE BLOCK	4	43	FSTI00190	1/2" X 1 1/4" CAP SCREW	6
16	CMP201047	PLASTIC SIDE TRG STACKER RH	1	44	FSTI00191	1/2" X 1 1/2" CAP SCREW	6
17	CMP201048	PLASTIC SIDE TRG STACKER LH	1	45	FSTI00199	3/8" x 1" CARRIAGE BOLT	8
18	CMP201049	HITCH SLIDE BLOCK	2	46	FSTI00201	3/8" X 1 1/2" CAP SCREW	10
19	CMP201050	5/16" X 1" STROKE PUSH PULL CABLE	2	47	FSTI00206	3/8" LOCKNUT	48
20	CMP201051	5/16" - 24 CLEVIS W/ 3/8" HOLE	2	48	FSTI00220	3/16" X 2" COTTER PIN	2
21	CMP201053	BEARING RBL GEGZ 44 ES	1	49	FSTI00226	3/8" X 3" EYE BOLT	2
22	CMP201058	1 1/4" X 6" HITCH PIN	1	50	FSTI00228	POP RIVET STEEL 3/16 X 1/2 X 5/8 HEAD	4
23	ELCI00182	LIGHT, OVAL RED GRO 52892	2	51	FSTI00232	1/2" X 1" CARRIAGE BOLT	8
24	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC SWITCH	1	52	FSTI00235	1/2" X 1 1/4" CARRIAGE BOLT	4
25	ELCI00476	SAFETY SHUT OF BUTTON	1	53	FSTI00237	3/8" x 5" BOLT	4
26	ELCI00509	FALCON CONTROLLER, WIFI	1	54	FSTI00241	3/8" X 1 1/4" CAP SCREW	20
27	ELCI00532	MM-20 PROXIMITY MAGNET	1	55	FSTI00245	1" LOCKNUT	1
28	ELCI00533	PROXIMITY SWITCH ASSEMBLY	1	56	FSTI00247	1/4" X 3/4" FLANGE BOLTS	4

VS2208

MAIN FRAME ASSEMBLY

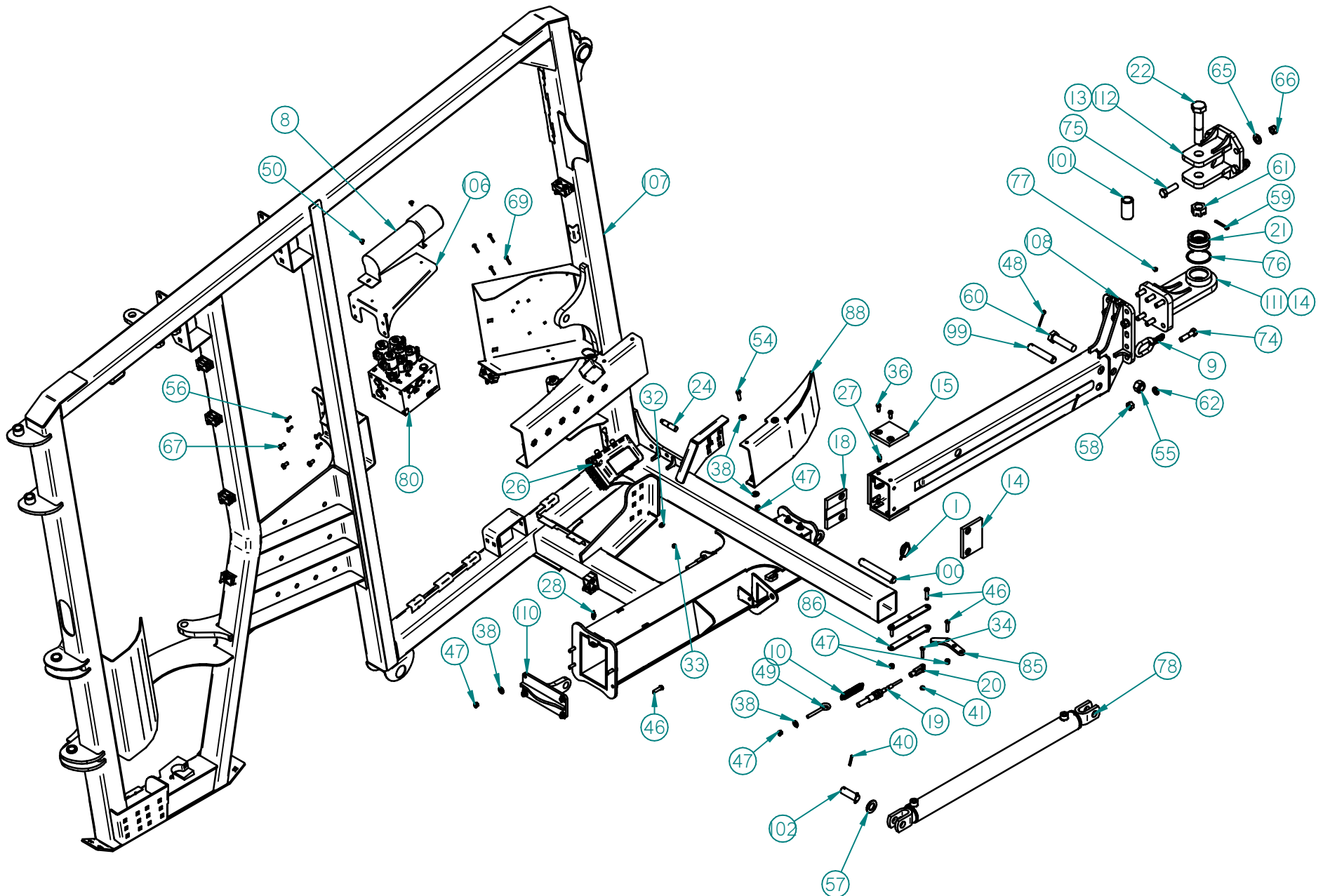
ASM201059

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
57	FSTI00262	1" HARDENED WASHER F436	2	85	PCT201287	LATCH PLATE	2
58	FSTI00278	5/8" CRIMP NUT	6	86	PCT201302	LATCH MOUNT ADJ	4
59	FSTI00314	1/4" x 2" COTTER PIN	1	87	PCT201309	WEAR BLOCK SHIM	8
60	FSTI00322	1" X 4" CAP SCREW	1	88	PCT201352	REMOVABLE FRONT BALE GUIDE	2
61	FSTI00333	1 1/4" CASTLE NUT UNF	1	89	SAFI00112	DECAL WASH MACHINE	1
62	FSTI00349	5/8" HARDENED WASHER	6	90	SAFI00762	VERTICAL TRAINING QR DECAL	1
63	FSTI00356	1/2" CRIMP NUT	46	91	SAF200100	SLIPPING HAZARD IN ACCUMULATOR	2
64	FSTI00399	1/2" X 1 1/2" CARRIAGE BOLT	8	92	SAF200101	FALLING BALE HAZARD BEHIND	1
65	FSTI00404	3/4" WASHER HARDENED	4	93	SAF200102	NO CLIMBING UNDER BALES IN	1
66	FSTI00405	3/4" CRIMP NUT	4	94	SAF200104	READ SAFETY MANUAL	1
67	FSTI00417	3/8" X 3/4" SERRATED FLANGE BOLT	4	95	SAF200105	ROLL-OVER RISK AT 20 MPH	1
68	FSTI00430	5/16" X 2 1/2" SOCKET HEAD SET SCREW	18	96	SAF200108	SAFETY SHUT OFF DECAL	1
69	FSTI00461	1/4" X 1 1/2" BLACK PAN HEAD MACHINE	4	97	SAF200111	WIFI DECAL	1
70	FSTI00462	1/2" X 1 1/4" CARRIAGE BOLT (BLK)	14	98	SAF201010	PINCH POINT HAZARD VERTICAL	2
71	FSTI00471	#8-32 LOCK NUT	6	99	SAW201152	HITCH CYLINDER PIN	1
72	FSTI00476	#8-32 X 3/4" SOCKET HEAD CAP SCREW	6	100	SAW201153	HITCH LOCK PIN	1
73	FSTI00513	M4 X 30MM BLACK PAN HEAD MACHINE	2	101	SAW201162	1.750" OD X 3.000" HITCH BUSHING	1
74	FSTI00742	5/8" X 2 1/2" CAP SCREW GRADE 8	6	102	SAW201166	HITCH CYLINDER PIN	1
75	FSTI00811	3/4" X 2 1/2" CAP SCREW GRADE 8	4	103	WLD200639	REAR ROLLER, STACKER	1
76	FSTI00821	SNAP RING INT 3.250	1	104	WLD200716	SLIDE SHAFT FRONT MOUNT	2
77	HYDI00266	GREASE ZERK 1/8" -27 PIPE (NPT)	1	105	WLD200719	BALE TRANSITION DECK	1
78	HYDI00869	CYL 2.5 X 30 (HYS25FEM30-10)	1	106	WLD201034	MANUAL HOLDER WELDT	1
79	HYDI00870	HITCH CONTROL MANIFOLD	1	107	WLD201086	STACKER MAIN FRAME WELDT	1
80	HYD201000	STACKER VALVE BLOCK	1	108	WLD201090	SLIDING HITCH WELDT	1
81	PCT200866	SKID PLATE	2	109	WLD201094	HITCH STOP	2
82	PCT200869	WIRE GUARD	1	110	WLD201107	EXT CYL MOUNT WLDT	1
83	PCT201098	SENSOR MOUNT	2	111	WLD201121	TOWING EYE WLDT	1
84	PCT201099	SENSOR MOUNT	1	112	WLD201124	CLEVIS HITCH WLDT	1

VS2208

MAIN FRAME ASSEMBLY

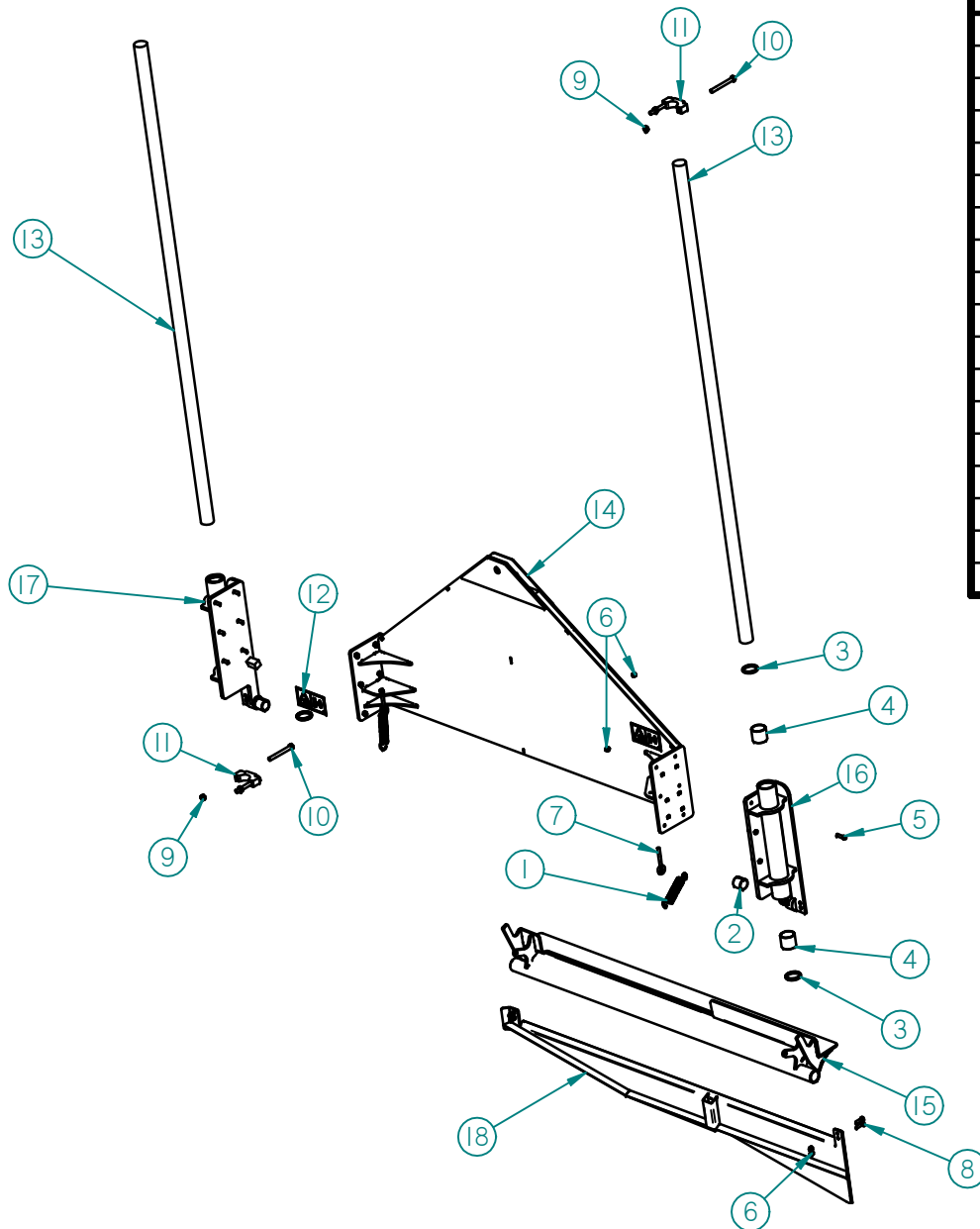
ASM201059



VS2208

RH SLIDE TRUCK ASSY

ASM201030

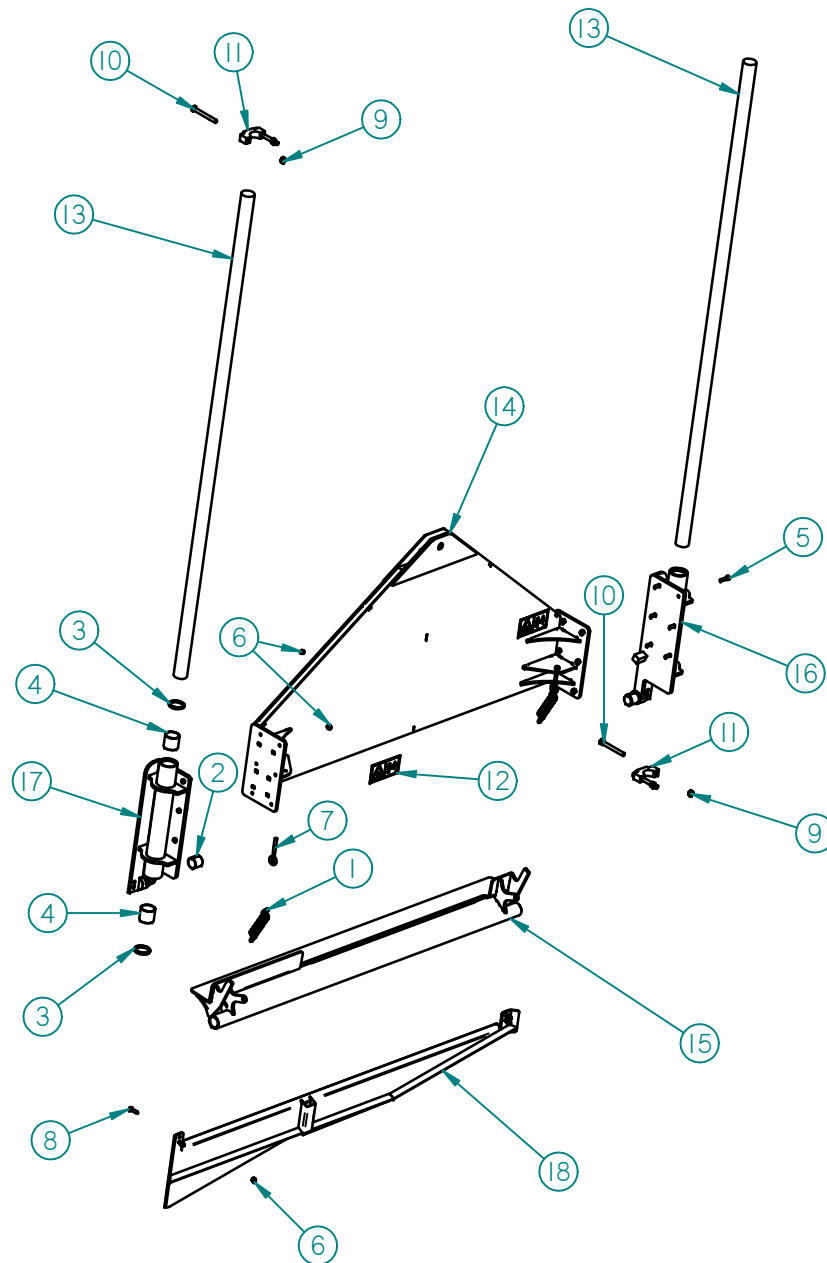


Item	Part NO.	Description	QTY
1	CMP100145	EXTENSION SPRING (BALE BUTTON)	2
2	CMP100271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FST100201	3/8" X 1 1/2" CAP SCREW	12
6	FST100206	3/8" LOCKNUT	18
7	FST100226	3/8" X 3" EYE BOLT	2
8	FST100241	3/8" X 1 1/4" CAP SCREW	4
9	FST100356	1/2" CRIMP NUT	4
10	FST100407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200604	SLIDE TRUCK BRACE RH (PANNEL)	1
15	WLD200670	LIFT TRUCK RH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201042	RH BALE GUIDE WELDT	1

VS2208

LH SLIDE TRUCK ASSY

ASM201031

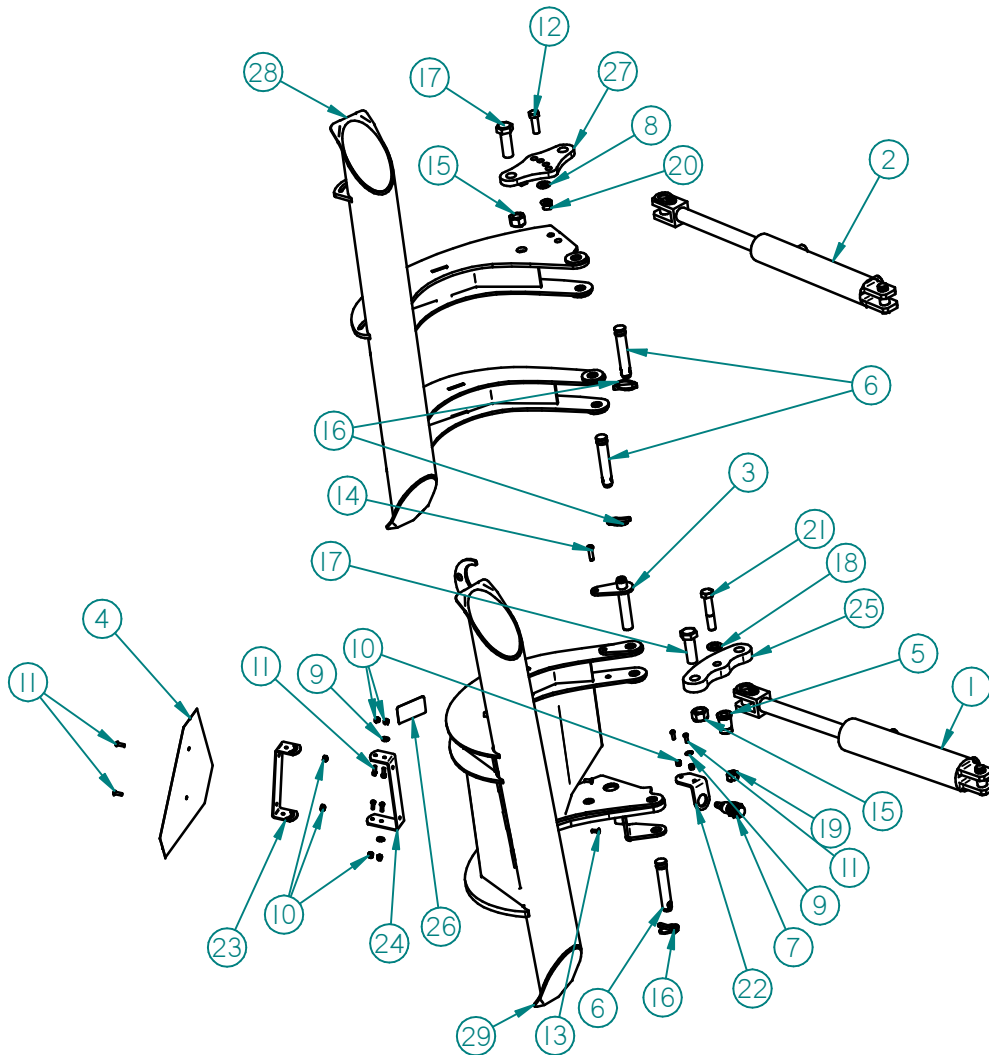


Item	Part NO.	Description	QTY
1	CMPI00145	EXTENSION SPRING (BALE BUTTON)	2
2	CMPI00271	24 DU 24 PTFE BRONZE/STEEL	2
3	CMP200601	WIPER SEAL	4
4	CMP700276	32 DU 32 PTFE BRONZE/STEEL	4
5	FSTI00201	3/8" X 1 1/2" CAP SCREW	12
6	FSTI00206	3/8" LOCKNUT	18
7	FSTI00226	3/8" X 3" EYE BOLT	2
8	FSTI00241	3/8" X 1 1/4" CAP SCREW	4
9	FSTI00356	1/2" CRIMP NUT	4
10	FSTI00407	1/2" X 4 1/2" CAP SCREW	4
11	PCT200935	SLIDE SHAFT CLAMP	2
12	SAF200103	PINCH POINT HAZARD UNDER LIFT IN	2
13	SAW201041	SLIDER SHAFT	2
14	WLD200657	SLIDE TRUCK BRACE LH (PANEL)	1
15	WLD200671	LIFT TRUCK LH	1
16	WLD201039	TRUCK SLIDER RH	1
17	WLD201040	TRUCK SLIDER LH	1
18	WLD201044	LH BALE GUIDE WELDT	1

VS2208

GATE ASSEMBLY

ASM201064



Item	Part NO.	Description	QTY
1	ASM200651	CYL 3 X 12 ASSY BOTTOM GATE STACKER	1
2	ASM200669	CYL 2.5 X 12 ASSY TOP GATE STACKER	1
3	ASM201034	BOTTOM GATE PIN ASM	1
4	CMP100171	SLOW MOVING VEHICLE (SMV) SIGN	1
5	CMP201052	3/4 SHEAR BUSHING	1
6	CMP700280	3PP81 3PT HITCH PIN	3
7	ELC100811	ANALOG ULTRASONIC SENSOR	1
8	FST100111	5/8" FLAT WASHER	1
9	FST100134	1/4" FLAT WASHER	3
10	FST100135	1/4" LOCK NUT	10
11	FST100169	1/4" x 3/4" CAP SCREW	8
12	FST100186	5/8" X 2" CAP SCREW	1
13	FST100233	1/4" X 3/4" CARRIAGE BOLT	2
14	FST100241	3/8" X 1 1/4" CAP SCREW	1
15	FST100245	1" LOCKNUT	2
16	FST100264	7/16" LYNCH PIN	3
17	FST100335	1" X 3" CAP SCREW	2
18	FST100404	3/4" WASHER HARDENED	1
19	FST100405	3/4" CRIMP NUT	1
20	FST100443	5/8" FLANGE CRIMP NUT	1
21	FST100738	3/4" X 4" CAP SCREW GR8	1
22	PCT201096	SENSOR MOUNT	1
23	PCT201135	SMV ADJ BRKT	1
24	PCT201136	SMV MOUNT BRKT	1
25	PCT201141	BOTTOM GATE LINK GEN4	1
26	SAF201007	GATE SHEAR BOLT TORQUE DECAL	1
27	WLD200729	TOP GATE LINK	1
28	WLD201093	TOP TAILGATE WITH EXTENSION BRACKET	1
29	WLD201116	BOTTOM GATE WELDT GEN5	1

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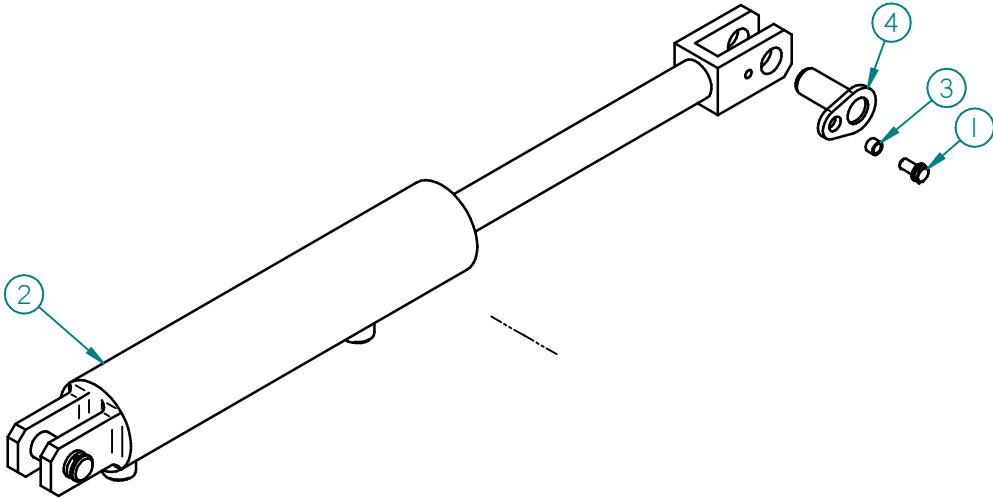
CYL 3 X 12 ASSY BOTTOM GATE STACKER

ASM200651

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100706	CYL 3 X 12 WELDED HYS30FEMI2-10	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100776

CYLINDER PIN, FRAME END: FST100703



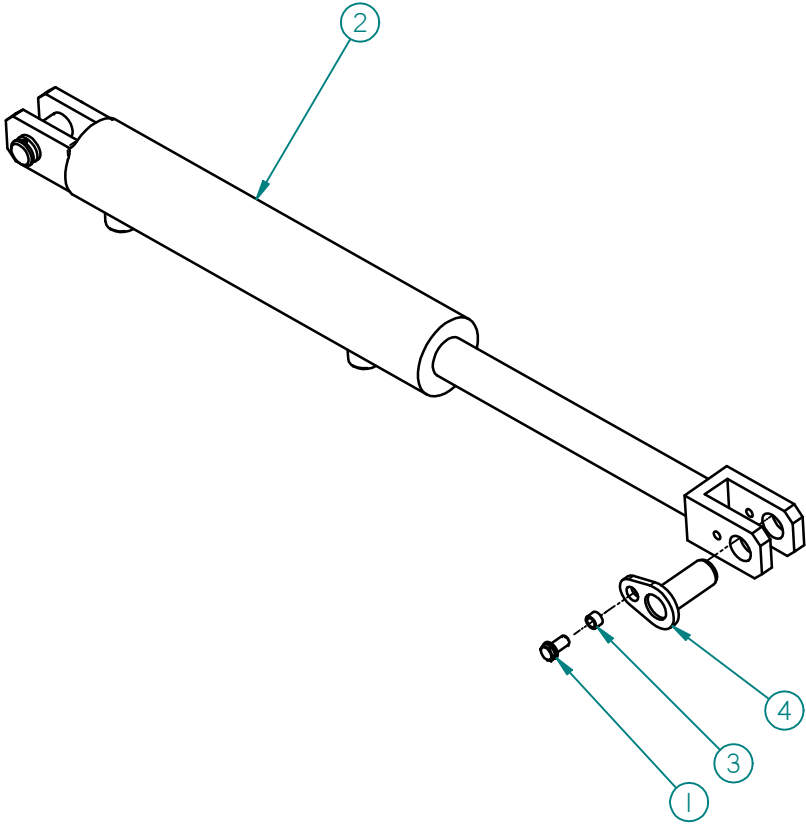
VS2208

GATE CYLINDER ASSEMBLY

ASM200669

ITEM	PART NO.	DESCRIPTION	QTY
1	FST100417	3/8" X 3/4" SERRATED FLANGE BOLT	1
2	HYD100707	CYL 2.5 X 12 WELDED	1
3	SAW200728	BOLT SPACER	1
4	WLD200722	PIN, CYL, STACKER	1

SEAL KIT: HYD100778

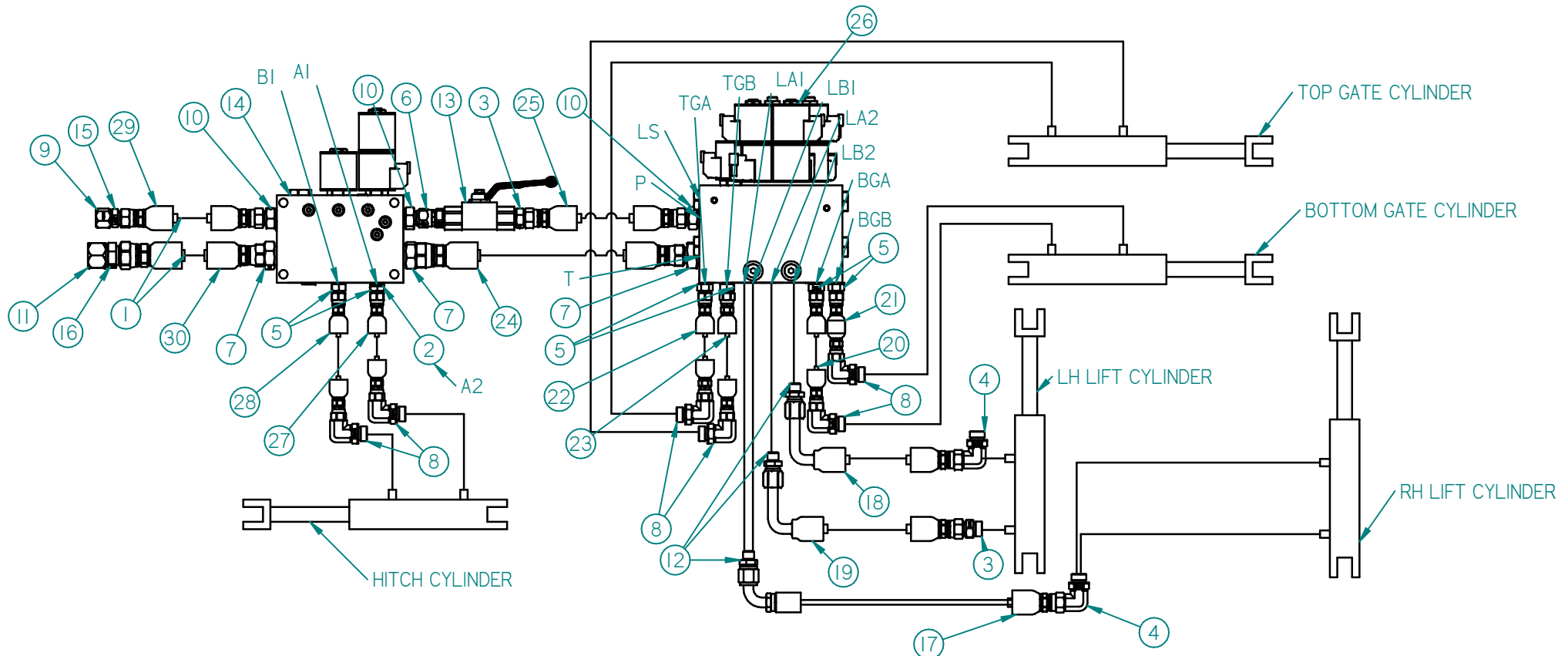


VS2208

HOSE KIT, TRG STACKER

HYD201006

Item	Part NO.	Description	QTY	Item	Part NO.	Description	QTY
1	CMPI01085	HOSE SLEEVE	1	16	HYDI00927	ADAPTER ST -12 MJIC X -12 MJIC	1
2	HYDI00172	6408HHP-06 PLUG, HOLLOW HEX, ORB	1	17	HYD200152	HOSE, RH LIFT CYL, ROD END	2
3	HYDI00334	6400-08-08 ADAPTER, MJIC TO MORB	2	18	HYD200153	HOSE, LH LIFT CYL, ROD END	1
4	HYDI00337	6801-08-08 ELBOW 90°, MORB to MJIC	3	19	HYD200154	HOSE, LH LIFT CYL, CAP END	1
5	HYDI00338	ADAPTER 06 MJIC X 06 MORB	6	20	HYD200155	HOSE, BOTTOM GATE, CAP END	1
6	HYDI00365	6402-08-08 SWIVEL ADAPTER, MORB TO FJIC	1	21	HYD200156	HOSE, BOTTOM GATE, ROD END	1
7	HYDI00389	ADAPTER 10 MJIC X 12 MORB	3	22	HYD200157	HOSE, TOP GATE, CAP END	1
8	HYDI00398	ADAPTER 06 MJIC X 08 MORB X 90	6	23	HYD200158	HOSE, TOP GATE, ROD END	1
9	HYDI00530	CAP 08 FJIC	1	24	HYD200160	HOSE, VALVE RETURN	1
10	HYDI00534	ADAPTER 08 MJIC X 10 MORB	3	25	HYD200161	HOSE, VALVE SUPPLY	1
11	HYDI00594	CAP 12 FJIC	1	26	HYD201000	STACKER VALVE BLOCK	1
12	HYDI00798	6400-08-06 ADAPTER, MALE JIC TO MALE ORB	4	27	HYD201007	HOSE, HITCH CYLINDER, CAP END	1
13	HYDI00825	-08 ORB BALL VALVE	1	28	HYD201008	HOSE, HITCH CYLINDER, ROD END	1
14	HYDI00870	HITCH CONTROL MANIFOLD	1	29	HYD201013	HOSE, SUPPLY	1
15	HYDI00926	ADAPTER ST -08 MJIC X -08 MJIC	1	30	HYD201014	HOSE, RETURN	1



VS2208

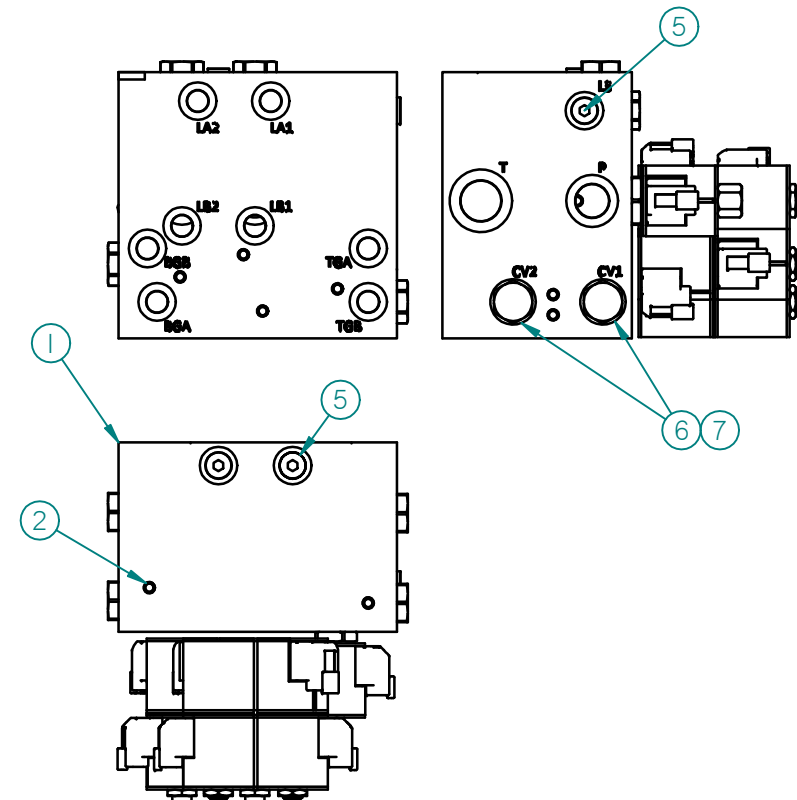
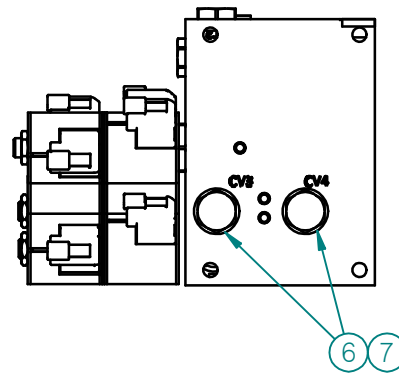
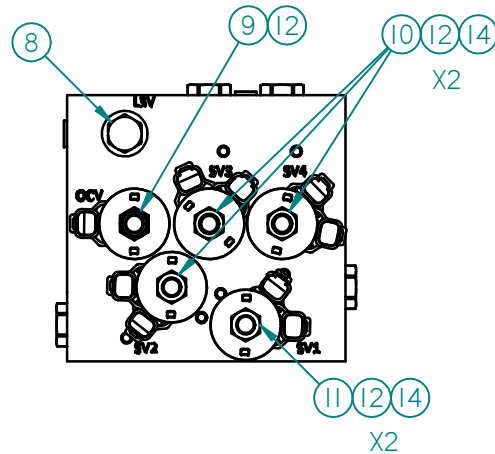
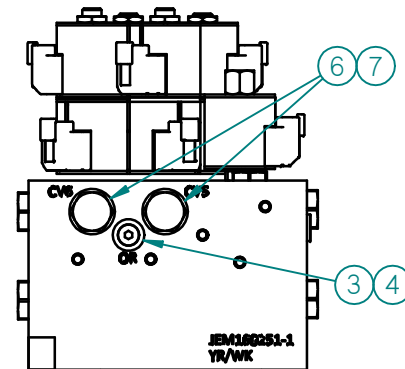
STACKER VALVE BLOCK

HYD201000

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYD201000	JEM MANIFOLD BLOCK	1	-	N/A
2	-	EXPANDER PLUG, 7 MM	22	-	N/A
3	-	0.110 ORIFICE, 3/8-16	1	-	N/A
4	-	SAE PLUG, SOCKET	1	20	HYDI00224
5	-	SAE PLUG, SOCKET	3	25	HYDI00178
6	-	PILOT PISTON, SINGLE, -10	6	-	N/A
7	-	CHECK VALVE, 100 PSI	6	25	HYDI00619
8	-	VC08-3 CAVITY PLUG, ALL PORTS BLOCKED	1	20	HYDI00616
9	HYDI00426	2/2 N.O. SOLENOID VALVE	1	35	HYDI00435
10	-	PROP. SOLENOID, 4W/3P, MOTOR SPOOL	3	25	HYDI00436
11	HYDI00427	SOLENOID, 4W/3P, MOTOR SPOOL	1	25	HYDI00436
12	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	9	5	N/A
14	-	-10 SIZE E-COIL SPACER	4	-	N/A

CLOSED CENTER: REMOVE HYDI00426, INSTALL HYDI00421

LOAD SENSE: KIT100169

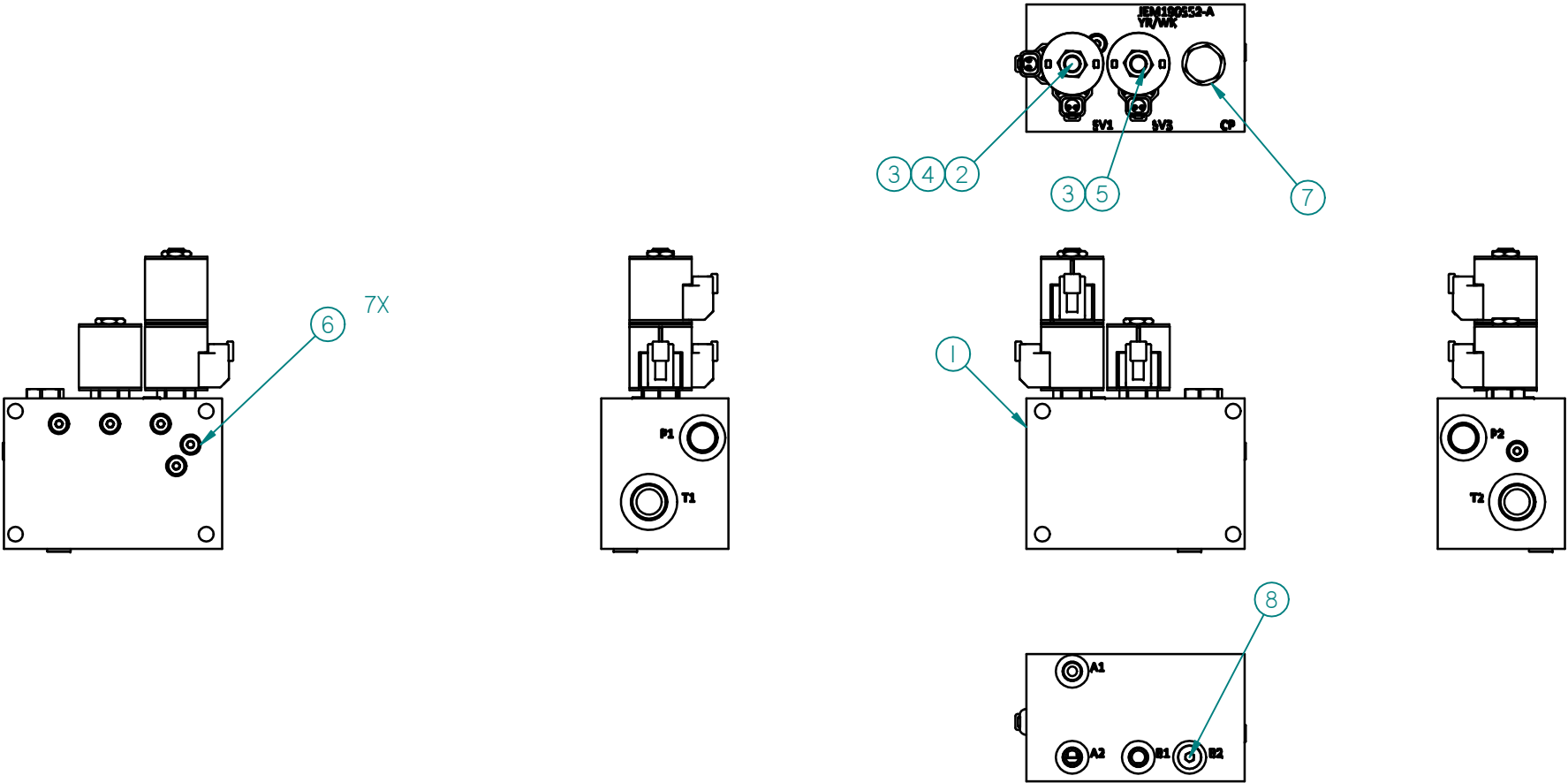


VS2208

HITCH CONTROL MANIFOLD

HYDI00870

Item	Part NO.	Description	QTY	Torque [ft-lb]	Seal Kit
1	HYDI00870	JEM MANIFOLD BLOCK	1	-	N/A
2	-	SOLENOID VALVE, 4W/3P, CLOSED CENTER	1	25	HYDI00436
3	HYDI00598	12 VDC, -10 SIZE E-COIL, DEUTSCH	3	5	N/A
4	-	-10 SIZE E-COIL SPACER	1	-	N/A
5	-	POPPET-TYPE, 2-WAY, N.C., SOLENOID VALVE	1	25	HYDI00619
6	-	ZERO-LEAK PLUG, SAE-04	7	20	
7	-	-10 SIZE, 2-WAY CAVITY PLUG	1	25	
8	-	SAE PLUG, SOCKET	1	25	

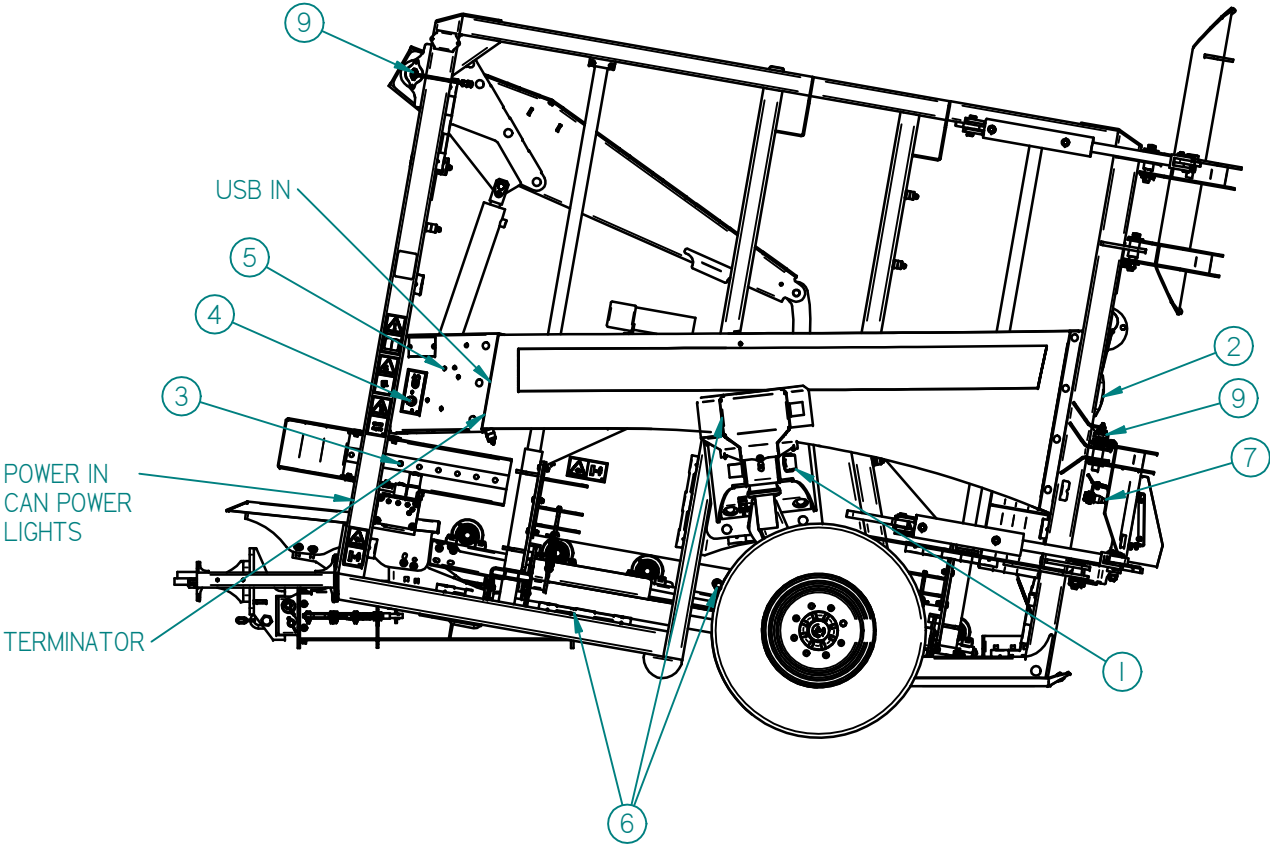


VS2208

ELECTRICAL CONTROL SYSTEM

ASM201037

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00109	LIGHT, OVAL AMBER	2
2	ELCI00182	LIGHT, OVAL RED GRO 52892	2
3	ELCI00298	OPTIC SENSOR, PHOTOELECTRIC	1
4	ELCI00476	SAFETY SHUT OF BUTTON	1
5	ELCI00509	FALCON CONTROLLER, WIFI	1
6	ELCI00533	PROXIMITY SWITCH ASSEMBLY	3
7	ELCI00811	ANALOG ULTRASONIC SENSOR	1
8	ELCI00824	WIRE HARNESS MAIN, TRG STACKER	1
9	ELC201005	RFD4000 ROTARY SENSOR W/RECP	3

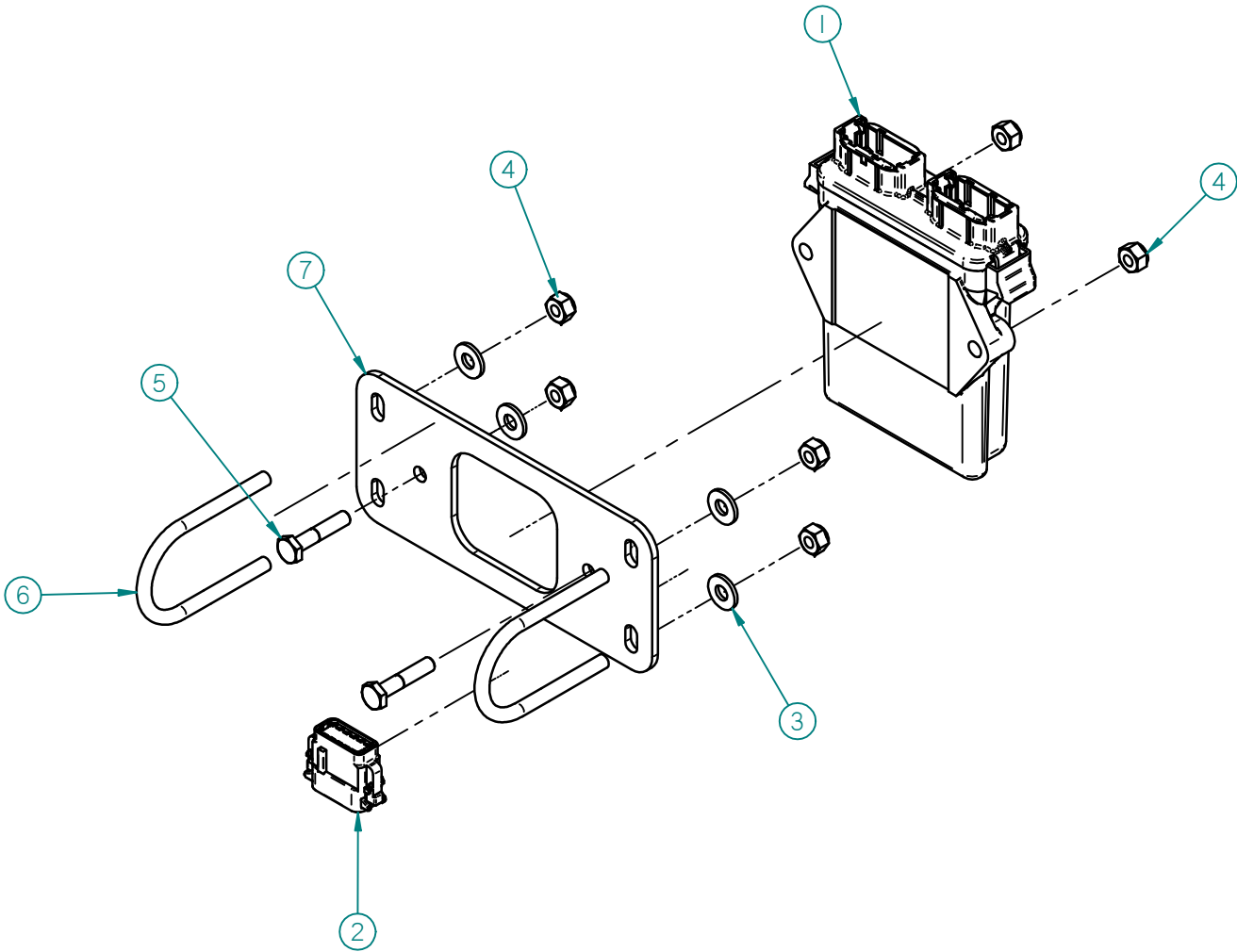


VS2208

THRASHER GPS/WIFI KIT

KIT100165

ITEM	PART NO.	DESCRIPTION	QTY
1	ELCI00484	THRASHER CONTROLLER	1
2	ELCI00515	THRASHER GPS/WIFI HARNESS	1
3	FSTI00134	1/4" FLAT WASHER	4
4	FSTI00135	1/4" LOCK NUT	6
5	FSTI00170	1/4" X 1 1/4" CAP SCREW	2
6	FSTI00480	1/4" X 1" PIPE SIZE U-BOLT	2
7	PCTI00203	THRASHER MOUNT	1





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